1 2	Quality characteristics and consumer acceptance of diploid and triploid cold smoked Atlantic salmon reared at 5, 10 and 15 °C
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# 20 Abstract

21	This study determined the processing characteristics, textural and colorimetric properties, NaCl
22	content and consumer's acceptability of dry salted cold smoked triploid Atlantic salmon (average
23	weight of 1.6±0.3 kg) reared at different temperatures (5, 10 and 15 °C). As a reference, diploid
24	siblings kept and processed under equal conditions was used. Ploidy did not affect the raw material
25	biometrics but increased holding temperature gave increased blood lactate and decreased muscle pH
26	at point of death. Triploid Atlantic salmon was found to be suitable for cold smoke processing but the
27	differences in quality between diploid and triploid was significant. Cold smoked triploid salmon have
28	on average lower processing yield, higher weight loss throughout processing and storage, and was
29	softer as compared to diploids. Ploidy did however not affect the NaCl content. A consumer test did
30	also distinguish between cold smoked diploid and triploid salmon originally kept at 10 °C. In addition,
31	increased holding temperature was found to give a step-wise lower weight loss during processing
32	and significant darker fillets after cold smoking and storage.
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41	Keywords: Triploid Atlantic salmon; holding temperature; cold smoking; yield; color quality

#### 42 **1. Introduction**

Because of the 45 "green production concessions" in Norwegian aquaculture (FOR-2013-06-24-754) 43 the raw material used in production of cold smoked Atlantic salmon (Salmo Salar L.) today includes 44 45 triploids. The use of sterile triploids (O'Flynn, et al., 1997) in aquaculture is supported by several 46 conservation and management organizations including North Atlantic Salmon Conservation 47 Organization (NASCO) and Food and Agricultural Organization (FAO) (Taranger and Albretsen, 2014). 48 The use of triploids will therefore probably increase in the future. Due to the scant knowledge about 49 flesh quality of triploid salmon this may be an unknown challenge for the processing industry. The 50 triploid genetic setup (2n+1) (Benfey, 1999) gives all triploid cells one extra set of chromosomes. This 51 leads to increased nuclear volumes and cell size to accommodate the extra genetic material (Benfey, 52 1999). Consequently, triploid cells are 30% larger than diploids. Larger cells may induce new 53 challenges related to drip loss and textural properties during processing and storage. 54 The quality of the raw material is an important factor to produce a high quality smoked product. 55 Triploid Atlantic salmon is known to have lower proportions of superior quality as compared to diploids at slaughter (Fraser et al., 2013; Taylor, Preston, Guy, & Migaud, 2011). The flesh quality of 56 57 triploid Atlantic salmon is however not well documented, where only a few studies deal with the 58 topic. In a recent study by Lerfall et al. (2017) triploids were characterized by lower blood hematocrit 59 (Hct) and rigor index (Ir), and higher fillet drip loss (DL) and collagenase activity. They were moreover 60 found to be paler and less yellowish compared to diploids. Bjørnevik, Espe, Beattie, Nortvedt, and 61 Kiessling (2004) reported triploids to have more gaping and softer fillets, which can be related to the 62 muscle cellularity (Johnston et al., 2000) where diploid salmon have one third fewer muscle fibers 63 than triploids (Johnston, Strugnell, McCracken, & Johnstone, 1999). The colorimetric characteristics 64 are affected by several parameters including ploidy, genetic variations, variation in muscle density 65 and different seasonal factors (Bjørnevik et al., 2004; Choubert, Blanc, & Vallée, 1997; Johnston et 66 al., 2000). The literature is however not sure about which of the mentioned discriminants that are of

67 highest significance for the flesh color. Significant differences in growth, and differences in flesh 68 properties between diploid and triploid Atlantic salmon, shows the importance of increased 69 knowledge about processing characteristics of triploid Atlantic salmon in a cold smoke process. 70 Cold smoke processing of Atlantic salmon consists of several steps including salting, drying and 71 smoking and the quality of the end product is both affected by raw material characteristics and all 72 processing steps applied (Bencze Rørå et al., 1998; Birkeland, Bencze Rørå, Skåra, & Bjerkeng, 2004; 73 Birkeland & Bjerkeng, 2005; Cardinal et al., 2001; Espe, Nortvedt, Lie, & Hafsteinsson, 2002; Lerfall, 74 Akse, Østerlie, & Birkeland, 2011; Lerfall & Rotabakk, 2016). Salt is usually added to fillets by dry 75 salting or injection of brine where dry salting is driven by diffusion (Dyer, 1942; Rørå, Furuhaug, 76 Fjæra, & Skjervold, 2004). Triploid cells contain by definition 50% more DNA than diploids, which 77 results in increased nuclear volume and cell size compared to diploids (Benfey, 1999). Larger muscle 78 cells in triploid salmon raise questions about how this will affect factors such as product yield, DL, 79 color, salt diffusion and sensory properties throughout dry salting, cold smoking and refrigerated 80 storage. It is important that the technological properties of diploid and triploid Atlantic salmon is as 81 equal as possible. Hence, the aim of the present study was to investigate the processing 82 characteristics, textural and colorimetric properties, salt content and consumer's acceptability of dry 83 salted and cold smoked triploid Atlantic salmon reared at different temperatures. As reference,

85 2. Material and methods

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#### 86 2.1. Fish material and experimental design

The salmon used were of the same selection as presented in Lerfall et al. (2017). In short, triploidy
was induced by subjecting fertilized eggs for approximately 6 min to a hydrostatic pressure of 65,500
kPa. Diploid eggs were not pressurized. All eggs were then incubated at 5.8 °C. Following
smoltification, both groups (diploid and triploid smolts less than a year old) were transferred to an
Institute of Marine Research, Matre, Norway (IMR) sea-pen system (seawater, mass salinity 34 g/kg)

diploid siblings reared and processed under equal conditions was used.

in Smørdalen (Masfjord, Norway). At an average weight of 1 kg, both groups were hauled and
transported to the experimental facilities at IMR, Matre. The fish were evenly distributed into six 3m
in diameter tanks (9m<sup>3</sup>) with three tanks for each ploidy. The temperature was then adjusted to 5, 10
and 15 °C over 30 d and thereafter held constant over 27-29 d until the fish were slaughtered. After
four d of starvation, 60 farmed Atlantic salmon (50% diploid and 50% triploid, average weight of
1.6±0.3 kg) were slaughtered between the 19<sup>th</sup> and 21<sup>st</sup> of August 2014. The fish were killed one by
one by a sharp blow to the head (approximately 3 min between each fish).

99 The sampling procedure resulted in a full factorial design with six groups of salmon with different 100 ploidy and water temperature: Group 1, Diploid salmon kept at 5 °C; Group 2, Triploid salmon kept at 101 5 °C; Group 3, Diploid salmon kept at 10 °C; Group 4, Triploid salmon kept at 10 °C; Group 5, Diploid 102 salmon kept 15 °C and Group 6, Triploid salmon kept at 15 °C.

103 Immediately after killing, the first five salmon from each group (n = 10) were sampled for a blood 104 analysis of the lactate. All the fish were analyzed for muscle pH, temperature at death, length and 105 whole body weight before the fish was stored, on ice during rigor mortise (60 h). All fillets were 106 thereafter hand filleted, frozen individually, and kept frozen (-30 °C) for 60 d before processing.

#### 107 2.2. Raw material control

Muscle pH and temperature was measured right after death in the anterior dorsal muscle close to
the gills by using a Mettler Toledo SevenGo proTM pH-meter (Mettler Toledo International Inc., USA)
connected to an Inlab puncture electrode. Blood samples were immediately extracted from the
caudal vein (n = 30). The blood lactate was measured immediately using a Lactate Pro 2 analyzer
(Arkray Factory Inc., Koka-Shi, Japan).

113 2.3. Salting and smoking procedure

After thawing (48 h, 2 °C), all fillets were covered with sodium chloride (fine-refined salt, minimum
99.8% NaCl) and stored on grids in a refrigerated room (20 h, 2 °C). All fillets were thereafter rinsed

- in cold water (approximately 8 °C) to remove excess of NaCl. Salt-cured fillets of all six groups were
- 117 then randomized on grids, dried separately for 60 min, followed by four circles of 50 min smoking
- 118 (beech chips) and 10 min drying (23 °C, relative humidity: 75-83%, air velocity: 0.4-0.8 m/s) according
- to Birkeland, Skåra, Bjerkeng, and Rørå (2003). Vacuum packaged fillets from all protocols were
- 120 stored in a refrigerated room (2 °C) for 28 d.
- 121 2.4. Processing yield, weight loss and NaCl content
- 122 The weight loss (WL) at each processing step and throughout storage were calculated as the
- difference in fillet weight between raw, and salted and smoked fillets, respectively (Lerfall, et al.,
- 124 2016). Moreover, the WL during 28 d refrigerated vacuum storage was calculated as the difference in
- 125 fillet weight between smoked fillets and fillets stored 28 d. The processing yield was moreover
- 126 calculated as % smoked fillet compared to the initial fillet weight.
- 127 Content of NaCl was analysed on samples of minced smoked salmon. The salt content was
- determined conductivimetrically after a method described by Birkeland, et al. (2004) and analyzed on
- a Dicromat 11-6 Salt Analyser (PCL Control Instrumentation Ltd., Leicester, UK).
- 130 2.5. Textural properties
- 131 Instrumental textural analyses were performed in the dorsal part of the Norwegian quality cut (NQC)
- using a Texture Analyzer TA-XT2 (SMS Ltd., Surrey, England) equipped with a 30 kg load cell. A flat-
- ended cylinder probe (10 mm diameter, type P/1SP) was used. The force-time graph was recorded by
- a computer equipped with the Texture Exponent software for windows (version 6.1.7.0, SMS), which
- 135 was also used for the data analyses. The analyses were performed in duplicates (average values were
- used for data analyses) of each fillet at the end of the storage period (28 d post smoking). The
- resistance force (N) was recorded with a constant speed of 5 mm/s, and the force required to press
- the cylinder down to 80% of fillet thickness was used to describe firmness.
- 139 2.6. Colorimetric properties

Surface color (CIE, 1994) was measured on a DigiEye full system, VeriVide Ltd., Leicester, UK of the
raw material, after each processing step, and after 28 d refrigerated storage. The software Digipix
(version 2.7) was used to calculate L\*a\*b\* values from RGB values obtained from the fillet image

143 2.7. Consumer acceptance

Participants in the consumer test were recruited in the canteen of IPARK, Stavanger, Norway. Before testing, they were told that they would taste a cold smoked salmon product produced from diploid and triploid Atlantic salmon. The average age of the participants was 43±11 years ranging from 23 to 68 years old and 34% was females.

148 Sensory evaluation of vacuum packaged, diploid and triploid cold smoked salmon, consisting of a 149 triangle test that were performed 35 d post smoking (Table 1). A total of 144 participants were 150 divided into three groups (46, 48, and 48 participants) testing salmon kept at 5, 10, and 15 °C, 151 respectively. All panelist was served two tringles each where both triangles consists of three coded clear 50 mL cups containing a slice of smoked salmon (~10 g). Before testing, all samples were 152 153 equilibrated to ambient temperature in order to avoid any possible effect of the product 154 temperature during evaluation. Sample presentation was randomized and water was provided for 155 rinsing between samples. Triangle discrimination tests were conducted in order to determine if a 156 perceived difference existed between diploid and triploid cold smoked salmon. Panelists were asked 157 to identify the odd sample. In addition, all participants were asked to answer if they prefer cold 158 smoked salmon with high or low intensity of redness, salty taste and smoke aroma. They were 159 moreover asked about how often they consume cold smoked salmon products.

160 *2.8. Statistics* 

The data were analyzed by a general linear model (GLM) with the ploidy and holding temperature as fixed factors. Multivariate GLM with *L*\*, *a*\* and *b*\*, and different processing steps as multiple Y were used to analyze fillet appearance and weight loss, respectively. To compare different groups, GLM and Duncan's comparison test was used. Pearson's correlation coefficient (r) was used to calculate the linearity dependence between the variables X and Y. The consumer test was analyzed with a Ztest approximation of the binomial test. All statistical analyses were performed using an IBM
Statistical Package for the Social Sciences statistics software (release 23, IBM corporation, New York,
USA). The alpha level was set to 5% (P < 0.05). All results are given as an average ± standard deviation</li>
(SD), unless otherwise stated.

170 **3. Results** 

171 *3.1. Biometrics and raw material characteristics* 

172 The raw material characteristics of diploid and triploid salmon from the experimental design is

thoroughly documented in Lerfall et al. (2017) whereas biometrics and raw material characteristics of

the selection used in the smoking trial is presented in Table 2. Whole body weight was only found

affected by holding temperature (GLM, P=0.028) where significantly highest body weight was found

176 of salmon kept at 10 °C. No effect of ploidy was however found regarding body weight (GLM,

177 P>0.46). A similar effect of holding temperature was found for the condition factor, cf (GLM,

178 P=0.002). The cf was however close to be affected by ploidy (GLM, main effect) where diploid salmon

have numerically higher cf as compared to triploids (GLM, P>0.067, cf on average 1.1 and 1.0,

180 respectively).

181 The average death temperature of the fish from each group reflected the experimental holding

temperature of the respective tank. Muscle pH at point of death decreased and blood lactate

183 increased as a function of increased holding temperature (Table 2). A significant correlation was

184 found between muscle temperature, and muscle pH and blood lactate at point of death (r=-0.40,

185 P=0.002 and r=0.61, P<0.001, respectively). Muscle pH and blood lactate at point of death were

186 moreover found to correlate (r=-0.57, P=0.001).

187 3.2. Processing yield, weight loss and NaCl content

The salting step was found to be the major contributor to the weight loss from fillets during processing (on average: 9.3±1.1%) followed by the smoking step (on average: 4.2±0.7%) and 28 d refrigerated storage (on average: 2.6±0.6%). The total weight loss after smoking and storage ended at 13.1±1.5% and 15.3±1.7%, respectively.

The weight loss for all groups at each processing step is presented in Table 3. All processing steps were significantly affected by the experimental design (Multivariate GLM: P<0.001) where holding temperature were found to be the main discriminant (Multivariate GLM: P<0.001, F=11.8) followed by ploidy (Multivariate GLM: P=0.007, F=4.2). Main effects of ploidy and holding temperature on the weight loss after each step are shown in Fig.1.

197 The processing yield (Table 3) was significantly affected by the experimental design (GLM: P=0.008)

198 where significantly higher yield was observed of diploid as compared to triploid salmon (on average:

199 87.2% and 86.7% respectively, GLM: P=0.045). A significant effect of holding temperature was

200 moreover found, where lower yield was found of salmon kept at 5 °C as compared to those kept at

201 10 and 15 °C, respectively (GLM: P<0.001).

202 The NaCl content (Table 3) of the cold smoked salmon was significantly affected by the experimental

203 design (GLM: P<0.041). The salt content did however not differ between ploidy (P>0.36). The main

204 discriminant related to salt content was found to be temperature where cold smoked salmon

205 originally kept at 5 °C was found to be salter compared to those originally kept at 15 °C (Table 3,

206 P<0.013).

207 3.3. Textural properties

The fillet firmness (N) was significantly lowest in cold smoked triploid salmon kept at 10 °C whereas diploid salmon kept at 5 °C were found to be firmest (Fig.2). Cold smoked diploid salmon was moreover found to be significantly firmer as compared to triploids (on average: 12.4N and 11.3N respectively, GLM: P=0.024, F=5.2). The most discriminant factor was however, holding temperature, where significant lowest firmness was observed in cold smoked fillets of salmon kept at 10 °C (on average 10.5N GLM: P<0.001, F=10.1). As a comparison, cold smoked fillets of salmon kept at 5 and</li>
15 °C showed a firmness of 12.9 and 12.3N, respectively.

215 *3.4. Colorimetric properties* 

The fillet appearance (CIE, 1994) was found to be affected by both ploidy (diploid versus triploid) and

217 holding temperature (5, 10 or 15 °C) (Multivariate GLM, P<0.001, Fig. 3A-F).

218 Raw diploid salmon was found to be darker compared to triploids (P=0.001, Fig. 3A). This pattern

continued after salting (L\*= 53.5±1.8 (diploid) versus 54.0±1.9 (triploid), P=0.042) whereas after

smoking and 28 d refrigerated storage these differences were found to be insignificant although

statistical tendencies towards significance were still observed (P = 0.074 and 0.174, respectively). No

significant main effects of ploidy was however found related to fillet redness ( $a^*$ , Fig. 3C) or

223 yellowness (*b*\*, Fig 3E).

Holding temperature was found to be the main discriminant related to fillet appearance. Raw fillets

of salmon kept at 5 °C was found to be significantly palest (higher *L*\*-value), followed by salmon kept

at 10 °C. Salmon kept at 15 °C were found to be significantly darkest (Fig. 3B). This pattern continued

after salting, smoking and 28 d refrigerated storage. The fillet redness (*a*\*) of the raw material was

228 moreover found to increase with increased holding temperature (Fig. 3D). On average, this trend

229 continued during processing, and throughout 28 d refrigerated storage. The intensity of b\*

230 (yellowness) followed the same pattern as observed for the fillet redness (Fig. 3F). An equalization of

231 yellow perception was however observed after smoking and 28 d refrigerated storage showing

smaller effects of holding temperature on the end product as compared to the raw material.

233 3.5. Consumer acceptance

The majority of the participants (63%) consumed cold smoked salmon products 2-3 times per month

or more often. Among the participants, 60% prefer cold-smoked salmon with high intensity of

redness, whereas 66% and 70% prefer high intensity of smoke aroma and low salt content,

respectively. The sensory evaluation of diploid and triploid cold smoked salmon is presented in Table
4. The participants managed to distinguish between diploid and triploid cold smoked salmon kept at
10 °C (P=0.008). It was however not possible to distinguish between diploid and triploid salmon kept
at 5 and 15 °C (P>0.263 and >0.344, respectively).

#### 241 4. Discussion

All the fish examined in the present study were of the Aquagen strain (Aqua Gen AS, Trondheim,
Norway) but differed in ploidy, and in holding temperature throughout the last period of the life
cycle. Feeding and rearing strategies together with the pretreatment before salting and smoking
were on the other hand equal. Hence, observed differences in biometrics and measured parameters
throughout salting, cold smoking and 28 d refrigerated storage were likely caused by differences in
ploidy and holding temperature.

248 Dry salting of salmon fillets results in a salting out process where salt diffuse into the muscle 249 structure whereas solutes leaking out (Dyer, 1942; Horner, 1997). This process is affected by several 250 factors such as lipid content (Gallart-Jornet et al., 2007), freezing prior to salting (Deng, 1977) and 251 the ratio between the surface area and fillet thickness. In the present study, small salmon (1.6 kg) 252 with a relatively high surface to flesh ratio (thin fillets) were processed. This resulted in a relatively 253 high weight loss during dry salting (on average: 9.3%) and after cold smoking (total weight loss of 254 13.1%). Other studies on fresh unfrozen commercial sized salmon (±5 Kg) have shown lower weight 255 loss during dry salting (±20 h) and cold smoking (5-6% and 10-11%, respectively) (Lerfall, Bendiksen, 256 Olsen, & Østerlie, 2016; Lerfall & Rotabakk, 2016). All fillets used in the present study were on the 257 other hand frozen prior to processing. Freezing is known to affect the muscle structure of smoked 258 salmon fillets (Sigurgisladottir, Ingvarsdottir, Torrissen, Cardinal, & Hafsteinsson, 2000) but only small 259 effects on yields and weight loss during processing is reported (Cardinal et al., 2001; Sigurgisladottir, 260 Ingvarsdottir, et al., 2000). Cardinal et al. (2001) reported moreover that lean salmon fillets were 261 more affected by freezing compared to salmon with higher fat content.

262 Holding temperature is known as a significant factor to manage the growth rate of Atlantic salmon (Austreng, Storebakken, & Åsgård, 1987; Brett, 1979; Hevrøy et al., 2013). In a controlled experiment 263 264 reported by Hevrøy et al. (2013), diploid salmon were fed (45 d) at 13 °C, 15 °C, 17 °C and 19 °C, 265 respectively. The most efficient growth was achieved in water temperature of 13 °C. Furthermore, 266 salmon reared at 15 °C and 17 °C grew efficiently the first two wk but exhibited reduced feed intake 267 and growth in the last part of the study. The weight loss of raw salmon fillets is known to be affected 268 by the temperature in the sea (Nordgarden, et al., 2003), where increased growth rate (e.g. in 269 summer) is known to increase the fillet drip loss during storage (Mørkøre, et al., 2010; Roth, et al., 270 2006).

271 In the present study a significant relationship between weight loss during processing and 28 d 272 storage, and fish size was observed (r=-0.719 to -0.772, P<0.001). This indicate small fishes to lose 273 more weight during processing, probably because of a higher surface to flesh ratio and lower fillet 274 thickness. The weight loss is also related to the diffusion of salt into the muscle tissue (Dyer, 1942). In 275 the present study, the fish size correlated significantly with the salt content (r=-0.80, P<0.001) 276 showing small fish with higher surface to flesh ratio to have higher salt content. Larger cell size of 277 triploids does however not affect the salt diffusion (P>0.36) or induce any growth advantages to 278 triploids (Benfey, 1999).

279 Triploid salmon is earlier reported to be softer compared to diploids which has been explained with 280 less small muscle fibers and 23% larger mean cross-sectional fibers area in triploid than diploid 281 salmon (Bjørnevik et al., 2004). There is also found indications on an inverse relationship between 282 average fiber diameter and flesh firmness (Hurling, Rodell, & Hunt, 1996). Lerfall et al. (2017) 283 reported differences in fillet firmness to be dependent on the holding temperature. At low 284 temperatures (5 and 10 °C), triploid salmon tends to have firmer tissue as compare to diploids. 285 Significantly higher fillet firmness in cold smoked fillets of triploids, as compared to diploids, is 286 therefore likely to be a result of increased effect of the salting and smoking process on factors

affecting the textural properties in the salmon muscle. *i.e.* dehydration, increased ionic strength and

changed microstructure (Birkeland et al., 2004; Jittinandana, Kenney, Slider, & Kiser, 2002;

289 Sigurgisladottir, Sigurdardottir, Torrissen, Vallet, & Hafsteinsson, 2000).

290 The color of salmon fillets is mainly due to the carotenoid concentration in the muscle tissue (Skrede 291 & Storebakken, 1986) whereas decomposition of carotenoids during salting and smoking has little 292 influence on the color changes during processing (Birkeland, 2004; Lerfall et al., 2011). The 293 development of color during smoking is caused by a series of chemical reactions such as protein and 294 lipid oxidation (Hidalgo & Zamora, 2000) as well as Maillard reactions (Martins, Jongen, & van Boekel, 295 2000). Ploidy is earlier reported to affect the flesh color in rainbow trout (Choubert et al., 1997), and 296 Bjørnevik et al. (2004) reported a darker (lower  $L^*$  value) and a more reddish color (higher  $a^*$  value) 297 of raw triploid salmon. In the present study, main effects of ploidy indicate raw and salted triploids to 298 be paler than diploids, whereas only tendencies of paler triploid were observed after smoking and 28 299 d refrigerated storage. Differences in colorimetric characteristics between diploid and triploid cold 300 smoked salmon is most likely affected by the fish growth where a significant correlation between the 301 fish weight and  $a^*$  and  $L^*$  were observed (r=0.419, P<0.001 and r=-0.276, P=0.002, respectively). The 302 intensity of redness (increased a\* value) was moreover found to increased stepwise with increased 303 holding temperature independent of ploidy.

In the present study largest effects of ploidy was observed for salmon kept at 10 °C (data not shown). 304 305 Triploid salmon kept at 10 °C were found to be softer (lower firmness), less reddish and paler as 306 compared to respective diploids. Color is a key attribute of food items (Francis, 1995) and an 307 important decision maker for consumers when purchasing smoked salmon products (Gormley, 1992; 308 Røra, Monfort, & Espe, 2004). In the presented study, the majority of the consumers was attracted 309 by the red color of the smoked product which probably affected the consumers to distinguishes 310 between diploid and triploid cold smoked salmon originally kept at 10 °C. Of the other selections (5 311 and 15 °C), only minor differences in quality was found (only small differences in fillet firmness and

colorimetric characteristics). Hence, it was harder for the consumers to distinguishes between thediploid and triploid cold smoked product.

### 314 **5. Conclusion**

It is concluded that triploid Atlantic salmon is suitable for cold smoke processing but the differences in quality between diploid and triploid cold smoked salmon is significant. Triploid cold smoked salmon have on average lower processing yield, higher weight loss throughout processing and storage, and was softer as compared to diploids. The ploidy did however not affect the NaCl content. It is moreover concluded that a consumer test distinguishes between cold smoked diploid and triploid salmon originally kept at 10 °C. In addition, increased holding temperature gives a step-wise lower weight loss during processing and significant darker fillets after cold smoking and storage.

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### 438 Figure captions:

- Figure 1. Main effects (GLM) of (A) ploidy (■ diploid and triploid) and (B) holding temperature (■
  5 °C, 10 °C and 15 °C) on the weight loss (average±SE) of salmon fillets during cold smoke
- 441 processing and 28 d refrigerated storage. Different letters indicate significant variation (P<0.05)
- between the respective groups by GLM and Duncan's comparison test.

Figure 2 Firmness (average±SE) of ■ diploid and ■ triploid smoked salmon kept at 5, 10 and 15 °C
determines instrumentally as the force at 80% compression of the fillet height (GLM; model:
P<0.001; ploidy: P=0.024; holding temperature: P<0.001).</li>

448	Figure 3 Main effects (GLM) of ploidy (A, C, E, ■ diploid and ■ triploid) and holding temperature (B,
449	D, F, ■ 5 °C, ■ 10 °C and ■ 15 °C) on CIE L*a*b* values (average±SE) (CIE, 1994) of raw, salted,
450	smoked and stored (28d) diploid and triploid salmon kept at 5, 10 and 15 °C, respectively. Different
451	letters (abc) indicate significant variation (P<0.05) between respective groups within each processing
452	step by GLM and Duncan's comparison test.

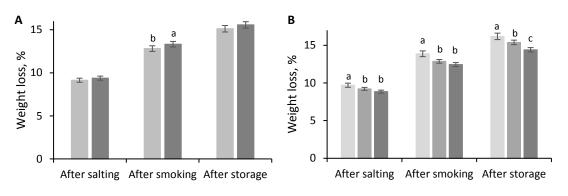
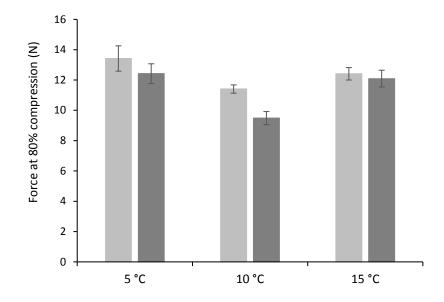


Figure 1.





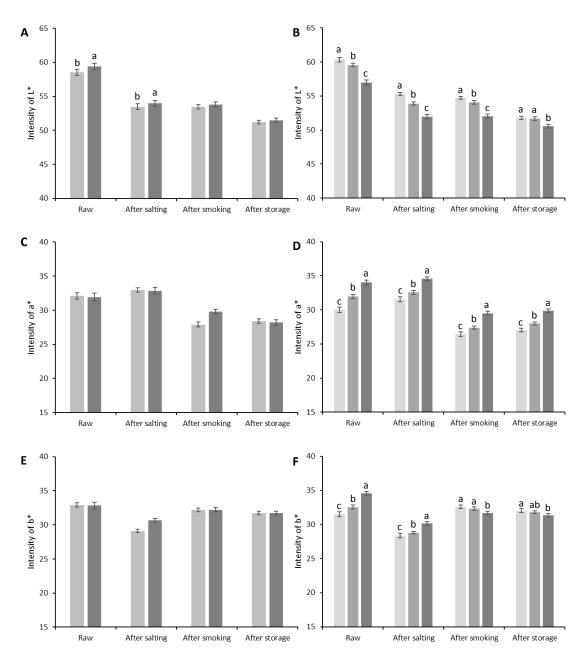




Table 1	
Sensory evaluation of cold smoked salmon discriminated by a triangle test	

Group	Group Triangle number		salmon	Diploid salmon		
5°C	1.triangel	21	15	321	973	
50	2.triangel	786	587	62	11	
10°C	1.triangel	486	904	55	53	
10 C	2.triangel	85	53	351	178	
15°C	1.triangel	228	538	82	24	
15 C	2.triangel	17	76	711	315	

### Table 2

Raw material characteristics. Average biometrics, death temperature, pH and blood lactate of diploid and triploid Atlantic salmon kept at 5, 10 and 15°C

	5 °C		10 °C		15 °C		GLM <sup>c</sup>			
	Diploid	Triploid	Diploid	Triploid	Diploid	Triploid	Рм	Ρ <sub>Ρ</sub>	Ρτ	<b>P</b> <sub>P×T</sub>
Whole weight, kg <sup>a</sup>	1.5±0.4	1.4±0.3	1.7±0.2	1.7±0.4	1.6±0.3	1.5±0.3	0.16	0.46	0.028	0.95
Condition factor <sup>a</sup>	1.0±0.1	1.0±0.1	1.1±0.1	1.1±0.1	1.0±0.1	1.0±0.1	0.007	0.067	0.002	0.86
Death temp., °C ª	6.1±0.2	6.0±0.3	11.2±0.2	11.1±0.1	15.9±0.1	15.8±0.2	<0.001	0.18	<0.001	0.92
Muscle pH <sup>a</sup>	7.2±0.1	7.3±0.2	7.1±0.1	7.1±0.3	7.0±0.2	7.1±0.2	0.032	0.20	0.008	0.63
Lactate, mmol/L <sup>b</sup>	0.9±0.3	1.1±0.7	1.7±0.8	2.1±1.4	2.5±1.0	2.6±1.1	0.031	0.52	0.004	0.94

<sup>a</sup> Average values of 10 individuals per group, in total 60 individuals.

<sup>b</sup> Average values of 5 individuals per group, in total 30 individuals

<sup>c</sup> General Linear Model (GLM) analyses of variance, where  $P_M$ ,  $P_P$ ,  $P_T$ , and  $P_{P \times T}$  are the significance levels for the effects of the model, ploidy, holding temperature and the interaction between ploidy and holding temperature, respectively.

## Table 3

Processing yield, weight loss and content of NaCl (% of wet weight) after each processing step during cold smoke processing of diploid and triploid Atlantic salmon kept at 5, 10 and 15°C

	5 °C		10 °C		15 °C		GLM <sup>b</sup>			
	Diploid	Triploid	Diploid	Triploid	Diploid	Triploid	Рм	PP	Ρτ	<b>P</b> <sub>P×T</sub>
Weight loss salting, % <sup>a</sup>	9.5±1.3	9.9±1.2	9.1±0.9	9.3±0.9	8.8±0.9	8.9±0.9	0.008	0.20	0.001	0.62
Weight loss smoking, % <sup>a</sup>	4.5±0.9	4.7±0.6	3.8±0.4	4.3±0.4	3.8±0.5	4.1±0.5	<0.001	0.040	<0.001	0.84
Weight loss storage, % <sup>a</sup>	2.5±0.4	2.9±0.4	3.2±0.8	2.6±0.3	2.3±0.5	2.1±0.4	<0.001	0.13	<0.001	0.33
Yield, after smoking, % <sup>a</sup>	86.4±1.8	85.8±1.5	87.4±1.0	86.8±1.1	87.7±1.2	87.4±1.2	<0.001	0.040	<0.001	0.84
NaCl content, % °	6.2±1.2	6.6±1.1	5.3±0.6	5.8±0.8	6.3±0.7	6.1±0.8	0.041	0.36	0.013	0.35

<sup>a</sup> Average values of 10 individuals per group, in total 60 individuals. An average of the left and right fillet was used for statistical analyses. <sup>b</sup> General Linear Model (GLM) analyses of variance, where  $P_M$ ,  $P_P$ ,  $P_T$ , and  $P_{P \times T}$  are the significance levels for the effects of the model, ploidy, holding temperature and the interaction between ploidy and holding temperature, respectively.

 Table 4

 Sensory evaluation of cold smoked salmon discriminated by a triangle test

Group	Number of answers	Correct answer	P-value*
5°C	92	33	0.263
10°C	98	44	0.008
15°C	97	34	0.344

\* The consumer test was analyzed with a Z-test approximation of the binomial test