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**Mannuronan C-5 epimerases suited for tailoring of specific alginate structures obtained by high throughput screening of an epimerase mutant library**

Journal:	<i>Biomacromolecules</i>
Manuscript ID:	bm-2013-005194.R1
Manuscript Type:	Article
Date Submitted by the Author:	n/a
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5 **by high throughput screening of an epimerase mutant library**  
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10 Running title: Alginate epimerases with new properties  
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3 ABSTRACT  
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5 The polysaccharide alginate is produced by brown algae and some bacteria and is composed  
6 of the two monomers  $\beta$ -D-mannuronic acid (M) and  $\alpha$ -L-guluronic acid (G). The distribution  
7 and composition of M/G is important for the chemical-physical properties of alginate, and  
8 result from the activity of a family of mannuronan C-5 epimerases that converts M to G in the  
9 initially synthesised polyM. Traditionally, G-rich alginates are commercially most interesting  
10 due to gelling and viscosifying properties. From a library of mutant epimerases we have  
11 isolated enzymes that introduce a high level of G-blocks in polyM more efficiently than the  
12 wild type enzymes from *Azotobacter vinelandii* when employed for *in vitro* epimerization  
13 reactions. This was achieved by developing a high throughput screening method to  
14 discriminate between different alginate structures. Furthermore, genetic and biochemical  
15 analysis of the mutant enzymes have revealed structural features that are important for the  
16 differences in epimerisation pattern found for the various epimerases.  
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34 Keywords: alginate, epimerases, high-throughput screening, mutant library  
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## INTRODUCTION

Alginate is a family of linear polysaccharides with numerous present and potential future application areas ranging from food, textile and printing industry to biomedical and biopharmaceutical as well as electrochemical products <sup>1-5</sup>. The polymer is synthesized by brown algae and by *Azotobacter* and *Pseudomonas* species <sup>6, 7</sup> and currently all commercial production is based on extraction from algal resources. The alginate monomers  $\beta$ -D-mannuronic acid (M) and  $\alpha$ -L-guluronic acid (G) are arranged in M-, G- and MG-blocks along the polymer chain and the length and distribution of these blocks determine the physicochemical properties of the polysaccharide <sup>8</sup>. Alginates containing G-blocks are dominating in commercial use due to its ability for forming hydrogels. The polymer is first produced as mannuronan (polyM) and subsequently the block structure results from the activity of a family of mannuronan C-5 epimerases catalysing non-random epimerization of  $\beta$ -D-mannuronic acid to  $\alpha$ -L-guluronic acid at the polymer level <sup>9</sup>. *Azotobacter vinelandii* encodes a family of seven secreted mannuronan C-5 epimerases, AlgE1-AlgE7, involved in the cellular differentiation of the bacterium <sup>10-13</sup>. These enzymes display a modular structure being composed of one or two catalytic A-modules and from one to seven regulatory R-modules. Although highly homologous, these enzymes each create characteristic M/G patterns producing alginates with different properties. AlgE4 which is the smallest epimerase containing one A-module and one R-module makes predominantly alternating M/G structure acting on polyM by a processive mode of action <sup>14-16</sup>. AlgE1, AlgE2, AlgE3, AlgE5 and AlgE6 make G-blocks of varying lengths, and AlgE6 is the epimerase able to make the longest G-block structures when acting on polyM <sup>17</sup>. AlgE7 encompasses dual functionalities in also having alginate lyase activity <sup>18</sup>. The three dimensional structure of the A- and R-module of AlgE4 has been reported and the catalytic residues in the active site determined <sup>19, 20</sup>. Given the similarity in amino acid sequence of the A-modules of the epimerases, it is clear

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3 that very minor and to a large extent unpredictable changes in the primary structure can lead  
4  
5 to alterations in the epimerization pattern.  
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8 The microscopic structure i.e. the monomeric sequence distribution of biopolymers  
9 like alginate determine the chemical and physical properties of the molecules and thereby the  
10 spectrum of possible applications <sup>21, 22</sup>. Being able to structurally design biopolymers is  
11 therefore highly desirable for obtaining biomaterials with controllable and targeted properties  
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<sup>2</sup>. For alginates this can be approached by utilizing mannuronan C-5 epimerases with defined properties in *in vitro* epimerization processes of i.e. polyM <sup>23, 24</sup>. As opposed to current manufacturing strategies from algal resources this enzymatic route would reduce batch to batch variations as well as introduce possibilities for obtaining reproducible alginate structures that are not readily obtainable from algae. Additionally, *in vitro* epimerization with specific enzymes could also offer a route for so-called up-grading of algal alginate, i.e. increasing the level of G-blocks <sup>17</sup>. This strategy could represent a valuable supplement to the global alginate market which is facing shortage of G-rich alginates due to lack of algal raw material.

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In the present study our main goal has been to develop mannuronan C-5 epimerases that can be used for efficient *in vitro* epimerization of either bacterially produced mannuronan or alginate substrates of algal origin. Based on the *algE1*-*algE6* genes from *A. vinelandii* a mutant library was constructed by gene shuffling and subsequent error prone PCR. A high throughput screening protocol was developed that enabled discrimination of epimerised alginate based on the M/G content in the samples, i.e. the microscopic structure of the polymers created by the mutant epimerases. To our knowledge high throughput screening studies based on biopolymer structure has not been performed previously. By this approach we have obtained novel mannuronan C-5 epimerases that are more efficient in epimerizing polyM to high levels of G-blocks than any of the wild type enzymes. Time resolved NMR

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3 spectra indicate that at least one of these enzymes has altered enzyme kinetics compared to  
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5 wild type AlgE6. Furthermore, results obtained in this work indicate that the R-modules of the  
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7 mannuronan C-5 epimerases play a role also in determining the epimerization pattern, a  
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9 property which has previously been attributed only to the catalytic A-modules.  
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## 11 12 13 14 15 16 MATERIALS AND METHODS

### 17 18 **Bacterial strains, growth conditions and DNA manipulations**

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20 *Escherichia coli* strains DH5 $\alpha$  (Bethesda Research Laboratories), JM109 (New England  
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22 BioLabs) and XL1-Blue (Stratagene) were used as general cloning hosts, whereas XL10-  
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24 Gold® (Stratagene) was used for establishing the mutant library. *E. coli* strains were routinely  
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26 grown at 37°C in LB medium (yeast extract, 5 g/liter; tryptone, 10 g/liter; and NaCl, 10  
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28 g/liter) or on LB agar (LB medium supplemented with 20 g/liter agar). For protein expression,  
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30 strains were grown in triple strength LB medium (3 $\times$ LB; yeast extract, 15 g/liter; tryptone, 30  
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32 g/liter; and NaCl, 10 g/liter). For growth in 96-well plates a reduced Hi-Ye medium with the  
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34 following composition was used: Na<sub>2</sub>HPO<sub>4</sub> · 2H<sub>2</sub>O, 12.3 g/liter; KH<sub>2</sub>PO<sub>4</sub>, 4.29 g/liter; NH<sub>4</sub>Cl,  
35  
36 0.43 g/liter; NaCl, 0.71 g/liter; glucose, 2.86 g/liter; yeast extract, 2.86 g/liter; citric acid, 1.43  
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38 g/liter; MgSO<sub>4</sub>, 1.86 mM; Fe(III)-citrate, 118  $\mu$ M; H<sub>3</sub>BO<sub>3</sub>, 21.0  $\mu$ M; MnCl<sub>2</sub>, 37.6  $\mu$ M; EDTA,  
39  
40 9.86  $\mu$ M; CuCl<sub>2</sub>, 3.86  $\mu$ M; Na<sub>2</sub>MoO<sub>4</sub>, 4.29  $\mu$ M; CoCl<sub>2</sub>, 4.71  $\mu$ M and Zn-acetate, 17.3  $\mu$ M.  
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42 Cultures were induced for protein expression using an induction solution containing: glycerol  
43  
44 (99%), 25.8 g/liter; yeast extract, 24 g/liter and isopropyl  $\beta$ -D-thiogalactopyranoside (IPTG)  
45  
46 to a final concentration of 0.25 mM. When appropriate, ampicillin (200  $\mu$ g/ml) was added to  
47  
48 the growth media. Standard recombinant DNA techniques was performed as described  
49  
50 elsewhere<sup>25</sup>. Plasmids were purified by the Wizard®Plus SV Minipreps DNA purification  
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52 system (Promega) or the QIAGEN Plasmid Plus Midi Kit (QIAGEN). Transformation of  
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3 XL10-Gold<sup>®</sup> ultracompetent cells was performed according to instructions given by the  
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5 manufacturer, and for other *E. coli* strains according to RbCl transformation protocol (New  
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7 England BioLabs). DNA sequencing was performed by Eurofins MWG Operon. Construction  
8  
9 of vectors expressing epimerases with site-specific mutations and mutant A-modules  
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11 combined with the R-modules of AlgE6 is described in Table S1 in Supporting Information.  
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### 14 15 16 **Construction of an epimerase gene library by staggered extension process (StEP) and** 17 18 **error prone PCR** 19

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21 Vectors used and constructed are listed in Table S1 in Supporting Information, whereas  
22  
23 sequences of primers utilized are given in Table S2 in Supporting Information. The sequences  
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25 encoding the A-modules of AlgE1-6 (eight in total) were cloned as NcoI-XmaI fragments into  
26  
27 pTrc99A and the resulting vectors used as templates in the StEP reaction. Primers StEP fwd  
28  
29 (located 257 bp upstream of NcoI) and StEP rev (located 145 bp downstream of XmaI) were  
30  
31 used for amplification of PCR fragments and the reaction mixture used were as follows; 12 ng  
32  
33 of each template vector, 30 pmol of each primer, 0.2 mM dNTP, 1 × Taq 2000 buffer and  
34  
35 3.75 U Taq 2000 DNA polymerase. PCR conditions used were as follows; 2 min at 96°C, 80  
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37 cycles of 30 sec at 95°C and 3-4 sec at 40-45°C. The StEP procedure was repeated several  
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39 times, and since DNA sequencing of the PCR products revealed a predominance of the gene  
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41 *AlgE5A* in the recombined sequences for the A-modules, the vector encoding this A-module  
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43 was omitted from some of the StEP reactions. PCR reactions were treated with DpnI to  
44  
45 degrade template DNA, and fragments with correct size (1.1 kb) were isolated from agarose  
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47 gels. The recombined fragments were digested with NcoI-XmaI and ligated into the same  
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49 sites of pBL5 creating libraries of hybrid epimerase genes consisting of recombined A-  
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51 modules (376 amino acid residues) and the R-module (177 amino acid residues) from AlgE4.  
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56 The ligation mixtures were transformed into XL-10 Gold<sup>®</sup> cells, the resulting transformants  
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3 pooled together, grown for a few generations in LB medium and used for plasmid isolation.  
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5 Plasmids from each StEP reaction were mixed together and used as template for error prone  
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7 PCR. Random mutations were introduced into the recombined library by either using the  
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9 GeneMorph™ PCR mutagenesis Kit from Stratagene (method 1), or by decreasing the fidelity  
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11 of the Taq polymerase by manipulating the Mn/Mg ratio and the nucleotide concentration in  
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13 the reaction mixture (method 2). Method 1. Conditions were chosen to give a mutation  
14  
15 frequency of 3-7 mutations/kb: 8.5 ng template DNA (corresponding to 1 ng target DNA), 30  
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17 pmol each of primers StEP fwd and EU20 (located 52 bp downstream of XmaI), 0.8 mM  
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19 dNTP, 1× mutazyme buffer and 2.5 U mutazyme in a final volume of 50 µl. Method 2. 78 ng  
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21 template DNA, 30 pmol each of primers StEP fwd and EU20, 0.2 mM dNTP, 5 µl 5 × PCR-  
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23 buffer (300 mM Tris-HCl, pH 8.5, 75 mM (NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub>, 10 mM MgCl<sub>2</sub>), 1.25, 2.0, 2.5 or 3.0 µl  
24  
25 10 × mutagenic buffer (8 mM dTTP, 8 mM dCTP, 48 mM MgCl<sub>2</sub>, 5 mM MnCl<sub>2</sub>) and 5 U Taq  
26  
27 polymerase (Promega) in a final volume of 50 µl. PCR conditions used for both methods were  
28  
29 as follows; 1 min at 96°C, 4 cycles of 30 sec at 96°C, 30 sec at 55°C and 2 min at 72°C, and  
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31 then 27 cycles of 30 sec at 96°C, 30 sec at 60°C and 2 min at 72°C. The five PCR reactions  
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33 mixtures (one by method 1 and four by method 2) were treated with DpnI, fragments of  
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35 correct size (1.1 kb) were isolated from agarose gels, digested with NcoI-XmaI and ligated  
36  
37 into the corresponding sites of pBL5 to creating recombined, mutated libraries of epimerase  
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39 genes. The ligations mixtures were transformed into XL10-Gold® cells, the transformants  
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41 pooled together before addition of glycerol and storage (-80°C) of the library.  
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### 49 **Production of alginate substrates and alginate lyases**

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51 High molecular weight mannuronan (polyM) was isolated from a mutant strain of  
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53 *Pseudomonas fluorescens* NCIMB 10525<sup>26</sup>. <sup>13</sup>C-1 labelled mannuronan was produced by  
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55 growing *P. fluorescens* on a minimal media with 99% D-<sup>13</sup>C-1 fructose as carbon source. The  
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3 obtained mannuronan was selectively enriched to 59% with  $^{13}\text{C}$  at carbon position C-1<sup>15, 27</sup>.  
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5 Alginate with a strictly alternating structure (polyMG;  $F_G=0.47$  and  $F_{GG}=0$ ) was prepared by  
6  
7 epimerisation of polyM with recombinant mannuronan C-5 epimerase AlgE4 and  
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9 characterized by NMR as described previously<sup>27</sup>. G-blocks (polyG;  $F_G=0.94$  and  $DP=18.5$ )  
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11 was prepared from *Laminaria hyperborea* stipes as described elsewhere<sup>28, 29</sup>. Production of  
12  
13 M-M specific M-lyase (AlxM), G-M and G-G specific G-lyase (AlyA) and G-G specific GG-  
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15 lyase (AlyA5) by fermentation of recombinant *E. coli* strains was performed as described  
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17 elsewhere<sup>30</sup>.  
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### 23 **Robotic screening of the mutant recombined epimerase library**

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25 The *E. coli* library was plated on LB-agar in 25 x 25 cm Petri dishes (Corning CLS431301),  
26  
27 and incubated overnight at 37 °C. Colonies were picked using a Genetix Q-Pix2 robotic  
28  
29 colony picker and transferred to 96-well microplates (Greiner M3186) containing 80  $\mu\text{l}$   
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31 reduced Hi-Ye medium. The microplates were incubated at 30 °C, 900 rpm (3 mm amplitude)  
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33 and 80% relative humidity. After 24 h, the microplates were added 40  $\mu\text{l}$  of induction solution  
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35 using an Asys Hi-Tech Flexispence microplate dispenser. The microplates were incubated at  
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37 37 °C, 900 rpm and 80% relative humidity for 7 h after induction, and were frozen at - 40 °C  
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39 prior to analysis.  
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43 After thawing, the microplates were added 30  $\mu\text{l}$  B-per II solution (Pierce) (with  $\text{CaCl}_2$  to a  
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45 concentration of 25 mM) per well, shaken for 30 s (900 rpm, 3 mm amplitude), and incubated  
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47 at room temperature for 1 h. After incubation, the microplates were shaken (850 rpm, 3 mm  
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49 amplitude) for 10 min and then centrifuged for 30 min at 3500  $\times$  g. For epimerization of  
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51 alginate, 10  $\mu\text{l}$  of enzyme extracts was added to 190  $\mu\text{l}$  of assay buffer (40 mM MOPS, 20  
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53 mM NaCl, 2 mM  $\text{CaCl}_2$ , pH 6.8) containing polyM alginate (0.1 mg/ml). The plates were  
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55 sealed after addition of enzyme extract using sterile sealing film (Nunc 236366) and  
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3 incubated at 37 °C for 48 hours. Microplates with epimerized alginate were frozen at - 40 °C  
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5 prior to analysis.  
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7 For analysis of G-content in epimerized alginate samples, 30 µl samples of alginate in assay  
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9 buffer were transferred to wells in 384-well microplates (Corning CLS3675). The wells were  
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11 then added 10 µl of assaybuffer containing the AlyA enzyme (0.14 U/ml on MG alginate) and  
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13 shaken at 1700 rpm for 1 minute. The microplates were then incubated at 25 °C for 5 hours.  
14  
15 The absorbance at 230 nm (A230) was read in a Beckman Coulter DTX880 microplate reader  
16  
17 prior to addition of alginate shortly after mixing and after incubation. The increase in  
18  
19 absorption during incubation was calculated, and  $\Delta A_{230}$  ( $A_{230_{t=5}} - A_{230_{t=0}}$ ) were used for  
20  
21 estimation of the total G content of the epimerized alginates.  
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24 To be able to discriminate between alginate samples containing MG- and GG-blocks a two-  
25  
26 step protocol using an M-lyase and two alginate lyases with different specificity towards G-  
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28 block and polyMG alginates was developed. 30 µl of epimerized alginate in assay buffer were  
29  
30 transferred to wells in 384-well microplates (Corning CLS3675). Each of the wells were  
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32 added 5 µl of assaybuffer containing M-lyase and shaken at 1700 rpm for 1 minute and the  
33  
34 microplates where incubated at 25 °C for 12 hours. Each of the wells were then added 5 µl of  
35  
36 assaybuffer containing either the AlyA enzyme or the AlyA5 enzyme (0.2 U/ml on polyG for  
37  
38 both enzymes) and shaken at 1700 rpm for 1 minute. After mixing, the microplates where  
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40 incubated further at 25 °C for 12 hours. The absorbance at 230 nm (A230) was read in a  
41  
42 Beckman Coulter Paradigm microplate prior to addition of enzymes, shortly after mixing and  
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44 then each hour after addition enzymes. The difference in absorbance between the two first  
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46 time points ( $\Delta A_{230} = A_{230_{t=1}} - A_{230_{t=0}}$ ) were used for evaluation of the G content and  
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48 structure of the epimerized alginates. All liquid- and microplate handling was performed by a  
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50 Beckman Coulter Core system robotic liquid handling workstation.  
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### Protein expression and purification

Epimerase expressing strains were grown in 100 ml of 3×LB medium in 500-ml baffled shake flasks at 37°C for 3 h before induction with 0.5 mM IPTG. Growth was continued for 4 h at the same temperature before harvesting the cells by centrifugation. For preparation of protein extracts, the cells were sonicated in 10 ml of 50 mM 3-(N-morpholino) propanesulfonic acid (MOPS), 5 mM CaCl<sub>2</sub>, pH 6.9, and then centrifuged for 30 min at 20 000 ×g. The supernatant was filtered (0.2 μm), applied on a 5-ml HiTrap Q HP column, and proteins were eluted using a stepwise NaCl gradient (0 to 1 M) in the same buffer as above. Protein containing fractions were tested for epimerase activity by NMR (see below), and the total protein content was measured by the Bio-Rad micro assay procedure using bovine serum albumin as standard. Purity of protein fractions were determined by SDS-PAGE.

### End point and time-resolved NMR analysis of epimerised alginate samples

All experiments were recorded on a BRUKER Avance 600 or DPX 400 spectrometer equipped with a 5 mm cryogenic CP-TCI z-gradient probe and 5 mm z-gradient DUL (C/H) probe, respectively. End-point analysis of epimerised samples were recorded at 90°C, while time-resolved NMR recording of the epimerisation reaction was performed at 40°C. To reduce the viscosity of the alginate samples prior to NMR measurements the samples were depolymerised by mild acid hydrolysis to a final average DP<sub>n</sub> ~30 residues<sup>31</sup>. 3-(trimethylsilyl)-propionic-2,2,3,3-d<sub>4</sub> acid sodium salt (Aldrich, Milwaukee, WI, USA) was used as internal standard for the chemical shift and triethylenetetra-amine hexa-acetate (Sigma-Aldrich) was added to chelate residual calcium ions in end-point epimerised samples. For the time-resolved NMR analysis of epimerisation reactions a stock solution of 22 mg/ml <sup>13</sup>C-1-enriched polyM (average DP<sub>n</sub> ~70) in 5 mM MOPS, pH 6.9 with 75 mM NaCl in 99.9% D<sub>2</sub>O was prepared. Purified enzyme fractions from ion exchange chromatography were

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3 subject to buffer exchange and upconcentrated (final concentration of 1.1-2.3 mg/ml) by spin  
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5 columns (VivaSpin, Sartorius Stedim Biotech) with molecular cut-off 10kDa. Samples were  
6  
7 washed with 5 mM MOPS, pH 6.9 with 75 mM NaCl and 27.5 mM CaCl<sub>2</sub> in 99.9% D<sub>2</sub>O.  
8  
9 Protein concentrations were determined with a Nanodrop ND-1000 to ensure similar enzyme  
10  
11 concentration in the epimerisation reaction. 500 µl <sup>13</sup>C-1-enriched polyM stock solution was  
12  
13 preheated in the NMR instrument and 1D proton and carbon spectra were recorded to ensure  
14  
15 that the sample has not undergone any degradation or contamination prior to the time-  
16  
17 resolved NMR experiment. 50 µl enzyme solution was added to preheated substrate and  
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19 mixed by inverting the sample 2-3 times. The sample was then immediately inserted into the  
20  
21 preheated NMR instrument and the experiment was started. The recorded spectrum is a  
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23 pseudo-two-dimensional type experiment recording a 1D carbon NMR spectrum every 15  
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25 min. The recorded 1D carbon spectrum (using inverse gated proton decoupling) contains 8K  
26  
27 data points, has a spectral width of 80 ppm, 64 scans with a 30 degree flip angle, relaxation  
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29 delay of 1 s (total recording time of 91s). The NMR data were processed and analysed with  
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31 Bruker XwinNMR 3.5, TopSpin 2.1 and TopSpin 3.0 software.  
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### 38 **Bioinformatics analysis of epimerase mutants**

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40 The experimental three-dimensional structure of the A-module from AlgE4 with and without  
41  
42 mannuronan trisaccharide bound (Protein Data Bank code 2PYH and 2PYG, respectively) in  
43  
44 the substrate binding groove were downloaded from the Research Collaboratory for Structural  
45  
46 Bioinformatics Protein Data Bank <sup>32</sup>. The structures were used as template input for the  
47  
48 SWISS-MODEL platform <sup>33-35</sup> modelling the mutant A-modules identified from the library.  
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50 The structures were visualized and analysed with PyMol <sup>36</sup>. Alignment of mutant and wild  
51  
52 type protein sequences was done with ClustalX <sup>37</sup> and visualised with TreeView <sup>38</sup>.  
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## RESULTS AND DISCUSSION

### **Construction and characterization of a mannuronan C-5 epimerase mutant library**

In order to obtain mannuronan C-5 epimerases with improved properties for *in vitro* epimerization we used the genes encoding the secreted epimerases from *A. vinelandii* as basis for construction of a mutant library. The catalytic site of the epimerases is located in the A-modules of the enzymes, and the gene sequences encoding these modules of AlgE1-AlgE6 (E1A1, E1A2, E2A, E3A1, E3A2, E4A, E5A and E6A) were therefore used as templates in the staggered extension process (StEP). DNA encoding AlgE7 was not included in the recombination reaction due to the combined epimerase and lyase activity of this enzyme<sup>39</sup>. The recombined A-module sequences were ligated into expression vectors containing the R-module sequence of AlgE4 creating complete epimerase genes. The resulting plasmids were transformed into XL10-Gold<sup>®</sup> cells creating a library of about 120 000 clones. To test the diversity in the library, plasmids from 48 random clones were sequenced to analyse the degree of recombination between the different A-module sequences and the epimerases encoded by the same plasmids were also tested for epimerase activity. Sequence alignment showed that 33 plasmids (69%) encoded shuffled A-modules, and of these 26 (78%) encoded epimerases displaying activity. To further increase the diversity of in the DNA sequences, error prone PCR was performed on the recombined A-module genes from the first library. Conditions were adjusted to achieve a mutation frequency of about 3-8 nucleotide changes per gene. The mutagenized A-modules were ligated into expression vectors containing the R-module sequence from AlgE4, and the resulting plasmids transformed into XL10-Gold<sup>®</sup> cells creating a final library of about 100 000 clones. To verify the mutation frequency, plasmid DNA from 56 random clones was sequenced and 18 of the mutant enzymes encoded by these plasmids (32%) were found to display epimerase activity. This final library containing

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3 epimerases with recombined and mutated A-modules were used for screening for enzymes  
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5 with high G-block forming activity.  
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10 **Screening of the mutant library and isolation of enzymes that are able to epimerise**  
11 **mannuronan to high levels of G-blocks**  
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14 An initial screening was performed by randomly picking 11 000 colonies from the final  
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16 library, followed by cultivation and induction for epimerase expression with IPTG in 96-well  
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18 microtiter plates. Cell-free extract from each culture was prepared and used for epimerisation  
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20 of polyM. To evaluate the G-content in each epimerised sample, the resulting alginates were  
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22 degraded using a G-lyase which cleaves G-M and G-G linkages almost equally well  
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24 (polyMG/polyG activity ratio of 1.2)<sup>40-42</sup>. End point measurements of A<sub>230</sub> detecting the  
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26 unsaturated uronic acid residues resulting from lyase degradation made it possible to identify  
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28 samples containing epimerised alginate among the ones that were not epimerised i.e.  
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30 containing polyM. However, by this method it turned out to be difficult to distinguish  
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32 between samples of alginates with medium G-content (~45%) in alternating MG structure,  
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34 and high G-content (~80%) in block structure. This is due to the similar amounts of linkages  
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36 available for lyase degradation in the two structurally very different alginates. A two-step  
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38 degradation protocol utilizing three alginate lyases with different specificities was therefore  
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40 developed. The strategy was to first use an M-lyase to specifically degrade all the M-M  
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42 linkages in the alginate samples<sup>43</sup>. Samples containing high or low M would then be subject  
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44 to extensive or limited degradation by this enzyme, respectively. The next step was to further  
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46 degrade two parallels of the same samples with G-lyase and GG-lyase, the latter enzyme  
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48 displaying increased specificity towards G-G linkages (polyMG/polyG activity ratio of 0.1)  
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50<sup>42</sup>. The GG-lyase was expected to display lower activity towards a sample containing alginate  
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52 molecules with alternating MG structure than the G-lyase, whereas the two enzymes were  
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3 expected to have similar activity towards samples rich in G-G linkages. To take full  
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5 advantage of the different specificities of these two enzymes it was necessary to follow the  
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7 kinetics of alginate degradation. End point measurements would give nearly the same  $A_{230}$  for  
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9 both enzymes, since the GG-lyase has some residual activity towards G-M linkages. The  
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11 protocol was first tested on alginates with known composition: polyM ( $F_M=1$ ,  $F_G=0$ ), polyMG  
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13 ( $F_G=0.47$ ,  $F_{GG}=0$ ) and LF10/60 ( $F_G=0.66$ ,  $F_M=0.34$ ,  $F_{GG}=0.55$ ,  $F_{MG}/F_{GM}=0.12$ ,  $F_{MM}=0.22$ ).  
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15 First, M-lyase was added to the samples and degradation was followed by measuring  $A_{230}$   
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17 every hour for 12h. Then two parallel samples were added G- or GG-lyase, and incubation  
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19 continued with  $A_{230}$  monitoring for another 12h. As expected, polyM is completely degraded  
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21 in the M-lyase step i.e. there is no further increase in  $A_{230}$  by the addition of G- or GG-lyase  
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23 (Fig. 1A). Furthermore, the kinetics of degradation of polyMG and LF10/60 was clearly  
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25 different in the second step (Fig. 1B and C) and the largest difference in activity between the  
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27 G- and GG-lyase was as expected obtained on the alternating substrate (Fig. 1B). This showed  
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29 that it was possible to perform a screening of the library based on discrimination between  
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31 differences in the resulting polymer microstructures created by the mutant enzymes. To our  
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33 knowledge this kind of high throughput screening studies has not been performed previously.  
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35 Due to the increasing applications and need for high-G alginates we targeted the current  
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37 screening approach to isolate mutant enzymes giving high content of G-blocks when  
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39 epimerising polyM.  
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48 Alginate epimerised by 960 randomly selected mutants were evaluated using the two-step  
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50 degradation protocol described above (9% of the amount in the initial screen). PolyM was  
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52 epimerised with protein extracts from the randomly selected mutants, and subjected to lyase  
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54 degradation as described for the test samples. From data analysis of the degradation kinetics  
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56 of each sample we identified three for which the degradation with G- and GG-lyase was  
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3 almost identical (Fig. 2 A and B) or very similar (Fig. 2C) indicating a high level of G-blocks  
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5 in the epimerised alginate. Furthermore, around 25 samples displayed degradation kinetics  
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7 similar to polyMG indicating an  $F_G$  of about 0.45 (three examples shown in Fig. 2D-F). To  
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9 test whether the observed degradation kinetics corresponded to the expected sample  
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11 properties, a preliminary characterization of crude protein extracts obtained from a total of 11  
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13 strains (including those shown in Fig. 2) was performed. Strains were grown in shake flasks,  
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15 and cell free protein extracts were used to epimerise polyM for NMR-analysis. These analyses  
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17 showed that alginates with  $F_G$  in the range of 0.65-0.80 were obtained for the samples shown  
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19 in Fig. 2A-C, and 0.40-0.45 for the remaining samples. Taken together, this confirmed the  
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21 validity of the screening method for identification of samples with a specific composition.  
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23 Furthermore, it also indicated that about 0.2% of the mutants in the library encoded  
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25 epimerases that were introducing such a high level of G-blocks into polyM.  
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29 It should be pointed out that the kinetic measurements performed to obtain the data  
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31 underlying the isolation of mutant enzymes are time- and resource demanding. If the aim was  
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33 to isolate as many mutants as possible an alternative strategy allowing for screening of a  
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35 larger portion of the library could be considered. As a first step the entire collection of  
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37 alginate samples would be degraded with M-lyase and end-point  $A_{230}$  measurements used to  
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39 sort out the ones containing polyM (inactive enzymes) and low G (enzymes with low  
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41 activity). The remaining samples i.e. with  $A_{230}$  below 1 like in Fig. 1B and C would then be  
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43 chosen for further characterization following the kinetics during degradation with G- and GG-  
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45 lyase. From the original library of about 100 000 clones one would then expect to obtain  
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47 around 200 mutants resulting in high G when starting with polyM.  
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54 **Mutant epimerases AlgEM1 and AlgEM2 epimerise polyM to higher G-content than**  
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56 **wild type epimerase AlgE6**  
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3 To characterize enzyme properties in detail, the mutant epimerases corresponding to samples  
4 shown in Fig. 2 (designated AlgEM1-AlgEM6), were partially purified by ion exchange  
5 chromatography and used for epimerisation of polyM. As a control, polyM was also  
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10 incubated with AlgE6, which is the wild type epimerase known to give the highest  $F_G$ <sup>17</sup>. The  
11 monomer composition and the diad and triad frequencies in the different alginate samples are  
12 shown in Table S3 in Supporting Information. Two of the mutants, AlgEM1 and AlgEM2  
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15 epimerised polyM to  $F_G=0.85$  and  $0.83$ , respectively, which is higher than what was obtained  
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19 with AlgE6 ( $F_G=0.77$ ) under the conditions utilized. AlgEM1- and AlgEM2-epimerised  
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22 alginate also display high  $F_{GG}$  ( $0.78$  and  $0.74$ ) and low  $F_{MGM}$  ( $0.030$  and  $0.027$ ) indicating that  
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25 the majority of guluronic acid residues are present as blocks and that there is very little  
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28 alternating structure present. Compared to AlgE6, these two enzymes produce alginates in  
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31 which a larger fraction of the total guluronic acid residues are present as blocks. AlgEM3-5  
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34 resulted in alginates with  $F_G$  in the range of  $0.54$ - $0.67$ , and where the guluronic acid residues  
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37 introduced are present both in blocks ( $F_{GG}=0.22$ - $0.44$ ) and in alternating structures  
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40 ( $F_{MGM}=0.15$ - $0.25$ ). AlgEM6 epimerised polyM to  $F_G=0.4$  and most of the guluronic acid  
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43 residues are present in alternating structures ( $F_{GG}=0.039$  and  $F_{MGM}=0.33$ ) which is very  
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46 similar to wild type AlgE4.

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49 The availability of effective enzymes that can epimerise polyM in a single reproducible  
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52 reaction step is valuable in *in vitro* design of alginates. Another approach for enzymatic  
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55 preparation of specific alginates is to perform epimerisation of algal alginates with the aim of  
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58 increasing the G content, and we therefore wanted to test mutants AlgEM1 and AlgEM2 on a  
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61 predefined complex alginate isolated from leaves of *L. hyperborea* to elucidate the efficacy on  
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64 this kind of substrate. This natural substrate has  $F_G=0.50$  with G-residues present both as  
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67 blocks and alternating structures. NMR analysis showed that AlgE6 and AlgEM1 acted very

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3 similar on this substrate, yielding alginates with  $F_G=0.76$  and  $0.75$  respectively, whereas  
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5 AlgEM2 reached  $F_G=0.69$ . This indicates that the enzymes act quite differentially on various  
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7 substrates and that in screening for epimerases with targeted properties, the choice of  
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9 substrate is very important.  
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### 11 12 13 14 **AlgEM1 and AlgE6 display different epimerisation kinetics on polyM**

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16 The results shown in Table S3 are end point measurements of the final composition of polyM  
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18 epimerised with the different enzymes. To reveal possible differences in the kinetics of  
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20 epimerisation for the mutant enzymes AlgEM1 and AlgEM2 compared to AlgE6, continuous  
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22 NMR-spectra were recorded using  $^{13}\text{C}$ -1-enriched polyM. AlgEM1 (Fig. 3B) displayed  
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24 significantly different epimerisation kinetics than AlgE6 (Fig. 3A), whereas AlgEM2  
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26 displayed a spectrum very similar to AlgE6 (spectra not shown). AlgEM1 showed an almost  
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28 immediate and fast introduction of G-blocks (evident as increase in peak marked  $\underline{\text{GGG}}$ ) into  
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30 the substrate. This is accompanied by a simultaneous rapid decline in the content of M-blocks  
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32 ( $\underline{\text{MMM}}$ ) as well as a slow accumulation of alternating blocks ( $\underline{\text{GMG}}$  and  $\underline{\text{MGM}}$ ). Moreover  
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34 the  $\underline{\text{GGM}}$  peak that signifies the number of G-blocks remains constant after the initial phase,  
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36 indicating that the G residues are introduced predominantly as elongation of existing G-  
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38 blocks. For AlgE6, the formation of G-blocks lagged behind the introduction of G-residues in  
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40 alternating sequences, indicating that AlgEM1 have higher affinity for the alternating polyMG  
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42 structure than polyM compared to AlgE6. There are in principle two modes of action that  
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44 could account for a predominant G-block formation; a processive mode where the enzyme  
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46 slides along polyM carrying out repetitive epimerisation reactions without dissociating from  
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48 the substrate, or a preferred attack mode where the enzymes affinity is higher for M-G than  
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50 M-M. In both cases subsite -1 (by definition epimerization takes place at subsite +1) must  
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52 preferentially accommodate a G residue. A processive mode where consecutive residues are  
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3 epimerized appears unlikely since the uronic acid residues are rotated 180° with respect to  
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5 each other and the enzyme would then have to rotate while sliding around the polymer chain.  
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7 We have previously demonstrated processivity for AlgE4 acting on polyM generating long  
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9 alternating MG stretches, or for AlgE6 when acting on polyMG. In both of these cases the  
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11 enzymes act in processive modes where every second M is converted while the enzymes  
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13 slides along the polymer, however this does not require the enzyme to rotate. Whether the  
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15 properties of AlgEM1 is due to an increase of processivity or a result of an enhanced affinity  
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17 for pre-existing G residues is not possible to conclude from the present experiments.  
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### 23 **Alignment of mutant and wild type A-modules elucidates sequence properties mediating** 24 **changes in enzymatic activity**

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27 To reveal possible structural features in the mutants underlying the enzymatic properties  
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29 described above, the genes encoding the A-modules of mutants AlgEM1-6 were sequenced  
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31 and the resulting protein sequences compared to wild type A-modules. Sequence properties  
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33 i.e. similarity to wild type A-modules and introduction of new amino acid residues due to  
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35 error prone PCR are shown in Table S4 in Supporting information. Relationship between the  
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37 A-modules is visualised in a phylogenetic tree (Fig. 4) and alignment of sequences is given as  
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39 supplementary material (Fig. S1 A-C). The phylogenetic tree displays three groups, which can  
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41 be characterised as formers of MG-blocks, G-blocks and long G-blocks, the latter group  
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43 comprising only AlgE6. A general tendency found for AlgE6 is that more amino acid residues  
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45 promoting hydrogen bonding and hydrophobic interactions are identified along the alginate  
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47 binding groove in the A-module compared to the other G-block forming enzymes (Fig. S1).  
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51 Sequence alignment analysis shows that the A-module of AlgEM1 is most similar to the G-  
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53 block forming A1 modules of AlgE1 and AlgE3 before the position of the active site, whereas  
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55 being most similar to AlgE6 after the active site. Furthermore, in AlgEM1 the alginate  
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3 binding subsite at -3, -4 and -6 seems to have more residues supporting alginate binding  
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5 through hydrogen bonds and hydrophobic interactions (e.g. Arg, Leu, Ser, Asn) than the other  
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7 G-block formers (Fig. 5, Fig. S1). The AlgEM2 A-module is most similar to AlgE2 and  
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9 AlgE5 which are also both capable of producing G-blocks. Moreover, AlgEM2 has a  
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11 substitution in subsite -2 (Ala220Asn) that putatively supports stronger alginate binding  
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13 through hydrogen bonding. Furthermore, some amino acid residues change the N-terminal  $\alpha$ -  
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15 helix interfacing the rest of the protein and lead to minor rearrangement in packing of the  
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17 hydrophobic core under subsite +1 (Val136Ala) and -1 (Ile200Val). This might result in a  
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19 deeper substrate binding grove hereby enlarging the contact surface to the alginate polymer.  
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21 Since both AlgEM1 and AlgEM2 possibly have improved alginate binding properties  
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23 compared to AlgE6, this can partially explain their ability to form long G-blocks. The mode  
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25 of action for the G-block forming A-modules except for AlgE6 acting on polyMG, has been  
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27 characterised as a preferred attack mechanism<sup>44</sup> and accordingly the N-terminal part before  
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29 the catalytic site of AlgEM1 and AlgEM2 seem to originate from these A-modules.  
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31 Combining the preferred attack mode of action with better alginate binding properties i.e.  
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33 improved processivity may then have resulted in the high G-block forming epimerases  
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35 AlgEM1 and AlgEM2. The mutants AlgEM3-6 (Table S4) have almost all mutations at the N-  
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37 terminal part before the catalytic site probably resulting in the ability to form G-blocks. After  
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39 the active site they are almost identical to the AlgE4 A-module, presumably mediating the  
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41 ability to create alternating structures (Fig. S1).  
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50 **Introduction of R-modules from AlgE6 (R<sub>1</sub>R<sub>2</sub>R<sub>3</sub>) behind mutant A-modules from**  
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52 **AlgEM1 and AlgEM2 modulates the epimerisation pattern of the enzymes**  
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54 As a consequence of the construction strategy (see materials and methods) all mutants should  
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56 contain the same C-terminal end i.e. 177 residues constituting the AlgE4 R-module. However,  
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3 for AlgEM2 and AlgEM6 a deletion in the XmaI restriction site used for cloning leads to a  
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5 frame shift and translation into a 52 residue long C-terminal end following the A-module. It  
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7 has been shown previously that the A-modules alone are sufficient for epimerisation <sup>45</sup>, and  
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9 apparently the addition of 52 random residues C-terminally does not affect the enzymes  
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11 detrimentally. Although it has been shown that the R-modules are Ca<sup>2+</sup> binding and stimulate  
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13 the activity of the A-modules when present <sup>45</sup>, the function of the R-modules is not fully  
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15 understood. AlgE6 is an efficient G-block forming epimerase with three R-modules (R<sub>1</sub>R<sub>2</sub>R<sub>3</sub>)  
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17 and we wanted to explore the effect of combining these R-modules with the mutant A-  
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19 modules from AlgEM1 and AlgEM2. DNA sequences encoding R<sub>1</sub>R<sub>2</sub>R<sub>3</sub> were synthesised and  
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21 cloned into the vectors encoding the two mutant A-modules resulting in the expression of  
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23 hybrid enzymes AlgEM1-R<sub>1</sub>R<sub>2</sub>R<sub>3</sub> and AlgEM2-R<sub>1</sub>R<sub>2</sub>R<sub>3</sub>. As described above, polyM was  
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25 epimerised and the resulting alginate structures analysed by NMR. For both enzymes the F<sub>G</sub>  
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27 obtained was lower for the hybrids containing R<sub>1</sub>R<sub>2</sub>R<sub>3</sub> than for the original mutants isolated  
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29 from the screen (Fig. 6). It also appeared that the level of alternating MG structures increased  
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31 with a concomitant decrease in G-blocks. Furthermore, time-resolved NMR spectra recorded  
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33 from the epimerization of polyM with AlgEM1-R<sub>1</sub>R<sub>2</sub>R<sub>3</sub> (Fig. S2) showed that this enzyme  
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35 behaved kinetically like AlgE6 and not like AlgEM1. These results show that the R-modules  
36  
37 not only modulate the epimerisation rate as previously thought, but also the epimerisation  
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39 pattern of the individual enzymes. This might be connected to individual differences between  
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41 the R-modules in binding affinity for the epimerized substrate which will influence on the  
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43 number of residues that are epimerized before the substrate is released from the enzyme.  
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51 **Residue Asp119 in the A-module of the epimerases is important for the epimerisation**  
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3 AlgEM3-5 displayed similar properties in introducing both MG- and G-blocks, although  
4 being up to 92% identical to AlgE4 which do not make G-blocks at all. Of these three  
5 mutants, AlgEM3 was found to have one substitution which was considered to be of  
6 particular interest (Table S4). The tyrosine substituting the aspartic acid residue found at  
7 position 119 in all wild type enzymes might influence on the catalytic activity due to being in  
8 the vicinity of catalytic site (Fig. 7A). To elucidate whether this residue is somehow  
9 determinative for the epimerisation pattern, targeted substitutions were made at position 119  
10 in both AlgE4 and AlgEM3. Site specific mutations were introduced in the corresponding  
11 genes, and epimerisation of polyM performed with purified protein samples. Results from  
12 NMR analysis of the epimerized polyM are given in Table S5 in Supplementary Information.  
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14 AlgE4 is forming strictly alternating MG-blocks, but by substitution of Asp119 to Tyr, Phe or  
15 Ala the resulting enzymes introduce a low level of two sequential G residues ( $F_{GG}=0.044$  to  
16 0.089). Furthermore, a closer inspection of the endpoint  $^{13}\text{C}$  spectrum from the time-resolved  
17 NMR experiments shows that AlgEM3 (Fig. 7C) is not able to produce GGG triads. This  
18 might indicate that GG-formation takes place because the enzyme only move one residue  
19 forward instead of two before making the next epimerisation reaction, and hereafter AlgEM3  
20 dissociate from the alginate polymer. This points to residue 119 as one of probably many that  
21 are directly involved in determining epimerisation pattern, and also indicates that a negative  
22 charge on the side chain might be essential for obtaining the strictly alternating MG structure  
23 as is the case for AlgE4. Effects on epimerisation pattern is also found for AlgEM3 when  
24 substituting Tyr119 to Asp or Arg, which in both cases leads to an increase in the frequency  
25 of MG. Again this points to charged residues as being determinative for epimerisation pattern.  
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54 CONCLUSIONS  
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3 In the present study we have constructed a library of mutant mannuronan C-5 epimerases by  
4 gene shuffling and error prone PCR. Furthermore, a screening method was developed that  
5 enabled the identification of specific alginate sequences created by the mutant enzymes. By  
6 screening nearly 1000 mutant strains we were able to isolate two epimerases that are more  
7 efficient in introducing G-blocks in polyM than the naturally occurring enzymes, and one of  
8 these apparently acts kinetically different than the G-block former AlgE6. Such mutant  
9 epimerases with new or improved functionalities can be valuable tools in future *in vitro*  
10 design of alginate structures, and especially in manufacturing G-rich alginates of which there  
11 is inadequate supplies in the global alginate market. The results obtained also emphasise the  
12 need for careful design of the screening protocol, in that the AlgEM1 and AlgEM2 did not  
13 display superior properties to AlgE6 in epimerizing an alginate substrate with a complex  
14 composition. For isolation of robust enzymes with an industrial potential for up-grading of  
15 algal alginates the current method can be expanded to screen for enzymes efficient in  
16 epimerizing algal alginates under conditions of e.g. defined pH, temperature, ionic strength  
17 and salinity that are relevant for the actual process.  
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## 38 ASSOCIATED CONTENT

### 39 **Supporting information**

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41 Vectors used and constructed and primers utilized are listed in Table S1 and S2 in Supporting  
42 Information. Results from NMR analysis of polyM epimerized with AlgE4, AlgE6 and the  
43 epimerase mutants are shown in Table S3 and S5. Sequence properties of the A-modules from  
44 epimerase mutants AlgEM1-6 are shown in Table S4. Multiple sequence alignment of  
45 epimerase A-modules from *A. vinelandii* and the mutant A-modules for AlgEM1-6 is shown  
46 in Figure S1. Continuously recorded NMR spectra for epimerization of polyM with AlgEM1-  
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3 R<sub>1</sub>R<sub>2</sub>R<sub>3</sub> are shown in Figure S2. This material is available free of charge via the Internet at  
4  
5 <http://pubs.acs.org>.  
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19 ACKNOWLEDGMENTS

20  
21 The work was supported by The Norwegian Research Council (project 182695-I40;  
22  
23 217708/O10), FMC Biopolymer and AlgiPharma AS.  
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## FIGURE LEGENDS

## FIGURE 1

Degradation of polyM (A), polyMG (B) and LF10/60 (C) with M-lyase (left) and G- or GG-lyase (right) measured by monitoring  $A_{230}$ . Two parallel samples of the alginate substrate (1 mg/ml in MOPS, pH 6.9 with 100 mM NaCl and 1.5 mM  $\text{CaCl}_2$ ) was added M-lyase (0.5 U/ml on polyM) and incubated for 12h with  $A_{230}$  readings every hour. Then G- and GG-lyase (0.2 U/ml on polyG) were added to parallel samples and incubation and  $A_{230}$  reading continued for an additional 12h. Degradation reactions for each sample were performed in 384-well plates in 96 parallels, and the curves shown are representatives of each kind. The standard deviation of the mean for the measurements is below 15 %.

## FIGURE 2

Degradation of polyM epimerised with mutant epimerases AlgEM1-6. Two parallel samples of each were first degraded with M-lyase for 12h (not shown in the figure), and then samples were added G- (circles) and GG-lyase (squares) and incubation and  $A_{230}$  reading continued for additional 12h. The figures show only the  $A_{230}$  measurements up to 8 hour since after that there was no change in absorbance. The reaction conditions and enzyme concentrations used and the experimental uncertainty for the measurements were as described in the legend to Fig. 1.

## FIGURE 3

Continuously recorded NMR spectra showing epimerisation of  $^{13}\text{C}$ -labelled polyM with AlgE6 (A) and mutant enzyme AlgEM1 (B). Substrate (20 mg/ml) and enzyme were mixed and immediately inserted into the NMR instrument before recording of spectra every 15 min. Reactions were performed in MOPS, pH 6.9 with 75 mM NaCl and 2 mM  $\text{CaCl}_2$ . The

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2  
3 position of each of the eight possible triads in the spectra is indicated, and the M or G moiety  
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5 giving rise to the signal is underlined. Arrows indicate increasing reaction times. It should be  
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7 noted that the enzyme reactions were not run to complete epimerisation of the substrate, so  
8  
9 the end composition of the resulting alginates in this experiment is not directly comparable to  
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11 results given in Table S3.  
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16 FIGURE 4

17  
18 Phylogenetic tree displaying the relationship between the wild-type and mutate A-modules in  
19  
20 relation to their function on alginates. Alignment of mutant and wild type protein sequences  
21  
22 was done with ClustalX <sup>37</sup> and visualised with TreeView <sup>38</sup>.  
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27 FIGURE 5

28  
29 Ribbon structure of the A-module from AlgE4 with subsites for the substrate indicated. The  
30  
31 division of the subsites is based on prolongation of the mannuronan trisaccharide bound to A-  
32  
33 module from AlgE4 (Protein Data Bank code 2PYH) in the substrate binding groove. Subsite  
34  
35 +4: Met1-Glu51, +3:Pro52-Ser91, +2: Ala92-Asn123, +1:Gly124-156+Asp178, -1:Thr157-  
36  
37 Asp178+Leu228, -2:Tyr179-Leu228, -3:Glu229-Lys255, -4: Met256-Tyr278, -5:Gly279-  
38  
39 Tyr318, -6:Thr319-Arg343, -7:Asn344. The structures were visualized and analyzed with  
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41 PyMol <sup>36</sup>.  
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50 FIGURE 6

51  
52 Relative frequencies of  $F_G$ ,  $F_{GGG}$  and  $F_{MGM}$  obtained by epimerisation of polyM with mutant  
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54 enzyme AlgEM1 and AlgEM1-R<sub>1</sub>R<sub>2</sub>R<sub>3</sub> i.e. A-module from AlgEM1 and R-modules from  
55  
56 AlgE6 (A). Corresponding results for AlgEM2 and AlgEM2-R<sub>1</sub>R<sub>2</sub>R<sub>3</sub> (B). Epimerisation was  
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3 performed with polyM (10 mg) and enzyme (0.2 mg) in MOPS, pH 6.9 with 100 mM NaCl  
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5 and 1.5 mM CaCl<sub>2</sub>.  
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10 FIGURE 7

11 View of the active site with substrate bound (PDB code: 2PYH) and <sup>13</sup>C NMR spectra for  
12  
13 end-point products from the epimerization reaction. (A) The bound mannuronan trisaccharide  
14  
15 (only two (M-1 and M-2) of the sugar units are shown on the figure), the catalytic residues  
16  
17 (Tyr149, Asp152, His154, and, Asp 178) and ionic pair (Lys117, Asp119) are shown in stick  
18  
19 representation. The ionic pair is involved in the coordinate of the carboxyl group on the  
20  
21 mannuronan at subsite +1. The structure was visualized with PyMol <sup>36</sup>. (B) End-point  
22  
23 products as a result of epimerization with the GG-block forming epimerase AlgE6. (C) End-  
24  
25 point products as a result of epimerization use mutant epimerase AlgEM3. This clearly shows  
26  
27 that the mutant epimerase AlgEM3 is not able to form more then only GG-block and not  
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29 polyG and fill in a G in a GMG sequence.  
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FIGURE 1

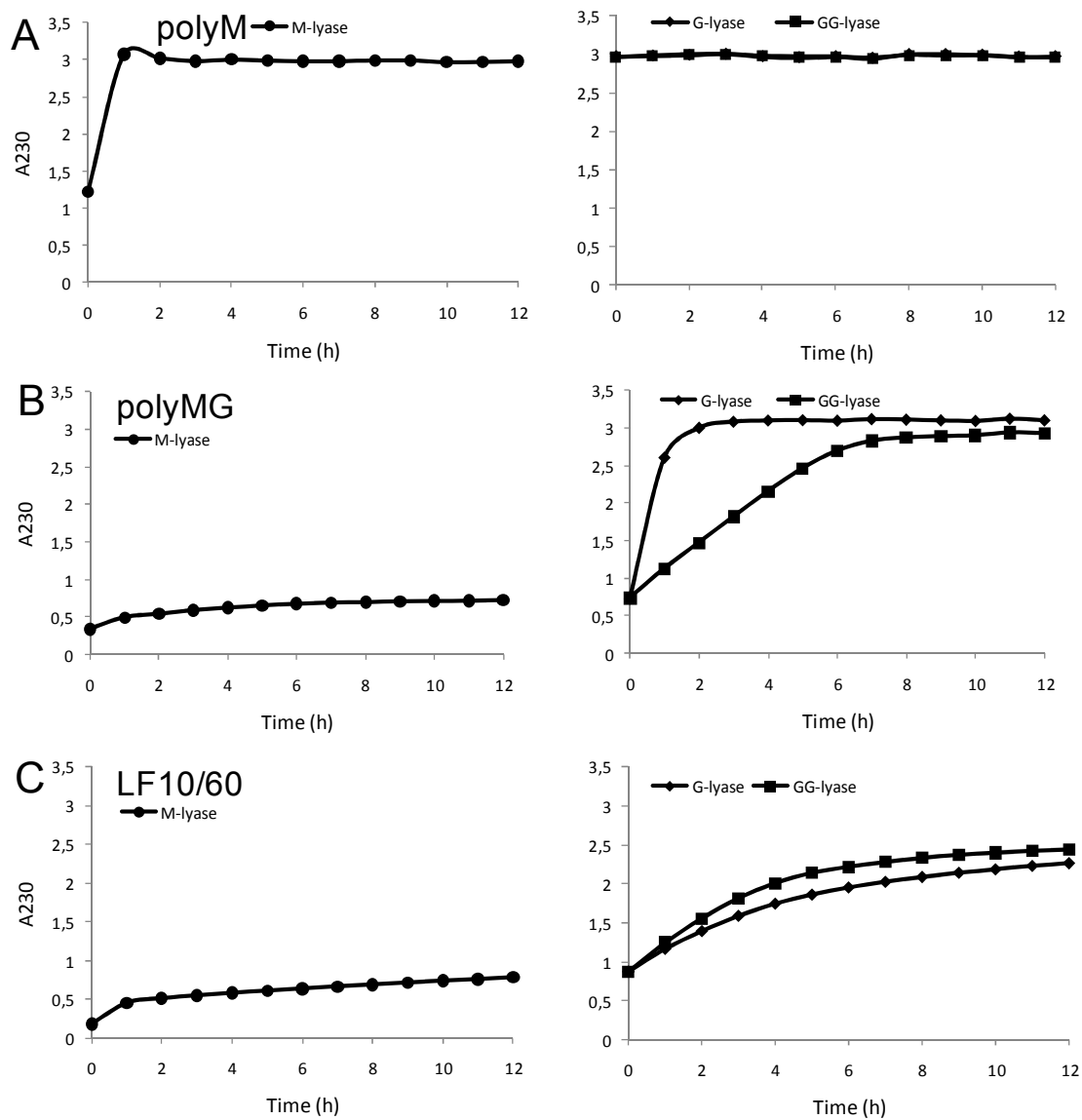


FIGURE 2

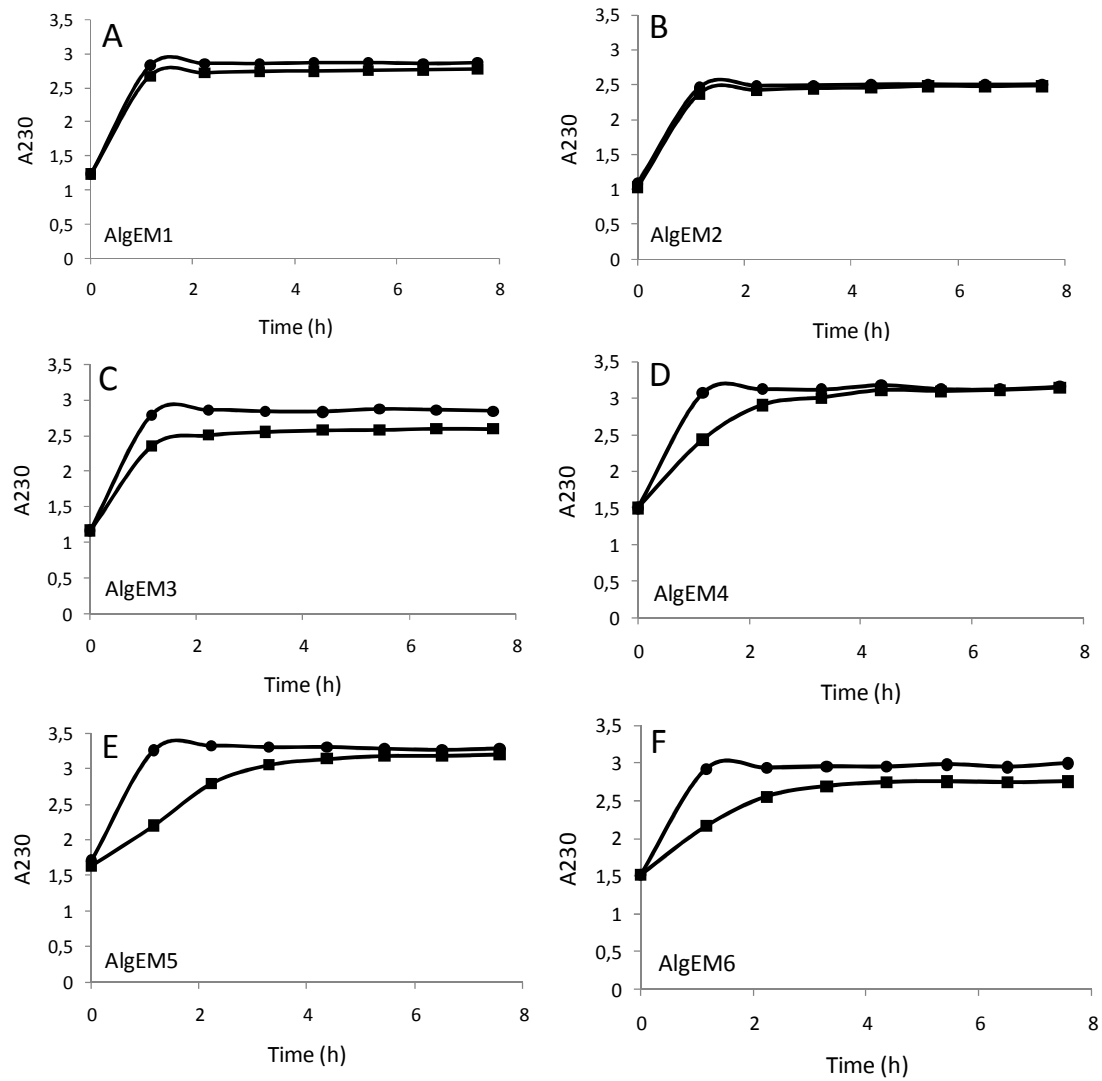




FIGURE 3

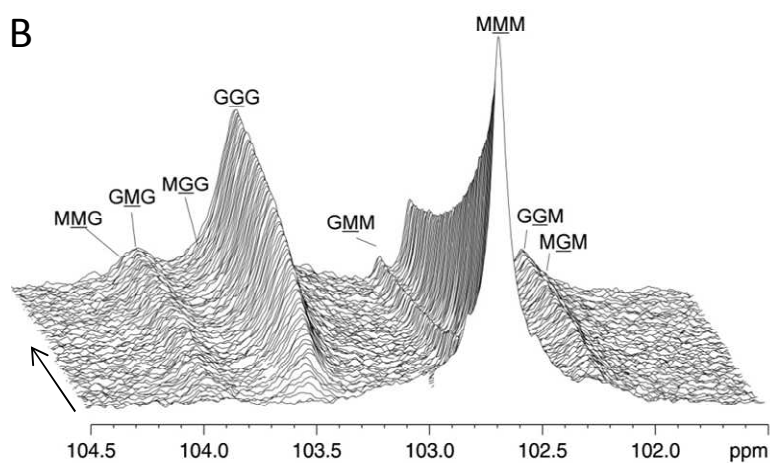
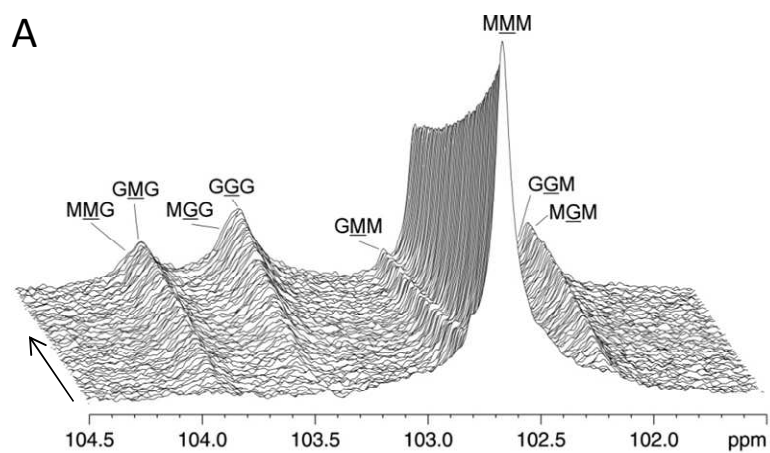
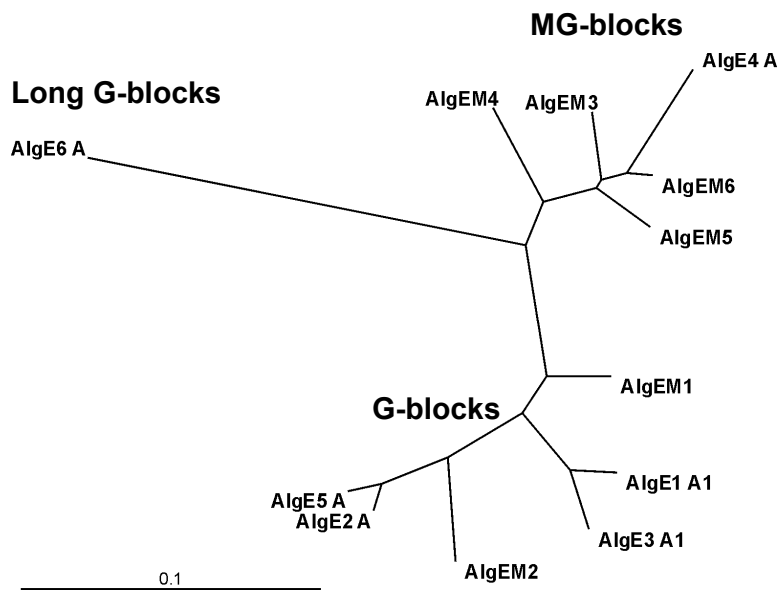


FIGURE 4



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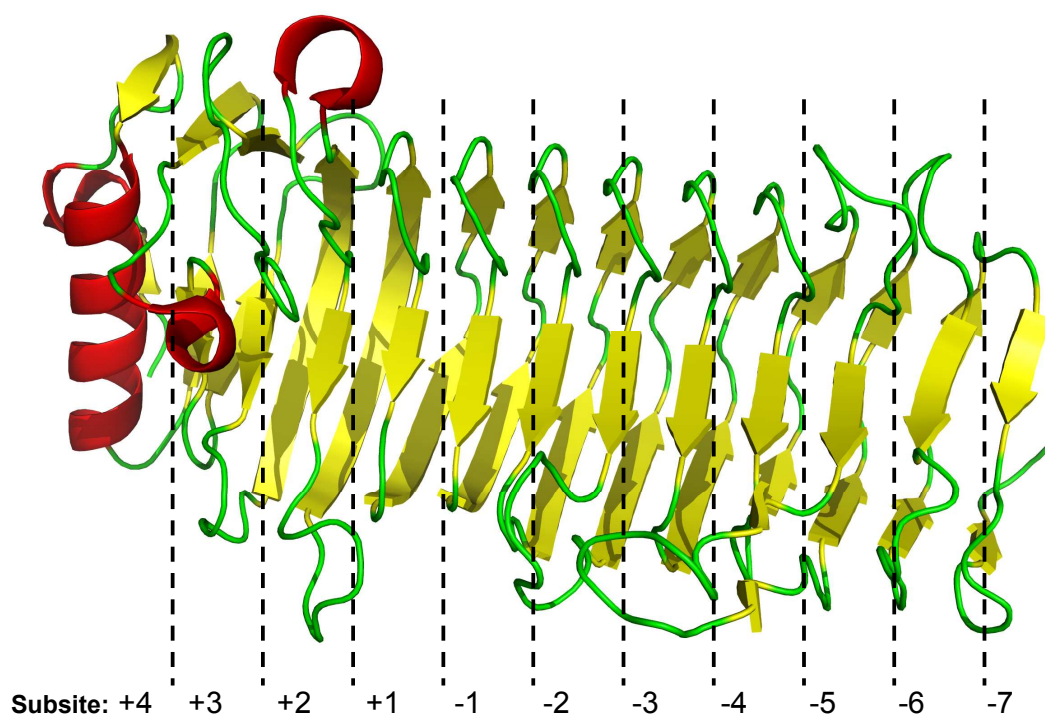


FIGURE 6

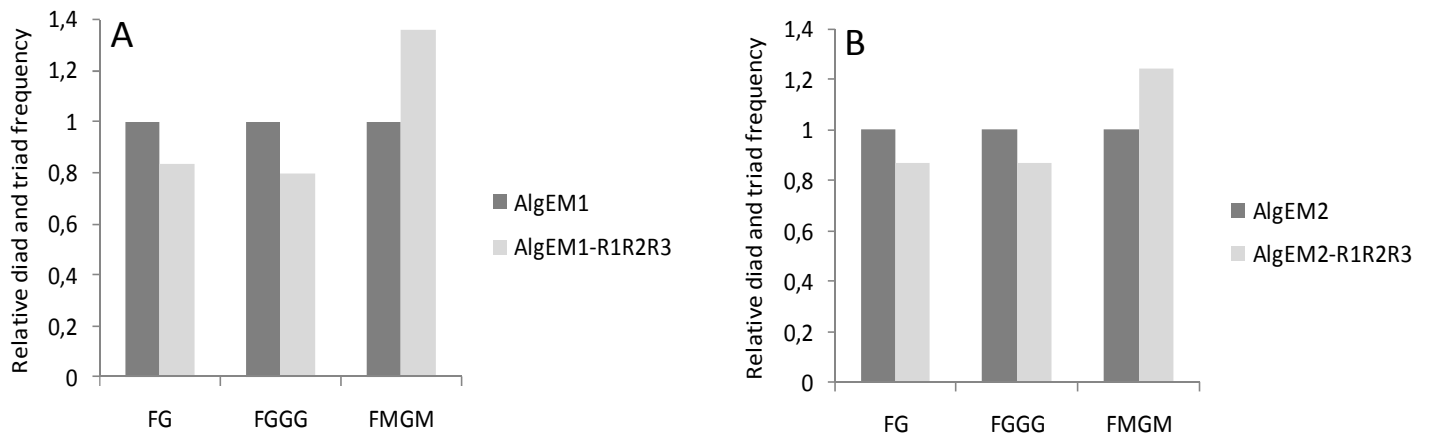
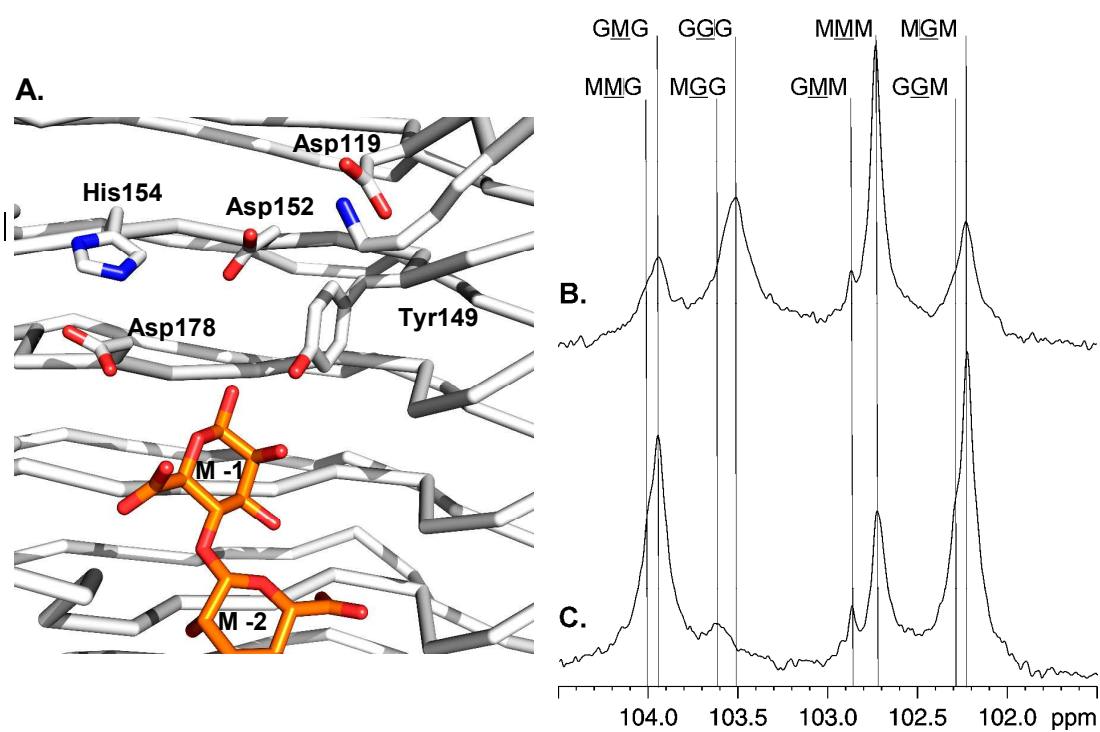


FIGURE 7



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3 For Table of Contents Use Only (TOC)

4  
5 **Mannuronan C-5 epimerases suited for tailoring of specific alginate structures obtained by high**  
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7 **throughput screening of an epimerase mutant library**

8  
9 Anne Tøndervik, Geir Klinkenberg, Finn L. Aachmann, Britt Iren Glærum Svanem, Helga Ertesvåg,

10  
11 Trond E. Ellingsen, Svein Valla, Gudmund Skjåk-Bræk and Håvard Sletta

