

A Method for Real-time Estimation of Full-scale Global Ice Loads on Floating Structures

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1 **Abstract**

2 This paper proposes an algorithm that uses conventional measurements found on-board ships coupled with
3 additional inertial measurement units to estimate the motions and global loads acting on them. The work is
4 motivated by the scarce availability of full-scale load data for sea-ice operations and by the invasive
5 instrumentation of strain gauges used to obtain global loads of all degrees of freedom. Full-scale data are key to
6 a number of design, operational, and research aspects related to sea-ice operations. The proposed algorithm is
7 based on four Inertial Measurement Units (IMUs) that together with position and heading measurements are used
8 to make estimates of dynamic linear and rotational acceleration (acceleration resulting in motion). We show how
9 to use models updated with propulsion and wind measurements to estimate propulsion, hydrodynamic, wind, and
10 ice loads through a setup catering to real-time implementation. A case study with the Swedish icebreaker Oden is
11 presented and discussed. The algorithm effectively yields reasonable ice load history estimations and presents
12 great potential in its further application to real-time global ice load estimations.

13 **Keywords:**

14 Global ice load; Inertial Measurement Units (IMUs); Accelerometers; Floating structure; Arctic Technology;
15 Ocean Engineering.

16

17

18 **1 Introduction**

19 Sea-ice is found on roughly 10% of the world's ocean surface and mostly found in the Arctic and Antarctic Seas.
20 It expands and melts under the influence of solar, atmospheric, oceanic, and tidal forcing where ice covers break
21 up, open, and close as drifting ice floe fields (Leppäranta, 2011). Operating floating structures in such
22 environments create several challenges related to interactions with ice. If they are not sufficiently investigated
23 and incorporated into operation designs, resulting consequences may range from minor damages to devastation.
24 Thus, a system that can accurately measure the load levels in real-time can provide important information that
25 facilitates an improved understanding of ice loads and consequent risk control measures. Field data are of great
26 value. With reliable ice loads measured in the field, traditional empirical ice load formulas (e.g., Lindqvist (1989)
27 for level ice, Croasdale et al. (2009) for a broken ice field, and Dolgoplov et al. (1975) for ice ridge keel loads)
28 can be evaluated/extended to unconventional structural forms or ice conditions. Moreover, newly developed ice
29 load formulas (e.g., an ice floe's in-plane splitting (Lu et al., 2015a), out-of-plane failure (Lu et al., 2015b) or
30 impact force (Timco, 2011)) can be thoroughly evaluated/adjusted. In particular, the successful measurement of
31 field ice loads substantiates the development and validation of multi-purpose numerical models such as those
32 described in the literature, e.g., (Lu et al., 2018; Lu et al., 2014; Lubbad et al., submitted in 2017; Lubbad et al.,
33 2015; Metrikin et al., 2015; Sayed et al., 2015). It will also have broad applications to vessel and operation
34 design, automatic motion control, and research.

35 To quantify the ice load experienced by a structure, one can resolve to direct ice load measurements or indirect
36 calculations based on ice environment monitoring together with corresponding ice load models
37 (ISO/FDIS/19906, 2010; Sanderson, 1988). When applying an indirect approach, difficulties arise when
38 documenting and quantifying the neighbouring ice environment (Haas and Jochmann, 2003; Lu and Li, 2010; Lu
39 et al., 2008; Lu et al., 2016b). Moreover, suitability issues and uncertainties affect various available ice load
40 models for given ice conditions. In reference to direct field ice load measurements Palmer and Croasdale (2013)
41 summarised the advantages and disadvantages of different existing measurement techniques. These techniques
42 can be generally categorised into two groups, i.e., those measuring local ice loads based on strains or deflections,
43 e.g., strain gauges, extensometers, ice load cells and panels, and those used to measure global ice loads, e.g.,
44 accelerometers and/or tilt meters. Theoretically speaking, when local measurement instrumentations are installed
45 over the entire ice – structure interaction zones, the global ice load is merely a summation. However, this usually
46 leads to practical and/or economic difficulties. For example, ice loads can be measured by installing strain

47 gauges onto strategic hull-girder beams. Although this method is well established and a significant body of
48 publications on this approach exists (see e.g. (ABS, 2011; Frederking, 2005; Lensu and Hänninen, 2003; Palmer
49 and Croasdale, 2013; Ritch et al., 2008), the installation and calibration of strain gauges involves considerable
50 effort and may in areas of the hull be difficult or impossible to execute. In this paper we investigate an
51 alternative approach, i.e., estimating the global ice load from conventional measurements found on-board
52 coupled with four additional inertial measurement units (IMUs). This option is particularly interesting, as
53 installation of IMUs constitutes non-invasive and technologically mature instrumentation systems (Titterton and
54 Weston, 2004) that enable sensing loads acting from any oblique angle. Achieving the same sensing capabilities
55 with local instrumentations, e.g., strain gauges, involves extensive instrumentation around the entire hull. After
56 obtaining the ship's inertia based on IMU measurements, well-established theoretical models are used to
57 calculate other load components (hydrodynamic, propulsion and wind forces). Eventually, the ice load history
58 can be indirectly calculated from these known load terms.

59 The IMU system to be introduced in this paper yields information such as linear accelerations in all three
60 Degrees of Freedom (DoF) and angular rates in 3 DoF as well. Linear acceleration measurements are similar to
61 those of former applications of accelerometers to ice engineering. However, improvements to previous
62 accelerometer applications are made. For example, 1) in comparison to Danielewicz et al.'s (1983) method in
63 which an ice floe's deceleration is measured to roughly back-calculate its impact load on a structure, the
64 proposed algorithm uses all measured information, e.g., angular rates and ship Global Position System (GPS)
65 information, to make accurate estimations on a ship's linear acceleration according to existing state estimator
66 theories (Fossen, 2011f). In this way more accurate linear accelerations can be estimated for global load
67 component calculations. 2) Compared to conventional accelerometer applications to ice induced vibration
68 measurements, this paper focuses on a floating structure's responses according to IMU measurements. The
69 relatively slower ship motion denotes that our interested data reside in a different frequency band; moreover,
70 relatively significant ship motions, e.g., roll and pitch movements, introduce gravitational errors into
71 accelerometer measurements that require further correction.

72 The idea of using IMUs for motion estimation is not new (Johnston et al., 2008a; Nyseth et al., 2013), and the
73 results of Johnston et al. (2008b), wherein inertial measurements are compared to strain-gauges, are encouraging.
74 This paper is novel in that it describes a system that estimates different load components based on available
75 motion measurements, wind measurements, and propulsion measurements. The approach of modelling vessel
76 propulsion, hydrodynamic, and wind loads is well established and fundamental to modern automatic motion

77 control (e.g., dynamic positioning) (see e.g. (Fossen, 2011b; Sørensen, 2012)). However, such systems do not
 78 typically rely on acceleration measurements. Yet some exceptions exist (Kjerstad and Skjetne, 2016; Lindegaard,
 79 2003). The benefits of the proposed algorithm are investigated based on a dataset from the Oden Arctic
 80 Technology Research Cruise in 2015 (OATRC2015), during which two Swedish icebreakers, the Oden and the
 81 Frej, conducted ice management (IM) trials amidst Arctic sea-ice north of Svalbard.



82

83 Fig. 1. The Swedish icebreakers Oden and Frej in Longyearbyen before OATRC2015 in September 2015. Courtesy Tomas Johansen.

84 2 Problem Formulation

85 In describing the 6-DoF motions of a rigid body marine surface vessel, we consider the following model,

$$86 \quad \begin{aligned} \dot{\eta} &= J_{\Theta}(\eta)V \\ M\dot{V} &= \tau_p + \tau_h + \tau_w + \tau_i, \end{aligned} \quad (1)$$

87 where $\eta = \text{col}(P, \Theta) \in \mathbb{R}^6$ is the position $P = \text{col}(x, y, z) \in \mathbb{R}^3$ and orientation $\Theta = \text{col}(\phi, \theta, \psi) \in \mathbb{R}^3$ of the ship
 88 in the assumed-to-be-inertial North-East-Down (NED) frame. $V = \text{col}(v, \omega) \in \mathbb{R}^6$ is the body-fixed linear
 89 $v = \text{col}(u, v, w) \in \mathbb{R}^3$ and angular velocity $\omega = \text{col}(p, q, r) \in \mathbb{R}^3$ of the body (see Fig. 2a), $M = M^T > 0$ is the
 90 rigid-body inertia matrix, $\tau_p \in \mathbb{R}^6$ is the propulsion load, $\tau_h \in \mathbb{R}^6$ is the hydrodynamic load with drag and

91 restoring forces, $\tau_w \in \mathbb{R}^6$ is the wind load, and $\tau_i \in \mathbb{R}^6$ is the ice load. The transformation matrix $J_\Theta(\eta) \in \mathbb{R}^{6 \times 6}$ is
 92 given in (Fossen, 2011) as

$$93 \quad J_\Theta(\eta) = \begin{bmatrix} R(\Theta) & 0 \\ 0 & T(\Theta) \end{bmatrix}, \quad (2)$$

94 Where $R(\Theta) \in SO(3)$ is the rotation matrix between the body frame and the NED frame, and $T(\Theta) \in \mathbb{R}^3$ is the
 95 angular velocity transformation matrix,

$$96 \quad T(\Theta) = \begin{bmatrix} 1 & \sin(\phi) \tan(\theta) & \cos(\phi) \tan(\theta) \\ 0 & \cos(\phi) & -\sin(\phi) \\ 0 & \sin(\phi) / \cos(\theta) & \cos(\phi) / \cos(\theta) \end{bmatrix}. \quad (3)$$

97 Note that because Euler angles are used, $\theta = \pm\pi/2$ implies that two terms of Eq. (3) continue to infinity.
 98 However, for marine surface vessels this is not an issue, as $|\theta| \neq \pi/2$. When necessary, the singularities may be
 99 avoided by use of quaternion formulation.

100 Our main objective is to design an algorithm that is capable of determining η , V and \dot{V} in addition to global
 101 loads τ_p , τ_h , τ_w and τ_i . It is assumed that the following time-synchronised signals are available for the
 102 algorithm:

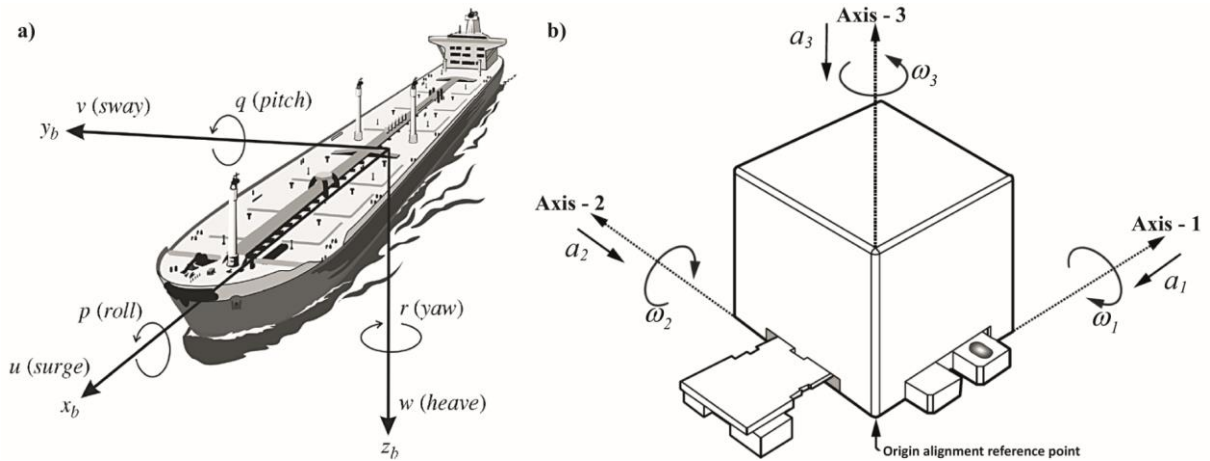
- 103 1. A global navigation satellite system (GNSS) providing the vessel position P
- 104 2. A gyrocompass providing the vessel heading ψ .
- 105 3. Sensors in the propulsion system provide the individual rudder angle $\delta \in \mathbb{R}$, propeller pitch $\alpha_p \in \mathbb{R}$,
 106 and propeller rpm $n_p \in \mathbb{R}$.
- 107 4. Wind sensors provide the relative wind magnitude $U_{wind} \in \mathbb{R}$ and direction γ_{wind} .
- 108 5. Four IMUs, each provide measured linear accelerations at the sensor's mounting location, $a_m \in \mathbb{R}^3$,
 109 and at the measured angular velocity $\omega_m \in \mathbb{R}^3$.

110 With information from #1 and 2, in pursuit of η we are left with the to-be-calculated signal of ϕ roll and θ pitch
 111 angles; in pursuit of V , only the angular velocity ω is measured by the IMUs and we are left with estimations
 112 of the linear velocity v ; in pursuit of \dot{V} , only the linear acceleration a (to be introduced in Eq. (5)) can be
 113 derived from the IMUs' direct measurement, whereas the angular accelerations α (to be introduced in Eq. (5))

114 must be derived. With known ship acceleration information \dot{V} , the inertia force term $M\dot{V}$ in Eq. (1) is thus
 115 known. Furthermore, with the previously calculated linear velocity v , and given the ship's geometry, the
 116 hydrodynamic force τ_h can be calculated as is described in Section 3.4. Provided with measurements in #3 and
 117 #4, the propulsion loads τ_p and wind force τ_w can be calculated as is described in Section 3.4. With these
 118 necessary terms estimated from physical models and measurements, the ice load τ_i can be calculated as the
 119 residual load from Eq. (1).

120 In the following we describe how to process the measurements from the IMUs, i.e., measured linear acceleration
 121 $a_m \in \mathbb{R}^3$ and measured angular velocity $\omega_m \in \mathbb{R}^3$, to exclude measurement noise and drift; we also transform
 122 spatially distributed measurements into the Common Origin (CO) of a ship.

123 An IMU is here referred to as a sensor containing a body-fixed three axis orthogonal linear accelerometer and a
 124 three-axis orthogonal gyroscope (see Fig. 2b).



125

126 Fig. 2. a) The body-fixed coordinate system for a ship's motion (from Fossen (2011c)) and b) an example of an IMU's local measurement
 127 and corresponding coordinate system.

128

129 The IMU output is modelled as,

130

131

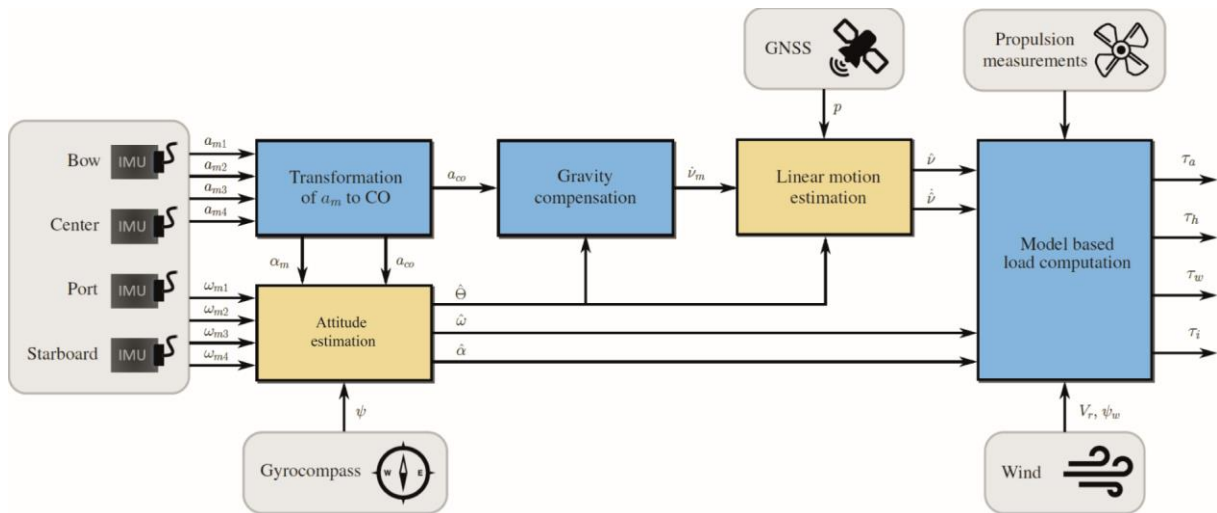
$$\begin{aligned}
 a_m &= a_l - R(\Theta)^T g_a + b_a + w_a \\
 \dot{b}_a &= w_{ba} \\
 \omega_m &= \omega + b_\omega + w_\omega \\
 \dot{b}_\omega &= w_{b\omega} \quad ,
 \end{aligned}
 \tag{4}$$

132 where a_m is the specific force measurement, $a_i \in \mathbb{R}^3$ is the linear dynamic acceleration of the sensor in its
 133 mounting point, ω_m and ω are measured and actual angular rate vectors, $g_a := \text{col}(0, 0, g) \in \mathbb{R}^3$ is the
 134 gravitational vector, $b_a \in \mathbb{R}^3$ and $b_\omega \in \mathbb{R}^3$ are a slowly varying bounded biases, and where w_a , w_{ba} , w_ω , and
 135 $w_{b\omega} \in \mathbb{R}^3$ are zero mean white noise terms. The placement of the IMUs in the hull give rise to mounting
 136 dependence on the distance between the CO and the sensor mounting position, which is given by

$$137 \quad a_i = a + \alpha \times l + \omega \times (\omega \times l) \quad (5),$$

138 where $a \in \mathbb{R}^3$ is the linear dynamic acceleration in CO, $\alpha \in \mathbb{R}^3$ is angular acceleration, and $l \in \mathbb{R}^3$ is the body
 139 frame distance vector between points of measurement and CO. The latter is referred to as the accelerometer lever
 140 arm or just as the lever arm. We note that $\dot{V} = \text{col}(\nu, \omega) = \text{col}(a, \alpha) \in \mathbb{R}^6$, which we are seeking. It is assumed that
 141 all measurements and parameters, except g_a , are decomposed in the body frame, after sensor calibration has
 142 been conducted.

143 The proposed algorithm is structured in Fig. 3 and described in Section 3. A case study of OATRC2015 based on
 144 the developed algorithm is presented in Section 4. In Section 5 we investigate the calculated results (the ship's
 145 motion results and various load components), and we particularly make necessary validations against the
 146 estimated ice load. Finally, conclusions are drawn in Section 6.



147

148

Fig. 3. Algorithm structure.

149 3 Algorithm Design

150 To overcome the challenges related to using accelerometers, we exploit four spatially distributed sensors and the
 151 relations between them. This enables the use of well known, matured, and relatively inexpensive conventional
 152 accelerometers in a spatial configuration to setup a virtual 6-DoF accelerometer in CO. Similar schemes are
 153 described in (Buhmann et al., 2006) and (Tan and Park, 2005). The other challenge of obtaining \dot{V} is managed
 154 by reformulating the state observer. While the objective of this paper does not involve 6-DoF acceleration vector
 155 use in the ship's autopilot control algorithm (Kjerstad and Skjetne, 2016), it is practical to use an observer for the
 156 removal of gravity bias compensation, and noise filtering.

157 The next challenge is the fact that $a \in \mathbb{R}^3 \neq \dot{V} \in \mathbb{R}^6$. The dynamic acceleration a_l captured in an accelerometer
 158 (along with other effects) does not contain the angular acceleration α . It should be noted that sensors capable of
 159 measuring α exist (Titterton and Weston, 2004), but they are not commonly used in marine applications.
 160 Therefore, they are not considered here. We propose obtaining α by exploiting the lever arm dependencies of
 161 four distributed accelerometers. Thus, a third challenge involves acquiring \dot{V} from these.

162 3.1 Transformation of acceleration measurements to CO

163 We parameterise Eq. (5) as a product of its static and dynamic variables

$$164 \quad a_l = [I_{3 \times 3} \quad S(l)^T_{3 \times 3} \quad H(l)_{3 \times 6}] \begin{bmatrix} a_{3 \times 1} \\ \alpha_{3 \times 1} \\ \varpi_{6 \times 1} \end{bmatrix} = W(l)_{3 \times 12} \begin{bmatrix} \dot{V}_{6 \times 1} \\ \varpi_{6 \times 1} \end{bmatrix} = W(l)z_{12 \times 1} \quad (6)$$

165 Where $I_{3 \times 3} \in \mathbb{R}^{3 \times 3}$ is the identity matrix, and $S(l)$ is given in Eq. (7) together with its properties,

$$166 \quad S(l) = \begin{bmatrix} 0 & -l_z & l_y \\ l_z & 0 & -l_x \\ -l_y & l_x & 0 \end{bmatrix} = -S(l)^T. \quad (7),$$

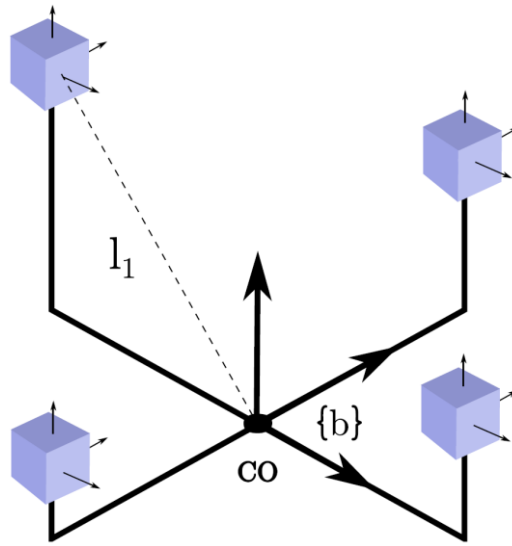
167 The matrix

$$168 \quad H(l) = \begin{bmatrix} 0 & -l_x & -l_x & l_y & l_z & 0 \\ -l_y & 0 & -l_y & l_x & 0 & l_z \\ -l_z & -l_z & 0 & 0 & l_x & l_y \end{bmatrix} \quad (8)$$

169 is a sub-matrix of the accelerometer configuration matrix $W(l) \in \mathbb{R}^{3 \times 12}$, and $z = \text{col}(a, \alpha, \varpi) \in \mathbb{R}^{12}$ is the linear
 170 acceleration, angular acceleration, and angular rate cross product vector. The latter includes $\varpi \in \mathbb{R}^6$ defined as

$$171 \quad \varpi = [\omega_x^2 \quad \omega_y^2 \quad \omega_z^2 \quad \omega_x \omega_y \quad \omega_x \omega_z \quad \omega_y \omega_z]^T. \quad (9)$$

172 As noted above, by measuring from one location, $W(l)$ cannot be inverted to find z . Therefore, we use a
 173 configuration of four sensors as illustrated in Fig. 4 such that Eq. (6) can be extended to Eqs. (10) and (11).



174

175

Fig. 4. Example of four IMU-based measurement system.

176

177 Note that in Fig. 4, the sensor frames of all the IMUs are aligned after calibration, which means that the
 178 respective linear acceleration measurements from all the IMUs, i.e., a_{m1} , a_{m2} , a_{m3} , and a_{m4} , are oriented in the
 179 same direction. Sensor misalignment is typically handled by calibration. Hence, no additional relative angle
 180 information among IMU orientations need to be taken into account in Eqs. (7) and (8). This stands in direct
 181 comparison to the IMU configuration developed by Buhmann et al. (2006), shown in their paper's Fig. 2, for
 182 which relative angles among different IMUs are accounted for in Buhmann et al.'s (2006) Eq. (4). When we set
 183 all angles of Eq. (4) developed by Buhmann et al. (2006) as zero, the components of $S(l)$ and $H(l)$ are
 184 obtained. This signifies the correctness of our formulations for Eqs. (7) and (8).

185 For the combined four-sensor inclusive formulation of Eqs. (10) and (11),

186

$$\begin{bmatrix} a_{r1} \\ a_{r2} \\ a_{r3} \\ a_{r4} \end{bmatrix}_{12 \times 1} = \begin{bmatrix} W(l_1) \\ W(l_2) \\ W(l_3) \\ W(l_4) \end{bmatrix}_{12 \times 12} z_{12 \times 1} \quad (10)$$

187

$$a_c \in \mathbb{R}^{12} = G(l_c) z_{12 \times 1} \quad (11),$$

188 $a_c \in \mathbb{R}^{12}$ denotes the combined linear acceleration vectors at the sensor mounting positions, $G(l_c)$ is the
 189 combined sensor configuration matrix, and $l_c = \text{col}(l_{c1}, l_{c2}, l_{c3}, l_{c4})$ is the combined sensor lever arm vector.
 190 To calculate z it is important to ensure that the static matrix $G(l_c)$ is nonsingular. According to Zappa et al.
 191 (2001), this is achieved when sensors are oriented equally and when their positions are not co-planar, that is at
 192 least one sensor must not lie in the same plane as the three others. Let $b = \text{col}(b_1, b_2, b_3, b_4)$ and
 193 $w = \text{col}(w_1, w_2, w_3, w_4)$. Then, by substituting the four accelerometer equations of Eq. (4) into the combined
 194 vector a_c we get

195

$$\begin{aligned} z &= G(l_c)^{-1} (a_{mc} + \mathbf{1}_4 \otimes R(\Theta))^T g_a - b - w \\ a &= B_a z = [I_{3 \times 3}, \mathbf{0}_{3 \times 3}, \mathbf{0}_{3 \times 6}] z \\ \alpha &= B_\alpha z = [\mathbf{0}_{3 \times 3}, I_{3 \times 3}, \mathbf{0}_{3 \times 6}] z \end{aligned} \quad (12),$$

196 where $\mathbf{1}_4 \in \mathbb{R}^4$ is a vector of ones, \otimes is the Kronecker product, $a_{mc} = \text{col}(a_{m1}, a_{m2}, a_{m3}, a_{m4})$ is the specific
 197 force measurement of each of the four IMUs and B_a and B_α are selection matrices for the accelerations a
 198 and α within z . This shows that the setup with four spatially distributed accelerometers constitutes a 6-DoFs
 199 sensor placed in CO, yielding our target value \dot{V} embedded within z . Note that it still has the same sensor
 200 effects in terms of gravity, bias, noise as Eq. (4) does on the individual measurements.

201 However, in Eq. (12) the angular attitude $\Theta \in \mathbb{R}^{3 \times 3}$ of the ship, with the exception of the vessel's heading ψ
 202 are yet to be determined. Therefore, in processing the measured data a_{mc} we applied a two-step approach. In the
 203 first step, the intermediate variable z' is calculated according to Eq. (13) by transforming individual
 204 measurements into the CO, that is,

205

$$z' = G(l_c)^{-1} a_{mc} \quad (13)$$

206 for which we note that

$$207 \quad a' = B_a z' = a - B_a G(l_c)^{-1} (1_4 \otimes R(\Theta))^T g_a - b - w \quad (14)$$

208 Since parameters a , b , and w are much smaller than the gravity acceleration g (in the vertical direction g_a)
 209 for a large icebreaker vessel, it follows from the last equation that a' is dominated by the gravity vector. Since
 210 this vector is decomposed in NED and, thus, points distinctly in the vertical direction towards the Earth centre,
 211 the roll and pitch angles can be deduced from this measurement a' . Hence, together with the gyrocompass yaw
 212 measurement ψ , the angular displacement $\Theta \in \mathbb{R}^{3 \times 3}$ of the ship can be obtained, as further described in Section
 213 3.2.

214 In the second step, given information of Θ , gravity compensation is further conducted in the second step at the
 215 CO following Eq. (15). Defining first the combined bias and noise vectors,

$$216 \quad \begin{aligned} b_a &= B_a G(l_c)^{-1} b \\ w_a &= B_a G(l_c)^{-1} w \end{aligned}$$

217 and

$$218 \quad \begin{aligned} b_\alpha &= B_\alpha G(l_c)^{-1} b \\ w_\alpha &= B_\alpha G(l_c)^{-1} w \end{aligned}$$

219 this gives the measured accelerations in CO,

$$220 \quad \begin{aligned} a^m &= a' + B_a G(l_c)^{-1} (1_4 \otimes R(\Theta))^T g_a = a + b_a + w_a \\ \alpha^m &= B_\alpha z' + B_\alpha G(l_c)^{-1} (1_4 \otimes R(\Theta))^T g_a = a + b_\alpha + w_\alpha \end{aligned} \quad (15).$$

221 These measurement equations are next introduced to the Kalman filters described next.

222 3.2 Attitude estimation

223 Following the flow chart presented in Fig. 3, after obtaining the linear acceleration a_{mc} at four different
 224 mounting locations and its transformed information z at CO according to Eq. (12), we are facing with the
 225 estimation of roll angle ϕ and pitch angle θ within the orientation $\Theta = \text{col}(\phi, \theta, \psi) \in \mathbb{R}^3$. There is no direct
 226 measurement of these two variables. However, as mentioned above, they can be derived from two sources.

227 First, by assuming that the average acceleration with respect to the environment is zero and much less than the
 228 vertical gravity component of g_a (Noureldin et al., 2012), the roll and pitch angle can be calculated from
 229 $a' = \text{col}(a'_x, a'_y, a'_z)$ following Eqs. (16) and (17), that is,

$$230 \quad \phi_m \approx \text{atan2}(-a'_y, -a'_z) \rightarrow \text{roll angle} \quad (16)$$

$$231 \quad \theta_m \approx \text{atan2}(a'_x, \sqrt{(a'_y)^2 + (a'_z)^2}) \rightarrow \text{pitch angle} \quad (17),$$

232 in which $\text{atan2}(\cdot, \cdot)$ is used to robustly calculate $\text{atan}(\cdot)$ with correct quadrant mapping of the angles in $[-\pi, \pi)$.
 233 The above calculation suffers from noise in the IMU acceleration measurements. Moreover, short-term
 234 vibrations and external forces that directly influence the linear accelerations and nonlinear equations in Eqs. (16)
 235 and (17) will further magnify these disturbances. Therefore, the calculated roll and pitch angles from the linear
 236 accelerations' measurement are denoted as ϕ_m and θ_m , respectively.

237 Second, angular rates $\omega = \text{col}(p, q, r) \in \mathbb{R}^3$ are directly measured by the installed IMUs. We adopt the kinematic
 238 model in Eq. (18), in which the orientation rate $\dot{\Theta}$ can be transformed from the body-fixed angular velocity
 239 $\omega = \text{col}(p, q, r) \in \mathbb{R}^3$.

$$240 \quad \dot{\Theta} = T(\Theta)\omega \quad (18),$$

241 and in Eq. (19) the angular acceleration α is related to $\dot{\omega}$.

$$242 \quad \dot{\omega} = \alpha \quad (19),$$

243 Ideally, integrating $\dot{\Theta}$ once gives us Θ , which includes the roll ϕ and pitch angles θ . This approach removes
 244 short-term noise but spurs long-term drift due to accumulated integration errors. In this paper we use the
 245 Unscented Kalman Filter (UKF) (Julier and Uhlmann, 2004) to take advantage of the angular information
 246 obtained from both the measurements described in Eqs. (16) and (17); and the integration procedures described
 247 in Eqs. (20) to (24) based on Eqs. (18) and (19).

248 In Eqs. (20) and (21) below, Δ denotes the time step between two consecutive angular rate estimations. A hat
 249 symbol '^' is introduced to the rotation rate to differentiate between the estimated state value and its
 250 corresponding true value. Each predictive step according to the physical model in Eqs. (18) to (24) is

251 updated/corrected according to corresponding measurements presented in Eqs. (16) and (17) following the
 252 standard UKF algorithms and forward Euler integration, that is,

$$253 \quad \hat{\Theta}_{k+1} = \hat{\Theta}_k + \Delta T(\hat{\Theta}_k)\hat{\omega}_k \quad (20)$$

$$254 \quad \hat{\omega}_{k+1} = \hat{\omega}_k + \Delta\hat{\alpha}_k \quad (21)$$

$$255 \quad \hat{\alpha}_{k+1} = \hat{\alpha}_k \quad (22)$$

$$256 \quad \hat{b}_{\omega,k+1} = \hat{b}_{\omega,k} \quad (23)$$

$$257 \quad \hat{b}_{\alpha,k+1} = \hat{b}_{\alpha,k} \quad (24).$$

258

259 **3.3 Linear motion estimation**

260 In the NED system, the ship's position $P_m = \text{col}(x_m, y_m, z_m) \in \mathbb{R}^3$ can be calculated from logged GPS data. The
 261 ship velocity can be derived from Eq. (25) by simply making a time derivative of the position data. Similarly, a
 262 subscript 'm' is introduced to signify their connections to the measurement procedure under the UKF framework.

$$263 \quad \dot{P}_m = \text{col}(\dot{x}_m, \dot{y}_m, \dot{z}_m) = \text{col}(v_{Nm}, v_{Em}, v_{Dm}) \quad (25)$$

264 On the other hand, a kinematic relationship can be established from the acceleration vector a obtained from the
 265 spatially distributed IMU setup. This is expressed as Eqs. (26) and (27).

$$266 \quad \dot{P} = R(\Theta)v \quad (26)$$

$$267 \quad \dot{v} = a \quad (27)$$

268 In this study, the same UKF scheme is used to exploit linear motions (i.e., both the position and velocity in the
 269 NED system and acceleration in the body-fixed system) from two different sources (i.e., GPS and IMU
 270 measurements). A similar forward Euler integration scheme is used in Eqs. (28) to (30) as the physical system to
 271 estimate the ship's linear motion. This predictive step in the UKF is corrected by measured information in Eq.
 272 (25) following standard UKF procedures.

273
$$\hat{p}_{k+1} = \hat{p}_k + \Delta R(\hat{\Theta}_k)\hat{v}_k \quad (28)$$

274
$$\hat{v}_{k+1} = \hat{v}_k + \Delta a_k \quad (29)$$

275
$$\hat{b}_{a,k+1} = \hat{b}_{a,k} \quad (30)$$

276 Note, however, that the linear acceleration term at the CO in Eqs. (27) and (29) is not the same as that calculated
 277 based on Eq. (12). Following from Section 3.2, relatively accurate roll $\hat{\phi}_k$, pitch $\hat{\theta}_k$ and yaw angles $\hat{\psi}_k$ in the
 278 NED system have been estimated. Before we proceed to estimate the ship's linear motion in Eqs. (28) to (30), as
 279 shown in the algorithm in Fig. 3, it is necessary to simultaneously execute gravity compensation following Eq.
 280 (15) using updated rotational matrix from Eqs. (31) to (32) to obtain the updated linear acceleration a_k of each
 281 time step.

282
$$\hat{R}_{x,\phi} = \begin{bmatrix} 1 & 0 & 0 \\ 0 & \cos \hat{\phi}_k & -\sin \hat{\phi}_k \\ 0 & \sin \hat{\phi}_k & \cos \hat{\phi}_k \end{bmatrix}, \hat{R}_{y,\theta} = \begin{bmatrix} \cos \hat{\theta}_k & 0 & \sin \hat{\theta}_k \\ 0 & 0 & 0 \\ -\sin \hat{\theta}_k & 0 & \cos \hat{\theta}_k \end{bmatrix}, \hat{R}_{z,\psi} = \begin{bmatrix} \cos \hat{\psi}_k & -\sin \hat{\psi}_k & 0 \\ \sin \hat{\psi}_k & \cos \hat{\psi}_k & 0 \\ 0 & 0 & 1 \end{bmatrix} \quad (31)$$

283
$$\hat{R} = \hat{R}_{z,\psi} \hat{R}_{y,\theta} \hat{R}_{x,\phi} \quad (32)$$

284

285 3.4 Load component calculation

286 With the algorithms implemented in the previous sections, ship motions in both the NED and body-fixed systems
 287 are available in all 6 DoFs. Similarly, all load components can be formulated in 6 DoFs from known
 288 environmental, structural, and machinery data (i.e., wind, current, ship speed, propeller and rudder information).
 289 The load components' formulation relies on the use of well-established methods and its complete formulation in
 290 all 6 DoFs brings little novelty to this paper. For exemplary purposes and in response to our selected case study
 291 (i.e., ship transit in ice), our load components are formulated only for 3 DoFs in the surge, sway and yaw
 292 directions. In the following the formulation of each load component is described with the icebreaker Oden as an
 293 example.

- 294
 - Inertia term $M\dot{V}$

295 Within the inertia term, acceleration in the surge, sway and yaw directions is estimated based on the previously
 296 introduced state estimator. The mass matrix M includes both the mass of the floating body and its added mass
 297 effect. In the case study described below we use 110% and 200% of the ship's mass in the surge and sway
 298 directions, respectively, to construct mass matrix M as an approximation according to relevant studies
 299 performed on ship structures (Faltinsen, 1993).

- 300 • Ship propulsion τ_p

301 For ship propulsion τ_p , two different components are calculated in the developed algorithm, i.e., propeller
 302 thrusting T_p according to Eq. (34) and the rudder's lift and drag forces according to Eq. (35). Detailed
 303 calculation procedures used to attain each of the following parameters can be found in other literatures (e.g.,
 304 (Molland et al., 2017; Perez, 2006)).

$$305 \quad T_p = \rho_w D^4 K_T |n|n \quad (33)$$

$$306 \quad \begin{aligned} D_r &= \frac{1}{2} \rho_w A_f C_{Dr} u_r^2 \\ L_r &= -\frac{1}{2} \rho_w A_f C_{Lr} u_r^2 \end{aligned} \quad (34)$$

307 in which

n describes the rotational speed of the propeller in 'revolutions per second [RPS]'. During transit, the time history of n is logged separately for the Starboard and Port side propellers;

D is the diameter of Oden's propeller, $D = 4.8\text{m}$;

D_r and L_r is the drag and lift force acting on the rudder due to passing fluid (see Fig. 5);

K_T is the thrust coefficient, which is calculated as shown in, e.g., (Molland et al., 2017);

A_f is the foil area of the rudder; and it is $A_f = 28\text{m}^2$ for Oden;

C_{Dr} and C_{Lr} are the drag and lift coefficients for the rudder. Corresponding calculations are given in, e.g., Perez (2006);

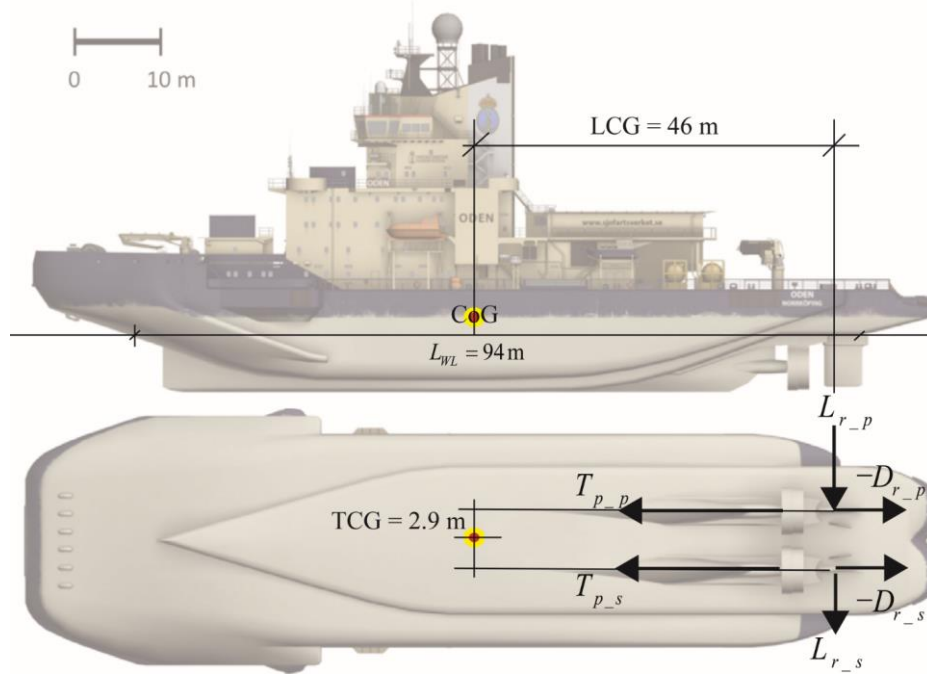
u_r is the flow velocity across the rudder and its calculation is given by, e.g., Perez (2006).

308

309 With the calculated force component history, propulsion can be formulated as shown in Eq. (36),

$$310 \quad \tau_p = \begin{bmatrix} T_{p-s} + T_{p-p} - D_{r-s} - D_{r-p} \\ L_{r-s} + L_{r-p} \\ -LCG \cdot (L_{r-s} + L_{r-p}) + TCG \cdot (-T_{p-s} + T_{p-p}) \end{bmatrix} \begin{matrix} \rightarrow \text{surge} \\ \rightarrow \text{sway} \\ \rightarrow \text{yaw} \end{matrix} \quad (35)$$

311 in which the propeller thruster T_p is further distinguished as thrust from the Starboard side T_{p-s} and Port side
 312 T_{p-p} . The same convention applies to Starboard and Port side rudder drag and lift forces with additional
 313 subscripts $-s$ and $-p$. Additionally, the distance between the rudder and the Longitudinal Centre of Gravity LCG
 314 is 46 m, and the distance between the rudder and the Transverse Centre of Gravity TCG is 2.9 m. Definitions of
 315 these load components together with the action point and arms (i.e., LCG and TCG) are illustrated in Fig. 5.



316

317 Fig. 5. Propulsion and rudder resistance for Oden (background images of Oden were developed by Tsarau et al. (2014)).

318

- 319 • Hydrodynamic force τ_h

320 The hydrodynamic force is formulated as shown in Eq. (37) according to Eq. (6.24) from Faltinsen (1993) for the
 321 surge direction, and Eqs. (7.98) and (7.99) from Fossen (2011e) are used for the sway and yaw directions. In
 322 addition, linear damping terms are included in Eq. (37). Linear viscous damping coefficients X_u , Y_v , and N_r
 323 can be calculated following Eqs. (6.76) to (6.81) described in Fossen (2011d).

$$\begin{aligned}
U_{total} &= \sqrt{u^2 + v^2} \\
\gamma &= -\text{atan2}(v, u) \\
\tau_h &= \begin{bmatrix} 1/2 \cdot \rho_w S(1+k) \frac{0.075}{(\log_{10} R_n - 2)^2} |u| u + X_u u & \rightarrow \text{surge} \\ 1/2 \cdot \rho_w A_y C_{DY} U_{total}^2 + Y_v v & \rightarrow \text{sway} \\ 1/2 \cdot L_{oa} \rho_w A_y C_{DZ} U_{total}^2 + N_r \dot{\psi} & \rightarrow \text{yaw} \end{bmatrix}
\end{aligned} \tag{36}$$

325 In Eq.(36) U_{total} is the combined relative velocity of both surge and sway directions. Its components u (in surge)
326 and v (in sway) are described in Section 3.3 via linear motion estimation; S is the wetted area of Oden; $k = 0.1$
327 is a coefficient for ship transit; $R_n = uL_{WL} / \nu$ is the Reynolds number; $L_{WL} = 94\text{m}$ is the length of the ship at the
328 waterline; $\nu = 10^{-6}$ is the kinematic viscosity of water; $A_y = 942.8\text{m}^2$ is Oden's underwater projected area in the
329 sway direction; $C_{DY} = 0.6\sin(\gamma)|\sin(\gamma)|$, $C_{DZ} = 0.1\sin(2\gamma)$ according to Figure 7.6 from Fossen (2011e); γ is the
330 angle of encounter of the fluid relative to the bow for the ship during transit; and $L_{oa} = 108\text{m}$ is the overall length
331 of the ship.

- Wind drag τ_w

333 The wind drag is formulated in Eq.(38) according to Eqs. (8.20) to (8.23) from Fossen (2011a).

$$\tau_w = 1/2 \cdot \rho_{air} \begin{bmatrix} A_X^{wind} C_{WX} U_{wind}^2 & \rightarrow \text{surge} \\ A_Y^{wind} C_{WY} U_{wind}^2 & \rightarrow \text{sway} \\ L_{oa} A_Y^{wind} C_{WZ} U_{wind}^2 & \rightarrow \text{yaw} \end{bmatrix} \tag{37}$$

335 with

$$\begin{aligned}
C_{WX} &= -0.8 \cos(\gamma_{wind}) \\
C_{WY} &= 0.8 \sin(\gamma_{wind}) \\
C_{WZ} &= 0.1 \sin(2\gamma_{wind})
\end{aligned} \tag{38}$$

337 In Eqs. (37) and (38), the wind speed U_{wind} and direction γ_{wind} are continuously logged during transit.

338 $A_X^{wind} = 750\text{m}^2$ and $A_Y^{wind} = 1250\text{m}^2$ are Oden's above-water projected areas in the surge and sway directions,
339 respectively.

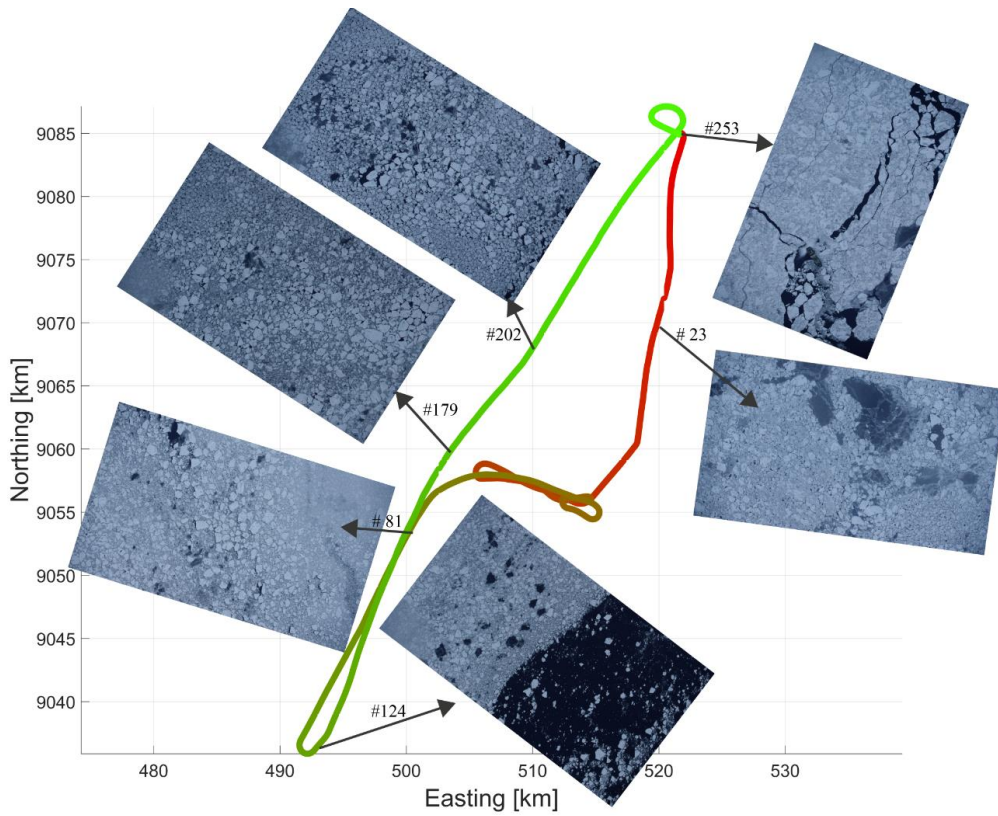
340 **4 Case Studies**

341 The previously introduced algorithm can be applied to extract different load components' histories (particularly
342 ice load histories) during a floating structure's operation/transit in ice. In this paper, the icebreaker Oden was
343 chosen as the floating structure examined in our case studies.

344 **4.1 Case description**

345 As noted in the introduction, in September of 2015 a 14-day research expedition, OATRC2015, was carried out
346 north of Svalbard. It was a two-ship operation involving the Swedish icebreakers Oden and Frej (shown in Fig. 1)
347 for the study of Ice Management (IM) and ship performance in ice. Both icebreakers were heavily instrumented
348 for various scientific purposes. For the case study presented in this paper we are interested in reconstructing all
349 physical terms in Eq. (1) from the available data and physical models described. Among a great amount of
350 research activities during OATRC2015, we examine a case featuring Oden's transit in marginal ice zone.

351 More specifically, on September 30th, 2015, after completing all research activities, the fleet started its return
352 voyage. Approximately 6 hours before Oden started her return journey at 06:00:00, the helicopter aboard Oden
353 was sent out to map ice conditions in the marginal ice zone, into which Oden shall transit through. The
354 helicopter's flight route above ground is illustrated in Fig. 6 together with sampled images taken from the
355 helicopter, illustrating the corresponding ice conditions. The flight had the purpose of characterising the ice
356 across the ice edge and partly along it. The flight headed south towards the edge and then turned west at the edge
357 before returning north to Oden. After the helicopter's photo mission, Oden was in drifting mode from 00:00:05
358 on September 30th until she started transit. Oden's path and the helicopter route above ground are illustrated in
359 Fig. 7. In addition, from Oden's drift information we can plot the estimated 'helicopter's flying route' above the
360 ice after taking into account ice drift corrections. We can see that for the time window of 06:49:00 to 07:35:00
361 there is an overlap between Oden's path and ice conditions filmed along the helicopter route.

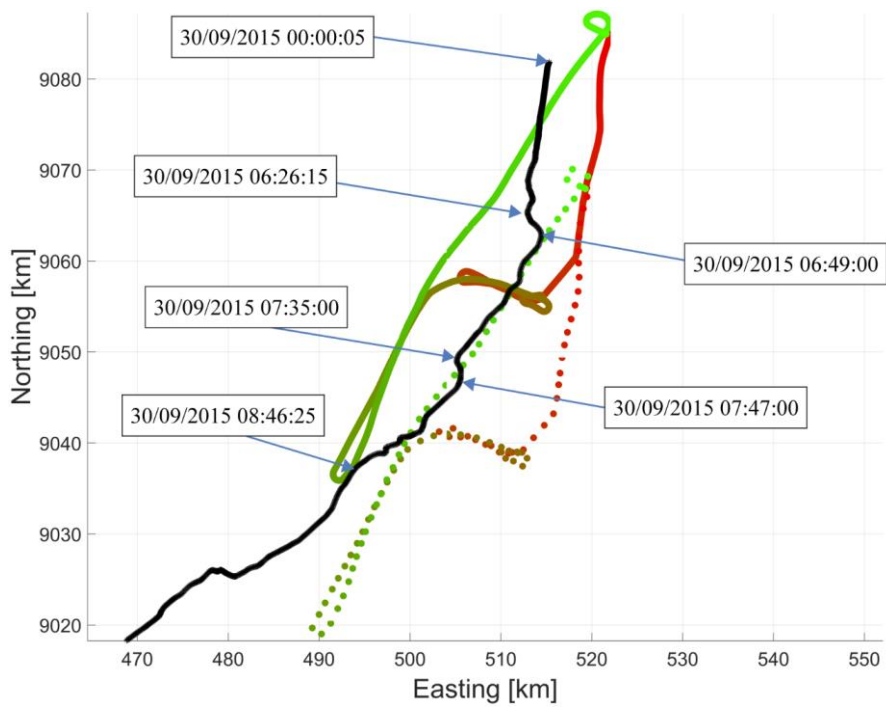


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363

Fig. 6. Helicopter's flight route (from red to green) together with sample photos of ice conditions.

364



365

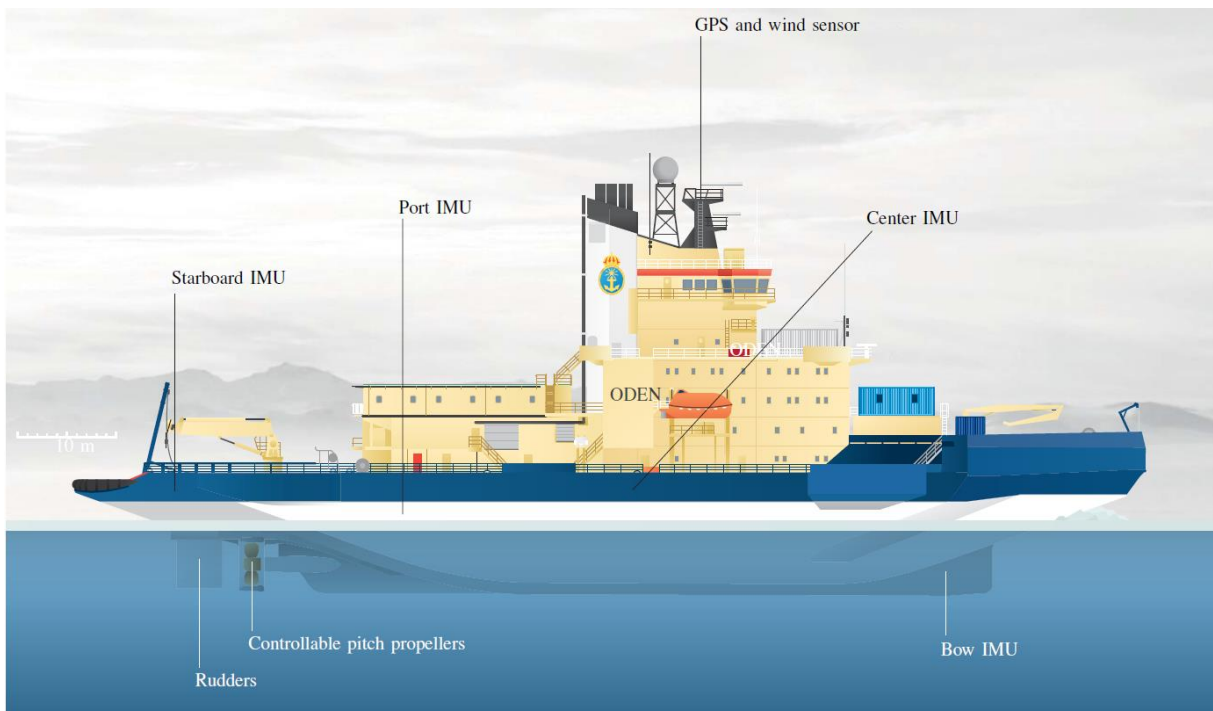
366
367

Fig. 7. Oden's path (dotted line running north to south); helicopter's flight route above ground (solid coloured line from red to green); and the estimated flight route with ice drift corrections (dotted coloured line from red to green).

368 Such detailed documentation of ice conditions allows us to study the developed algorithm to make a real-time
 369 estimate of the global ice load acting on floating structures in this paper.

370 4.2 Setup and data logging

371 In accordance with the algorithm design, four IMUs were installed at different areas of Oden during the selected
 372 transit time window. Fig. 8 shows the approximate locations of the non-coplanar IMUs. Relevant sensor
 373 locations for the case studies, e.g., GPS, wind data and propeller information are also illustrated in Fig. 8.
 374 Specifically, for the calculations of $S(l)$ and $H(l)$ using Eqs. (7) and (8), the lever arm of each IMU is
 375 measured during installation as shown in Table 1.



376

377 Fig. 8. Approximate locations of the four installed IMUs, GPS, wind sensor and propeller.

378

379

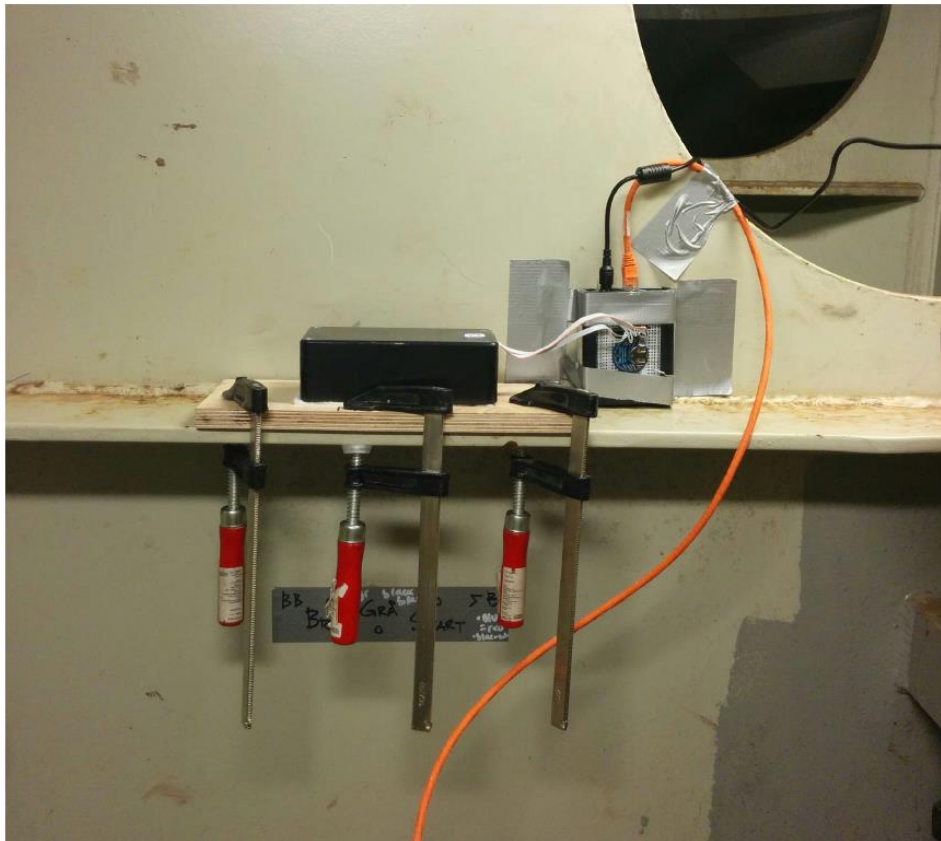
Table 1. Lever arm length of each IMU.

IMU #	Location	l_x [m]	l_y [m]	l_z [m]
1	CG	1.60	0.97	-0.6
2	Bow	33	-1.25	5
3	Port	-15.2	-10	7
4	Starboard	-47.81	3.975	1

380 **4.2.1 Calibration of raw IMU measurements**

381 The parameterisation of $S(l)$ and $H(l)$ in Eqs. (7) and (8) requires that all four IMUs' linear acceleration
382 measurements are in line with one another as shown in Fig. 4. However, during IMU installation it was difficult
383 to ensure that all IMUs were perfectly aligned, potentially for various practical reasons, e.g., imperfectly flat
384 surface on which the IMU was attached (see Fig. 9). Therefore, before we use data directly measured from the
385 IMUs and feed it to a_{mc} in Eq. (13), an initial calibration of raw measurements
386 $a'_{mc} = \text{col}(a'_{m1}; a'_{m2}; a'_{m3}; a'_{m4})_{12 \times 1}$ is carried out to ensure that all IMUs are optimally aligned.

387 As installation imperfections were rather limited (in the range of 3°), calibration was carried out using a
388 numerical search algorithm. Calibration was carried out over two consecutive steps. First, corrections in the roll
389 and pitch directions were separately made for each individual IMU, and then a correction in the yaw direction for
390 all IMUs was conducted with reference to IMU #1. Our methods and calibration results are described in the
391 following section.



392

393

Fig. 9. Installation of the IMUs aboard Oden.

394

395 • Corrections made in the roll and pitch directions

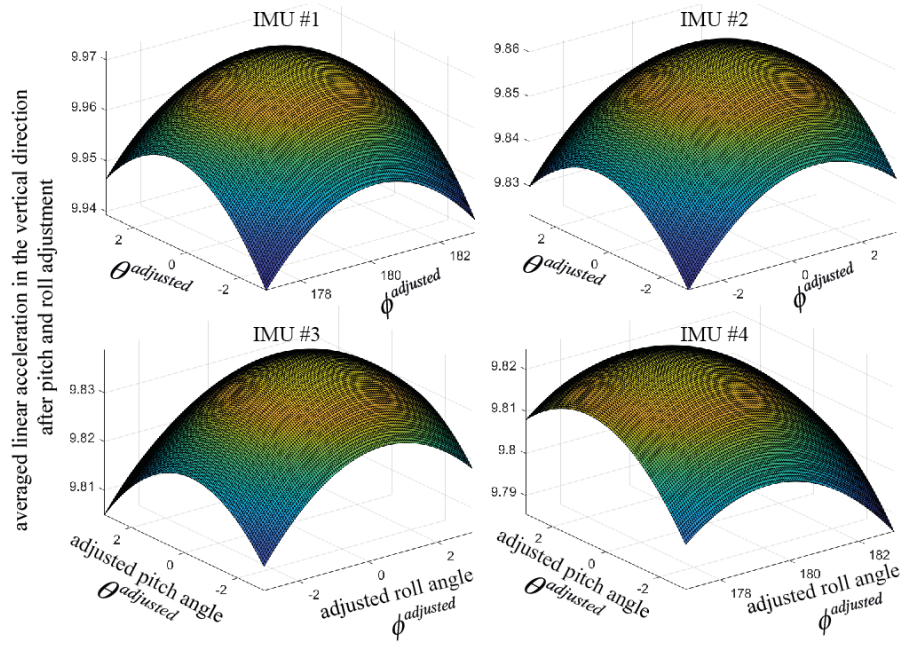
396 Suppose a ship is standing still in calm water. When an IMU is perfectly installed on board with all of its axes in
 397 line with the ship's box-fixed coordinate system (i.e., all three axes for the ship and IMU are perfectly aligned in
 398 their respective directions as shown in Fig. 2), its linear acceleration measurement in the vertical direction should
 399 be g . However, when an IMU is installed with initial errors in the pitch and/or roll directions, the IMU's
 400 vertical axis (e.g., axis-3 in Fig. 2) is not in line with the gravitational pull or with the vertical axis z_b as shown
 401 in Fig. 2. This means that the IMU's raw linear acceleration measurement in the vertical direction a'_z should be
 402 smaller than g_a .

403 For our case study, the ship is constantly in motion. Intuitively we allow for the measured raw liner accelerations
 404 in all three directions for each IMU a'_{mi} ($i=1,2,3,4$) to rotate in the roll and pitch directions within a certain
 405 range; and a numerical search is conducted within this range for each IMU to determine the optimal combination
 406 of roll and pitch corrections such that it yields the largest vertical component of the measured linear accelerations.
 407 For IMU # i , the procedure is to look for the roll and pitch adjustment $\Delta\Theta$, that a new linear acceleration vector
 408 at time ' k ' can be calculated as in Eq. (40). Afterwards, the time history of the linear acceleration $a_{mi,z,k}$ in the
 409 vertical direction is averaged in accordance with Eq. (41). The value of $\bar{a}_{mi,z}$ is to be maximized by varying $\Delta\phi$
 410 and $\Delta\theta$.

$$\begin{aligned}
 & \begin{bmatrix} \phi_i^{adjusted} \\ \theta_i^{adjusted} \\ \psi_i^{adjusted} \end{bmatrix} = \begin{bmatrix} \phi_i^{installation} \\ \theta_i^{installation} \\ \psi_i^{installation} \end{bmatrix} + \begin{bmatrix} \Delta\phi_i \\ \Delta\theta_i \\ 0 \end{bmatrix}, \quad i=1,2,3,4, \quad \text{and } \psi_i^{adjusted} = 90^\circ \text{ when } i=1 \\
 & \begin{bmatrix} a_{mi,x,k} \\ a_{mi,y,k} \\ a_{mi,z,k} \end{bmatrix} = R(\Theta^{adjusted}) \begin{bmatrix} a'_{mi,x,k} \\ a'_{mi,y,k} \\ a'_{mi,z,k} \end{bmatrix}, \quad \Theta^{adjusted} = \begin{bmatrix} \phi_i^{adjusted} \\ \theta_i^{adjusted} \\ \psi_i^{installation} \end{bmatrix}
 \end{aligned} \tag{39}$$

$$\bar{a}_{mi,z} = \sum_{k=1}^N |a_{mi,z,k}| / N \tag{40}$$

413 Fig. 10 presents the results of the search algorithm. The adjustment made in the roll and pitch directions
 414 corresponds to the combination of $\phi^{adjusted}$ and $\theta^{adjusted}$, rendering it the largest vertical component of the
 415 averaged linear acceleration measurement. The search algorithm has an accuracy level of 0.05° , ensuring the
 416 accurate alignment of all four IMUs in the roll and pitch directions.



417

418 Fig. 10. Roll and pitch corrections made by searching for the adjustment combination yielding largest linear acceleration measurement of the
419 vertical direction.

- 420 • Correction made in the yaw direction

421 For the correction made in the yaw direction, a reference measurement, i.e., IMU #1, is chosen. The idea is that
422 after an adjustment of $\Delta\psi$ is made to the yaw angle, an IMU's angular velocity measurements
423 $\omega_{mi} = \text{col}(p_{mi}, q_{mi}, r_{mi})$ of the x_b , y_b , and z_b directions should have the lowest covariance in reference to the
424 corresponding measurement from IMU #1. At a time instant 'k', the new angular velocity is calculated from Eq.
425 (42) after a trial adjustment is made in yaw direction, i.e., $\Delta\psi \cdot \phi^{adjusted}$ and $\theta^{adjusted}$ were identified from the
426 previous step.

$$\begin{aligned}
 \begin{bmatrix} \phi_i^{adjusted} \\ \theta_i^{adjusted} \\ \psi_i^{adjusted} \end{bmatrix} &= \begin{bmatrix} \phi_i^{adjusted} \\ \theta_i^{adjusted} \\ \psi_i^{installation} \end{bmatrix} + \begin{bmatrix} 0 \\ 0 \\ \Delta\psi_i \end{bmatrix}, \quad i = 1, 2, 3, 4, \text{ and } \psi_i^{adjusted} = 90^\circ \text{ when } i = 1 \\
 \begin{bmatrix} p_{mi,x,k} \\ q_{mi,y,k} \\ r_{mi,z,k} \end{bmatrix} &= R(\Theta^{adjusted}) \begin{bmatrix} p'_{mi,x,k} \\ q'_{mi,y,k} \\ r'_{mi,z,k} \end{bmatrix}, \quad \Theta^{adjusted} = \begin{bmatrix} \phi_i^{adjusted} \\ \theta_i^{adjusted} \\ \psi_i^{adjusted} \end{bmatrix}
 \end{aligned} \tag{41}$$

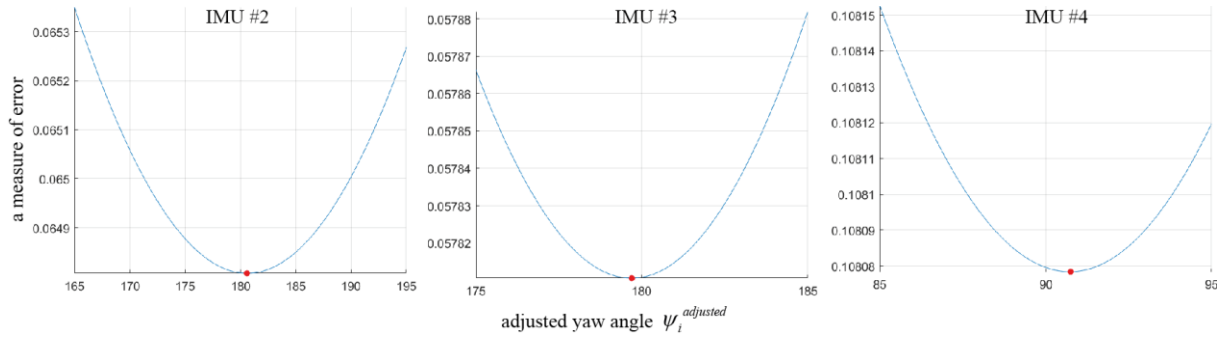
428 Then, Eqs. (43) and (44) are introduced to quantify the error between the above adjusted angular velocity in
429 reference to IMU #1's measurements. The goal is to minimise the error by varying $\psi^{adjusted}$. Fig. 11 illustrates the
430 numerical search for yaw angles and the outcomes of corresponding minimal errors.

431

$$E = \begin{bmatrix} p_{mi,x,k} - \sum_{k=1}^N p_{mi,x,k} / N \\ q_{mi,y,k} - \sum_{k=1}^N q_{mi,y,k} / N \\ r_{mi,z,k} - \sum_{k=1}^N r_{mi,z,k} / N \end{bmatrix} - \begin{bmatrix} p_{m1,x,k} - \sum_{k=1}^N p_{m1,x,k} / N \\ q_{m1,y,k} - \sum_{k=1}^N q_{m1,y,k} / N \\ r_{mi,z,k} - \sum_{k=1}^N r_{mi,z,k} / N \end{bmatrix} \quad (42)$$

432

$$\text{A measure of error} = E^T \cdot E \quad (43)$$



433

434 Fig. 11. Yaw corrections made by searching for the adjustment yielding the lowest error in angular rates with reference to IMU #1's
435 measurements.

436 Table 2 summarised the adjusted installation angle. Evidently, a rather small adjustment is needed to ensure our
437 previous search criteria. This implies a rather accurate installation in terms of the IMUs' initial orientation.
438 Nevertheless, after the performed calibration, the updated IMU measurement can be used for further calculations
439 from Eq. (13).

440

441 Table 2. Aligning all IMUs by adjusting installation angles of the roll, pitch and yaw directions in [deg].

IMU #	$\phi_i^{installation}$	$\phi_i^{adjusted}$	$\Delta\phi_i$	$\theta_i^{installation}$	$\theta_i^{adjusted}$	$\Delta\theta_i$	$\psi_i^{installation}$	$\psi_i^{adjusted}$	$\Delta\psi_i$
1	180.00	180.40	0.40	0.00	-0.15	-0.15	90.00	90.00	0.00
2	0.00	0.35	0.35	0.00	-0.65	-0.65	180.00	180.60	0.60
3	0.00	-0.30	-0.30	0.00	-0.45	-0.45	180.00	179.70	-0.30
4	180.00	180.65	0.65	0.00	0.60	0.60	90.00	90.75	0.75

442

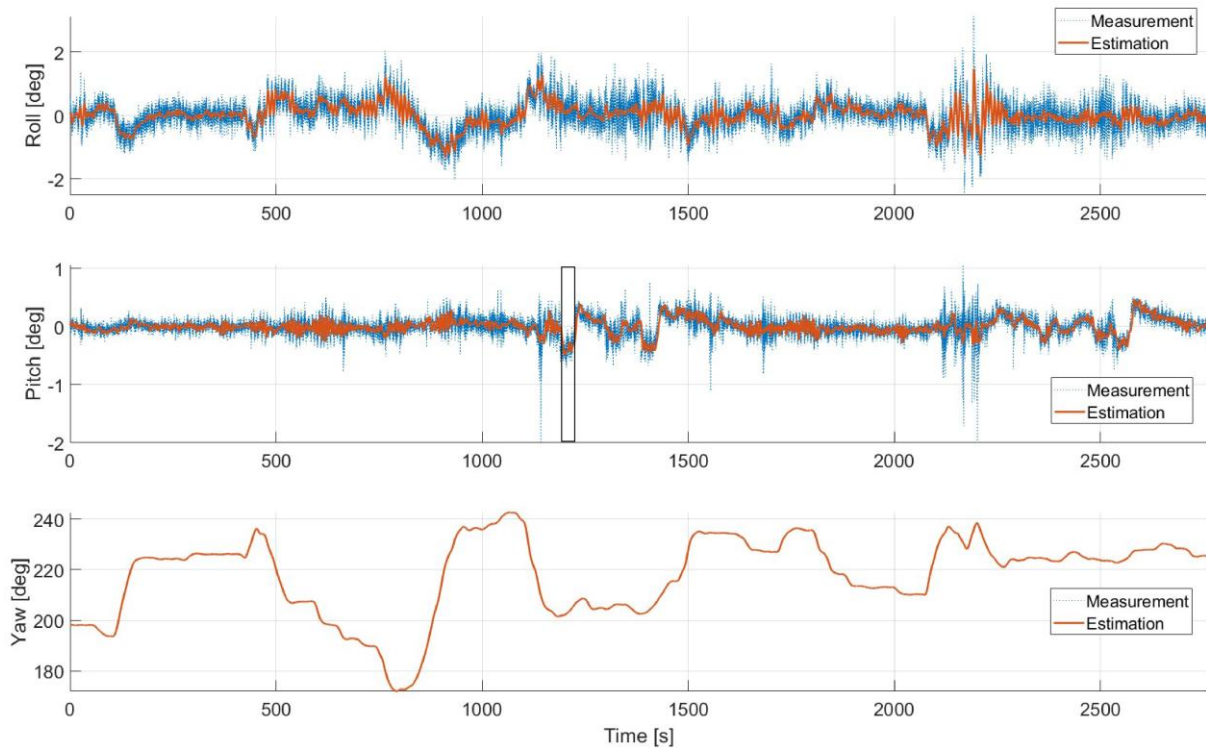
443

444 **5 Results and discussion**

445 With all the required data (described in Section 2) collected, the designed algorithm are used to estimate the
446 ship's movements and associated load components. In this section the results of the designed algorithm for
447 Oden's MIZ transit case are presented together with a discussion.

448 **5.1 Attitude estimation**

449 Euler angle results for the selected time window are presented in Fig. 12. Both the 'measured data' by Eqs. (16)
450 and (17) and the calculated results based on state 'estimations' are presented. As is shown in Section 3.3, Eqs.
451 (16) and (17)'s calculations are susceptible to short-term noise and error magnifications due to the use of the
452 nonlinear 'atan' function. This is reflected in Fig. 12, in which a relatively larger scatter of ϕ roll and θ pitch
453 history can be found in the 'measurements'. After combining information collected from angular velocity
454 measurements with the formulated physical process (see Section 3.3), the estimated Euler angle is alleviated
455 from short-term noise and long-term drift. This eventually yields a more accurate Euler angle history for
456 forthcoming linear acceleration calculations.



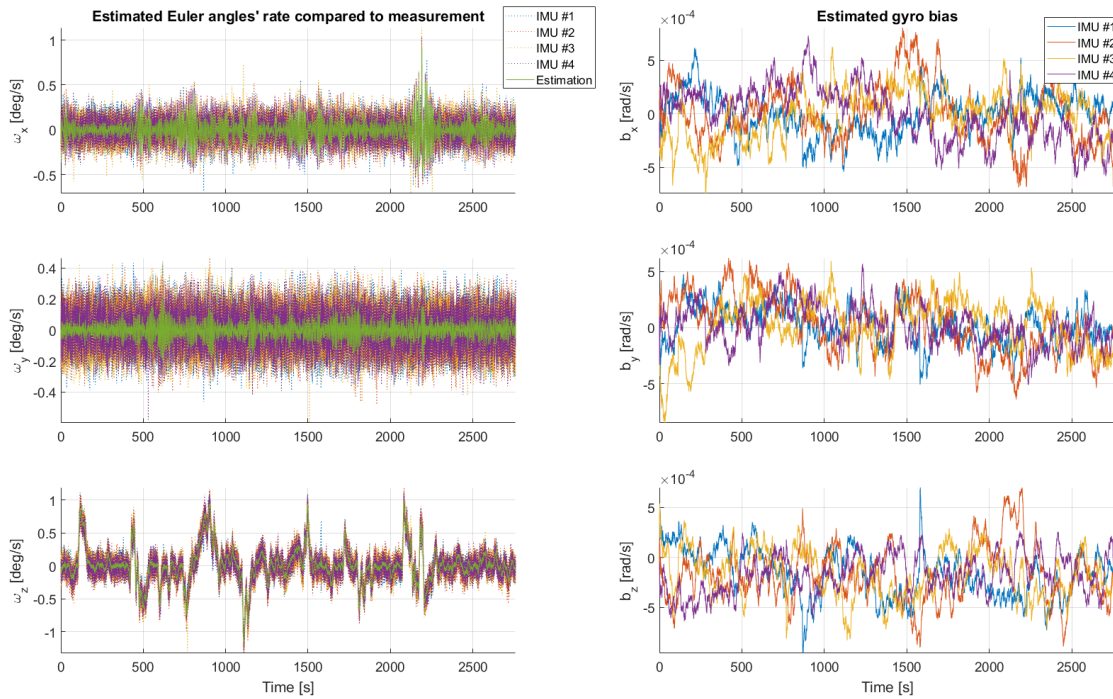
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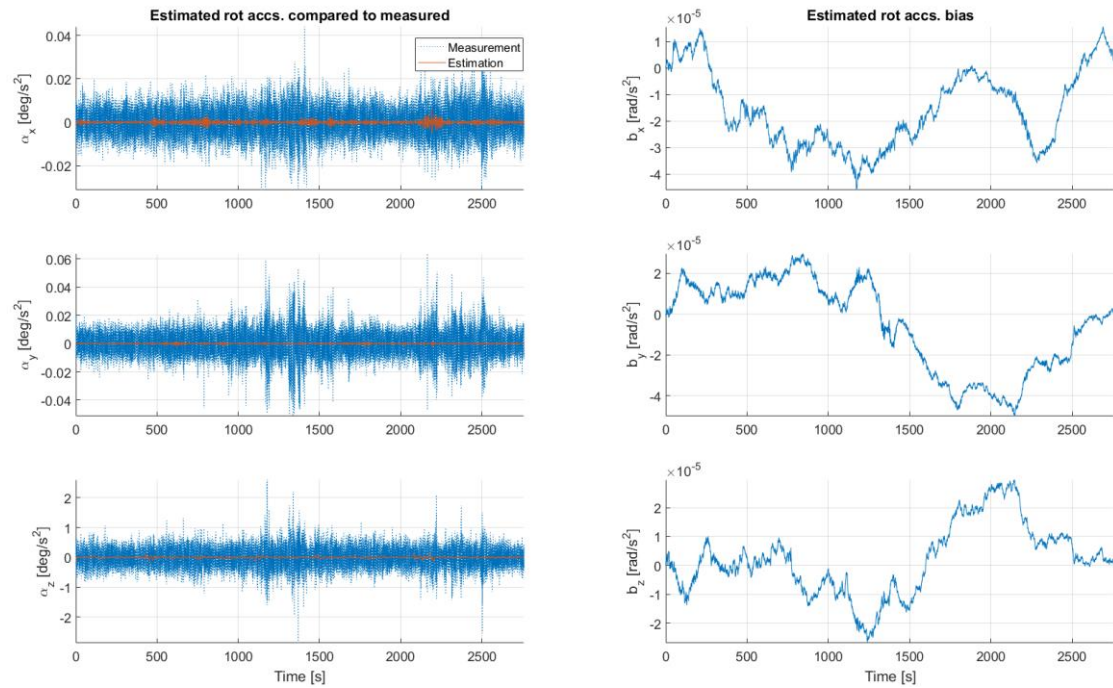
Fig. 12. Euler angle: direct 'measurements' versus results calculated from state 'estimations'.

459

460 In addition, the attitude estimate procedure based on Eqs. (20) to (24) yields more accurate angular rate and
 461 angular acceleration values than direct measurements. This is again attributed to the use of multi-channel
 462 information (i.e., both ‘measurements’ and physical process models) in the UKF algorithm.



463
 464 Fig. 13. Euler angular rate: direct ‘measurements’ versus results calculated by state ‘estimation’ (left column) and the associated estimation
 465 bias (right column).

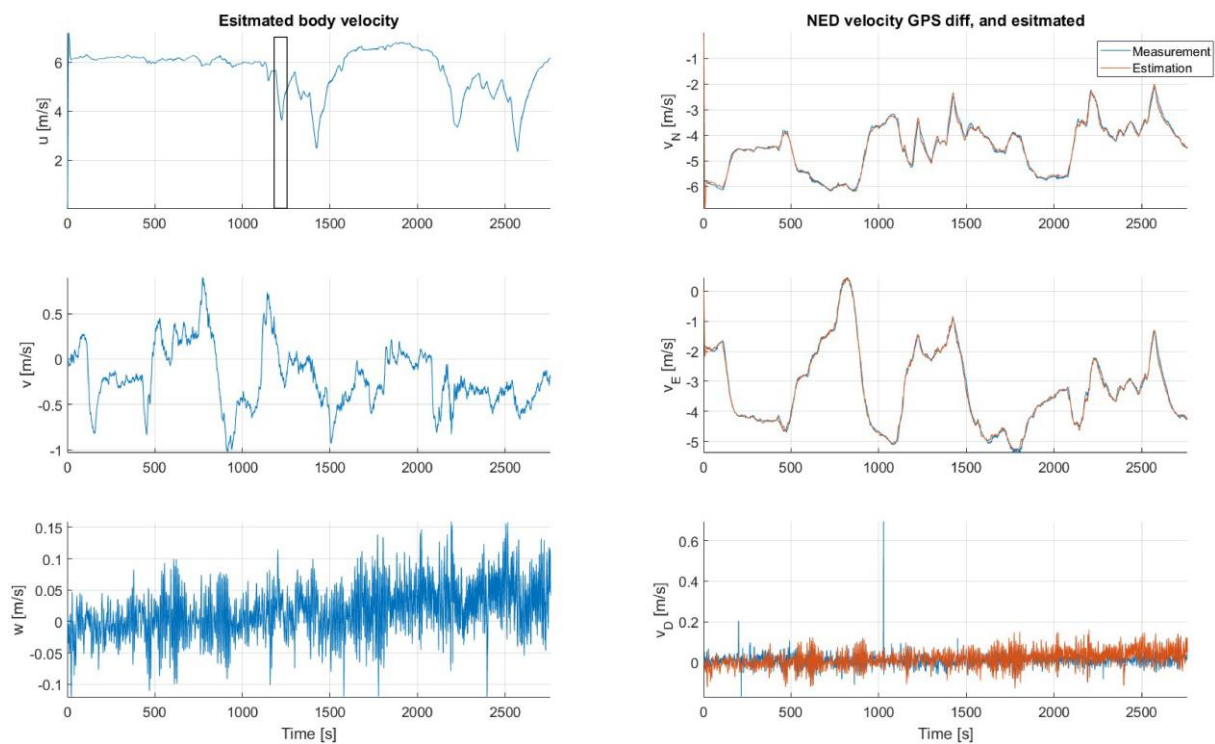


466
 467 Fig. 14. Euler angle acceleration: direct ‘measurements’ versus results calculated via state ‘estimation’ (left column) and associated
 468 estimation biases (right column).

469 Fig. 13 and Fig. 14 present angular rate and angular acceleration measurements and state estimation results,
 470 respectively. The same effects of the attitude estimation algorithm can be observed. It is worth noting though that
 471 the ‘measurement’ of angular acceleration is in fact calculated from Eq. (12) based on measured linear
 472 acceleration and angular rates. Naturally, short-term noise in IMU measurements is passed over to the calculated
 473 angular rate. The attitude estimation procedure is again used to process angular acceleration data. According to
 474 the quantified ‘estimation bias ’ presented in the right column of Fig. 13 and Fig. 14, rather minimal bias values
 475 are achieved via attitude estimation.

476 5.2 Linear motion estimation

477 Using a similar estimation concept, the linear motion of the ship is obtained. The transit velocity of the ship is
 478 presented in Fig. 15. Extracting the velocity of a floating body is relatively easy. The most conventional
 479 approach involves taking the first time derivative of position information (see Eq. (25)). The results of this direct
 480 derivative approach used in NED are presented in the right-hand column of Fig. 15 together with estimations
 481 according to additional physical processes presented in Eqs. (26) and (27).



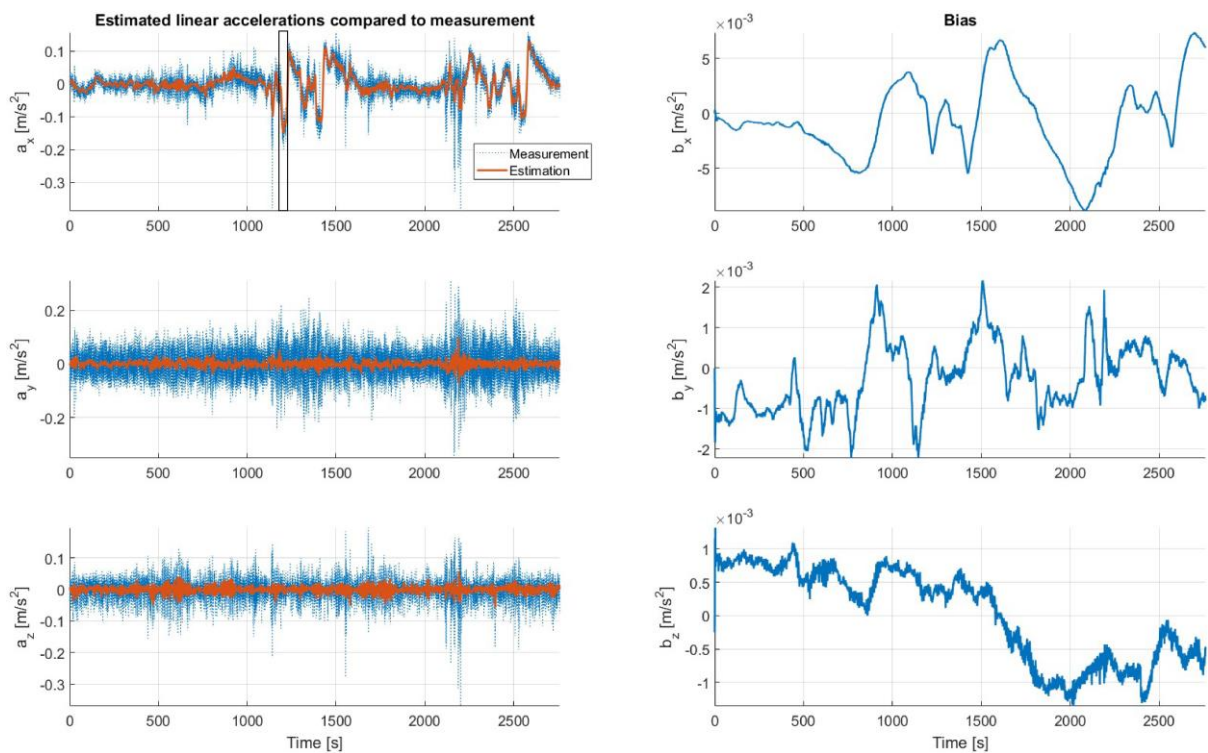
482
 483 Fig. 15. Linear velocity in the body-fixed coordinate system (left column); and in NED (right column) with: direct ‘measurements’ (i.e., blue
 484 line obtained by GPS data’s time derivatives) versus calculated results by state ‘estimation’.

485 Minor differences between the measured and estimated velocities can be identified in the right-hand column of
 486 Fig. 15, denoting the correctness of the estimation approach described in this paper. In addition, sporadic errors

487 magnified by time derivatives, e.g., the peak v_D observed in the ‘measurement’ shown in the right-hand column
488 of Fig. 15, are removed via the estimation procedure.

489 The linear velocity is also presented in the body-fixed coordinate system in the left-hand column of Fig. 15,
490 which shows a dominate velocity ($u \approx 6$ m/s) in the surge direction, whereas fewer velocity components are
491 observed in the sway v and heave w directions. Such behaviour is in reasonable correspondence with the ship
492 path presented in Fig. 7 for the selected time window (from 06:49:00 to 07:35:00).

493 When applying Eq. (1) for the current case study, an important input is linear acceleration. Fig. 16 presents linear
494 acceleration obtained from ‘measurements’ and calculations obtained by state ‘estimation’. Note here that the
495 measured acceleration values are actually derived from four IMU measurement after being transformed into the
496 CO and are calculated using Eq. (12).



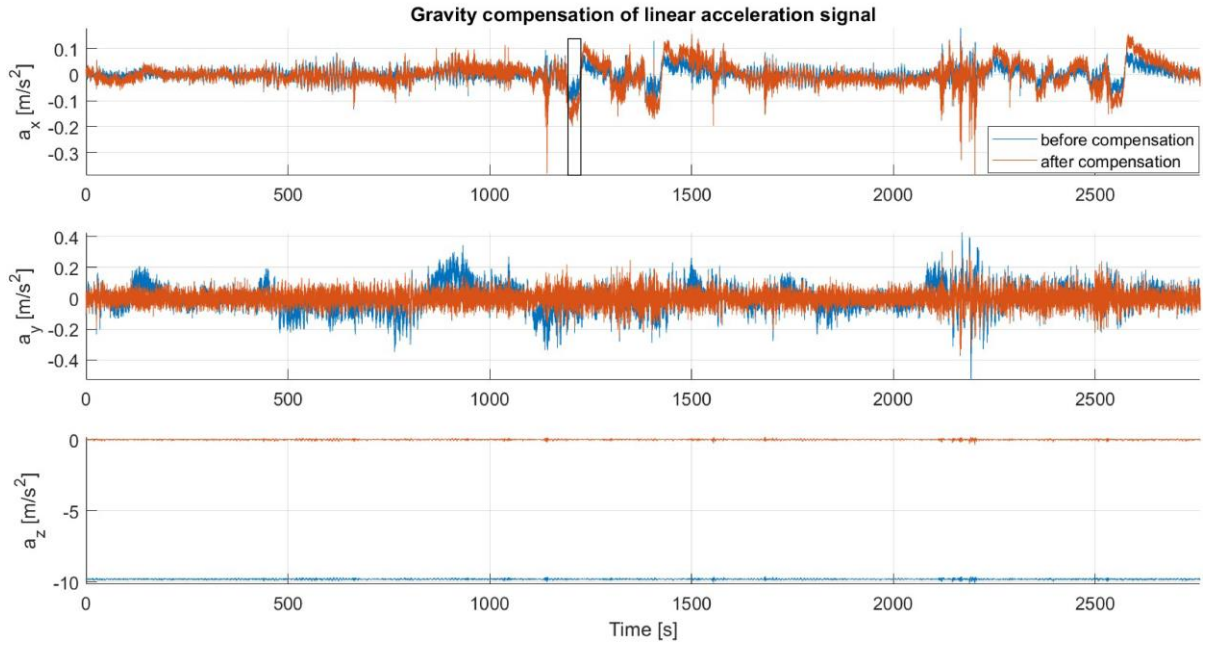
497

498 Fig. 16. Estimated linear acceleration of the body-fixed coordinate system versus measurements.

499 In discussing the results it is informative to correlate the estimated linear acceleration values shown in Fig. 16
500 with the estimated linear velocity shown in Fig. 15. For example, as Fig. 15 shows, within the time period of
501 [1188 s, 1228 s], the surge velocity (bounded in a black box) is decreasing. This is reflected in Fig. 16, in which
502 (also shown in the bounded black box) negative surge acceleration is measured/estimated. A similar correlation
503 is shown in Fig. 12, in which for the same time window the ship is pitching down (negative pitch angle) as is

504 decelerating. This example shows that different components of the developed algorithm, the attitude and linear
 505 motion estimation, are fully coupled, generating reasonable and synchronised results.

506 Such coupling is rather important as demonstrated by the importance of gravity compensation in Fig. 17. As
 507 described above, the accuracy of linear acceleration a is dependent on angular information Θ due to the use of
 508 the gravity compensation procedure (see Eqs. (15)). For the current case study this is illustrated in Fig. 17.

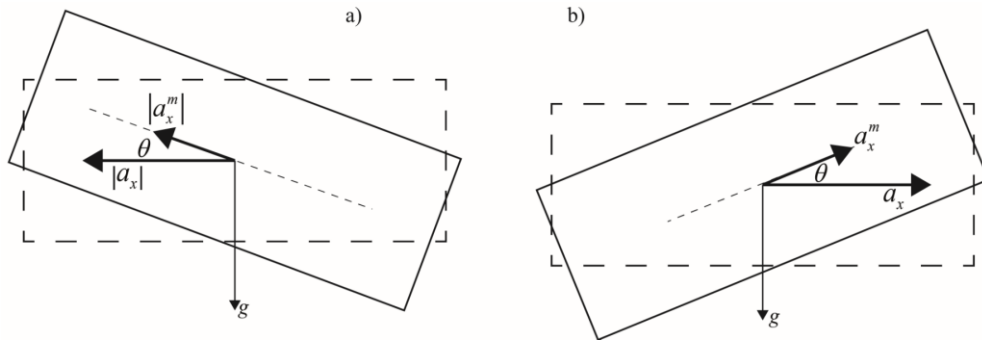


509

510

Fig. 17. The effect of gravity compensation on linear acceleration.

511 As an example, during the same deceleration period (i.e., from 1188 s to 1228 s) the ship is pitching down (i.e.,
 512 negative pitch angle θ), the measured deceleration magnitude $|a_x^m|$ in the surge direction can be written in Eq.
 513 (45) as shown in Fig. 18a.



514

515

Fig. 18. 2-DoF example of gravity compensation in the surge direction for pitch in a) deceleration and b) acceleration conditions.

516

$$|a_x^m| = |a_x| \cos|\theta| - g \sin|\theta| \rightarrow |a_x| = (|a_x^m| + g \sin|\theta|) / \cos|\theta| \rightarrow |a_x| \geq |a_x^m| \quad (44)$$

517 The results presented in Eq. (44) show that after gravity compensation, the magnitude of actual surge
518 acceleration $|a_x|$ is larger than what is measured by the IMUs before compensation $|a_x^m|$. This trend is
519 illustrated by the bounded black box shown in Fig. 17 (i.e., $a_x < a_x^m < 0$). Similarly, for the consequent
520 acceleration period, the measured acceleration a_x^m (now positive) can be written in Eq. (46) according to Fig. 18.
521 The magnitude of actual surge acceleration a_x is greater than it is before compensation a_x^m (also positive). This
522 behaviour is also reflected in Fig. 17 immediately after the bounded black box (i.e., $a_x > a_x^m > 0$).

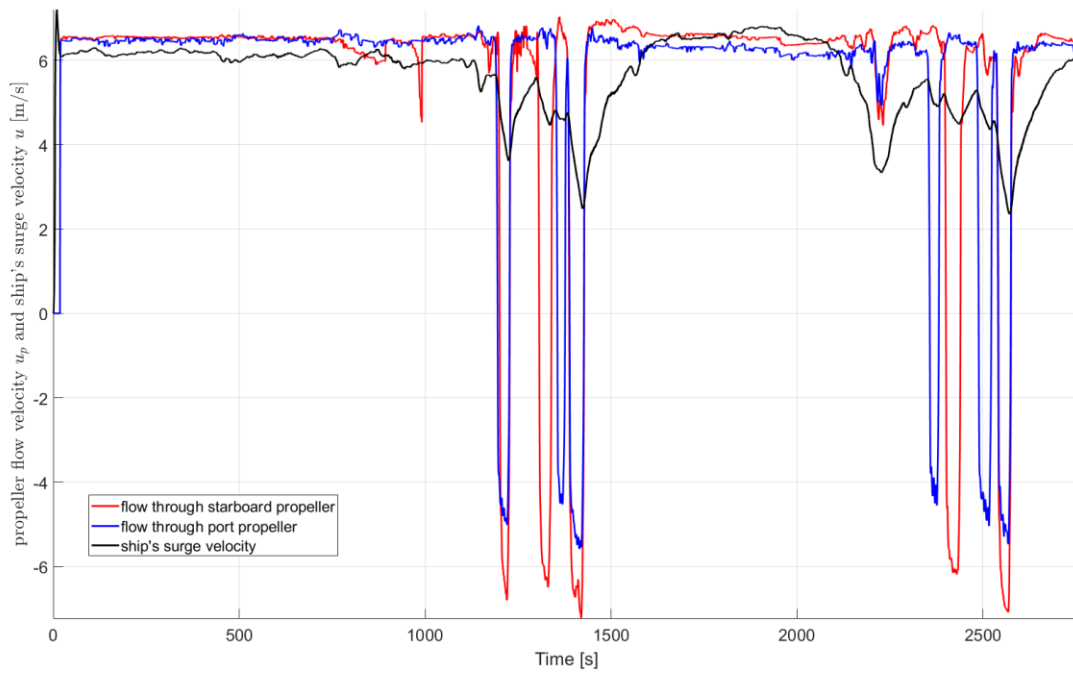
$$523 \quad a_x^m = a_x \cos|\theta| - g \sin|\theta| \rightarrow a_x = (a_x^m + g \sin|\theta|) / \cos|\theta| \rightarrow a_x \geq a_x^m \quad (45)$$

524 This simple exercise quantitatively shows the importance of gravity compensation to linear acceleration and
525 especially when high levels of angular displacement are encountered.

526 **5.3 Load component calculations**

527 From the satisfactory motion estimations presented in the above sections we present our load component
528 calculations in this section. Flow velocities u_p passing through the propeller are plotted in Fig. 19 with reference
529 to the ship's surge velocity. Fig. 19 shows that during much of the transit period for the selected case, the
530 propeller's flow velocity is rather constant in agreement with the ship's relatively constant surge velocity.
531 Moreover, Fig. 19 illustrates that with Oden's deceleration during transit, e.g., during the time window of 1188 s
532 to 1228 s, a negative flow velocity is found. This means that Oden's propellers were rotating in reverse and that
533 the ship was attempting to slow down.

534 The flow velocity u_p passing through the propeller is correlated with the flow velocity u_r passing through the
535 rudder in Eq. (34). Thus, using the propulsion calculation model introduced in Section 3.4, the propulsion force
536 history τ_p can be calculated. According to Fig. 19 this force component remains positive for the majority of the
537 time whereas negative cases are encountered during the ship's deceleration. In this regard we present in Fig. 20
538 the calculated load components' history for this case study. In Fig. 20, τ_p stabilises roughly 1400 kN for the
539 majority of the transit time whereas negative values were found during deceleration. This is in agreement with
540 our expectations based on the flow velocity history shown in Fig. 19. We in turn examine each load component's
541 calculation in greater detail.

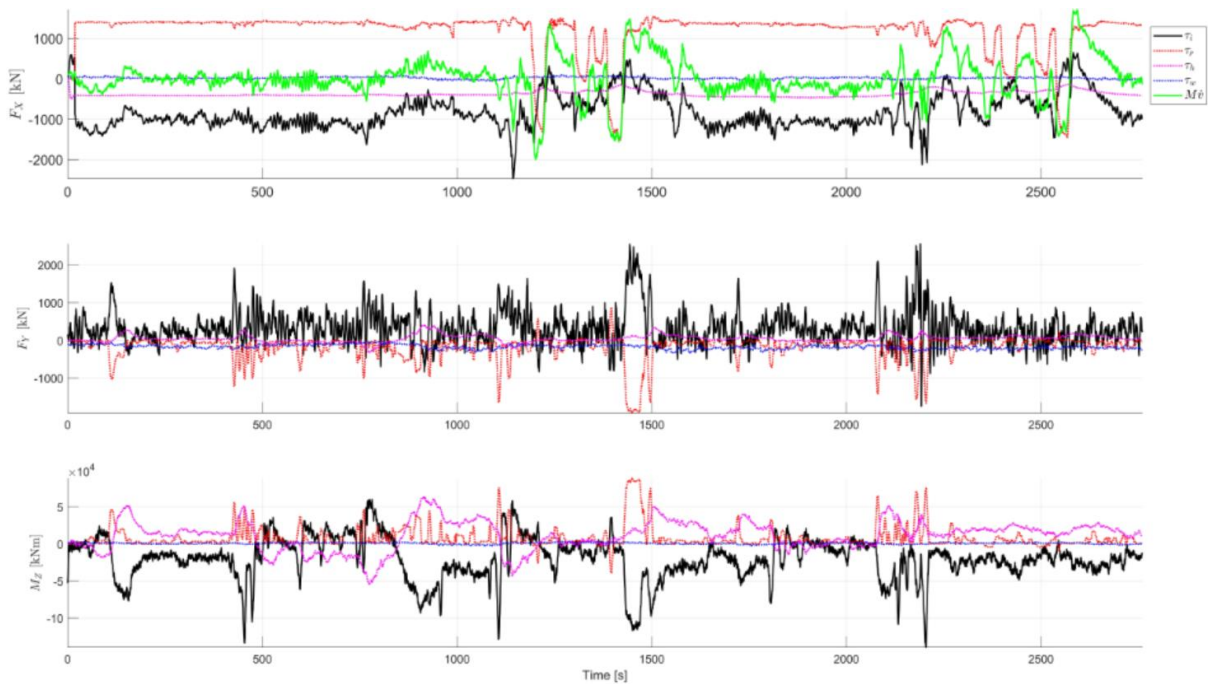


542

543

Fig. 19. Ship velocity in the surge direction versus the flow velocity passing through the propellers.

544



545

546

Fig. 20. Different calculated load components histories for the surge, sway and yaw directions.

547

Regarding hydrodynamic forces τ_h , aside from ship geometries they are purely dependent on the ship's linear

548

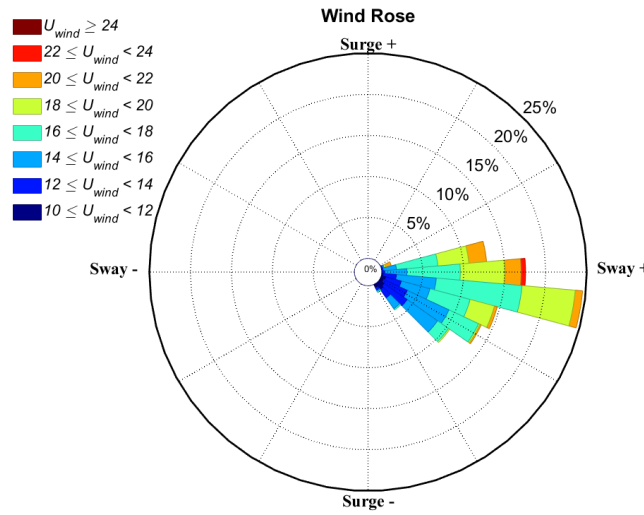
and angular velocities according to formulations shown in Eq. (36). As shown in the left-hand column of Fig. 15,

549

the ship always maintains a positive surge velocity, meaning that the hydrodynamic force is always acting

550 against the ship's surge motion as a form of resistance (i.e., τ_h is always negative in the surge direction). This
 551 qualitative expectation is reflected in Fig. 20, in which, τ_h maintains a negative value of roughly -400 kN during
 552 transit.

553 In terms of wind resistance we first plot the wind rose with reference to the ship's surge direction in Fig. 21,
 554 from which we find that the prevailing wind facilitates Oden's transit in the positive surge direction. Furthermore,
 555 Fig. 21 shows that a negative wind force in the sway direction is expected. These two qualitative observations
 556 based on the wind rose are substantiated by results shown in Fig. 20, in which a positive wind force toward the
 557 surge direction at roughly 10 kN and a negative wind force in the sway direction with a magnitude of roughly
 558 100 kN are shown. τ_w generally accounts for a small portion of the considered load components.



559

560 Fig. 21. Relative wind speeds and directions measured during Oden's transit for the selected time window.

561 With force components (τ_p , τ_h , τ_w and inertia $M\dot{V}$) calculated, the ice load history τ_i can be back-calculated
 562 according to Eq. (1). In the next section this indirectly calculated ice load is compared to one existing semi-
 563 theoretical and semi-empirical formula in predicting managed ice loads.

564 5.4 Ice load comparison

565 According to Palmer and Croasdale (2013), managed ice loads can be calculated from Eq. (47) with parameters
 566 fitted to field data drawn from Kulluk (Wright, 1999).

$$567 F_x = \sigma Bh \left(1 + \frac{\mu}{\tan \beta}\right) + \frac{cBh}{\tan \beta} + 2Lh(\mu\sigma + c) \quad (46)$$

568 In Eq. (46),

σ, c are the ambient ice pressure and ice field cohesion, respectively. For the selected transit case, little pressure accumulated within the ice. According to recommendations made by Palmer and Croasdale (2013), $\sigma = 4\text{kPa}$ and $c = 2\text{kPa}$;

μ is the ice-ice friction coefficient and is designated as 0.1 in this study;

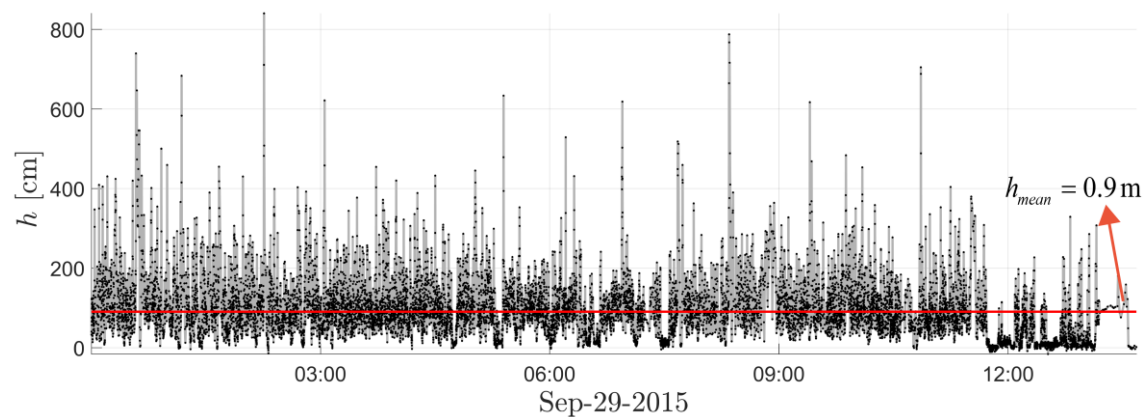
β is the angle of potential ice accumulation measured at the ship bow. According to recommendations made by Palmer and Croasdale (2013), we use $\beta = 15^\circ$;

B, L_{oa} are the ship beam width (25 m) and length (108 m), respectively;

h is ice thickness.

569

570 Most of the inputs used in Eq. (46) were specifically recommended by Palmer and Croasdale (2013) in their
571 original study. The only parameter presenting uncertainty is ice thickness h . During the expedition, we
572 continuously measured ice thicknesses using an Electronic-Magnetic (EM) device and a video camera (Lu et al.,
573 2016b). We do not have ice thickness information for the return journey (i.e., Sep 30th), as all of the equipment
574 was gradually dismantled. However, we have rather satisfactory ice thickness information for the previous days;
575 and it ranges from 0.7 to 1.2 m (Lubbad et al., 2016). This provides us with an averaged ice thickness of roughly
576 0.95 m. Specifically, the measured ice thickness history for Sep 29th is shown in Fig. 22 (echoing ice conditions
577 observed during the return journey), revealing an averaged ice thickness of 0.9 m.



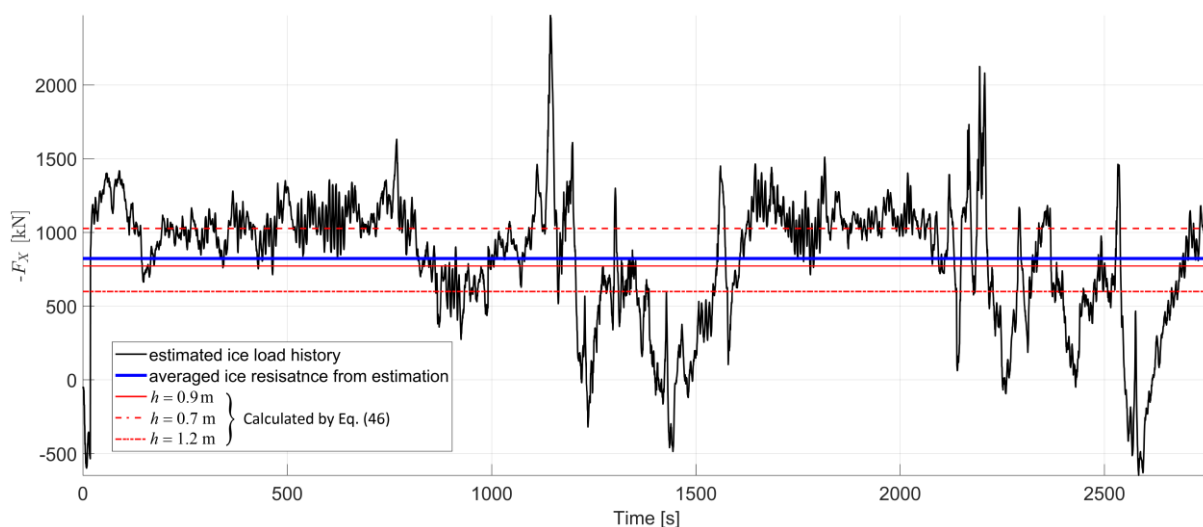
578

579 Fig. 22. Measured ice thickness history for the previous day (i.e., Sep 29th, 2015).

580

581

582 With the above inputs and presumed reasonable ice thickness of $h = 0.9\text{m}$ we calculate the managed ice load
 583 $F_x = 769.91\text{kN}$ illustrated with a red line in Fig. 23. Similarly, we take the average $|\bar{F}_x| = 821.89\text{kN}$ of the
 584 estimated ice load of the surge direction from Fig. 20 and plot it as a blue line in Fig. 23. We can see that the
 585 averaged ice loads obtained from these two different approaches are quite comparable with an error of 8%.
 586 However, the algorithm proposed in this paper offers us full ice load histories as opposed to Eq. (46). Moreover,
 587 we used the lower and upper values of ice thickness, i.e., 0.7 to 1.2 m, and repeated the above calculations. The
 588 averaged ice resistance $|\bar{F}_x| = 821.89\text{kN}$ falls well within the range shown in Fig. 23.



589

590 Fig. 23. Comparisons of the identified ice load history and semi-empirical and semi-analytical formula calculations.

591 The above comparison is encouraging, although only the average ice load is compared. Considering the non-
 592 invasive installation of IMUs (see Fig. 9), the algorithm proposed in this paper is capable of effectively
 593 extracting ice load histories presenting satisfactory ice load levels during interactions between ice and floating
 594 structures. Moreover, the ($\approx 2800\text{s}$) calculation shown in Fig. 20 takes only roughly 100 s to complete using a
 595 normal personal laptop. This demonstrates the potential of the proposed model to make real-time ice load
 596 estimations in the field.

597 However, the approximation nature of Eq. (46) in the preceding comparison should be cautioned. The derivation
 598 of Eq. (46) is based on an assumption that rather small ice floes constitute to an entire ice field and that data fit
 599 from another type of structure, i.e., Kulluk (Croasdale et al., 2009). As Fig. 6 shows, ice conditions that Oden
 600 was exposed to in our case study was not filled with small ice floes. However, those ice floes are not large
 601 enough that the fractures of sea ice start to dominate the physical process (Lu et al., 2015a; Lu et al., 2015b; Lu

602 et al., 2016a). The main physical processes contributing to the major ice resistance are still rearranging
603 surrounding ice floes and its associated friction. These processes can be largely approximated from Eq. (46),
604 thereby substantiating results obtained from the algorithm proposed in this paper.

605 Nevertheless, the proposed algorithm can be improved further. Our original ice load calculation was conducted
606 by calculating different load components (hydrodynamic forces, propulsion and wind forces) using well-
607 established methods. The accuracy of these force components are susceptible to the accuracy of input value
608 measurements and to corresponding calculation methods. For example, as the anonymous reviewer pointed out,
609 these different load components were of different time scales and a ‘proper’ processing of these load components
610 is needed to further increase the reliability of the proposed algorithm. The use of more mature models and/or of
611 more inputs for these load components may increase accuracy levels. Moreover, the accuracy and stability of
612 IMUs can always be improved to improve the accuracy of the algorithm proposed in this paper.

613 **6 Conclusions**

614 Given the scarcity and importance of field global ice load measurements and given difficulties associated with
615 measuring ice loads directly with conventional methods, this paper proposes an algorithm based on four Inertial
616 Measurement Units (IMUs) non-invasively installed onto a floating structure to estimate the structure’s motion
617 in real-time. In using structural motion information and relatively mature models to calculate other force
618 components for a floating structure positioned in ice, e.g., hydrodynamic forces, propulsion, and wind forces, the
619 algorithm managed to effectively yield global ice resistance values.

620 A case study of the Oden icebreaker’s transit through the Marginal Ice Zone was conducted using the proposed
621 algorithm. Reasonable and synchronised ship motion data and various load component histories were obtained.
622 In particular, the estimated ice load was compared to existing semi-theoretical and semi-empirical managed ice
623 load formula predictions, and only small errors were found from comparisons of mean force levels. This proves
624 the proposed algorithm’s capacity to yield reasonable ice load results. The proposed algorithm can yield global
625 ice load histories, which are of value for various ice engineering applications. Moreover, in the case study an
626 roughly 2800 s (roughly 45 min) ship transit scenario was examined using the proposed algorithm within 100 s
627 to yield all necessary information. These are the ship’s movements and different load components experienced
628 during transit. We thus demonstrate the algorithm’s potential to make real-time global ice load estimations in the
629 field.

630 **Acknowledgements**

631 The Oden Arctic Technology Research Cruise 2015 (OATRC2015) was supported by the ExxonMobil Upstream
632 Research Company and was performed by the Norwegian University of Science and Technology (NTNU) in
633 cooperation with the Swedish Polar Research Secretariat (SPRS) and the Swedish Maritime Administration
634 (SMA). Special thanks are given to the crew of the Oden and Frej icebreakers. The authors are also grateful for
635 valuable discussions held with Dr. Andrei Tsarau, Mr. Hongtao Li and Mr. Hans-Martin Heyn and for
636 constructive suggestions given by Dr. Raed Lubbad, who was also actively involved in organizing the research
637 expedition.

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