

Performance improvement in a supercontinuum fiber-coupled system for near infrared absorption spectroscopy

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Abstract: High fidelity near infrared spectroscopy (NIRS) requires high signal to noise ratio (SNR) achieved with costly and often bulky components in benchtop setups. Portable spectrometers are available but lack the accuracy to measure analytes in small quantities in, for example, aqueous samples. Towards high accuracy portable NIRS, we present a fully fiber optic spectroscopy setup with a supercontinuum source in the long-pulse regime (2 ns). The noise sources of the system are studied theoretically and experimentally. The relative intensity noise (RIN) was reduced from typical values up to 6 % to less than 0.1 % by deploying a balanced detector and averaging. At well-balanced wavelengths, the system without transmission cells achieved an SNR above 70 dB, approaching the shot noise limit. With transmission cells and long-term measurements, the overall SNR was 55 dB. Glucose in physiological concentrations was measured as a model system, yielding a root mean square error of 4.8 mM, approaching the needed accuracy for physiological glucose monitoring.

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1. Introduction

Quantitative near infrared spectroscopy (NIRS) for measurement of low concentrations of trace components in fluids requires careful configurations and optimization of the instrumentation, including calibration and system stability [1]. Therefore, such applications normally require the use of expensive benchtop systems limiting applications of NIRS outside controlled environments. One way to bring higher accuracy NIRS to field applications could be to use optical fiber-coupled broad bandwidth sources with high spectral power density and compact and rugged spectrometers [2] in a fully optical fiber-coupled system. Optical fibers in the near infrared (NIR) range come at a low cost due to their use in telecommunications, and can improve the robustness of a setup by replacing bulk optics and simplifying packaging and assembly.

Spatially coherent broad bandwidth sources with high spectral power density are now readily available. Robust and relatively inexpensive supercontinuum (SC) sources are replacing more traditional light sources in a number of applications, like optical coherence tomography (OCT) [3–5] and stimulated Raman scattering (SRS) microscopy [6,7]. Within NIRS, special applications like ultra-high repetition rate absorption spectroscopy have been successful [8–10]. However, utilizing the broad spectrum from SC sources in conventional NIR absorption spectroscopy is challenging due to the high relative intensity noise (RIN) [4, 11]. A low-noise SC source was only recently demonstrated [5] and might be expected to come at a higher cost if reaching commercialization in the near future. Close to shot noise limited detection using commercially available high RIN SC sources might be possible using a balanced detection scheme, i.e. by using a reference arm for an independent measurement of the source noise. However, in practice the difficulty to maintain precise balance of the two arms limits the achievable noise suppression. In the area of Raman spectroscopy, various balancing schemes to account for variations in the

45 sensing arm relative to the reference arm have been developed [7, 12, 13]. This is made possible
 46 by the non-linear interaction and the pump-probe configuration of the systems. Unfortunately,
 47 these methods are not readily available for linear absorption spectroscopy set-ups. The achievable
 48 performance of fully fiber-coupled NIR absorption based sensor systems using SC sources
 49 remains unknown.

50 Implementing balanced detection schemes over a broad spectral range for optical fiber coupled
 51 NIR absorption spectroscopy systems is challenging for a number of reasons including: i)
 52 wavelength dependent splitting ratio of beam splitters and couplers, ii) modal interference, or
 53 modal noise, in multi mode (MM) optical fiber systems, and iii) path length difference in the
 54 reference and sensing absorption cell in cases when the solvent (background medium) has
 55 wavelength dependent absorption. The last point is particularly challenging for NIR absorption
 56 measurements in aqueous samples. Modal noise of MM fused couplers is an issue if the
 57 wavelength resolution required is lower than a few tens of nanometers [14, 15]. MM systems
 58 therefore usually rely on bulk optics with low insertion loss to avoid modal noise limitations.
 59 Any coupling noise in the absorption cells will also result in modal noise [16–18].

60 In this work, we will show how a NIRS system based on an SC source, balanced detection
 61 and fiber optics can be designed and optimized to meet the required accuracy for many field
 62 applications. To our knowledge, this is the first study exploring the various design considerations
 63 outlined above for a fully fiber-coupled NIR absorption spectroscopy based sensor system utilizing
 64 an SC source. We systematically characterize the noise sources and how they can be reduced.

65 To quantify the results of design choices, we have performed a case study using a commercial
 66 SC source for fiber-coupled NIR absorption spectroscopy in the wavelength range from 1400 nm
 67 to 1700 nm, to sense physiological concentrations of aqueous glucose. Combining bright SC
 68 sources and fiber optics can be a possible solution towards measuring glucose by NIR spectroscopy
 69 in vivo. Despite 40 years of research on non-invasive glucose sensing using NIRS and a trail
 70 of startups, a device capable of commercialization has not been obtained, partly due to the low
 71 glucose signal hidden within confounding factors [19], and difficulties translating the calibration
 72 across patients and different conditions [20]. A solution might be to apply NIRS to measure in
 73 a body fluid, such as peritoneal fluid, which is less influenced by confounding factors [21, 22].
 74 Benchtop spectrometer solutions have obtained the required accuracy [23], but are not useful for
 75 in vivo measurements.

76 2. Theoretical background

77 2.1. Noise sources and formalism

The noise variance in a laser-system can be defined as

$$\sigma_{\text{tot}}^2 = \sigma_{\text{r+d}}^2 + \sigma_{\text{tec}}^2 + \sigma_{\text{shot}}^2 + \sigma_{\text{ex}}^2. \quad (1)$$

78 The first and second term, the receiver and detector noise $\sigma_{\text{r+d}}^2$ and technical noise σ_{tec}^2 , are
 79 independent of the laser power. In publications describing similar applications [4, 5], Eq. 1 is
 80 defined without the term σ_{tec}^2 . The receiver and detector noise, $\sigma_{\text{r+d}}$, is caused by the electronics
 81 in the photodetector and receiver, and quantization error in digitization. The technical noise, σ_{tec} ,
 82 is caused by slow changes within the system due to temperature and mechanical instabilities and
 83 drift. The third term, σ_{shot}^2 , represents the shot noise, and is linearly related to the incoming
 84 optical power [24, Ch. 12.2], $\sigma_{\text{shot}}^2 \propto S$, where S is the quantity that corresponds to the light
 85 intensity (e.g. measured counts, power, voltage). The shot noise is a fundamental physical limit
 86 and can only be reduced by limiting the measurement bandwidth. The fourth term, σ_{ex}^2 , is the
 87 excess laser noise, which reflects the source relative intensity noise. The RIN is the normalized
 88 σ_{ex} expressed by $\sigma_{\text{ex}}/\bar{S}$, where \bar{S} is the average of S . The excess laser noise variance is squarely
 89 proportional to the power [4]. The magnitude of the RIN is related to the source in use, and is

90 known to be a large contributor in SC sources. To highlight the dependence on source power, we
 91 express the system noise as

$$\sigma_{\text{tot}}^2 = a_0 + a_1 S + a_2 S^2, \quad (2)$$

92 where a_0, a_1, a_2 are coefficients determined by the instrumentation and S is the measured quantity
 93 related to the light intensity. The actual observed noise variance depends on the integration
 94 time and the number of samples averaged. If the power spectral density is flat, the variance
 95 scales linearly with bandwidth. Similarly, if N samples are integrated, the variance scales with
 96 $1/N$ [24]. The total relative noise can be expressed as the coefficient of variation ($CV = \sigma_{\text{tot}}/\bar{S}$).

97 The constant noise term a_0 encompasses all source power independent contributions, including
 98 the readout noise and technical noise sources such as modal noise, mechanical instability and
 99 quantization noise. Modal noise in MM fibers is caused by small perturbations of the fiber
 100 combined with spatial aperturing of the mode-dependent speckle pattern [17, 18]. External factors
 101 such as temperature, mechanical movement of the fiber, or air flow conditions can influence the
 102 relative phase between excited modes [15]. Using single mode (SM) fibers eliminates modal
 103 noise, but with a disadvantage of higher coupling losses due to a smaller core and numerical
 104 aperture. The effect of modal noise was investigated experimentally for different conditions
 105 by Oliva et al. [25], and the signal to noise ratio (SNR) was decreased approximately 10 dB
 106 when a mechanical disturbance to the fiber was introduced but depended on the illumination
 107 conditions. By applying a mechanical agitator (fiber shaker), the SNR could be improved 5 dB
 108 due to averaging across the phase differences between the modes, yet this is not a viable solution
 109 for all applications.

110 To utilize absorption spectroscopy sample interaction must take place, in which the light passes
 111 through some sort of transmission cell for aqueous samples. Another noise source adding to
 112 the constant noise term can be caused by physical misalignment if the parts to the transmission
 113 cell are not completely fixed. In a glued holder, mechanical strain in the system can cause small
 114 movement of the fibers leading to a change in transmission. For example, if the path length
 115 changes with $1 \mu\text{m}$, the water absorption will change by 0.04 % (see S1A, Supplement 1).

116 The quantization error of digitizing a signal can be approximated to $1/2^n$ [26], where n is the
 117 number of bits. When measuring a small absorber with a large variation in background such
 118 as water, the quantization error is applied to the full water absorption, and the small absorption
 119 signal "riding" on this large signal can be lost in the quantization. Using a balanced detector will
 120 decrease the background considerably, allowing an order of magnitude higher difference signal
 121 gain. By introducing a balanced detector and increasing the signal gain by 10 dB or more, the bit
 122 resolution requirement can be reduced. A higher bit resolution increases the analog-to-digital
 123 converter (ADC) cost considerably and also constrains the bandwidth resolution.

124 2.2. Beer Lamberts law using a balanced detector

125 Beer-Lambert's law states that there is a linear relation between the absorbance A at a given
 126 wavelength and the concentration c of n absorbing analytes in a sample. It can be formulated as

$$A \equiv -\ln\left(\frac{I}{I_0}\right) = \sum_{i=1}^n \alpha_i l = \sum_{i=1}^n \epsilon_i c_i l, \quad (3)$$

127 where I and I_0 are the signal intensity and the reference intensity, α_i is the absorption coefficient
 128 for the given analyte, ϵ_i is the molar absorptivity, and l is the path length. A balanced detector
 129 consists of two inputs with balanced optical paths for sample and reference and outputs a voltage
 130 linearly related to the optical power in the two arms, $U_{\text{bal}} = (P_{\text{samp}} - P_{\text{ref}})\mathfrak{R}G$, where \mathfrak{R}, G are
 131 the responsivity and transimpedance gain for the detector, respectively. The balanced scheme
 132 enables low-noise detection of an analyte with orders of magnitude lower absorption coefficient
 133 than the solvent, such as glucose. For an ideal balanced detector, the resulting difference signal

134 for an analyte in water becomes (see Supplement 1 SID for the full calculation for glucose):

$$U_{\text{bal,analyte}} = (\epsilon_{H_2O} f c_A - \epsilon_{AC A}) I U_{\text{unbal}} \quad (4)$$

135 for small (mM) concentrations. Here, f is the displacement factor for the reduction in water
 136 concentration by the analyte (glucose: [27]). U_{unbal} is the signal measured with optical power
 137 only in the reference arm (with water in the transmission cell) and can therefore be written as
 138 $U_{\text{unbal}} = \exp(-\alpha_{H_2O} l) I_0 A_{\text{det}} \mathfrak{R} G / 2$, A_{det} is the illuminated area on the detector and a 50:50 split
 139 is assumed. Thus, the analyte concentration is directly proportional and linear in relation to the
 140 measured difference signal, given that the terms stay constant.

141 2.3. Shot noise estimation

The shot noise limit is a useful estimate to obtain a lower bound on the achievable stability. An
 estimate of the coefficient of variation ($\text{CV} = \sigma_{\text{tot}} / \bar{S}$) originating from the shot noise is

$$\text{CV}_{\text{shot}} = \sqrt{\frac{4eMGB}{NU_{\text{unbal}}}}, \quad (5)$$

142 where B is the bandwidth, G is the transimpedance gain of the detector, M is the number of
 143 sample points acquired per pulse, and N is the number of pulses averaged (details in SID in
 144 Supplement 1). The shot noise limit for a balanced detector is 3 dB higher than the shot noise for
 145 a single detector [28] since the balance is the difference between two separate detectors. The
 146 gain factor is given as 1×10^3 V/A [29] for the balanced detector in use, but was also estimated
 147 to 0.4×10^3 V/A from the optical power and voltage response, which shows that the estimate is
 148 somewhat uncertain. We keep the gain estimate at $G = 1 \times 10^3$ V/A to set an upper bound for the
 149 shot noise. The estimates assume dependent samples, due to the oversampling of the detector.

150 2.4. Reduction in RIN in balanced detector

151 The common mode rejection ratio (CMRR) of a balanced detector reflects how much of the
 152 common noise can be removed. The output signal expressed as a function of CMRR reads [30]

$$U_{\text{bal}} = G(P_{\text{samp}} - P_{\text{ref}}) + \frac{G}{\text{CMRR}} \frac{1}{2} (P_{\text{samp}} + P_{\text{ref}}). \quad (6)$$

153 We can express $P_{\text{samp}} + P_{\text{ref}} = P_0$ and $P_{\text{samp,ref}} = C_{\text{samp,ref}} P_0$ representing the splitting ratios. The
 154 ratio between the balanced and unbalanced signal (with power in the sample arm and reference
 155 arm blocked) can then be described as

$$\frac{U_{\text{bal}}}{U_{\text{unbal}}} = 2(C_{\text{samp}} - C_{\text{ref}}) + \frac{1}{\text{CMRR}}, \quad (7)$$

156 where we have assumed that the CMRR is large and that the split ratio is close to 1/2. For
 157 CMRR= 30 dB [29] and perfect split ($C_{\text{samp}} = C_{\text{ref}}$), only 3% of the original RIN remains
 158 ($\sigma_{\text{bal,50:50}} = 0.03\sigma_{\text{unbal}}$). For the case to be presented later, some wavelengths have a poorer
 159 balance with $C_{\text{samp}} = 0.44$, $C_{\text{ref}} = 0.56$. With such a balance, the remaining RIN is 31%
 160 ($\sigma_{\text{bal,44:56}} = 0.31\sigma_{\text{unbal}}$). Thus, obtaining a good balance on the full broadband spectrum is
 161 important to achieve low noise levels on all wavelengths.

162 2.5. Case study: Stability requirements for glucose measurements

As previously reported in [11], the low absorption coefficient of glucose in the NIR range requires
 high SNR of a system measuring glucose at physiological levels. Within the first overtone
 band (1500 nm to 1850 nm) that is the focus of this work, the glucose absorption coefficient is

$\alpha_g < 1 \times 10^{-4} \text{ mm}^{-1} \text{ mm}^{-1}$. The water absorption coefficient in the same wavelength region is $\alpha_w > 0.2 \text{ mm}^{-1}$. The molar absorptivities for water and glucose from [27] are shown graphically in Figure 1(a). Water dominates as a solvent because the concentration is $> 1000\times$ higher than the glucose concentration. In the first overtone band, a change in glucose concentration of 1 mm is a change of less than on average $7.5 \times 10^{-3} \%$ (electrical SNR $\sim 82 \text{ dB}$) of the full unbalanced signal, as shown in Figure 1(b). The noise levels should be lower than the signal ($\sigma_0/\bar{S} < 7.5 \times 10^{-3} \%$). The electrical SNR of the photoelectric current or voltage S_{el} is defined as [24, Ch. 18.6]

$$\text{SNR} = \frac{\bar{S}_{\text{el}}^2}{\sigma^2} \quad \text{or} \quad (8)$$

$$\text{SNR}_{\text{dB}} = 20 \log \left(\frac{\bar{S}_{\text{el}}}{\sigma} \right). \quad (9)$$

163 The accuracy required at each wavelength can be relaxed because the measurements are a
 164 scan across wavelengths (and time) that can result in correlated measurements. Trend analysis
 165 can therefore be utilized. By using dimensionality reduction, a set of spectra for different
 166 concentrations can be reduced to N_v orthogonal vectors (latent variables) comprised of p
 167 wavelengths [31]. Since the wavelengths p are correlated, a crude estimate of an increase in the
 168 accepted variance is p/N_v . The standard deviation should then be lower than $\sigma_{\text{meas}} < \sigma_0 \sqrt{p/N_v}$.
 169 We require a coefficient of variation (CV) less than 0.03 % (SNR $\sim 70 \text{ dB}$) applying a number
 170 of 60 wavelengths and $N_v = 3$ which is realistic for the measurement setup to be presented, i.e.
 171 giving a 12 dB reduction.

172 Other wavelength regions of interest are the combination band and short-wave infrared
 173 (SWIR) band. The SWIR (900 nm to 1450 nm) has been investigated for non-invasive glucose
 174 measurements due to favorable tissue light absorption in this wavelength range (therapeutic
 175 window), and absorption from glucose has been shown between 1000 nm to 1400 nm [32, 33],
 176 but without stating molar absorptivities of glucose for the range. Studies investigating the
 177 most informative NIR wavelengths for glucose spectroscopy emphasize the first overtone and
 178 combination band [34, 35]. The combination band (2050 nm to 2300 nm) has a higher absorption
 179 cross section, but will not be included here due to instrumental limitations. This would require
 180 use of a photodetector with orders of magnitude higher dark currents [36, 37].

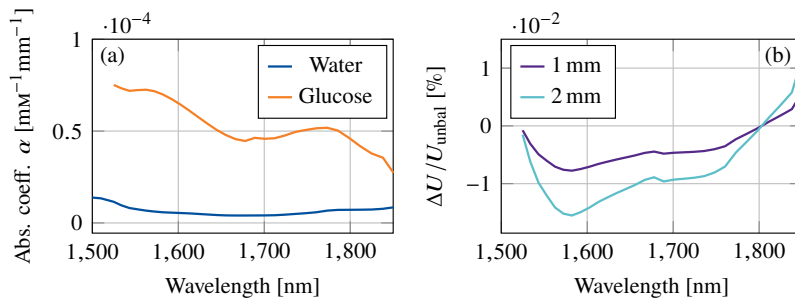


Fig. 1. (a) From literature [27]: The molar absorptivity of water and glucose at 37 °C. The concentration of pure water is more than 1000 \times higher than physiological glucose levels. (b) The estimated difference in the signal of the balanced detector for a 1 mm change in glucose concentration for path lengths $l = 1$ and 2 mm from Eq. 4 with data in (a) as input.

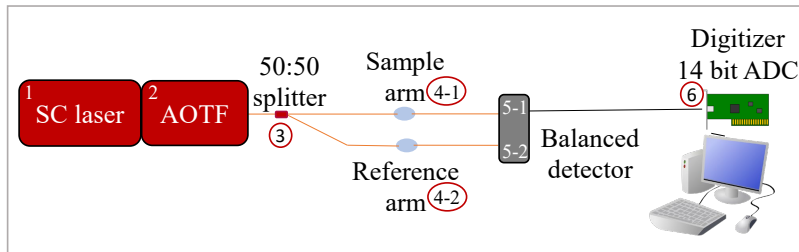


Fig. 2. Schematic of the experimental setup. The components are labeled for easier reference throughout the text.

181 3. Experimental section

182 3.1. Methods

183 Figure 2 shows the system setup, consisting of a Q-switched pumped SuperK Compact SC
 184 laser (1) with approximately 2 ns pulse length set to 18.4 kHz repetition rate, paired with an
 185 acousto-optic tunable filter (AOTF) (2) with wavelength selection in the NIR range covering
 186 1175 nm to 2000 nm and with a spectral bandwidth of 6.4 nm to 19.8 nm. The AOTF can also
 187 regulate the laser power amplitude in increments of 1 % of the original power, which is tabulated
 188 to 200 mW across the full spectral range. Using the AOTF (set to 100 % transmitted laser
 189 power amplitude), we measured 0.09 mW output power for $\lambda = 1315$ nm, with a corresponding
 190 linewidth of > 6.4 nm. Four 50:50 splitters (3) were investigated: a MM fused splitter, a SM
 191 fused splitter, a MM mirror splitter, and a SM mirror splitter.

192 Two transmission cells (4-1,4-2) were manufactured by gluing two connector ends into bronze
 193 sleeves with a machined window that ensured alignment with 2 mm path length (details in S2A,
 194 Supplement 1). The splitter and the transmission cells were connected with MM fibers for the
 195 MM splitters, and SM fibers for the SM splitters. 1 m long MM fibers were used to collect the
 196 light from the transmission cells and were coupled directly to the balanced detector (5).

197 The signals were received by a balanced detector (5) set to 150 MHz bandwidth and 1×10^3 V/A
 198 transimpedance gain. The wavelength range investigated (1175 nm to 1700 nm) was based on
 199 the AOTF limitation on the lower bound and the detector responsivity on the upper bound. The
 200 signal was digitized using a 500 MS/s 14 bit ADC digitizer card (6) set to measure with 125 MHz
 201 bandwidth to match the difference channel from the detector. The combination of the detector
 202 and digitizer was based on a holistic evaluation of cost and optimal bandwidth. The optimal SNR
 203 of a 2 ns pulse has been estimated to 50 MHz to 100 MHz [38]. The ADC card was connected
 204 directly to the pulse trigger from the laser with a BNC cable, and 10 sample points were integrated
 205 and recorded from every pulse, as shown in Figure 3.

206 A set of characterization experiments was performed to determine the optimal scanning
 207 parameters and to characterize the system, outlined in Table 1. The details about the measurement
 208 procedures can be found in Figure 3 and in Section S2A in Supplement 1. U_{unbal} refers to the
 209 measurement with one input blocked into the balanced detector (only measure 5-1 or 5-2). The
 210 first measurements characterized the system without the transmission cell (component 4).

211 The case study consisting of two glucose experiments was conducted afterwards (further
 212 details in Section S2A, Supplement 1):

- 213 1. Discrete measurements of glucose solutions in phosphate buffered saline (PBS) buffer in
 214 sample arm and PBS buffer in reference arm.
- 215 2. Continuous measurements of glucose solutions in PBS buffer (sample arm, PBS buffer in
 216 reference arm) pumped in steps as a function of time.

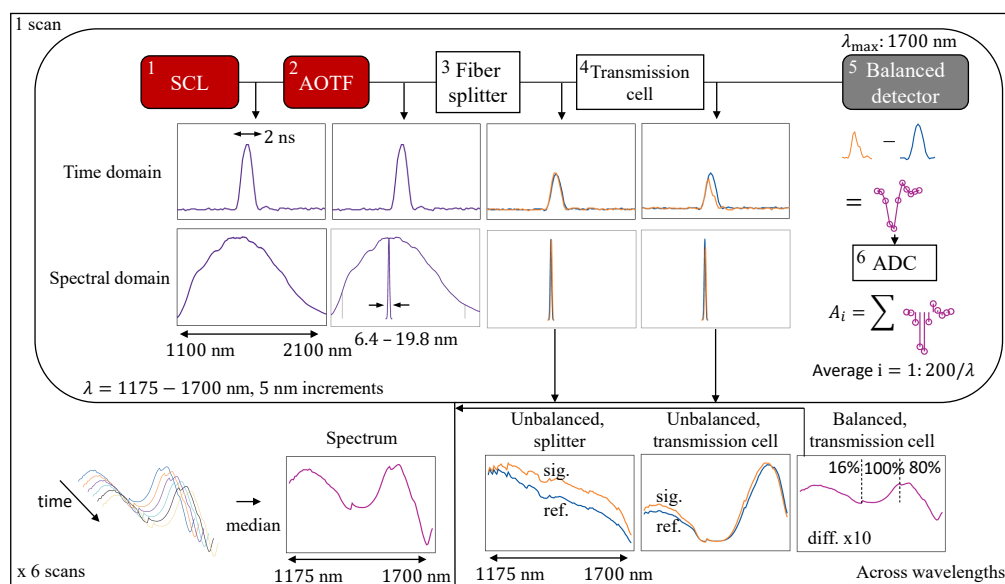


Fig. 3. Acquisition and signal processing. A narrow wavelength range was selected from pulses generated by the SC laser by the AOTF. The pulse was split in two by a fiber splitter and passed through two transmission cells. The pulses were received by a balanced detector and the difference signal was sampled by an ADC card. One value per pulse was obtained by integrating across ten measurement points. One spectral scan was obtained by averaging across 200 pulses, and iterating across 1175 nm to 1700 nm. A final spectrum was generated from the median across six scans to reduce the effect of outliers. On the bottom line, the unbalanced traces after the splitter and transmission cell with water are shown (power adjusted to avoid detector saturation) along with a balanced trace. Details and equipment numbers are shown in Table S4 (Supplement 1).

Component	Purpose	Measurement type	# pulses, (# scans)	Results
3. Optical fiber splitters	Critical component, select the most stable	RMS	200avg x 3	Fig. 4
1. System w/o balance w/o transmission cell	Quantify laser RIN	Std	1000	Fig. 5
5. System w/balanced detector w/o transmission cell	Quantify stability improvement,	Std	1000	Fig. 5
	optimize averaging,	Std	700 000	Fig. 6
	quantify CV w/avg, long-term stability	Std Allan variance	200avg x 11 200avg x 70, 209, 211	Fig. 6 Fig. 9
1.,4.,5. System w/balance and transmission cells w/water	Quantify variance full system, including averaging,	Std	1000	Fig. 7
	estimate noise contributions	Std Var vs mean	200avg x 11 1000	Fig. 7 Fig. 8

Table 1. Overview of characterization and measurements. Number of scans is mentioned when average across pulses were employed. If not, the standard deviation was computed across the pulses.

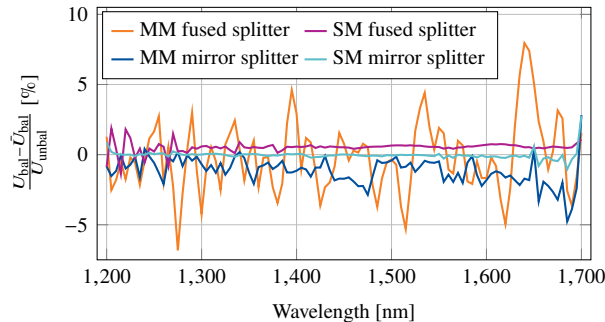


Fig. 4. Example of noise characteristics for the investigated fiber optic splitters (component 3). The optical fibers were moved between three scans obtained for each splitter. The traces show one of the scans, with the mean of the three scans with a three-point moving average subtracted for visibility.

217 The first experiment aimed at determining precision, whereas the second experiment mimics
 218 a physiological situation with fluid constantly changing, without the possibility to take blank
 219 samples. A blank spectrum of the buffer solution was subtracted from the discrete glucose
 220 measurement to account for experimental drift. For the time series, a blank spectrum of pure
 221 buffer was obtained in the beginning and at the end of the series, and a time dependent correction
 222 factor assuming linear drift was subtracted for each wavelength from the time series. Prediction
 223 models for the two experiments were built using partial least squares regression (PLSR) and
 224 cross-validation to obtain the optimal number of latent variables. These chemometric analysis
 225 techniques are standard in analysis of NIR spectra and provided in more detail elsewhere [31, 39].

226 3.2. Noise characterization

227 Effect of optical splitter and fiber components

228 The direct signal from the splitters was measured (averaged across 200 pulses) and the fibers
 229 going in and out of the splitters were moved between measurements (repeated three times). One
 230 of the traces obtained is shown in Figure 4 for all four splitters. The three-point moving mean
 231 average of the traces per splitter was subtracted for visibility. The mean rms across the spectra of
 232 the three traces in reference to a smoothed mean is shown in Table 2. The modal noise was a large
 233 noise contributor for the MM components. The output of the MM fused splitter was extremely
 234 unstable, and the difference signal changed with mechanical movements and temperature changes.
 235 Although the MM fused splitter transmitted seven times as much light as the other splitters,
 236 the instability and the sensitivity to mechanical movement are too high. The challenge using
 237 SC sources for this application is not low power (the source was attenuated to avoid detector
 238 saturation), but rather high noise levels.

	MM fused	MM mirror	SM fused	SM mirror
$\text{rms}(\frac{U_{\text{bal}} - \bar{U}_{\text{bal}}}{U_{\text{unbal}}})$	1.69 %	1.07 %	0.85 %	0.16 %

Table 2. Root mean square error difference from the mean from three traces where the optical fibers were moved between for each splitter, averaged across all wavelengths.

239 The fused splitters were also found to be more sensitive to changes in the room temperature and
 240 the air condition system flow rate setting than the mirror splitters in long-term experiments. The
 241 MM splitters have in common that the trace fluctuates across neighboring wavelengths, whereas

242 both the SM traces are smooth in comparison. The SM fused splitter can be seen to have a
 243 baseline shift, whereas the SM mirror splitter is the most stable splitter that was investigated. It is
 244 therefore used in the rest of the measurements and characterizations, along with SM illumination
 245 fibers between the splitter and transmission cells. An example of a balanced and unbalanced
 246 (reference intensity) trace are shown in the bottom line of Figure 3 for the SM mirror splitter
 247 coupled directly to the detector, and through the transmission cell with water.

248 Noise suppression by balanced detector

249 The CV of the pure laser noise measured in one of the arms of the balanced detector was found
 250 to be from 2.8 % to 6 % across 1000 pulses as shown in Figure 5(a). This is the pulse-to-pulse
 251 variation that is dominated by the RIN and has been reported within similar levels for this laser
 252 type [3]. Note that this value is subject to spectral averaging due to the AOTF broadness (up
 253 to 19.8 nm), and a narrower filter would give a larger variance per wavelength [4]. With the
 254 only measure being the balanced detector, the CV was reduced to between 0.19 % and 1.5 %, a
 255 24 dB reduction for 1550 nm. The measured balanced CV corresponds reasonably well with the
 256 predicted CV based on Eq. 7 with the split ratio in Figure 5(b) as input. The predicted CV for
 257 the balanced detector does not take the shot noise limit into account, which is a lower bound on
 258 the achievable CV.

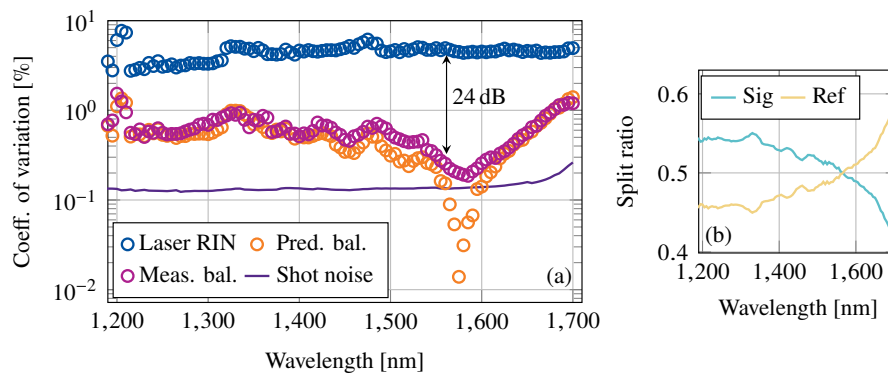


Fig. 5. (a) The measured laser RIN, the predicted standard deviation for the balanced case, the measured balanced standard deviation, and the predicted shot noise limit (Eq. 5). The predicted standard deviation was found using Eq. 7, based on measured split ratios shown in (b) and the measured laser RIN. The fibers were directly coupled from the SM mirror splitter and measured across 1000 pulses.

259 Noise reduction by averaging

260 If the noise in each sampled signal is uncorrelated, the SNR should increase by \sqrt{N} across N
 261 averages. The effect of averaging was investigated across a measurement series including 700 000
 262 consecutive pulses recorded per wavelength. The results are shown in Figure 6(a), for 1300 nm,
 263 1500 nm and 1600 nm together with a guiding line indicating the \sqrt{N} improvement. The well
 264 balanced wavelength 1600 nm deviates from the \sqrt{N} -line around 50 averages, whereas the less
 265 balanced 1300 nm starts out with a lower SNR and follows the \sqrt{N} -line almost up to 200 averages.
 266 The scan procedure was therefore set to 200 pulses per wavelength per scan. The difference
 267 between the measurement and ideal \sqrt{N} line is smaller for 1300 nm than for the more balanced
 268 wavelengths because there is more random instability at 1300 nm, which can be improved by
 269 averaging. Low frequency noise and technical noise with long correlation times become more
 270 important on a longer time-scale.

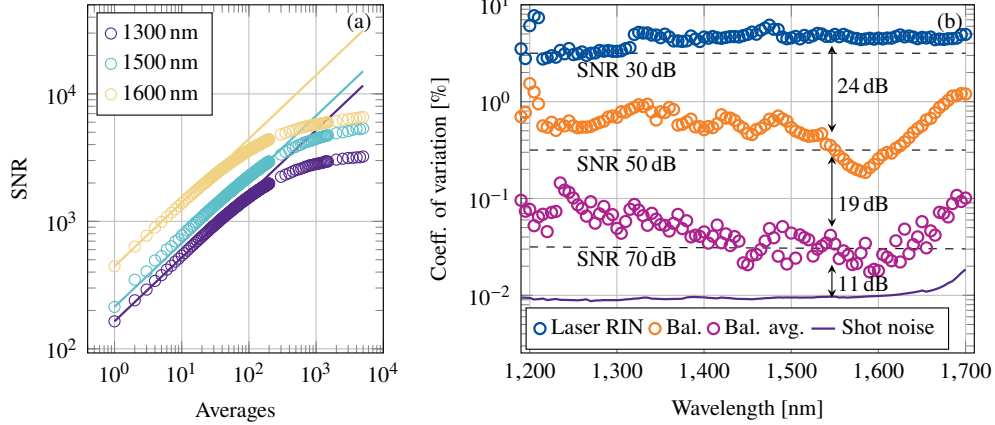


Fig. 6. (a) The improvement by averaging for different wavelengths compared to the \sqrt{N} predicted improvement. (b) CV for the setup directly coupled from the split for the measured laser RIN, the measured CV with a balanced detector, the measured CV acquired with 200 averages, and the predicted shot noise limit (Eq. 5).

271 The total improvement from the original laser RIN-dominated standard variation in the directly
 272 coupled system can be seen in Figure 6(b) including averaging, with the measured CV between
 273 0.018 % and 0.2 %. We obtained 19 dB lower noise at 1550 nm when averaging across 200
 274 pulses, which matches well with a theoretical improvement of 23 dB corresponding to $1/\sqrt{200}$.
 275 The mean SNR with averaging was 66 dB.

276 Full system stability

277 With the introduction of the transmission cell, the CV increased to between 0.02 % and 1 %, as
 278 can be seen in Figure 7(a). Two 20 μ L water drops were placed in the two transmission cells,
 279 and measured continuously. The high CV around 1400 nm is due to the high water absorption.
 280 The lower CV around 1650 nm can be attributed to a more favorable balance achieved with the
 281 water cells in combination with less water absorption than at other wavelengths. The splitting
 282 ratios for the transmission cells are shown in Figure 7(b). The split ratio for wavelengths between
 283 1400 nm to 1420 nm is inaccurate due to almost zero transmission. The measured standard
 284 deviation deviates more from the estimated shot noise limit than the measurements without a
 285 water transmission cell. The short-term full system SNR was 58 dB, an 8 dB SNR reduction
 286 accompanied by the introduction of the transmission cells and the MM collection fibers compared
 287 to the stability for the directly coupled system shown in Figure 6.

288 Short-term noise contributions

289 The variance between consecutive measurements across 1000 pulses at one wavelength was
 290 recorded as a function of the input light level, which could be tuned by the AOTF. A polynomial
 291 fit was applied to the resulting relation in Figure 8 in order to determine the constant terms (in
 292 Eq. 2) for the shot noise and the excess laser noise. Within short time periods, the technical
 293 noise does not have a significant contribution, and it has therefore been omitted. The system
 294 is dominated by excess laser noise (not shot noise limited), but as the balance improves from
 295 1550 nm to 1610 nm (see Figure 7(b)), the system variance approaches the shot noise limit. The
 296 SNR of the balanced pulses (no averaging) was up to 49 dB, which is 14 dB lower than that of
 297 the estimated shot noise limit from regression. For less balanced wavelengths, the difference was
 298 around 18 dB. The estimated shot noise from regression was a few dB higher than the predicted

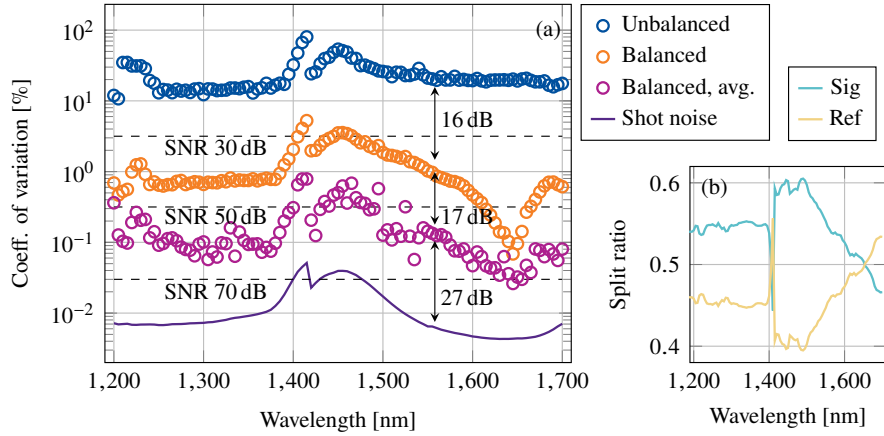


Fig. 7. (a) The CV for the system through the water cell, without balance showing added noise from the transmission cell in addition to the laser RIN, balanced, with 200 averages, and the predicted shot noise limit (Eq. 5). The discontinuity at 1420 nm is due to a change in the laser amplitude settings to avoid detector saturation. (b) The splitting ratios from the full setup with the water transmission cells.

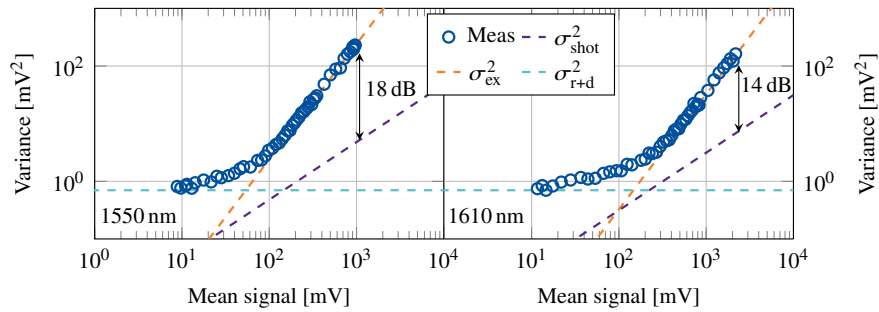


Fig. 8. The variance of the balanced signal through water as a function of the input light level at 1550 nm and 1610 nm with coefficients for the noise terms found by regression.

299 shot noise level from Eq. 5. The experimentally determined shot noise limit is perceived as more
 300 accurate, since the estimated limit is based on typical values for the gain and responsivity, which
 301 might differ in this exact setup.

302 Long-term stability

303 The long-term stability was investigated by Allan variance analysis. The SM mirror splitter was
 304 coupled directly to the balanced detector and scans were continuously recorded with 200 pulses
 305 per wavelength and 5 nm increments in three measurement series (one 74 min, two 230 min). The
 306 resulting average Allan variance across the three measurement series is shown in Figure 9(a) for
 307 four selected wavelengths. For all the wavelengths, there is an improvement in averaging across
 308 subsequent scans, and a high degree of stability up to approximately 15 min for most wavelengths.
 309 At longer time scales, the Allan variance increases at some wavelengths. The Allan variance
 310 for time constant $\tau = 32$ min is shown in Figure 9(b). The long-term stability declines for the
 311 wavelengths below 1400 nm and above 1600 nm. The splitter and fibers are optimized at 1550 nm,

312 and although the specified supported wavelengths span down to below 1300 nm, the balance is not
 313 as good at these wavelengths as around 1550 nm (see split ratio in Figure 5(b)). The slow change
 314 can be due to external factors such as temperature or mechanical changes affecting the splitter
 315 characteristics or laser characteristics which have more impact at wavelengths with less optimal
 316 balance. The changes in the temperature or laser characteristics over time could also affect
 317 polarization and guided modes in the system, which could give small changes in transmission
 318 in the splitter or aperture of the detector. On the basis of the poor long-term stability of the
 319 lower wavelengths and to reduce acquisition time, only wavelengths > 1400 nm were included
 320 in the following case study. We chose to record the higher wavelengths due to a better balance
 321 through the transmission cells (Figure 7(b)). Based on these and similar stability recordings for
 322 this system, we included 6 scans with a reduced scan measurement time (40 s) and created the
 323 spectrum by taking the median of the 6 consecutive scans on every wavelength. We obtained a
 324 more stable signal less influenced by outliers due to technical noise that was not suppressed by
 325 averaging consecutive pulses by taking the median instead of averaging.

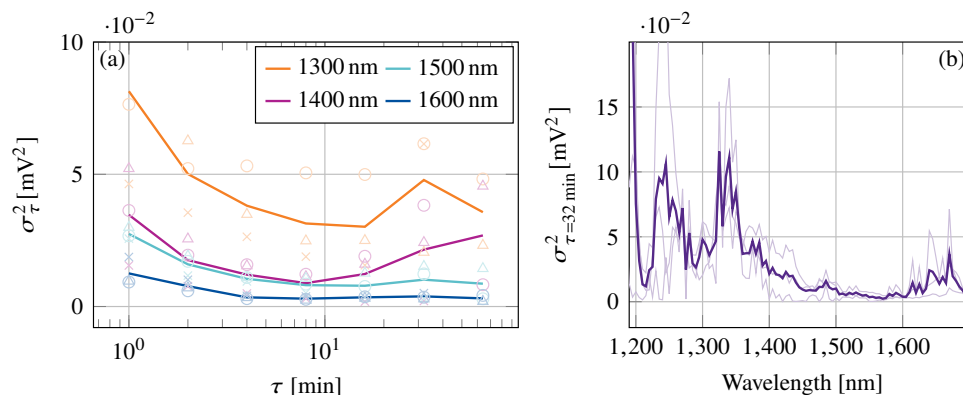


Fig. 9. (a) The mean Allan variance for a selection of wavelengths, together with the raw measurements. (b) The mean Allan variance for all the recorded wavelengths for $\tau = 32$ min, with the three raw traces in the background.

326 3.3. Case study: Glucose measurements

327 Discrete measurements

328 A prediction model was obtained by using cross-validation and a PLSR model with 3 latent
 329 variables. The result of the analysis of the discrete glucose measurements are shown in Figure
 330 10(a). A root mean square error of cross validation (RMSECV) of 4.8 mM was obtained. The
 331 spectra after median filtering in the spectral domain (three points) and subtracting the previous
 332 PBS reference is shown in Figure 10(b). The obtained mean absolute relative difference (MARD)
 333 was 24.3%. The glucose absorption has a similar shape to what was predicted in Figure 1(b),
 334 although the main absorption peak is somewhat blue-shifted (~ 1580 nm \rightarrow 1610 nm). This
 335 discrepancy could be due to the temperature not being identical (20 °C vs. 37 °C in Figure 1(b))
 336 or that assumptions of ideal conditions, such as imperfect split ratios, were not fulfilled for the
 337 experimental setup. The ripples across the spectrum are caused by features of the experimental
 338 setup and are not glucose features. The SNR of the system was determined to be 55.4 dB. The
 339 decrease in SNR compared to the short-term system is likely due to uncompensated drift and
 340 mechanical changes due to the sample procedure, but is an in-use bound for the system.

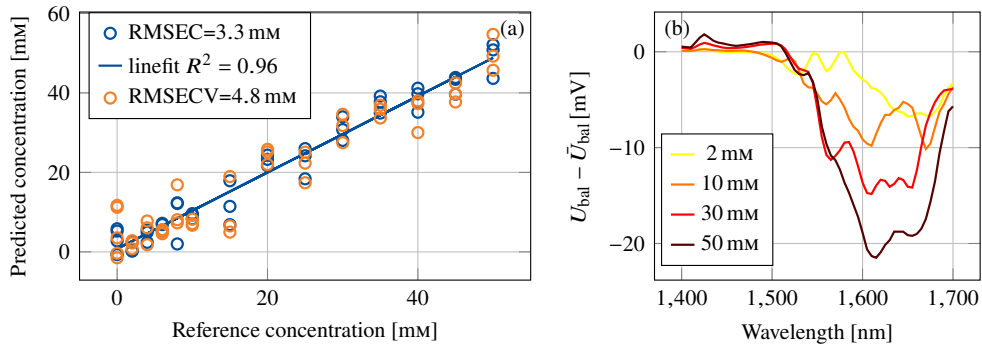


Fig. 10. (a) The prediction from a multivariate regression on the measurement series. (b) Examples of difference spectra with glucose concentrations that are used as the input to the model.

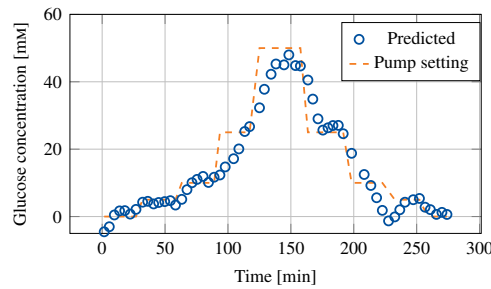


Fig. 11. Predicted glucose concentration with solution continuously pumped across the transmission cell to simulate the change in concentration in a body fluid.

341 Continuous measurements

342 To simulate a glucose measurement series in the human body, a pump was continuously pumping
 343 glucose solution to the sample arm of the transmission cell. The result of a prediction model
 344 built on the stabilized measurements (4 latent variables) is shown in Figure 11. There is a delay
 345 of approximately 10–15 min between setting the glucose concentration on the pump until the
 346 solution reaches the transmission cell. An oscillation was observed in the predicted response
 347 on several measurement series, which was attributed to imperfect mixing in the tubing and less
 348 accurate control with a large plunger and low flow-rates. The perceived signal stability was
 349 improved by taking the median across six scans. A three point moving mean was added to
 350 the measurement series to remove the oscillations caused by the pump plunger. The deviation
 351 from the pumped concentration around 225 min can be caused by the instability of the pumped
 352 concentration. Although this measurement series can not quantify the error due to pump and
 353 mixing instability, it shows that it is possible to obtain a prediction across a time series of several
 354 hours with liquid constantly flowing through the measurement system.

355 4. Discussion and conclusion

356 We have experimentally explored the use of a commercial SC laser source for fully fiber coupled
 357 broadband absorption spectroscopy sensing in the NIR range. Introducing a reference arm,
 358 balanced detector, and signal averaging, noise suppression of 2 orders of magnitude was achieved,

359 along with a SNR of 66 dB without the transmission cells and a long-term SNR of 55 dB including
360 transmission cells and sample exchange. We present a thorough characterization of the system
361 and can point to specific limitations and improvements for future use of SC sources in low-noise
362 absorption spectroscopy measurement systems:

- 363 1. A balanced detector is required to reduce the noise levels, especially the effects of RIN
364 noise and quantization error on the small signal.
- 365 2. The stability and reproducibility of the fiber splitter are of high importance and could be
366 improved further.
- 367 3. The wavelength range is limited to the SM operation of the fibers.
- 368 4. The transmission cell must be engineered with high precision and extremely stable
369 components.

370 We use glucose sensing as a model system requiring very high accuracy, and we are able to obtain
371 an accuracy approaching a benchtop free space beam spectrometer, shown in Figure 12.

372 *Long-term instability*

373 Although the short-term stability was shown to be acceptable for glucose sensing with averaging,
374 the long-term stability limits the achievable accuracy. The balance was shown to be an important
375 factor, but spectra were also not completely stable on the well-balanced wavelengths. Neither
376 the temperature measured nor low bandwidth reference measurements from one of the arms
377 (to detect larger changes in split ratio) could properly explain the changes, that were slightly
378 different from measurement series to measurement series and looked like an oscillation across the
379 spectrum. It was possible to partially correct for the drift by taking a blank reference spectrum
380 within 15 min. The observed changes with time are likely due to a combination of change in
381 temperature and strain as the experiment progressed and looked similar to previously reported
382 spectral modal noise [18] for a system with few modes interfering. The use of a MM fiber to
383 collect the light may be the cause of this. The ripples across the spectra seen in Figure 10(b)
384 are not due to glucose, but rather noise likely caused by modal instability. In Figure 10(b), the
385 advantage of scanning across several wavelengths is clear, it is easier to mitigate noise using a
386 prediction model that takes into account the broad spectral features.

387 *System variance and glucose measurements accuracy*

388 With the development of the system, several series of glucose measurements have been obtained
389 on different systems within our group. The root mean square error (RMSE) of these measurements
390 is plotted against the standard deviation of the systems measured in Figure 12. As expected,
391 there is a clear relationship between the noise level and the obtained glucose measurement error.
392 Using an SC source without any reference arm gave a very low accuracy, and RMSE above
393 60 mm. A substantial improvement was obtained by implementing a reference arm. In the first
394 iteration, measurements of the input pulse powers without passing through water as reference
395 were conducted, and the correction was performed by dividing the output pulse power by the
396 input pulse power [11]. In that setup, a relatively slow oscilloscope with 8 bit resolution was
397 used. The system presented here gave a substantial performance improvement compared to that,
398 with RMSE below 5 mm. To compare to the state-of-the-art NIR benchtop spectrometers, we
399 also include the results of a measurement series on a Metrohm benchtop spectrometer with 1 mm
400 cuvettes measured [39]. The error in repeatability measurements using the benchtop spectrometer
401 was calculated to 0.003 % based on measurements and noise levels [39,40]. This is the level
402 that a NIR system should reach in order to have acceptable measurement uncertainty for in vivo

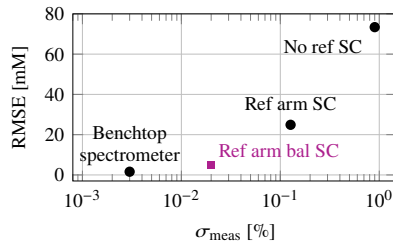


Fig. 12. Case study glucose monitoring: Plot of the RMSECV versus the measured standard deviation using different system configurations. The points correspond to: no reference arm for an SC source, a reference arm but unequal split between the arms (details in [11]) and two single detectors, the system presented here, and a benchtop spectrometer (details in [39]).

403 use. We obtained a SNR of 55 dB for the glucose measurements, which could not resolve 1 mm
 404 glucose changes which we estimated would need 70 dB.

405 The state of the art continuous glucose sensors are mostly electrochemical, one sensor on the
 406 market is based on optical readout [23]. The error is most often stated as MARD or points within
 407 a consensus error grid. For these sensors, the MARD is commonly around 11 % [41] but has
 408 also been reported up to 18 % [42]. With the experimentally obtained MARD of 24.3 % that was
 409 obtained in vitro in this study, small improvements are needed before it would be possible to
 410 make use of the system for continuous physiological glucose measurements.

411 *Comparison to similar work*

412 To the best of our knowledge, this is the first time that an SC source is used in a fully fiber-coupled
 413 absorption spectroscopy setup without the more common use of bulk optics [8, 9, 43–45]. In
 414 transitioning to a fully fiber-optic setup, issues arise with the stability that we have characterized
 415 and improved upon.

416 Ultra-high repetition rate absorption spectroscopy applied to gas sensing often labeled
 417 supercontinuum broadband absorption spectroscopy (SCLAS) use a dispersive fiber to temporally
 418 separate the wavelengths in a pulse [8–10, 44], which allows for rapid measurements as well as
 419 improved correction algorithms in post-processing. For narrow linewidth absorbers, a fit to the
 420 absorption trace can provide a reference signal and give a stable measurement without a reference
 421 arm setup. However, the temporally resolved pulse requires an extremely fast detector and ADC,
 422 which increases the cost of such a system. Furthermore, a dispersion compensation module might
 423 require several km of dispersion compensating fiber. These systems are not entirely comparable
 424 to ours. As Kaminski et al. note [44], the requirement for a broadly absorbing species and narrow
 425 absorbing lines also differ, and a balanced cell must be implemented to cope with the high RIN of
 426 SC sources for broadly absorbing species such as aqueous samples instead of using a correction
 427 algorithm.

428 Guo et al. [46] have proposed a similar system as the one presented, albeit using what appears
 429 to be bulk optics coupled transmission cells. They measured glucose concentrations down to
 430 5 mg/dL (0.28 mM) with a tailored system centered around an SC source in the combination
 431 band, which has been favored alone or in combination with the first overtone band for glucose
 432 sensing [34, 35]. It is possible to use extended InGaAs sources to reach this wavelength region, but
 433 they also have higher noise floors, costs, and require cooling. Unfortunately, this aspect was not
 434 discussed in [46]. In comparison, our results were not as accurate (RMSECV 4.8 mM), although
 435 the short-term noise levels were comparable to ours and they report an SNR of 47 dB (compared
 436 to 55 dB here). The improvement in their results is likely due to the choice of wavelength region.

437 We aimed at using commercially available equipment and had a cost perspective in mind. Guo et
438 al. [46] used a scanning monochromator that was relatively slow, giving a measurement time of
439 10 min. Using an AOTF in our setup is advantageous because it decreases the acquisition time so
440 that a full scan can be performed within 4 min, including averaging. Their results along with the
441 study presented here, point towards the applicability of SC sources in applications that require
442 extremely low noise such as glucose sensing.

443 *Outlook and possibilities*

444 To achieve high stability for accurate measurements, every component must be optimized for the
445 wavelength range: use of SM optical fibers, a stable beam splitter, as stable as possible source,
446 and as accurate as possible balance between the detectors. As was outlined in the theory, a good
447 balance with a CMRR of 30 dB can reduce the noise levels down to 3 % of the original values. It
448 is difficult to achieve a perfect balance including transmission through the sample and reference
449 absorption cells across a wide wavelength range. A balanced detector with a programmable
450 wavelength dependent gain for the two detectors could be a solution to compensate the difference
451 in split values and the differences in the reference and sample cells. The end stability can be
452 further increased with a source with lower RIN. Recent advances in low-noise supercontinuum
453 source development [5] show that the technology could be optimized beyond the instrument used
454 here. With the cost perspective in mind, long pulsed SC lasers are advantageous (a low-noise
455 ps source is 5-10 times the cost of our ns source [3]). The measurement speed can also be
456 increased, as shown by applications of SC lasers applied to gas sensing (SCLAS), where the
457 pulse is dispersed in time [10, 44] and not filtered so that the acquisition times can be on the
458 order of one wavelength in our setup. The viability and cost of such an approach depends on the
459 analyte requirements on wavelength resolution and wavelength range to select an appropriate
460 dispersive element, detector, and ADC.

461 When laser RIN was suppressed, the dominant noise source contributing on a longer time scale
462 was modal noise from the transmission cell and the MM collecting fibers. SM fibers have cores
463 with diameter around 8 μm , which can be extended up to 25 μm for some photonic crystal SM
464 fibers, which make them more difficult to couple into without using free space optics. Strategies
465 using lensed fibers can increase the transmission somewhat [47]. For an even more stable system,
466 replacing the splitter and interaction region by integrated optics could be a potential solution. SM
467 fibers could be used to connect to the integrated optical platform, utilizing a stable splitter [48]
468 and an exposed waveguide to perform evanescent field sensing [49].

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477 **Data Availability Statement.** Data underlying the results presented in this paper are available in Ref. [50].

478 **Supplemental document.** See Supplement 1 for supporting content.

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