1	Sonochemical and Sonoelectrochemical Production of Hydrogen-An Overview
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Abstract

Reserves of fossil fuel such as coal, oil and natural gas on earth are finite. Also, the continuous use and burning of these fossil resources in industrial, domestic and transport sectors results in the extremely high emission of greenhouse gases into the atmosphere. Therefore, it is necessary to explore pollution free and more efficient energy sources in order to replace depleting fossil fuels. The use of hydrogen as an alternative fuel source is particularly attractive due to its very high specific energy compared to other conventional fuels. Hydrogen can be produced through various process technologies such as thermal, electrolytic and photolytic processes. Thermal processes include gas reforming, renewable liquid and biooil processing, biomass and coal gasification; however, these processes release a huge amount of greenhouse gases. Production of hydrogen from water using ultrasound could be a promising technique to produce clean hydrogen. Also, using ultrasound in water electrolysis could be a promising method to produce hydrogen where ultrasound enhances electrolytic process in several ways such as enhanced mass transfer, removal of bubbles and activation of the electrode surface. In this review, production of hydrogen through sonochemical and sonoelectrochemical methods along with a brief description of current hydrogen production methods and power ultrasound are discussed.

Keywords

cavitation; hydrogen; power ultrasound; renewable energy; sonochemistry; sonoelectrochemistry

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1. Introduction

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Fossil fuel resources have been exploited intensively since the beginning of the industrial revolution to meet the ever rising energy demand [1]. Due to the economic development of emerging countries and exponential growth of the human population, there is a substantial pressure on the demand for energy and goods. This lead to an upsurge in fossil fuel consumptions. It is predicted that the global population will increase to 8.9 billion by a factor of 36% and global energy consumption will increase by 77% to 837 quads by 2050 [2]. However, the amount of fossil energy such as coal, hydrocarbons and natural gas on earth is finite. Also, the growth of industrial activities and development of transportation means has resulted in the extremely high emissions of greenhouse gases into the atmosphere. Therefore, it is necessary to explore for pollution free and more efficient energy source in order to replace depleting fossil fuels. Inquest of alternative energy sources has given rise to the concept of The Hydrogen Economy [1]. Hydrogen as an energy source is particularly attractive due to its very high specific energy compared to other conventional fuel types (Table 1). Hydrogen originating from renewable resources provides clean and sustainable energy produced from local energy sources around the world [2]. It is the simplest and most abundant element in the world, which is readily available as a part of another material (i.e., water, hydrocarbons, and alcohols. Also, hydrogen is available in animals and plants in the form of biomass. Therefore, it is considered more as an energy carrier than energy source [3]. Hydrogen can be produced through different processing technologies such as thermal, electrolytic and photolytic processes. The thermal process includes natural gas reforming, renewable liquid and biooil processing, and the gasification of biomass and coal, whereas the electric process is the splitting of water using external energy sources. Through the photocatalytic method, water is splitted using sunlight through biological and electrochemical materials [3]. Around 60 million tons of hydrogen is produced per year and the consumption is increasing by 6% annually [1], [3]. Currently, 50% of global hydrogen demand is produced by steam reforming of natural gases which releases vast amount of greenhouse gases. Also, 30, 18 3.9 and 0.1 % of hydrogen is produced from oil reforming, coal gasification, water electrolysis and other resources respectively [1], [3]. The primary concern for hydrogen production lies in the development of alternative technologies than traditional methods [3]. The alternative technologies should be highly efficient,

environmentally friendly and economical. Sonolysis could be a promising technique to produce clean hydrogen, especially if the hydrogen carrier is solely water [4].

Table 1: Specific energy and energy density of different fuel types

Fuel types	Specific energy	Energy density	Reference
	(MJ/kg)	(MJ/L)	
Diesel	45.6	38.6	[5]
Gasoline	46.4	34.2	[5]
Kerosene	42.8	33	[5]
LPG(propane)	49.6	25.3	[5]
Crude oil	46.3	37	[6]
Heating oil	46	37.4	[6]
Ethanol	29.7	23.4	[7]
Methanol	22.7	17.85	[7]
Butanol	36.1	29.2	[7]
Coal-Black	27.9	-	[6]
Coke	28.0	-	[6]
Wood	14	-	[6]
Natural gas	53.6	-	[6]
Methane	55.6	23.53	[7]
Hydrogen(Liquid)	141.86 (HHV), 119.93(LHV)	10.044(HHV), 8.491(LHV)	[8]
Hydrogen(at 690 bar, and 15°C	141.86(HHV), 191.93(LHV)	5.323(HHV), 4.500(LHV)	[8]
Hydrogen gas	141.86(HHV), 191.93(LHV)	0.01188(HHV), 0.01005(LHV)	[8]

Hydrogen production using ultrasonication in addition to catalysis, photocatalysis, digestion sludge and anaerobic fermentation of wastewater has been demonstrated to be enhanced compared to the individual methods without ultrasonication [9]. Currently, few studies are available concerning the sonochemical production of hydrogen, and the influence of different operational parameters on hydrogen production is still unclear. Moreover, the coupling of ultrasound with electrochemistry, a newly introduced branch of electrochemistry named as sonoelectrochemistry, could be an advantageous method for hydrogen production by water electrolysis [10]. Ultrasonication can enhance mass transfer and in activation of the working electrode surface.

These effects can provide an acceleration of electrochemical processes which ultimately enhances electrochemical production of hydrogen [11].

In this review, an introduction the power ultrasound, hydrogen production through sonochemical and sonoelectrochemical methods along with a short overview of the traditional hydrogen production techniques is presented.

1.1 Current hydrogen production methods

Currently, hydrogen is produced from different energy sources such as nuclear, natural gas, coal and biomass. Renewable resources for hydrogen production are solar, wind, hydroelectric and geothermal energy. In thermal processing, the primary methods are gas reforming, renewable liquid and biooil processing, biomass and coal gasification [3]. The conventional hydrogen production methods are summarized in Figure 1. In this section, a brief description of all these processing technologies is given.

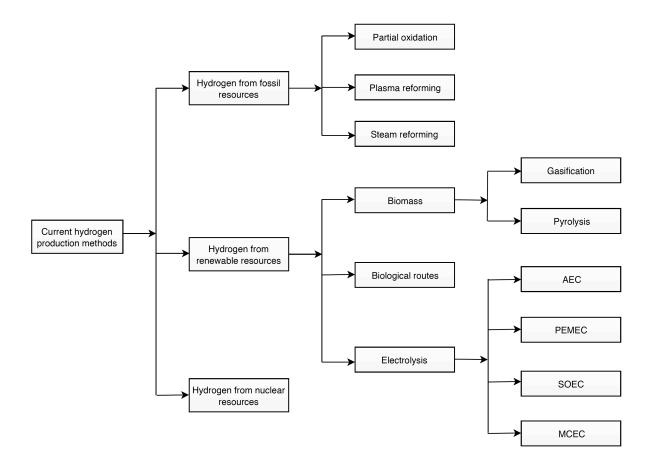


Figure 1: Conventional hydrogen production routes

1.1.1 Hydrogen from fossil resources

- Hydrogen-containing materials derived from fossil fuel such as gasoline, hydrocarbons, methanol,
- and ethanol can be converted into a gas stream rich in hydrogen. Currently, production of hydrogen
- 160 from natural gas is the most common method. There are three basic methods for hydrogen
- production from fossil fuels. They are (i) steam reforming, (ii) partial oxidation and (iii)
- autothermal reforming [3].

157

1.1.1.1 Steam reforming

- One of the most widely used and economical processes for hydrogen production is steam
- reforming [12]. The process is highly efficient with low operating and production costs. Natural
- gas, lighter hydrocarbons and methanol are the most frequently used materials for steam reforming
- 167 [13]. The steam reforming reaction of methane occurs according to reaction (1) and (2).

168
$$CH_4 + H_2O \rightarrow CO + 3H_2 \qquad \Delta H = +206 \text{ kJ/mol} \text{ at } 25^{\circ}C$$
 (1)

169
$$CH_4 + 2H_2O \rightarrow CO_2 + 4H_2 \quad \Delta H = +165 \text{ kJ/mol} \text{ at } 25^{\circ}C \quad (2) [1]$$

- Both reactions (1) and (2) are very endothermic. Therefore, methane reforming has to be carried
- out at very high temperature (i.e., 1000°C over a heterogenous catalysts) [1]. The overall process
- 172 consists of two stages. Hydrocarbons are mixed with steam in the presence of metal catalyst in the
- 173 first stage. This process produces syngas (a mixture of H₂ and CO), where CO is around 20 wt.%
- 174 [1], [14] with small amount of CO₂ [14]. For further use of H₂, the CO has to be removed from the
- syngas. In the second stage of the process, CO is removed through the water gas shift (WGS)
- 176 reaction (3) [1], [12].

177
$$CO + H_2O(g) \leftrightarrow CO_2 + H_2 \qquad \Delta H = -41 \text{ kJ/mol} \quad \text{at } 25^{\circ}C \qquad (3)$$

- 178 This reaction is exothermic. Therefore, WGS reaction has to be carried out at lower temperature
- in the range of 200 to 350°C [1]. Hydrogen production by steam reforming of methanol is carried
- out in moderate temperature ca. 180°C (4) [3].

181
$$CH_3OH + H_2O(g) \leftrightarrow CO_2 + 3H_2$$
 (4) [3]

- Both precious (Pt, Rh) and non-precious (Ni) metals are used as catalysts for steam reforming. An
- important factor in the steam reforming process is the H:C atom ratio in the feedstock material.
- The higher the ratios are the lower CO₂ content is formed [3]. The heat efficiency of hydrogen
- production by methane reforming is around 70-85% in industrial scale [15]. The main
- disadvantage of this process is the high production of CO₂ (ca., 7.05 kg CO₂/ kg H₂) [3]. Despite
- this, fossil fuel based hydrogen production routes have higher efficiency, but the high emission of

188 CO₂ is a huge drawback for this production methods. Table 2 summarizes the CO₂ emission from different fossil fuel-based hydrogen production methods.

190 Steam-reforming of ethanol can produce hydrogen according to the following reactions.

191
$$CH_3CH_2OH + H_2O \rightarrow 2CO + 4H_2 \qquad \Delta H_{298}^{\ 0} = +255 \text{ kJ/mol} \text{ at } 25^{\circ}C$$
 (8)

192
$$CH_3CH_2OH + 3H_2O \rightarrow 2CO_2 + 6 H_2 \qquad \Delta H_{298}^{\ 0} = +173 \text{ kJ/mol} \quad \text{at } 25^{\circ}C \qquad (9)[1]$$

Both these reactions are endothermic. Therefore, they need to be carried out in high temperature as well as in low pressure due to the increase of the number of moles in the in the steam reforming reactions. However, in low-pressure and high temperature condition various side reactions can develop. Some of those side reactions produce hydrogen.

197
$$CH_3CH_2OH \rightarrow CH_3CHO + H_2 \quad \Delta H_{298}^{\ 0} = +68 \text{ kJ/mol}$$
 (10)

198
$$CH_3CH_2OH \rightarrow CH_4 + CO + H_2 \qquad \Delta H_{298}^{\ \ 0} = +49 \text{ kJ/mol}$$
 (11)

199
$$CH_3CH_2OH \rightarrow C+CO+3H_2$$
 $\Delta H_{298}^{\ 0} = +124 \text{ kJ/mol}$ (12)[1]

The efficiency of ethanol steam-reforming can be improved by using catalysts. Ni/Al₂O₃ and Rh/Al₂O₃ are employed successfully for ethanol reforming at 700°C. It was observed that Rh/Al₂O₃ is more active than Ni/Al₂O₃, the yield of hydrogen is eight times higher with Rh than with Ni, with respect to the mass of the metal. CeO₂- ZrO₂ based mixed oxide catalysts can overcome this problem showing excellent stability and high activity [1].

Table 2: CO₂ emission and energy consumptions from different fossil fuel based hydrogen production.

Processing technology	Fuel types	CO ₂ emission kg CO ₂ /kg_H ₂	Energy consumption MJ/kg_H ₂	Efficiency %	Ref.
Steam reforming	CH ₄	7.05	165	70-85	[15]–[17]
Steam reforming	Natural gas	10.621	159.6	89.3	[18]
Plasma Reforming	CH ₄	negligible	45-55	90-100	[19]
Methanol cracking	CH ₃ OH	14.45	-	95	[20], [21]
Gasification	Coal	31.09	271	44.3	[17], [22], [23]
Gasification	Biomass	3.96	242	48.3	[3], [17], [22], [24]

1.1.1.2 Partial oxidation

Hydrogen production from hydrocarbons through partial oxidation and catalytic partial oxidation is another promising method for hydrogen production [25], [26]. The primary raw material has a heavy oil fraction that is difficult to treat for further utilization. Methane and biogas can also be used as raw materials [27]. In partial oxidation, the gasification of the raw material is carried out in the presence of oxygen and steam at elevated temperature (In the range of 1300-1500°C) and pressure (3-8 MPa) [28].

$$CH_4 + O_2 \rightarrow CO + 2H_2 \tag{5}$$

$$CH_4 + 2O_2 \rightarrow CO_2 + 2H_2O$$
 (6)

217
$$CH_4 + H_2O(g) \rightarrow CO + 3H_2$$
 (7) [28]

- The partial oxidation products of hydrocarbon are CO, CO₂, H₂O, H₂, CH₄, H₂S and COS. A part of this gas is burned to provide additional heating for the endothermic partial oxidation process. Partial oxidation is less expensive than steam reforming but the subsequent conversion makes the process more expensive. By adding a catalyst, the operating temperature can be lowered to 700-1000°C [3]. The typical catalysts used in partial oxidations is Ni or Rh; however, they have a disadvantage of forming coke [26]. Therefore, modification of a Ni catalyst can be performed by using Mg to decrease coke formation. Mg modified Ni catalysts inhibit dehydrogenation of absorbed CH_x and enhances the steam adsorption. Using noble metals also prevents formation of coke [29]. The typical thermal efficiency of partial oxidation with methane is in the range of 60-75% [30].
- Another hydrogen production method is autothermal reforming (ATR), a combination of steam reforming and partial oxidation where steam is introduced in the catalytic partial oxidation process [31]. ATR is a simpler and less expensive process than steam reforming, and it is more favorable for not requiring external heating [3]. Another advantage of ATR over SR is the rapid shutting down of the equipment [31]. The thermal efficiency of methane reforming is comparable to partial oxidation (60-75%) [32].
- Plasma reforming is another promising method to produce hydrogen from hydrocarbons. The formation of plasma reforming reactions is identical to the steam reforming reactions. In plasma reforming, the formation of free radicals and required energy are provided by plasma [3]. Hydrogen can be produced in plasma reformers from various hydrocarbon fuels (e.g., gasoline, diesel, oil, biomass, natural gas and jet fuels), with a conversion efficiency near 100% [19], [33].

The high degree of dissociation, high temperature and substantial degree of ionization of plasma can promote chemical reactions even in the absence of a catalyst [3]. There are numerous advantages for using a plasma reformer over conventional reformers. They are compact, low weight, have high conversion efficiencies, lower costs, and have a fast response time operation with various fuels. Dependency on electricity and the difficulty of having a in high-pressure operation are the major disadvantages of plasma reforming [34].

1.1.2 Hydrogen from renewable resources

- Hydrogen can be produced from renewable resources instead of reforming fossil fuels. Biomass based approaches and water electrolysis are the primary sources of renewable hydrogen [3]. In this section, a brief description of hydrogen production from renewable resources is given.
 - 1.1.2.1 Hydrogen from biomass gasification and pyrolysis
 - Biomass is an excellent renewable source of energy and chemicals. It can be available in different form such as animal wastes, municipal solid wastes, crop residue, agricultural waste, sawdust, aquatic plants, waste paper and corn [35], [36]. Gasification is a widely used technology where biomass and coal are used as a fuel feedstock in many commercially available processes. In gasification, biomass is partially oxidized into a mixture of hydrogen, methane, carbon dioxide, carbon monoxide and higher hydrocarbons named as 'producer gas' [35]. The process is the combined results of many heterogeneous and homogeneous reactions [37]. The maximum yield of hydrogen from lignocellulosic biomass is 17 wt.% through steam gasification based on biomass weight [2]. A straightforward method for hydrogen production from biomass is oxygen or air gasification followed by the water-gas shift reaction. Based on the following reactions, the stoichiometric yield of hydrogen production from typical biomass is 14.3 wt.% [2].

261
$$CH_{1.46}O_{.67} + 0.16O_2 \rightarrow CO + 0.73H_2$$
 (13)

$$262 CO + H2O \leftrightarrow CO2 + H2 (14)$$

263
$$CH_{1.46}O_{.67} + 0.16O_2 + H_2O \rightarrow CO_2 + 1.73H_2$$
 (15) [2]

- During the gasification process, a small amount of biomass carbon is converted into char, tar and CO₂. This results in less amount of CO for water-gas shift reaction. Therefore, the practical yield
- is less than the theoretical yield [2].
- Biomass can be gasified through supercritical water (220 bar and 374°C) into a product gas containing H₂ and CO₂ [38]. The reaction can be presented as below.

269
$$CH_x O_y + (2-y)H_2O \rightarrow CO_2 + \frac{2-y+x}{2}H_2$$
 (16) [38]

The main advantage of this approach is that the biomass does not need to be dried, which is a very energy intensive process [37]. In addition, gasification can be carried out efficiently at low temperatures which is below 700°C. Another advantage is the high-pressure product hydrogen which reduces the energy cost significantly for compression during storage [39]. On the other hand, this technology experiences some disadvantages such as corrosion and plugging as well as the requirement of external energy input for preheating both the biomass and the reactor [37]. Another promising method for hydrogen production is pyrolysis and reforming. It is a two-step process where pyrolysis of biomass is carried out in the first step. After that the pyrolysis undergoes a catalytic steam reforming process [2]. Biomass is heated and gasified at a pressure of 1-5 bar and temperature 500-900°C in the absence of oxygen or air, which avoids the formation of CO or CO₂ as well as the need for the WGS reactions. This process can be divided into three categories depending on the operating temperature range such as low (up to 500°C), medium (500-800°C) and high (over 800°C) [3]. Fast pyrolysis through high heat transfer can maximize the formation of volatile intermediate compounds. Fluidized bed and entrained flow reactors are in commercial use for fast pyrolysis of biomass. The composition of the pyrolysis oil depends on the reaction conditions, reactor types and raw materials [2]. Based on the following stoichiometry, hydrogen yield through pyrolysis can reach up to 13%, which is comparable with gasification [40].

288 Biomass
$$\rightarrow$$
 Bio-oil + Char + Gas (17)

289
$$CH_{1.46}O_{0.67} \rightarrow 0: 71CH_{1.98}O_{0.76} + 0.21CH_{0.1}O_{0.15} + 0.08CH_{0.44}O_{1.23}$$
 (18)

$$CH_{1.98} O_{0:76} + 1.24 H_2 O \rightarrow CO_2 + 2.23 H_2$$
 (19) [40]

1.1.2.2 Hydrogen production through biochemical routes

Production of hydrogen through biological routes offers a wide range of approaches. The major production routes are direct and indirect biophotolysis, photo-fermentation and dark fermentation [41]. Via direct photolysis, water molecules are split into hydrogen ion and oxygen by algae through photosynthesis. Hydrogenase enzymes converts the hydrogen ions into hydrogen gas. The eukaryotic algae *Chlamydomonas reinhardtii* is a widely used algae for hydrogen production [42]. This approach could be considered as economical and sustainable due to water utilization as a renewable resource and CO₂ consumption by the algae. However, generated oxygen provides a strong inhibition effect on hydrogenase enzymes which is a major limitation of the process. On the

other hand, through indirect photosynthesis, cyanobacteria can produce hydrogen according to equation (20) and (21).

303
$$12H_2O + 6CO_2 \xrightarrow{Light \ energy} C_6H_{12}O_6 + O_2$$
 (20)

305
$$C_6H_{12}O_6 + 12 H_2O \xrightarrow{Light\ energy} 12 H_2 + 6 CO_2$$
 (21) [41]

- Cyanobacteria contain several enzymes that take part in hydrogen metabolism and produce molecular hydrogen. They are mainly nitrogenases and hydrogenases. Nitrogenases contributes in catalyzing the production of hydrogen, which is a byproduct of nitrogen reduction to ammonia, whereas the hydrogenases catalyze the oxidation of hydrogen produced by nitrogenases [41].
- Dark and photo-fermentation are considered to be more auspicious than algal hydrogen production as they can simultaneously perform waste treatment and hydrogen production. Dark fermentation is the process where the organic compounds that produce hydrogen are the only metabolic energy sources [43]. The yield of hydrogen production is mostly based on hexose conversion where the maximum theoretical yield of hydrogen is 4 mol from 1 mol of glucose consumed.
- $C_6H_{12}O_6 + 4H_2O \rightarrow 2CH_3COO^- + 2HCO_3^- + 4H^+ + 4H_2 \qquad \Delta G'_0 = -206 \text{ kJ/mol.} \quad (22) [43]$
 - Dark fermentation for hydrogen production can be carried out through mixed acidogenic microbial culture obtained mainly from soil or waste water sludge. They work in different temperature regions such as mesophilic (25°C 40°C), thermophilic (40°C 65°C), extreme thermophilic (65°C 80°C) and hyperthermophilic (> 80°C). There is a number of microorganisms used for hydrogen production. The most widely studied bacteria for hydrogen production are *Clostridia*, and *Enterobacter* species. The thermophiles and hyperthermophiles are favorable for hydrogen production from biomass due to elevated reaction kinetics at a higher temperature. The main influencing parameters in dark fermentation are organic loading, pH, temperature, hydraulic retention time (HRT) and gas stripping to avoid high partial hydrogen pressure [43].
 - Photo-heterotrophic bacteria can produce hydrogen in the presence of light from organic acids under anaerobic condition. Therefore, the organic acids that are produced during the acidogenic stage of anaerobic conditions can be transformed into hydrogen and carbon dioxide by photosynthetic anaerobic bacteria. A schematic diagram of hydrogen production from lignocellulosic biomass is given in Figure 2. The investigated photosynthetic purple bacteria include *Rhodobacter spheroids, Rhodobacter capsulatus, Rhodovulum sulfidophilum* and *Rhodopseudomonas palustris*. The optimum operating temperature for photosynthetic bacteria is

in the range of 30-35°C and pH 7.0 [42]. The fermentation is carried out in anaerobic conditions under light illumination. The hydrogen production rate depends on the light intensity, the type of microbial culture and carbon source. The primary enzyme that catalyzes hydrogen production by photosynthetic bacteria is the nitrogenase. The presence of oxygen, ammonia or at high N/C ratio inhibits the activity of the nitrogenase enzyme. Therefore, oxygen free and limited ammonium conditions are favorable for the process [42].

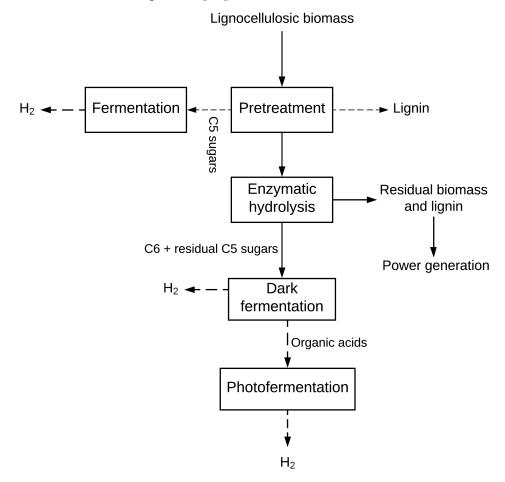


Figure 2: A schematic diagram of hydrogen production from lignocellulosic biomass

1.1.2.3 Hydrogen from water electrolysis

Hydrogen production through water electrolysis could be a promising method in future. Currently, about 4% of total hydrogen production is obtained through water electrolysis [44]. Electrolysis is a process where direct current is passed through two electrodes in aqueous solution [3]. The two electrodes are anode and cathode where oxidation and reduction of water occur respectively

- producing oxygen and hydrogen [1], [3]. Based on the electrolytes and working temperature, electrolysis of water can be divided into four main catagories:
- Alkaline electrolysis cell (AEC): In this kind of cell, the ionic species are the hydroxyl group (OH⁻), with aqueous KOH or NaOH as electrolytes at a working temperature below 80°C [1].
- Proton Exchange Membrane Electrolysis Cell (PEMEC): In PEMEC, the ionic species are hydrogen ion (H⁺), with perfluorosulfonic acid (PFSA) membranes as solid electrolytes and at a working temperature below 80°C [1].
- Solid oxides electrolysis cell (SOEC): In SOEC, the ionic species are oxide ions (O²⁻), with yttrium-stabilized zirconia as solid electrolytes, and a working temperature above 700°C [1].
- Molten Carbonate Electrolytic Cell (MCEC): In MCEC, the ionic species are carbonate ions (CO₃²-), with molten sodium and potassium carbonate as electrolyte, and the working temperature is in the range of 600-700°C with an operating pressure 1-8 atm [45].
- The mechanism of different electrolyzers for hydrogen production is illustrated in Figure 3. The half-reactions that occur in the different types of water electrolyzer are as follows.
- 362 In AEC:

Cathodic reaction:
$$2H_2O(1) + 4e^- \rightarrow 2H_2(g) + 4OH^-(aq)$$
 (23)

364 Anodic reaction:
$$4OH^{-}(aq) \rightarrow O_2(g) + 2H_2O(l) + 4e^{-}$$
 (24)

365 In PEMEC;

Cathodic reaction:
$$4H^+ + 4e^- \rightarrow 2H_2$$
 (25)

367 Anodic reaction:
$$2H_2O \rightarrow 4H^+ + 4e^- + O_2$$
 (26)

368 In SOEC;

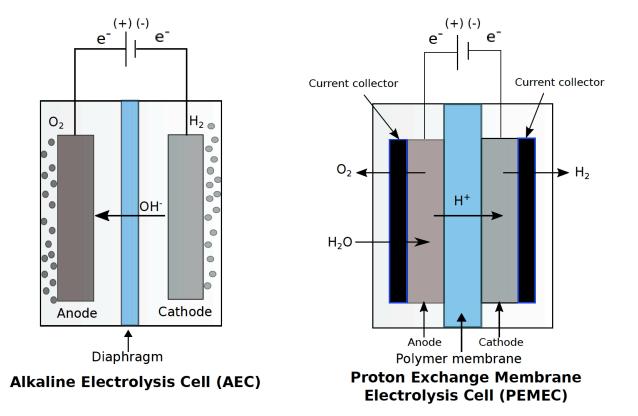
369 Cathodic reaction:
$$2H_2O + 4e^- \rightarrow 2H_2 + 2O^{2-}$$
 (27)

Anodic reaction:
$$2O^{2-} \rightarrow O_2 + 4e^-$$
 (28)

371 In MCEC;

Cathodic reaction:
$$H_2O + 2CO_2 + 2e^- \rightarrow H_2 + CO_3^{2-}$$
 (29)

Anodic reaction:
$$CO_3^{2-} \rightarrow 1/2O_2 + CO_2 + 2e^-$$
 (30)



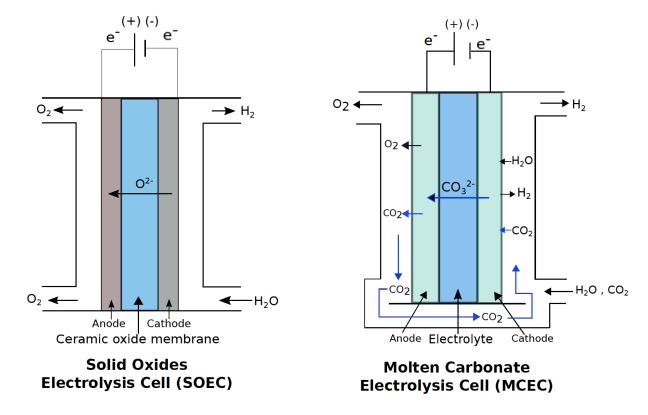


Figure 3: Mechanism of different electrolyzer for hydrogen production

376 To produce 1 kg of hydrogen, 39 KWh of electricity and 8.9 liters of water is required at a 377 temperature of 25°C, with 1 atmospheric pressure (if run at 100% efficiency of the theoretical 378 reaction kinetics). Typical commercially available electrolyzers have efficiencies around 56-73 % 379 where 53.4-70.1 kWh of electricity is required to produce 1 kg of hydrogen [46]. 380 The alkaline electrolyzer or the AEC is the most widely used electrolyzer for hydrogen production. 381 Typically, 20-30 wt.% of potassium hydroxide (KOH) aqueous solution is used as the electrolyte. 382 Porous nickel electrode is the most widely used electrode in these types of cells [47]. Commercially 383 available AEC's are run with current densities in the range of 100-300 mAcm⁻² [2]. The main 384 drawback of this technology is the profound purity of hydrogen caused by cross diffusion of 385 hydrogen and oxygen between the electrodes. This causes safety issues related to hydrogen 386 explosion [48]. The bubbles cannot be removed rapidly during water electrolysis. The 387 accumulation of bubbles on the electrode surfaces and dispersion of bubbles in the electrolyte can 388 lead to a high ohmic voltage drop and a large reaction overpotential. One of the vital points for 389 high consumption of energy is the bubble effect in water electrolysis [49]. It was observed that 390 ultrasound could diminish the bubble effect as well as remove bubbles from the electrolyte which 391 ultimately enhances the electrochemical process. Details of this phenomena are discussed in 392 section 1.3 and 1.4. 393 In PEMEC, a solid proton-conductive but electronically nonconductive membrane is used, where 394 the membrane serves as gas separation device and ion conductor [47]. High purity water is needed 395 for PEMEC based electrolysis, and 1 M Ω -cm resistive water is recommended to extend stack life. 396 DI water is introduced at the anode of the cell. To dissociate the water, a potential is applied across 397 the cell. Due to the electric field, the protons are passed through the membrane and form hydrogen 398 gas at the cathode. They are operated at high current densities (higher than 1600 mAcm⁻²), which 399 increases the hydrogen production rate [2]. In addition, PEMEC can produce high purity hydrogen 400 gas through preventing gas diffusion by the solid polymer membrane. This technology is well 401 established with efficiency ranging from 48% to 65% [50]. However, due to the low stability of 402 noble metal based electrocatalysts and high capital cost, the commercialization of PEMEC is 403 limited [47]. 404 The least developed but most efficient electrolyzers are the SOEC [3]. In this electrolyzer, steam is oxidized to produce hydrogen at the hydrogen electrode. The O2- migrates through yttria-405

stabilized zirconia (YSZ) to the oxygen electrode to produce pure oxygen. The efficiency of SOEC

can reach up to ~90% [51]. The SOEC is still in the early stage of development compared to AEC and PEM. Nevertheless, it is a promising technology for hydrogen production in large scale due to its high efficiency and low costs, avoiding the use of expensive noble metal catalysts [47].

Molten carbonate fuel cells (MCFC) are the most recently developed electrolyzer for producing hydrogen. MCFCs are promising option to produce hydrogen via water electrolysis, syngas, and co-electrolysis of water and carbon dioxide. MCFCs operate as a molten carbonate electrolysis cell (MCEC) when it is run in reverse. The anode of MCFC, which is a nickel electrode, works as a cathode in MCEC where hydrogen evolution occurs. A mixture of NiO and Li₂O is used as an anode where oxygen evolution occurs [52]. The overall reaction in MCEC is presented in equation (31).

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$$H_2O + CO_2 \rightarrow H_2 + \frac{1}{2}O_2 + CO_2$$
 (31) [52]

A mixture of lithium and potassium or lithium and sodium carbonates are used as the electrolyte. However, MCEC is not preferable for producing pure hydrogen, as carbon-dioxide is involved in the reactions where one mole of CO₂ must be transferred through the electrolyte for producing each mole of hydrogen. The production efficiency of hydrogen and energy consumption of different electrolyzers is summarized in Table 3.

Table 3: Summary of the electrolyzer for hydrogen production

Electrolymon	Temperature range	Energy consumption	Efficiency	Dof
Electrolyzer	°C	kWh/kg of H ₂	%	Ref.
AEC	60-80	53.4-70.1	56-73	[46]
PEMEC	50-80	54.21-90.36	48-65	[48], [50]
SOEC	600-900	26.91	90	[51], [53]
MCEC	600-700	-	90	[52]

1.1.2.4: Hydrogen production by photoelectrolysis

Photocatalysis is an efficient and cost-effective method for hydrogen production from renewable resources [54]. Semiconducting materials are used as the electrode where solar energy is absorbed and simultaneously creating the voltage for hydrogen production through water decomposition. Photoelectrolysis of water is driven by a photoelectrochemical (PEC) light collection system. The type of semiconductor materials and solar intensity is responsible for the photochemical reaction.

The current density produced is in the range of 10-30 mA/cm². The necessary voltage at this current density is 1.35 V approximately.

The photoelectrode includes a photovoltaic, catalytic and a protective layer [55]. The overall efficiency of the photoelectrochemical system is influenced by the performance of each layers. Light absorbing semiconductor materials are used in the photovoltaic layer. The performance of the photoelectrode is directly proportional to the light absorption of the semiconductor materials. The performance of the water electrolysis by photoelectrochemical cell is also influenced by the catalytic layers thus requiring a suitable catalysts. The protective layer is another crucial element of the photoelectrode, which protects the semiconductor from corrosion. This layer needs to be highly transparent for providing maximum solar energy to the photovoltaic semiconducting layer [2].

1.2 Power ultrasound

Ultrasound is the acoustic wave that has a frequency above the upper limit of the human hearing range. This range varies from person to person and is approximately above 20 kHz. At a "very high frequency," ultrasound above 1 MHz is called low power ultrasound. The power is normally less than 10 W. Low power ultrasound does not influence the medium of propagation. Therefore, it is used for medical diagnosis or non-destructive material control. In the range between 20 and 100 kHz, waves are defined as "low-frequency ultrasound" or "power ultrasound." Figure 4 demonstrates some typical use of ultrasound according to power and frequency [10], [56].

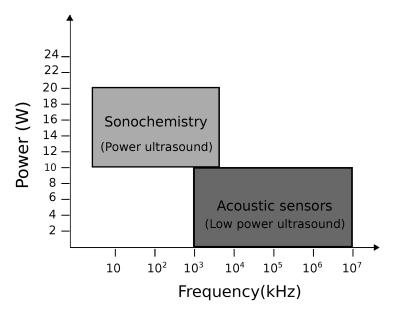


Figure 4: *Utilizations of ultrasound according to frequency and power*

Power ultrasound is transferred at a high power level (a few tens of watts) and therefore able to alter the medium it propagates through. It can disrupt a liquid bulk in order to generate cavitation or acoustic streaming [10], [56]. Power ultrasound can be used in two different ways to bring changes in a material and these are:

- i) **Direct transmission:** It is the direct mechanical transmission of vibration from the ultrasound transducer onto a solid surface for inducing vibration.
- ii) **Indirect transmission:** Indirect transmission is caused via cavitation into a fluid due to the transmission of acoustic vibrations [10].

Several effects may be induced by ultrasound propagation into a liquid media. Two major effects are acoustic cavitation and acoustic streaming. Acoustic streaming arises from the dissipation of acoustic energy. Other effects may cause by ultrasound are heating due to the dissipation of the mechanical energy and nebulization. High frequency ultrasound causes an acoustic fountain at the liquid-gas interface. A temperature of 250°C can be obtained at this interface [56].

Acoustic cavitation is the most important phenomena that may arise from the propagation of ultrasound wave into a liquid. When ultrasound waves propagate through a liquid media such as water, many tiny gas bubbles form (Figure 5). When the acoustic pressure is higher than the atmospheric pressure, the instantaneous local pressure becomes negative during rarefaction phase of the ultrasonic wave. This "force" allows expanding of a liquid or solid, which is also called "weak spots."

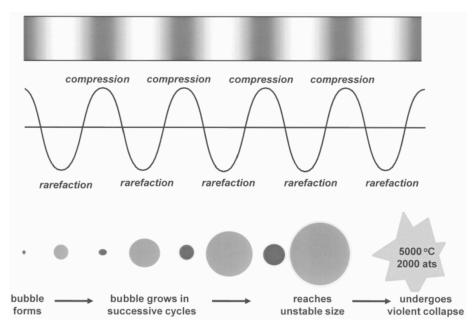


Figure 5: Sinusoidal wave form and bubble collapse [10].

Therefore, the dissolved gases in the liquid come out as gas bubbles as gases cannot be dissolved in the liquid under negative pressure. Those tiny gas bubbles at the rarefaction phase expand due to the higher pressure at the bubble wall rather than the liquid pressure at a distance from the bubble. During the compression phase, some of those bubbles violently collapse leading to shock waves [57]. The number of bubbles generated during the rarefaction cycle is proportional to the density of weak spots present in the liquid media [58]. The phenomenon of formation of bubbles and their subsequent violent collapse of the bubbles is known as acoustic cavitation [57]. In aqueous media, each cavitation bubble acts as a local "hotspot," which generates a temperature of 5000°C and pressure of 500 atmospheres [59]. The bubble collapse occurs with a collision density of 1.5 kgcm⁻² and pressure gradients of 2 TPacm⁻¹. The collapsing of bubbles imparts both chemical and mechanical effects into the aqueous media. The chemical effect is experienced inside the bubble, which can be considered as a high pressure and high temperature microreactor. A massive shear force caused by the shockwave due to bubble collapse will be experienced in the immediate vicinity of the bubbles [10].

1.3 Sonochemistry

Sonochemistry is a relatively new concept that received attention in the late 1970s. In the beginning, it was defined as the application of ultrasound in chemistry. The significant effects caused by acoustic cavitation is the Sonochemistry and Sonoluminesence [60]. Sonochemical reactions can take place under single or multibubble cavitation. The latter is the dominant one as sonochemical reactions in an ultrasonic bath or with horns are always multibubble phenomena. As mentioned earlier, very high temperature and pressure is generated during cavitation bubble collapse. The cavitation bubble contains gas molecules such as N2 and O2 and vapor from the solvent. In the high temperature and pressure generated by bubble collapse, the solvent vapor and gas molecules generate various highly reactive radicals such as OH radicals, O₃, H₂O₂ and O atoms through endothermic chemical reactions [Figure 6] [57], [60]. These oxidants diffuse out from the interior of the bubble into the surroundings and react with solutes present in the aqueous solution [57]. OH radicals are the most dominant oxidant in sonochemical reactions. The production of O₃ is negligible comparing to OH radicals and O atoms reacts with H₂O to produce H₂O₂ [61]. The oxidation-reduction potential of OH• (2.06 V) is much higher than that of H₂O₂ (1.776 V). Therefore OH• plays more critical role in sonochemical reactions than H₂O₂ [62]. Near the bubble wall, the concentration of hydroxyl radical is about 5 x 10⁻³ M. The life time of these are about 20

ns when the initial concentration is $5 \times 10^{-3} \,\mathrm{M}$ and is determined by the reaction between them in the absence of solutes as presented in equation (32) [63].

$$OH \bullet + OH \bullet \to H_2O_2 \tag{32}$$

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 $H_2O_1 + O_2$ Diffusion of radicals from inside to 5000°C the surroundings and reaction between 2000 atm solutes if present OH, O, H, O₃, H₂O₂ $H' + OH' \leftrightarrow H_2 + O$ Diffusion of H₂ from inside the bubble Acoustic cavitation 0 Single cavitation bubble Bubble collapse Reaction vessel Ultrasonic transducer

Figure 6: Production of oxidants by acoustic cavitation.

Several factors affect the sonochemical reactions. Among them, the ultrasonic frequency is the dominant factors that should be taken into account to obtain maximum efficiency in sonochemical reactions. The mechanical forces exerted by sonication are directly dependent on ultrasonic frequency. The lower frequency provides the largest mechanical effect. Another major factor that dominates the sonochemical reactions is acoustic power or intensity. By using a standard calorimetric method, the acoustic power absorbed by a liquid can be determined as stated in equation (33).

$$q = m*C*\Delta T$$
 (33) [60]

where q = heat in joules, m = mass of water in grams, C = specific heat capacity of water and ΔT = temperature difference. It is observed that with increasing acoustic power, the production of

hydrogen peroxide increases (Figure 7) [60]. In addition, the number of active bubbles and the bubble size is also expected to increase with increasing acoustic power at a given frequency.

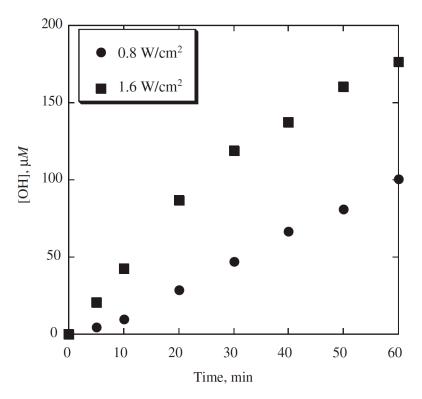


Figure 7: The production of OH radicals as a function of time at different acoustic intensity [60].

Another significant factor affecting the formation of radicals is the type of dissolved gases in the reaction media. Mason [60] has stated that maximum temperature generated at cavitation bubbles collapse depends on the types of dissolved gases. The amount of primary radicals formed by cavitation is the same with any of the noble gases. However, the thermal conductivity of the noble gases decreases with increasing atomic weight. As helium has the lowest atomic weight, more heat will be dispersed to the surrounding from the bubble. Therefore, a helium saturated aqueous solution has a lower maximum bubble temperature leading to a lower primary radical formations. The presence of oxygen is crucial for some sonochemical reactions. If air saturated water is sonicated, then reactions involving O₂ and N₂ may occur. Possible sonochemical reactions by acoustic cavitation are presented in (Table 4). The generation of NO₂ leads to the formation of nitric acid, which decreases the pH of water [60].

The bulk solution temperature influences the sonochemical reactions in several ways. The vapor pressure, as well as the internal pressure within the collapsing bubbles, increases with increasing

Table 4: List of the possible sonochemical reaction inside a collapsing bubble. Here M is third body. The subscript "f" stands for forward reaction and "r" stands for reverse reaction. A is in $(cm^3 mol^{-1}s^{-1})$ and Ea is in $(cal mol^{-1})$ [64].

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11. II; $^{+}$	9.	$HO_2 + O \leftrightarrow OH + O_2$	3.25×10^{13}	0.0	0.0	3.252×10^{12}	0.33	5.328×10^4
11. II; $^{+}$	10.	$HO_2 + OH \leftrightarrow H_2O + O_2$	2.89×10^{13}	0.0	4.97×10^{2}	5.861×10^{13}	0.24	6.908×10^4
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30. $O_2 + N \mapsto O + NO$			1.1 × 10 ¹⁶					
31. NO ₂ H H → OH H → OO								
32. NO+HDQ.→OH+NOQ. 30 x 10 ¹² 0.0 2.4x 10 ³ 1.0 x 10 ¹¹ 0.5 1.2 x 10 ³ 3. N, O+O+OHO 1.0 x 10 ¹⁴ 0.0 2.82 x 10 ⁴ 1.30 x 10 ¹² 0.0 6.420 x 1 34. N, O+O+NO, OHO 1.0 x 10 ¹⁴ 0.0 5x 10 ¹⁴ 0.0 5x 10 ¹⁴ 1.60 x 10 ¹³ 0.0 0.00 35. S x 10 ⁴ 1.40 x 10 ¹² 0.0 2.88 x 10 ⁴ 1.30 x 10 ¹² 0.0 0.00 35. O+NQ.→OQ. PhO 1.0 x 10 ¹³ 0.0 0.00 0.00 1.5 x 10 ¹³ 0.0 0.00 1.0 x 10 ¹³ 0.0 0.00 1.0 x 10 ¹³ 0.0 0.00 1.0 x 10 ¹³ 0.0 0.00 1.3 x 10 ¹² 0.0 4.680 x 1 37. N+OH+H+NO 4.5 x 10 ¹³ 0.0 0.00 0.00 1.70 x 10 ¹⁴ 0.0 4.680 x 1 38. N+O, → NO+OQ. 1.2 x 10 ¹² 0.0 2.40 x 10 ³ 0.0 0.00 1.70 x 10 ¹⁴ 0.0 4.680 x 1 4.60 x 10 ³ 3.0 NO+NO ₂ → NO ₂ + NOQ. 4.1 x 10 ¹⁴ 0.0 9.62 x 10 ² 3.90 x 10 ¹¹ 0.0 2.400 x 1 4.0 x 10 ²⁰ 1.5 1.5 x 10 ¹² 0.0 4.0 x 10 ²⁰ 1.5 1.5 x 10 ¹² 0.0 4.0 x 10 ²⁰ 1.5 1.5 x 10 ¹² 0.0 5.60 x 10 ¹ 0.0 4.227 x 1 4.0 NOQ. 4.1 x 10 ¹⁴ 0.0 4.227 x 1 4.0 NOQ. 4.1 x 10 ¹⁴ 0.0 4.227 x 1 4.0 NOQ. 4.1 x 10 ¹⁴ 0.0 4.0 x 10 ²⁰ 1.5 x 10 ¹² 0.0 5.60 x 10 ¹ 0.0 4.227 x 1 4.0 NOQ. 4.0 x 10 ²⁰ 1.5 x 10 ¹² 0.0 5.60 x 10 ¹ 0.0 4.227 x 1 4.0 NOQ. 4.0 x 10 ²⁰ 1.5 x 10 ¹² 0.0 5.60 x 10 ¹ 0.0 4.227 x 1 4.0 NOQ. 4.0 x 10 ²⁰ 1.5 x 10 ²² 0.0 5.60 x 10 ²² 0.0 5.60 x 10 ²² 0.0 1.60 x 10 ²³ 0.0 1.60 x 10 ²⁴ 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.		-						
$\begin{array}{cccccccccccccccccccccccccccccccccccc$								
$\begin{array}{cccccccccccccccccccccccccccccccccccc$								
$\begin{array}{cccccccccccccccccccccccccccccccccccc$		=						6.420×10^4
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$								2.08×10^4
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	35.	$O + N_2 \leftrightarrow NO + N$	7.60×10^{13}	0.0	7.60×10^4	1.60 x 10 ¹³		0.00
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	36.	$O + NO_2 \leftrightarrow O_2 + NO$	1.0×10^{13}	0.0	6.0×10^2	1.70 x 10 ¹²	0.0	4.680×10^4
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	37.	$N + OH \leftrightarrow H + NO$	4.5×10^{13}	0.0	0.00	1.70 x 10 ¹⁴	0.0	4.90×10^4
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	38.	$N + O_3 \leftrightarrow NO + O_2$	1.2×10^{12}	0.0	$2.40x ext{ } 10^3$			
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$		$NO + NO_3 \leftrightarrow NO_2 + NO_2$		0.0	9.62×10^{2}	3.90 x 10 ¹¹	$\bar{0}.0$	$\frac{1}{2.400} \times 10^4$
$\begin{array}{cccccccccccccccccccccccccccccccccccc$				1.5			0.5	
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$			8.0 x 10 ¹⁵					5.000×10^4
$\begin{array}{cccccccccccccccccccccccccccccccccccc$							0.0	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$						0.40 X 10	***	4.227 X 10
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$			4.0 × 10 ¹¹			2 40 m 10 ¹³	<u> </u>	2.00 × 10 ⁴
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$			4.9 X 10			2.40 X 10	0.0	2.90 X 10
$\begin{array}{cccccccccccccccccccccccccccccccccccc$						1.6 × 10 ¹⁵	<u> </u>	2.08 × 10 ⁴
$\begin{array}{cccccccccccccccccccccccccccccccccccc$						1.6 X 10	0.0	3.08 X 10
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	47.	IINO3 + O \leftrightarrow OII + NO3		0.0	8.0 x 10	-	-	-
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	48.	$O + HNO_3 \leftrightarrow O_2 + HNO_2$	6.0×10^{12}	0.0	1.6×10^4	_	_	_
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	49	$HNO + M \leftrightarrow H + NO + M$		0.0	49 x 104	5.4 x 10 ¹⁵		3.0×10^{2}
$\begin{array}{cccccccccccccccccccccccccccccccccccc$								
$\begin{array}{cccccccccccccccccccccccccccccccccccc$			1.1 x 10 ¹⁹			2.5 x 10°		0.0
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	51.	$NO_3 + H \leftrightarrow OH + NO_2$	3.5×10^{14}	0.0	1.5×10^{3}	_	_	_
$\begin{array}{cccccccccccccccccccccccccccccccccccc$						-	-	-
$\begin{array}{cccccccccccccccccccccccccccccccccccc$			6.2 11.014			- 0.0 v. 10 ⁹	-	7 920 - 104
$\begin{array}{cccccccccccccccccccccccccccccccccccc$			0.5 X 1U			9.0 x 10°		7.839 X 10
$\begin{array}{cccccccccccccccccccccccccccccccccccc$		= =				-	-	-
$\begin{array}{cccccccccccccccccccccccccccccccccccc$						-	-	-
$\begin{array}{cccccccccccccccccccccccccccccccccccc$			1.4 x 10 ¹²			- - 12	<u>.</u>	T 4
$\begin{array}{cccccccccccccccccccccccccccccccccccc$			1.2 x 10'			2.00 x 10 ¹²	0.0	2.70×10^{-7}
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$			6.1 x 10 ¹²				-	-
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	59.		4.8×10^{12}			1.4×10^{13}		5.526×10^4
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	60.		6.3×10^{13}			2.40×10^6		5.0×10^3
62. $NH_3 + M \leftrightarrow H + NH_2$ 9.2 $\times 10^{15}$ 0.0 8.48 $\times 10^4$ 63. $NH_3 + H \leftrightarrow H_2 + NH_2$ 1.0 $\times 10^{12}$ 0.0 6.28 $\times 10^3$ 64. $NH_3 + O \leftrightarrow NH_2 + OH$ 1.5 $\times 10^{12}$ 0.0 6.04 $\times 10^3$ 65. $NH_3 + OH \leftrightarrow H_2O + NH_2$ 2.0 $\times 10^{13}$ 0.0 3.006 $\times 10^3$ 66. $NH_2 + OH \leftrightarrow H_2O + NH$ 3.0 $\times 10^{10}$ 0.679 1.3 $\times 10^3$ 67. $NH_2 + NH_2 \leftrightarrow NH_3 + NH$ 4.0 $\times 10^{10}$ 0.0 5.60 $\times 10^3$ 68. $N_2H_4 + H \leftrightarrow H_2 + N_2H_3$ 1.3 $\times 10^{13}$ 0.0 5.520	61.	$HNO_3 + OH \leftrightarrow H_2O + NO_3$	8.0×10^{10}	0.0	0.0	1.40×10^{2}	0.0	2.237×10^4
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$		$NH_3 + M \leftrightarrow H + NH_2$	9.2 x 10 ¹⁵	0.0	8.48×10^4	_	_	_
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$		$NH_3 + H \leftrightarrow H_2 + NH_2$	1.0×10^{12}			-	-	-
65. $NH_3 + OH \leftrightarrow H_2O + NH_2$ 2.0 x 10 ¹³ 0.0 3.006 x 10 ³ 66. $NH_2 + OH \leftrightarrow H_2O + NH$ 3.0 x 10 ¹⁰ 0.679 1.3 x 10 ³ 67. $NH_2 + NH_2 \leftrightarrow NH_3 + NH$ 4.0 x 10 ¹⁰ 0.0 5.60 x 10 ³ 68. $N_2H_4 + H \leftrightarrow H_2 + N_2H_3$ 1.3 x 10 ¹³ 0.0 5.520			1.5 x 10 ¹²			=	-	=
66. $NH_2 + OH \leftrightarrow H_2O + NH$ 3.0 x 10 ¹⁰ 0.679 1.3 x 10 ³		-	2 0 x 10 ¹³			-	-	-
67. $NH_2 + NH_2 \leftrightarrow NH_3 + NH$						-	-	-
68. $N_2H_4 + H \leftrightarrow H_2 + N_2H_3$ 1.3 x 10 ¹³ 0.0 5.520		= =				-	-	-
						-	-	-
	68.					_	-	_
69. $N_2H_4 + M \leftrightarrow NH_2 + NH_2 + M$ 4.0 x 10 ¹⁵ 0.0 4.12 x 10 ⁴ 1.0 x 10 ¹⁶ 0.0 0.0	69.	$N_2H_4+M \leftrightarrow NH_2+NH_2+M$	4.0×10^{15}	0.0	4.12×10^4	1.0 x 10 ¹⁶	0.0	$\bar{0}.0$

70.	$N_2H_4 + O \leftrightarrow H_2O + N_2H_2$	7.1×10^{13}	0.0	1.20×10^{3}	_	_	_
71.	$N_2H_4 + NH_2 \leftrightarrow NH_3 + N_2H_3$	1.0×10^{13}	0.0	5.6×10^3	3.3×10^6	0.0	0.0
72.	$N_2O_4 + M \leftrightarrow NO_2 + NO_2 + M$	1.8 x 10 ¹⁷	0.0	1.11×10^4	1.7×10^{13}	0.0	1.72×10^{3}
73.	$N_2O_5 + M \leftrightarrow NO_2 + NO_3 + M$	1.3×10^{19}	0.0	1.944×10^4	2.0×10^{17}	0.0	9.62×10^{2}

bulk solution temperature. This will lead to a decrease in the maximum collapse temperature which will lead to decrease the formation of primary radicals. In addition, the reaction kinetics may increase with increasing bulk solution temperature. Moreover, the gas concentration, surface tension and other physical properties of the liquid can be affected by bulk liquid temperature increases which can influence the cavitation phenomena [60].

The sonochemical reaction can be carried out in different solvents depending on the nature of the solution. The maximum temperature obtained during cavitation bubble collapse is heavily relies on the vapor pressure of the solvent. If the collapse temperature influences a sonochemical reaction, then a low vapor pressure solvent is preferable. For instance, high collapse temperature is needed to pyrolyze volatile solutes. Moreover, the solubility of a solute is also an important parameter that needs to be considered [65]. If the solute does not dissolve in water, then the organic solvent is suitable for sonochemical reactions. R*, H*, Cl* radicals are formed if the sonication is carried out in a non-aqueous solution such as CCl4, CHCl3, benzene, dodecane. Henglein and Fischer have experienced the formation of several radicals by sonolysis of aqueous chloroform as mentioned in equation (34). Suslick and Flint [66] have observed that sonolysis of dodecane can produce carbon radicals (e.g., C2*)

558
$$CHCl_3 \rightarrow CCl_2^{\bullet}, CCl_3^{\bullet}, CHCl^{\bullet}, H^{\bullet}, Cl^{\bullet}$$
 (34) [66]

1.4 Sonoelectrochemistry

Electrochemistry is the study of reactions which occurs due to an electrochemical potential applied to a chemical system. The principal mechanism involved in electrochemistry is the transfer of electrons between the electrode and the electrolyte solution. Sonoelectrochemistry is the pairing of ultrasound energy with an electrochemical system [10]. Ultrasound was first introduced in water electrolysis in the 1930s using a platinum electrode, which took place at lower voltages and faster rates than silent conditions [67]. The effect of ultrasound irradiation is not only upon the heterogeneous system involving the electrode and the electrolyte, but also the homogeneous system that takes place in the bulk solution may experience the extreme condition produced by acoustic cavitation. The sonochemical effect by acoustic cavitation may give rise to a new reaction mechanism into the solution [10].

- Ultrasound irradiation in electrochemistry can impart some particular advantages such as:
- 571 1. Degassing of the electrode surface.
- 572 2. Disruption of the diffusion layer.
- 573 3. Enhanced mass transfer of ions through the double layer.
- 4. Activation and cleaning of the electrode surface [10].
- Many ultrasonic factors affect electrochemistry. Acoustic streaming, turbulent flow, microjets,
- shock waves as well as chemical effects are the major influencing factors on electrochemistry [10].
- Acoustic streaming can take place in three different regions: a) in the bulk solution, b) on the
- reactor walls and c) at the boundary layer. The power of acoustic streaming is directly proportional
- 579 to the intensity of ultrasound, the surface area of the ultrasonic emitting device and the attenuation
- coefficient of the medium. It is inversely proportional to the bulk solution viscosity and the speed
- of sound [68]. The major effect caused by acoustic streaming is the enhancement of the movement
- of the solution, reducing the diffusion boundary layer and enhancing the mass transfer of
- electroactive compounds to the electrode surface [11].
- Turbulent flow is caused by the movement of the acoustic cavitational bubbles. The intensity of
- 585 the turbulence is higher close to the emitting surface and decrease gradually with increasing
- distance. It enhances the mass transport process within the solution and the electrode surface
- similar to acoustic streaming [69].
- Collapsing of acoustic bubbles on a solid surface leads to the formation of microjets being directed
- towards the surface of the solid material at speeds of up to 200 ms⁻¹. Microstreaming is also caused
- by the bubble close to the surface [70]. If the surface is an electrode, the combined effect of the
- 591 microjet and microstreaming promotes mass transport to the electrode surface. Moreover,
- electrode cleaning and surface activation can also be imparted by microjets that prevent fouling of
- the electrode surface and enhance the electrodeposition process [60]. Another mechanical effect
- that ensues from acoustic cavitation is shock waves generated at the end of the violent collapse of
- bubbles. It causes erosion of the electrode surface leading to increases in the current [11]. Besides
- the mechanical effect caused by acoustic cavitation, there will also be sonochemical effects in
- electrochemistry. Highly reactive radicals such as; HO•, HO₂•, and O• are formed due to acoustic
- cavitation in aqueous media [10]. In several electrochemical processes such as; electrodeposition
- of lead dioxide on glassy carbon, the sonochemical effect was studied related to the generation of

radicals from the sonolysis of electrolytes. However, sonochemical effects in sonoelectrochemistry

- were not studied as widely as the mechanical effects discussed above [71].
- In water electrolysis, the cell voltage is a crucial factor that represents energy consumption. The
- thermodynamic decomposition voltage of water electrolysis is 1.23V, and the theoretical energy
- consumption for producing 1 m³ of hydrogen is 2.94 kWh/m³H₂ calculated according to the
- 605 equation (35) [49].

606 Wt = UIt = UQ =
$$1.23 \times (2 \times \frac{1000}{22.4} \times 96485 \times \frac{1}{1000} \times \frac{1}{3600}) = 2.94 \text{ kWh/m}^3\text{H}_2$$
 (35)[49]

- Here, U = Decomposition voltage of water, I = current. Based on Faraday's law, the electric
- quantity (Q) required for producing 1 mol of hydrogen is 2F. However, gas evolution in a cell does
- not occur until 1.65-1.7 V. Therefore, the practical energy consumption is around 4.78 kWh/m³H₂.
- 610 The energy efficiency (η_e) of hydrogen production through water electrolysis is 61.5% [49].
- The practical cell voltage is expressed in equation (36), where E_a is anode potential for the oxygen
- evolution reaction, E_c is cathode potential for hydrogen evolution reaction, i current density, $\sum R$
- total ohmic resistance, U^{θ} is theoretical decomposition voltage, η_a anode over potential, and η_c
- cathode over potential [49].

616
$$U_{cell} = Ea - Ec + i \times \sum R = U^{\theta} + |\eta a| + |\eta c| + i \times \sum R$$
 (36) [49]

- Based on the equation (36), the total cell voltage is influenced by the reaction theoretical
- decomposition voltage, overpotential and ohmic voltage drop. Therefore, hydrogen production by
- water electrolysis should focus on reducing those factors. The theoretical decomposition voltage
- 620 is a constant at specific temperatures, and it can be reduced by elevating the electrolytic
- temperature [49].
- For increasing the rate of water electrolysis, the access overpotentials of η_a , η_c are essential to
- overcome the energy barrier. Electrode materials and the effective electrode surface area play a
- 624 crucial role on reaction overpotential. During electrolysis, many bubbles absorbed on the electrode
- surface act as an electric shield, which reduces the effective surface area of the electrode. As a
- consequence, the current distribution of the electrode surface is disturbed. The increasing current
- density on the electrode surface increases reaction overpotential, which leads to high cell voltage
- and energy consumption. Another critical factor that leads to high energy consumption in water
- 629 electrolysis is the ohmic voltage drop [49]. The total ohmic resistance of water electrolysis is
- expressed in equation (37).

 $\sum R = R_e + R_m + R_b + R_c \tag{37} [49]$

Where R_e electrolyte resistance, R_m membrane resistance, R_b bubble resistance and R_c circuit resistance. The R_m and R_c are constant in an electrolytic cell, which can be minimized by optimizing the wire connection and production process of the membrane. The dispersion of bubbles in the electrolyte decreases the conductivity and increases R_e. In addition, the bubble coverage on the electrode surface act as a shield for the electric field, which leads to a high bubble resistance R_b [49].

There is experimental evidences that the reaction overpotential and ohmic voltage are reduced

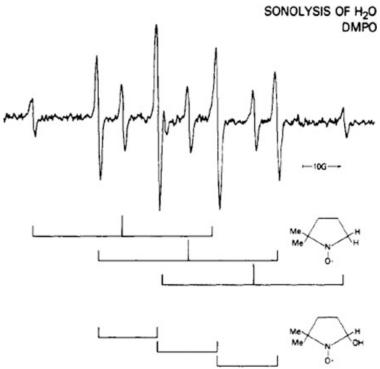
There is experimental evidences that the reaction overpotential and ohmic voltage are reduced significantly by ultrasonication. Zadeh [72] has investigated the effect of ultrasound for hydrogen production through alkaline water electrolysis. He has used both 0.1 M NaOH and KOH solution and has found that ultrasound reduces the decomposition potential as well as the reaction overpotential. For example, in 0.1 M KOH solution, the decomposition overpotential is 2.52 V. Using ultrasound at 20kHz, the decomposition potential is reduced to 2.14 V. In addition, the overpotential without ultrasound for the same solution is 1.30 V, whereas with ultrasound it is reduced to 0.92 V [72].

1.5 Measuring techniques of radicals formed by cavitation

- Formation of OH radicals through acoustic cavitation was first observed by ESR (Electron Spin Resonance) spectra of spin-trapped radicals from aqueous solution DMPO (5,5-Dimethyl-1-Pyrroline N-oxide) saturated with argon[73]. They also have observed the formation of hydrogen radicals (H•) in addition to OH radicals. In addition, the formation of OH and H radicals was confirmed by adding OH and H scavengers such as methanol, ethanol, and acetone where the decrease of ESR signals was witnessed (Figure 8) [73].
 - When the generation of radicals are high, the Fricke (Fe²⁺/Fe³⁺) method is proved to be appropriate; however, in general, the yields are low [60]. The more direct evidence of OH radicals formation has been carried out by terephthalate dosimetry. Terephthalic acid generates terephthalate anions in an aqueous alkaline solution. When OH radicals react with terephthalate ions, they produce highly fluorescent 2-hydroxyterephthalate ions [74]. The fluorescence intensity can be used to quantify the number of hydroxyl radicals [60]. Luminol (5-amino-1,2,3,4-tetrahydrophthalazine-1,4-dione) is oxidized by OH radicals that results in chemiluminescence, which can be used to quantify the amount of OH radicals formed by acoustic cavitation. Potassium iodide dosimetry can

do a simpler method for the quantitation of oxidants produced through acoustic cavitation according to reaction (38). This method is also known as Weissler method [75].

$$2OH \cdot + 2I^{-} \rightarrow 2OH^{-} + I_{2}$$
 (38) [75]



665
666 Figure 8: ESR spectrum of Ar-saturated DMPO solution (25 mM) with 50 kHz ultrasound irradiation.
667 The spectrum shows the creation of OH and H radicals by sonolysis of water [73].

The excess I^- present in the solutions reacts with I_2 to produce I_{3^-} , and its absorption at 353 nm can be utilized to quantify the amount of iodine and hence the number of hydroxyl radicals formed. A standard KI concentration of 0.1M is normally used for this kind of experiment. The typical average concentration of oxidants generated by acoustic cavitation per hour is around 10 μ M [76].

Table 5: Summary of the measuring techniques of radicals formed by acoustic cavitation.

No.	Measuring parameter	Measuring technique	Ref.
1	Hydrogen peroxide	Hydrogen peroxide test kit, Model HYP-1, Hach Titration of the dye solution against sodium thiosulfate in the presence of ammonium molybdate and an acid catalyst	[77], [78]

2	Hydroxyl radicals (OH•)	Terephthalic acid (TA) dosimetry: Terephthalic acid solution of 0.002 mol/l was sonicated, and then fluorescence measurement was performed using LS-50 luminescence spectrometer.	[79]–[81]
3	Hydroxyl radicals (OH•)	Salicylic acid dosimetry : 500 μM salicylic acid was subjected to sonication in different ultrasonic frequency and the concentration of salicylic acid and hydroxylated products were quantified by HPLC.	[82], [83]
4	Hydroxyl radicals (OH•)	Coumarin fluorometry: Coumarin solution of 0.1 mM was exposed to ultrasonic irradiation, and then the chemofluorescent diagnosis was carried out using with UV-visible spectroscopy and fluorescent spectroscopy.	[84]
5	Hydroxyl radicals (OH•)	Methyl Orange dosimetry: Methyl orange solution was sonicated with fixed frequency and power at different times. Then the concentration of the sonicated solution was measured by US-vis spectrophotometer	[85]–[87]
6	Hydrogen Peroxide	KI dosimetry: 0.1 M KI was dissolved in water and the absorbance of I ₃ ⁻ was measured at 304 nm by UV spectrometer.	[81], [86], [88], [89]
7	Hydrogen peroxide and nitrous acid	US-visible spectroscopy	[90], [91]
8	Hydroxyl radicals (OH•) and H ₂ O ₂	Fricke dosimetry: FeSO ₄ (NH ₄) ₂ SO _{4.6} H ₂ O of 1 mM, 96% H ₂ SO ₄ of 0.4 M, and NaCl of 1 mM were dissolved in water. UV spectrometer was used to measure the absorbance of Fe ³⁺ at 304 nm.	[81]

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674

2. Sonochemical production of hydrogen

675 Use of ultrasound in clean hydrogen production could be a promising method if water is used as hydrogen source. In addition, hydrogen production using ultrasound from catalysis [92], 676 677 photocatalysis [93], digestion sludge [94] and anaerobic fermentation [95] of wastewater have 678 been proved to be efficient compared to each isolated method. Harada [54] has studied the isolation 679 of hydrogen from water through photocatalysis assisted by ultrasound using an alternating 680 irradiation method. In this method, ultrasound and light are irradiated in turn. Sonophotocatalysis 681 was also used in isolating hydrogen from sea water. 682 Hydrogen production by water sonolysis does not occur from the interaction between the acoustic 683 waves and the water, but it evolves from the acoustic cavitation. It is well established that H₂ and 684 H_2O_2 are the main products with ~1.25 ratio ($H_2:H_2O_2$) when pure water undergoes sonication [9] 685 The rapid collapse of microbubbles due to cavitation produces localized enormous temperature 686 and pressure that leads to combustion-chemistry inside the bubble [96]. As a result, highly reactive 687 species such as OH•, H•, O, HO₂•, and H₂O₂ are produced [97]. The diffusion of radicals begins inside the bubble into and is ejected into the surrounding liquid [98]. Hydrogen is one of the most occurring products in water sonolysis. It is produced at the rate of 10-15 μ Mmin⁻¹ [99], [100]. The amount is much higher than that obtained by photocatalysis (~0.035 μ Mmin⁻¹ [101]).

The mechanism of hydrogen production through acoustic cavitation is under discussion till date [9]. The major part of the hydrogen is produced in the gas phase of the bubble and diffuse out to the surrounding solution [102], [103]. Some researchers have proposed that hydrogen is produced only at the bubble wall through recombination of hydrogen radicals ($H^{\bullet} + H^{\bullet} \leftrightarrow H_2$) [104], [105]. Merouani et al. [64] has extensively studied the mechanism of hydrogen production by sonolysis. A comprehensive numerical study was undertaken in an attempt to explain the mechanisms of sonochemical hydrogen production. Chemical reactions occurring inside a bubble at different conditions due to ultrasonic cavitation was performed by computer simulation. To study the internal bubble chemistry, kinetics of 25 reversible chemical reactions were proposed [64]. The production of hydrogen gas as well as other products such as O_2 , HO_2 , O, H_2O_2 , OH^{\bullet} and H^{\bullet} was observed through the numerical simulation. Hydrogen was the main products in all cases. Based on simulation results, it was proposed that the main source of hydrogen production by water sonolysis is the gas phase of the bubbles according to the reaction (39). Almost 99.9 % [106] of the hydrogen is produced from the gas phase recombination reaction. However, the recombination reaction (40) occurring at the shell of the bubble plays a minor role in hydrogen production.

706
$$H \bullet + OH \bullet \leftrightarrow H_2 + O$$
 (39)
707
$$H \bullet + H \bullet \leftrightarrow H_2$$
 (40) [106]

Henglein [107] has investigated the sonolysis of methane in aqueous solution and has produced significant amount of hydrogen gas along with oxidation products such as ethane, ethylene, C₃-C₄ hydrocarbons and carbon monoxide. It is seen that the production of H₂O₂, one major product of water sonolysis decreased drastically. These indicates the strong interaction of methane with water sonolysis. Methane reacts with both H• and OH• radicals generating from water sonolysis according to equation (41) and (42).

714
$$CH_4 + OH \bullet \rightarrow CH_3 + H_2O$$
 (41)

715
$$CH_4 + H \bullet \rightarrow CH_3 + H_2$$
 (42) [107]

- The reduction of hydrogen peroxide formation is understood based on the equation (41) and (42).
- 717 The recombination reaction of H• and OH caused by water sonolysis saturated with pure argon

limits the formation of hydrogen gas and hydrogen peroxide. Methane helps to suppressed the recombination reaction, thus increases in H₂ production are observed by reducing H₂O₂. In addition to this, methane can be thermally decomposed producing H●, which contributes to higher H₂ yield according to equation (43) [107].

722
$$CH4 \rightarrow CH_3 \bullet + H \bullet$$
 (43) [107]

Wang et al. [108] has studied the effect of a Au/TiO₂ catalyst in the sonochemical production of hydrogen. They have found that with the presence of Au/TiO₂, the rate of hydrogen evolution increases significantly in the sonolysis of water and methanol solution. Product analysis and isotope evidence indicate that hydrogen is evolved by three pathways from methanol/water solution: (1) recombination of two hydrogen atom produced by sonolysis of water molecules, (2) H-abstraction from methanol by H•, and (3) thermal reforming of methanol. Experimental results showed that nearly half of the hydrogen is produced from water molecules although the addition of methanol increases the hydrogen evolution in 12-fold. They also have studied the hydrogen evolution with bare TiO₂ and in the absence of a catalyst. The compositions of produced hydrogen gas were similar in both cases. However, the evolution rate was much slower. That indicates the influence of Au nanoparticles on the TiO₂ surface to catalyze the water sonolysis and methanol reforming effectively [108].

- 735 Several factors influences the sonochemical production of hydrogen. These includes ultrasonic
- frequency, dissolved gas, ultrasonic power and liquid temperature.

2.1 Effect of ultrasonic frequency

The most dominant factor in acoustic cavitation induced sonolysis of the aqueous solution is the applied frequency [106]. Generally, in sonochemistry, ultrasonic frequencies are used in the range of 20 kHz to ~1 MHz. The optimum ultrasonic frequency for sonochemistry has been reported to be around 355 kHz considering the rate of oxidant production by bubbles. On the other hand, the most widely used ultrasound frequency for sonochemistry is 20 kHz [109]. Merouani et al. [106] al has studied the effect of ultrasonic frequency in the range of 20-1140 kHz through numerical simulation for hydrogen production inside the collapsing argon and air bubble. The acoustic intensity was 1 W cm⁻² and the bulk liquid temperature was 20°C [106].

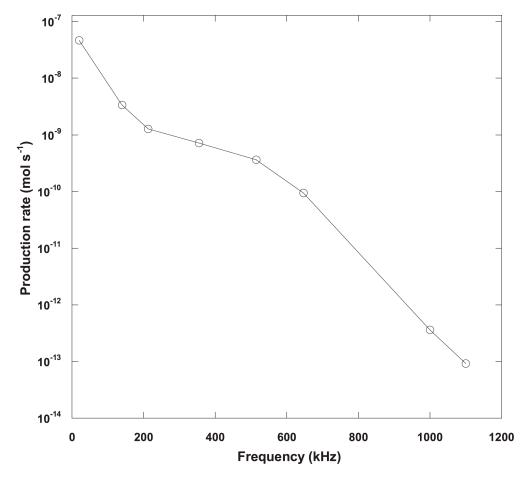


Figure 9: Production rate of hydrogen from a single bubble as a function of ultrasonic frequency. The vertical axis is in logarithmic scale [106].

As can be seen from Figure 9, the rate of production of hydrogen decreases with the increase in ultrasonic frequency significantly in the range of 20-1100 kHz. The frequency affects the maximum bubble temperature, pressure, collapse times and the quantity of water vapor trapped at the collapse. The cavitation bubbles get more time to expand with a smaller frequency, which leads to a more substantial expansion and compression ratio. This phenomenon results in higher temperatures and pressures, which accelerates the dissociation of trapped water vapor into radicals. The higher the concentration of H• and OH• radicals inside the bubble, the higher the production of hydrogen because of the recombination reactions (39). On the other hand, the reaction system inside the bubble does not get enough time to evolve at high frequency. Therefore the reactants are converted into free radicals due to the shorter collapse time. It is expected that the production

- rate of hydrogen is higher at a lower frequency (20kHz) and gradually decrease with increasing
- 761 frequency [106].

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- The number and size of active cavitation bubbles are also influenced by ultrasonic frequency [106].
- 763 It is predicted that with the increase in the ultrasound frequency, the amount of active cavitation
- bubbles increases [110]. The experimental measurement of hydrogen production showed that the
- yield of hydrogen at 300 kHz is in the rate of 0.83 µM min⁻¹ [111] whereas at 1000 kHz the yield
- is at the rate of $0.42-0.68 \,\mu\mathrm{M}\,\mathrm{min}^{-1}$ [112]. This demonstrate that among the two factors; the number
- of active bubbles and the single-bubble yield, the single bubble event is the dominant factor in the
- overall production of hydrogen by water sonolysis [106].

2.2 Effect of ultrasonic intensity

The production of hydrogen increases with increasing the ultrasonic intensity [106]; however, the improved effect of the ultrasonic intensity is more apparent at higher frequencies. For a liquid temperature of 20°C, the effect of ultrasonic intensity (Figure 10) on the hydrogen production rate inside an argon bubble was studied by Merouani et al. [106]. The collapsing bubbles formed by acoustic cavitation can be considered as microreactors, where high temperature and pressure chemical reactions occur. Hydrogen is the product of one of the chemical reactions occurring inside the bubble through the recombination of H• and OH•. Therefore, the production rate will depend on the amount of radicals available in the gas phase. The radical production inside the bubble is controlled by three factors; the amount of water vapor trapped inside the bubble, bubble temperature and collapse time. The expansion and compression ratio of bubbles increases with increasing acoustic intensity. Therefore, higher bubble temperatures are achieved at higher compression ratios. In addition, the amount of water vapor trapped inside the collapsing bubble is higher with a higher expansion ratio. As a result, the increase of both the collapse temperature and amount of trapped water due to increasing ultrasonic intensity accelerates the formation of free radicals through the dissociation of water vapor inside the bubble. Moreover, the bubble collapse time increases with the increase in acoustic intensity. The chemical reactions occurring inside the bubble at a high intensity experience more time to evolve and convert water vapor into free radicals. As a consequence, higher acoustic intensities will result in elevated sonochemical effects inside a bubble promoting higher hydrogen production rate [106].

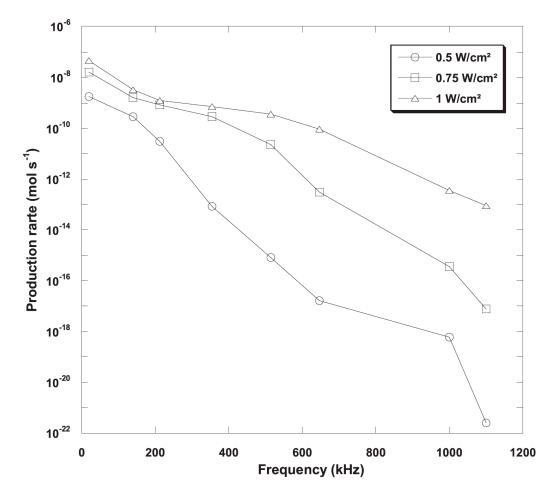


Figure 10: Production rate of hydrogen from a single bubble as a function of ultrasonic frequency for various acoustic intensities [106].

Venault [113] has experimentally demonstrated the production of hydrogen in different acoustic intensities. When argon saturated water was irradiated with ultrasound at 20 kHz frequency and 0.6 W cm⁻² intensity, the production rate of hydrogen was 0.8 μM min⁻¹. The rate increased to 2.1 and 5 μM min⁻¹ with the increased acoustic intensity of 1.1 and 2.5 W cm⁻², respectively [106]. Nevertheless, these yields are in a multibubble system known as a cavitation field. The effect of ultrasonic intensity cannot be elucidated based on the single bubble yield alone but also by the number of active bubbles. Considering the number of active bubbles, it was reported that the hydrogen production increased with increasing acoustic intensity [109], [114].

2.3 Effect of the nature of the solution

The nature of dissolved gas has a controversial effect on the sonochemical activity [115]. Various experimental reports demonstrate that due to a higher polytrophic ratio, argon provides more sonochemical activity than other polyatomic gases, which provide higher bubble temperature at

collapse [116]–[118]. A few other studies [119]–[121] demonstrate that polyatomic gases (i.e. oxygen) through self-decomposition can compensate for oxygen-bubble temperature, which yield more sonochemical activity compared to argon. Merouani et al. [106] have performed numerical simulations of sonochemical reactions for two saturating gases (Ar and air) at different acoustic frequencies with a constant acoustic intensity and liquid temperature of 1 W cm⁻² and 20°C (Figure 11). With increasing frequency, the production rate of hydrogen decreases for both argon and air saturated aqueous solution. Argon saturated solutions favors more production of hydrogen during bubble collapse than air saturation, and the beneficial effect of argon becomes more phenomenal at higher acoustic frequencies (>213 kHz). However, most of the bubble content at 20 kHz is water vapor. Therefore, the saturation of water by any other gas will not affect the chemistry of the bubbles. This phenomenon leads to an identical production rate of hydrogen for both argon and air at 20 kHz.

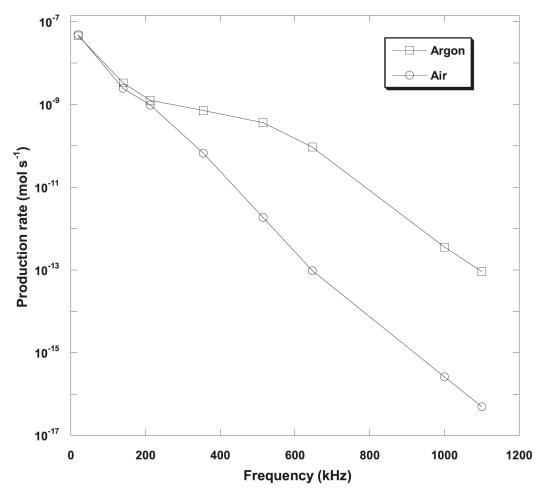


Figure 11: Hydrogen production rate from a single bubble as a function of acoustic frequency for different saturating gases [106].

The chemistry of bubbles at collapse is affected by dissolved gases through two main principles.

- (1) In general, monoatomic gases have higher polytrophic indexes γ (C_p/C_v) than polyatomic gases. The higher polytrophic indexes results in elevated bubble temperature at the collapse which promotes higher sonochemical activity.
- (2) Low thermal conductivities (λ) reduce the heat dissipation. Thus gases with low thermal conductivities facilitate the increase of bubble collapse temperature and consequently enhance the sonochemical activity in the bubble.
- Argon has higher polytrophic ratio ($\gamma = 1.66$) and lower thermal conductivity ($\lambda = 0.018~\text{Wm}^{-2}\text{K}^{-1}$) than air ($\gamma = 1.41$, $\lambda = 0.026~\text{Wm}^{-2}\text{K}^{-1}$). Therefore, a bubble collapse in the presence of Ar favors an elevated bubble temperature [106]. Okitsu et al. [122] has experimentally demonstrated that the bubble temperature does not depend on the thermal conductivity at a higher frequency. Therefore, it is clear that argon saturated water provides highest production rate of hydrogen.

The overall hydrogen production is influenced by the single bubble yield and the number of active bubbles generated in reacting media. The generation of active bubbles is proportional to the solubility of the gases. Therefore, the higher the solubility of the gas, the higher the number of active bubbles generated. The solubility of argon ($X_{Ar} = 2.748 \times 10^{-5}$)in aqueous media is higher than the solubility of air ($X_{air} = 1.524 \times 10^{-5}$). As a result, the overall production rate of hydrogen from argon saturated aqueous solutions will be higher than air saturated solutions. Margulis and Didenko [123] have experimentally demonstrated that argon saturated water at 1000 kHz produces 61 times higher hydrogen (13.6 μ M min⁻¹) than that of air saturated water (0.22 μ M min⁻¹) sonolysis. Moreover, Hart et al. [100] observed that at 300 kHz the hydrogen production rate is 14

2.4 Effect of liquid temperature and active bubble size

μM min⁻¹ in Ar atmosphere and 3.7 μM min⁻¹ in a nitrogen atmosphere.

Bulk liquid temperature has a significant effect on sonochemical hydrogen production. Merouani et al. [106] has studied the effect of liquid temperature for hydrogen production from argon saturated aqueous solution. The production rate of hydrogen marginally increases with increase in temperature from 20 to 30°C and a further increase in temperature slows down the production rate (Figure 12). These results demonstrate the existence of an optimum temperature (~30°C) in sonochemical hydrogen production. This results is in line with the findings of Gong and Hart [124].

It is also observed that the liquid temperature variation does not affect the compression and expansion ratio. However, the bubble temperature and the quantity of trapped vapor is significantly affected by the rise in liquid temperature due to the increase of liquid-vapor pressure. This can facilitate the formation of free radicals as they come from the water vapor. However, increasing liquid temperatures can causes less violent collapse due to the decrease of the polytrophic index (γ) leading to lower internal bubble temperature at collapse. Lower bubble temperature during collapse lowers the formation of free radicals by decomposition of molecules. Both of these effects give rise to an optimum liquid temperature for formation of radicals that leads to the maximum hydrogen production [106].

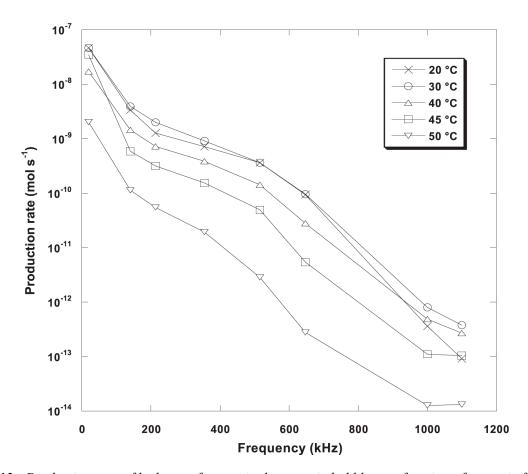


Figure 12: Production rate of hydrogen from a single acoustic bubble as a function of acoustic frequency for different bulk liquid temperature [106].

Another influencing parameter in sonochemical production of hydrogen is the size of active bubbles. Experimental studies on the effect of active bubble size is scare. Through numerical simulation, Merouani et al. [4] have demonstrated that the active bubbles size includes an optimum

value where the production of hydrogen is maximum. The optimum bubble radius for hydrogen production increases with increasing acoustic intensity and decreases with increasing frequency and bulk liquid temperature. The amount of water vapor trapped in the bubble and the maximum bubble temperature at collapse are the two main factors affecting the optimum bubble size. The bubble temperature as well as the amount of trapped water vapor increase with increasing ambient bubble radius from 0.9 to $2 \mu m$. This phenomenon promotes the production of free radicals which enhances the production of hydrogen [4].

3. Sonoelectrochemical production of hydrogen

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- Water electrolysis is one of the most widely used technologies for renewable hydrogen production. In an electrolytic process, hydrogen gas is produced right at the decomposition potential. The production is at the molecular level occurring on the surface of the electrode through an electrochemical reaction. At the cavity of the electrode surface, molecular hydrogen gas turns to hydrogen gas bubbles at the active cathodic sites. The gas bubbles then expand and accumulate at the surface of the electrode [72]. The total cell voltage consists of the thermodynamic decomposition voltage, the ohmic potential drop and the overpotential of the anode and cathode. Moreover, the ohmic potential drop due to the presence of gas bubbles at the electrode surface and in the solution results in high energy consumption [125]. By using an effective electrocatalyst on to the electrodes and/or by operating the electrolytic cell at a higher temperature (65-80°C), the anodic and cathodic overpotentials can be reduced [126]. The aggregation of gas bubbles at the electrode surface raise the electrical resistance of the cell [125]. The gas bubble formation is an interfacial phenomenon. The complex electrochemical interfacial phenomena influence the energy efficiency of hydrogen energy system at the three phase region of gas bubbles, electrode and electrolyte. Damaging the boundary layer of the three-phase zone enhance the mass transport of the cell [125]. Ultrasound is a powerful tool to overcome the
 - Cleaning and activation of surfaces.
- Increasing mass transport in the bulk solution and near the surfaces.

limitations of water electrolysis for hydrogen production through

- Alternating reaction schemes caused by sonochemical effects [49], [127].
- Walton et al. [128] have studied the effect of ultrasound on hydrogen evolution from 1 M H₂SO₄ at a platinized platinum electrode with 38 kHz ultrasonic frequency. It was observed that in the presence of ultrasound there is an increase of current of 2.1 fold at the lower limit of the sweep

compared to unsonicated condition. The reduction of the proton at platinized platinum is a reversible reaction. The availability of the proton at the electrode does not improve the current caused by the enhanced diffusion. Instead, the dominant effect in hydrogen evolution is the removal of hydrogen from the electrode surface [128]. From Table 6, it can be seen that ultrasound can increase hydrogen production efficiency by 10% for 0.1M KOH solution.

Table 6: Energy consumption and efficiency of hydrogen production via various water electrolysis of an aqueous different solution

Technology	Theoretical energy consumption (kWh/m³H ₂)	Practical energy consumption (kWh/m³H ₂)	Efficiency %	Reference
Conventional Alkaline Electrolysis	2.94	3.52	83.67	[129]
Sea water	2.94	5.03	58.57	[129]
Brine electrolysis	2.94	5.33	53.25	[129]
0.1M KOH	2.94	6.3	48.81	[72]
0.1M KOH with ultrasound (20 kHz)	2.94	5.12	57.48	[72]

3.1 Solution type and concentration effect

Ultrasound-assisted water electrolysis for hydrogen production was first carried out by Cataldo (1992) [130]. The effect of ultrasound was studied (30 kHz and 1-2 Wcm⁻²) on the yield of gases from a saturated aqueous solution of NaCl (6.0 M), HCl (6.0 M) and acidified NaCl (5.0 M NaCl/1.1 M HCl) using both platinum and carbon rods as electrodes. It was found that ultrasound dramatically increases the yield of chlorine gas and marginally increase the yield of hydrogen gas. The strong degassing effect at the surface of the electrode due to the bubble fusion caused by cavitation is the most crucial reason for enhanced gas yield. The ultrasonic effect on the gas yield is more significant for chlorine than hydrogen due to its very high solubility in water (3150 ml/l of Cl vs. 19.6 ml/l of H₂) at standard pressure and 15°C. Due to sonication, the bubbles are forced to merge into large bubbles providing a smaller gas/liquid interface. In addition, due to the minimal contact time between the gas bubbles and the aqueous solution, the bubbles are pushed out from the solution at high speed. This phenomenon leaves the solution free from dissolved gases. The dispersed gas bubbles generated during electrolysis reduce the electrical conductivity of the

919 solution, which is also called the bubble effect. The drop of conductivity is directly proportional 920 to the concentration of gas bubbles dispersed into the liquid. Ultrasound enhances the diffusion of 921 the gas bubbles from the liquid, thus increase the gas yield [130]. 922 The yield of hydrogen is marginally higher from acidified sodium chloride solution than saturated 923 sodium chloride solution. In addition, hydrogen yield from 22% HCl (6.0 M) is the highest among 924 all the above mentioned solutions [130]. Walton et al. [128] have studied the effect of ultrasound 925 (38 kHz) for chlorine, hydrogen and oxygen evolution at the platinized electrode. 1M H₂SO₄ 926 solution was used for hydrogen evolution and 2.5 M NaCl/0.1 M HCl was used for chlorine gas 927 evolution. They proposed that, the reduction of hydrogen ions in platinized platinum electrode is 928 a reversible reaction. The availability of H⁺ is such that enhanced diffusion of the proton will not 929 improve the current. The rate determining step in hydrogen evolution is the product removal from 930 the electrode surface; therefore, ultrasound plays a crucial rule in hydrogen evolution. 931 Zadeh [72] has studied the ultrasound-assisted (20 kHz) alkaline water electrolysis for hydrogen 932 production. NaOH and KOH solutions of 0.1M were used as electrolytes. It was observed that 933 hydrogen production was improved by 14% and 25%, respectively for NaOH and KOH during 934 sonication. The higher production rate of hydrogen from KOH than NaOH is due to the higher 935 conductivity of the KOH solution. 936 Li et al. [125] have studied the effect of the ultrasound (60 kHz and 50 W) for water electrolysis 937 in different electrolyte concentrations of 0.1M, 0.5M and 1.0M NaOH solution. The Linear Sweep 938 Voltammetry (LSV) curves were obtained at these concentration in order to understand the effect 939 of ultrasound for Hydrogen Evolution Reaction (HER) and Oxygen Evolution Reaction (OER). 940 Figure 13 represents the effect of ultrasound on the cell voltage, HER and OER with different 941 electrolyte concentrations. It was observed that the cell voltage, anode and cathode potential were 942 significantly decreased at higher electrolyte concentration. This was due to the decrease of the 943 resistance of the electrolyte. From the LSV curves, it is clear that ultrasound has a positive effect 944 into water electrolysis at lower electrolyte concentration [125]. 945 Moreover, water electrolysis was also performed galvanostatically for 1h at different electrolyte 946 concentration presented in Figure 14 [125] showing the cell voltage differences with and without 947 ultrasound for several current densities. It is observed that, with ultrasound, the cell voltage is 948 lower than without ultrasound (Figure 14(a)). The reduction of cell voltage at same concentration

is also decreased with increasing electrolyte concentration. This is due to the enhanced mass transfer rate of the electrolyte at higher concentration.

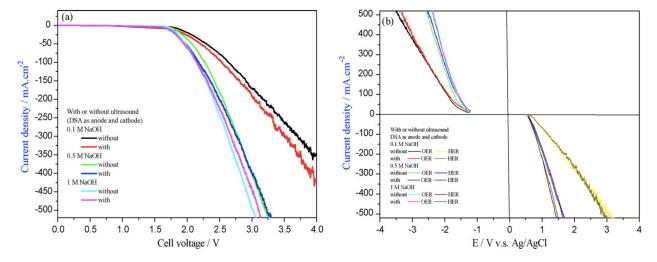


Figure 13: LSV curves of (a) the cell voltage, (b) HER and OER with and without ultrasound [125].

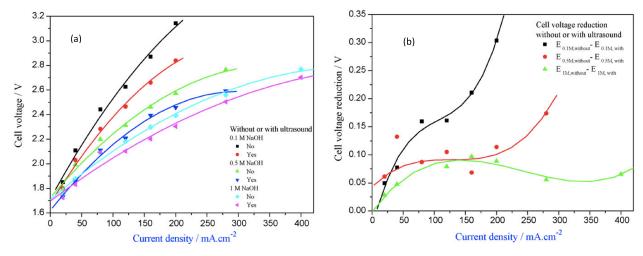


Figure 14: (a) Steady state E-I curves of water electrolysis at different NaOH concentration with and without ultrasonication, (b) Reduction of cell voltage as a function of relative current densities. ($\Delta E = E$ without- E with at the same concentration) [125].

The reduction of cell voltage at lower concentration is increased with current densities but it is almost constant at higher electrolyte concentration [125]. Without ultrasound, the efficiency of hydrogen evolution decreases with increasing electrolyte concentration. The electrolyte concentration influences the hydrogen bubble size and applied cell voltage. The bubble size becomes smaller with increasing electrolyte concentration [125], [131].

The efficiency of hydrogen generation without ultrasound is in the range of 60-75%. On the other hand, by the presence of ultrasound, the efficiency is improved significantly, and it is in the range of 80-85%. Moreover, the efficiency increases with increasing electrolyte concentration in the range of 5-18%. This is due to the rapid removal of bubbles from the electrode surface by the ultrasound followed by refill of the nucleation sites by new gas bubbles [125].

3.2 Current and voltage effect

- 269 Li et al. [132] has investigated the effect of ultrasound (25.3 and 33.3 kHz) on the electrolysis of
- NaOH solutions for hydrogen production. It was observed that ultrasound helps to reduce the
- anode cell voltage. With increasing current densities, the decrease of the anode voltage was
- 972 insignificant. A marginal decrease of anode voltage was observed at lower current densities (20
- 973 mA/cm², 30 mA/cm², 40 mA/cm²). At higher current densities (75, 150, 200 mA/cm²), the anode
- voltage decreased about 200-320 mV. The generated oxygen gas at the anode covered the electrode
- 975 surface by forming a thin film around the electrode. This leads to a higher anodic voltage.
- 976 Ultrasound irradiation can break down this thin film by removing the oxygen gas bubbles from the
- anode, which leads to decrease in the anodic voltage [132].
- Li et al [125] have observed that, ultrasound helps to reduce the cell voltage and lowering the cell
- voltage increases the efficiency of hydrogen production. The values of cell voltage reduction at
- 980 0.1 M, 0.5 M and 1.0 M NaOH are about 320 mV, 100 mV and 75 mV at constant current density
- of 200 mAcm⁻² [125]. Qian et al. [133] have stated that the bubble surface coverage is proportional
- to the ohmic resistance. Ultrasound can easily remove the gas bubbles from the electrode surface
- and from the bulk electrolyte in order to reduce the bubble surface coverage and the void fraction
- of the bulk electrolyte, respectively [133].
- Cataldo [130] has experimented with the evolution of hydrogen using carbon rod cathodes and
- anodes with same electrolyte of 5.0M NaCl/1.1 M HCl solution at different cell voltages. Under
- sonication, the production of hydrogen is higher when a higher cell voltage is applied (e.g. 0.00418
- 988 g of hydrogen at 8 V, and 0.0046 g of hydrogen at 20 V). During sonication, Cataldo [130] has
- 989 witnessed a clear increase in current through the cell. The percentage growth of current was
- calculated according to the equation (44)
- 991 $Z=[(I_m I_e)I_e]100\%$. (44) [130]
- Where I_e = the steady-state current, and I_m = net increase of current through the cell under
- 993 sonication. At constant acoustic intensity and frequency (30 kHz and 1-2 W/cm²) and at low

current density the Z was approximately 10%; however, the Z value becomes negligible at high current density. When Z = 0%, an efficient degassing under sonication was observed. This means, the increase of current (can be seen as depolarization or an attenuation of overpotential) during sonication is not due to coalescence of bubbles and degassing. The depolarization by ultrasonication is due to cavitation and ultrasonic waves. They can stir the bulk solution efficiently, eliminating the contribution of the concentration gradients to the overpotential. Moreover, they allow the transfer of the ions across the electrode double layer. By increasing the acoustic intensity, it would be possible to experience a depolarizing effect also at very high current density [130]. Recently Lin and Hourng [134] have studied the ultrasonic (133 kHz frequency) wave field effect on water electrolysis for hydrogen production, where alkaline KOH was used as the electrolyte. They have found that at 30 wt.% electrolyte concentration and low potential state, ultrasound enhanced the activation polarization. Electrolyte concentrations of above 30 wt.% improved the concentration polarization. Improvement of activation polarization and concentration polarization accelerated the rising of hydrogen gas bubbles during water electrolysis. At 4V electric potential, 40 wt.% electrolyte concentration and with a 2 mm electrode gap, the difference of current density for water electrolysis with ultrasonic power of 225 W and without ultrasound was 240 mA/cm². This allowed for a power saving of 3.25 kW as well as an economical power efficiency of 15% [134]. A summary of experimental conditions for sonoelectrochemical production of hydrogen is provided in Table 7.

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Table 7: Summary of sonoelectrochemical hydrogen production

No.	Ultrasound frequency (kHz)	Ultrasound power	Electrode material	Electrolyte and concentration	Cell Voltage (V)	Current density	Reference
1	30	1-2 W/cm ²	Carbon rod and platinum leaf	6 M NaCl, 6 M HCl and 5.0 M NaCl/1.1 M HCl	8, 10, 12, 20	2.7, 6.5, 7.6 (Adm ⁻²)	[130]
2	38	-	Platinum	1 M H ₂ SO ₄	-	50 mA cm ⁻²	[128]
3	20	26 W/cm ²	Platinum sonotrode, Graphite counter electrode and SCE	0.7 M Na ₂ SO ₄ (maintained pH at 7 by using 0.1 M NaOH)	-		[135]

4	60	50 W/cm ²	RuO ₂ and IrO ₂ plated Titanium	0.1, 0.5 and 1.0 M NaOH	1	20-400 mAcm ⁻²	[125]
5	25.3, 33.3	-	Graphite and SCE	0.4 M NaOH	-	20-200 mAcm ⁻²	[132]
6	133	225, 450, 675 and 900 W	Pure Nickel	10, 20, 30 and 40 wt. % KOH	2-4	-	[134]
7	20	-	Nickel	0.1 M of NaOH and KOH	0-30		[72]
8	42	300 W	Platinum and SCE	2M KOH	-	-	[127]

4. The need of future research

To the best of our knowledge, nobody has studied the effect of ultrasound frequency on sonoelectrochemical hydrogen production except the very preliminary investigations by Li et al. [132]. Most of the investigation was performed at single acoustic frequency. Li et al. [132] stated that higher ultrasound frequencies (25.3 kHz vs. 33.3 kHz) did not provide any significant improvement in hydrogen production. However, detailed studies need to be performed in a wide range of frequencies in order to understand their effect on sonoelectrochemical hydrogen production. In addition, the effect of ultrasound power and intensity is also required to be investigated. Different types of electrode materials are being employed to date for hydrogen production through water electrolysis.

Another area of research field that requires attention is the quantitation of the produced hydrogen. Very few studies [72], [125], [130] actually quantitated the yield of hydrogen partially. Detailed quantitation of a product is necessary to understand the effect of variable operating conditions as well as upgrading a process from laboratory scale to pilot or industrial scale. Therefore, research needs to be performed in quantitating the produced hydrogen and techno-economic analysis for an industrial application.

Moreover, to the best of our knowledge, nobody has studied the sonochemical and sonoelectrochemical production of hydrogen from a non-aqueous solution. Hence, it is necessary to investigate the feasibility of hydrogen production from various non-aqueous solutions through ultrasonication.

5. Conclusion

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An enormous amount of research is being undertaken towards the development of hydrogen production technologies. Currently, the most widely used and technically developed method is the reforming of hydrocarbon. However, these methods lead to release tremendous amount of greenhouse gas into the atmosphere, which is responsible for global climate change. On the other hand, due to depletion of fossil fuels, the global awareness to reduce dependency on fossil fuel and search for alternative sources and methods for hydrogen production. Using ultrasound in hydrogen production could be a promising alternative. The primary source of hydrogen during water sonolysis is the gas phase of the bubbles. The yield of sonochemical hydrogen production is affected by ultrasound intensity and frequency due to their significant influence on the cavitation process. Another influential factor for hydrogen production induced by cavitation is the size of active bubbles. There exists an optimum bubble size within a range at which the hydrogen production rate is maximal. The active bubble size decreases with increasing frequency and liquid temperature and increases with increasing ultrasonic intensity. In addition, the bubble temperature and the bubble content are affected by the liquid temperature which ultimately influence the hydrogen production rate. On the other hand, although limited research has been undertaken in ultrasound-aided electrochemical production of hydrogen, it was found that ultrasound significantly enhances the electrochemical processes for hydrogen production. The efficiency of hydrogen production was improved at a range of 5-18% at high current densities by the presence of an ultrasonic field. Ultrasound aids in 10-25% of energy savings for certain concentrations of electrolytes when coupled with a high current density. The main beneficial effects caused by ultrasound in water electrolysis are cleaning and activation of the electrode surface, increasing mass transport in the bulk solution and near the boundary layer and alternating reaction pathways caused by water sonolysis. However, the area of sonoelectrochemical hydrogen production is not explored as widely as sonochemical production. Some critical parameters such as; the influence of ultrasound frequency, ultrasound power and the effect of electrode materials are required to be investigated. In addition, the investigation for the production of hydrogen from nonaqueous solutions as well as full quantitation of produced hydrogen is necessary for the industrial application of this technology.

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