

Methods of Pore Pressure Detection from Real-time Drilling Data

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Summary

The knowledge of formation pore pressure, and how it changes throughout the length of a well, is crucial in terms of maintaining control of the wellbore. Failure to recognize deviations from the expected pressures can lead to problems and instabilities, which increases drilling costs. A worst case scenario may lead to loss of an entire well section. Thus maintaining a real-time knowledge of the formation pore pressure is beneficial regarding both the cost and the safety of a drilling operation.

In this thesis multiple methods of pore pressure detection have been implemented in a Matlab program, which is used for testing with recorded real-time drilling data of a well, provided by IPT. The methods chosen were the Zamora and Eaton methods, both based on utilization of the d_c-exponent, and the Bourgoyne-Young drilling model. The program has calculated pore pressure gradients based on each of these methods. In turn these results have been compared with the pore pressure presented in a final well report provided alongside the drilling data. This forms a basis for evaluation of each methods accuracy and applicability with use of this kind of drilling data.

The results show that all three methods are able to produce a pore pressure gradient which is partly in compliance with the values provided in the final well report. However, the accuracy of the calculated results is not sufficient to be used to detect pore pressure with the desired precision. This may in part be caused by a lack of gamma ray data, which would have provided a more reliable selection of data. The addition of gamma ray as an input parameter should be of priority in any future developments. The most accurate result was calculated using the Bourgoyne-Young drilling model.

i

Sammendrag

Kunnskap om poretrykket i sedimentære formasjoner, og hvordan dette endres nedover i grunnen, er helt sentralt for å kunne kontrollere brønnen. Dersom ikke variasjoner forventet trykk oppdages kan det forårsake flere problemer, som igjen vil øke kostnadene knyttet til å bore brønnen. I verste fall vil dette kunne føre til tap av hele brønnseksjoner. Som følge av dette er å opprettholde sanntids kjennskap til trykket i formasjonen meget gunstig, både med tanke på kostnadene og sikkerheten knyttet til boreoperasjoner.

I denne oppgaven er flere metoder for bestemmelse av boretrykk implementert i et Matlabprogram, som igjen er benyttet for testing på lagrede sanntids boredata fra en brønnoperasjon. Metodene som ble valgt var Zamora og Eatons metoder, begge basert på bruk av d_c-eksponenten, og den matematiske boremodellen til Bourgoyne og Young. Programmet har beregnet en poretrykksgradient basert på hver av disse metodene. Disse er deretter sammenlignet med gradienten som ble presentert brønnens sluttrapport. Denne sammenligningen danner en basis for å vurdere hver av metodenes presisjon.

Resultatene viser at alle de benyttede metodene er i stand til å beregne en poretrykksgradient som til en viss grad er i samsvar med den oppgitte. Det er likevel et såpass betydelig avvik enkelte steder, at man ikke kan si at ønsket presjon for trykkberegningene er oppnådd. Dette kan til en viss grad skyldes manglende verdier fra gammastrålingslogger, som kunne ha gitt en bedre utvelgelse av data for bergegingene. Dersom programmet skal videreutvikles bør disse verdiene inkluderes. Det beste resultatet ble oppnådd ved bruk av Bourgoyne og Youngs matematiske modell for boring.

Preface

This Master's thesis was written at the Department of Petroleum Engineering and Applied Geophysics at the Norwegian University of Science and Technology, NTNU.

I would like to thank my academic supervisor, Associate Professor Pål Skalle, for his advice and guidance throughout the process. In addition I would like to thank IPT and Statoil for providing the real-time drilling data that have been used for the testing and analysis performed in this thesis.

The author of this work hereby declares that the work in this thesis is made independently and in accordance to the rules set down by Examination regulations at the Norwegian University of Science and Technology (NTNU), Trondheim.

Sindre Stunes, Trondheim 2012

Table of Contents

S	ummary	i
S	ammendra	g iii
Ρ	reface	v
Т	able of Con	tents1
Li	ist of figure	s5
Li	ist of tables	5
1	Introdu	ction7
2	Publishe	ed material8
	2.1 Abr	ormal pore pressure8
	2.2 Me	thods of pore pressure detection9
	2.2.1	d _c -exponent9
	2.2.2	Zamora's method10
	2.2.3	Eaton's method11
	2.2.4	Bourgoyne-Young drilling model12
	2.2.5	Method for all sedimentary lithologies14
	2.3 Para	ameters influencing drilling performance14
	2.3.1	Lithology
	2.3.2	Differential pressure15
	2.3.3	Drilling bits15
3	The wel	l and provided data16
	3.1 Lith	ology
	3.1.1	Nordland Group17
	3.1.2	Hordaland Group17
	3.1.3	Rogaland Group18

	3.:	1.4	Shetland Group18	8
	3.2	Pre	ssure gradients	8
	3.2	2.1	Normal pressure gradient20	0
4	De	evelop	oment of on-line tool for pore pressure detection22	1
	4.1	The	e models to be tested22	1
	4.:	1.1	d _c -exponent methods22	1
	4.:	1.2	Bourgoyne-Young drilling model22	2
	4.2	Imp	porting field data23	3
	4.3	Flov	wchart24	4
	4.3	3.1	Calculation of ROP data2	5
	4.3	3.2	Removal of unwanted data points25	5
	4.3	3.3	Averaging the data and creating depth interval between data points	6
	4.3	3.4	Calculating the standard deviation26	6
5	Re	sults	from data analysis27	7
	5.1	Prir	ntout of input parameters27	7
	5.2	1.1	Printout of RPM, WOB and ROP27	7
	5.2	1.2	Mud weight and ECD28	8
	5.2	d _c -e	exponent trend line	0
	5.3	Zan	nora pressure estimation	2
	5.4	Eat	on pressure estimation	4
	5.5	Βοι	argoyne-Young pressure estimation	6
	5.6	Sta	ndard deviations	8
6	Di	scussi	ion	9
	6.1	We	aknesses and limitations	9
	6.3	1.1	General	9
	6.3	1.2	d _c -exponent methods	0

	6.1	.3	Bourgoyne-Young drilling model	41
	6.2	Fut	ure improvements	42
7	Со	nclus	ion	43
Nc	omeno	clatu	re	44
Re	feren	ces		45
Ар	pend	ices .		47
A	Ad	ditio	nal result plots	48
	A.1	Fiel	d data	48
	A.1	1	RPM	48
	A.1	2	WOB	50
	A.1	3	ROP	52
	A.1	4	Mud weight and ECD	54
	A.2	d _c -e	exponent	55
	A.3	Zan	nora's method	59
	A.4	Eate	on's method	63
	A.5	Bou	irgoyne-Young drilling model	67
	A.5	5.1	Drillability	67
	A.5	5.2	Pressure gradient	69
	A.6	Stai	ndard deviation	70
В	Ma	itlab	Code	73
	B.1	Mai	in script	73
	B.2	Imp	ort functions	77
	B.2	.1	Function for importing drilling data	77
	B.2	.2	Import of excel data	79
	B.3	Dat	a processing functions	80
	B.3	.1	Function to align data	80

В.	3.2	Function for ROP calculation	. 81
В.	3.3	Function for selection of data	. 82
В.	3.4	Function to average multiple data points	. 86
В.	3.5	Function to create depth interval between data points	. 87
B.4	Calc	culation functions	. 89
В.4	4.1	Function to create d _c -trend line coefficients	. 89
В.4	4.2	Function to calculate d _c -exponent	. 90
В.4	4.3	Function to calculate pore pressure gradient from Eaton's method	. 91
В.4	4.4	Function to calculate pore pressure gradient from Zamora's method	. 91
В.4	4.5	Function to calculate factors of Bourgoyne-Young equation	. 92
В.4	4.6	Function to calculate linear drillability trend for a desired interval	. 93
В.4	4.7	Function to calculate linear drillability trend for each separate lithology	. 94
В.4	4.8	Function to calculate pressure gradients from Bourgoyne-Young equation	. 98
В.4	4.9	Function to calculate standard deviation	. 99
B.5	Out	put functions1	100
В.	5.1	Various plot functions1	100
В.	5.2	Function to plot standard deviation1	101

List of figures

Figure 3.1: Wells in the same area	. 16
Figure 3.2: Pressure gradients from the final well report	. 19
Figure 3.3: Pressure gradients imported to excel from	. 20
Figure 4.1: Flowchart for the main program	. 24
Figure 5.1: Comparison of mud weight parameter of different data sources	. 29
Figure 5.2: d _c -exponent plot from Matlab program	. 31
Figure 5.3: Zamora pressure gradient	. 33
Figure 5.4: Eaton pressure gradient	. 35
Figure 5.5: Bourgoyne-Young pressure gradient	. 37

List of tables

Table 2-1: Average values of Bourgoyne-Young drilling coefficients	13
Table 3-1: The casing intervals of the well	16
Table 3-2: The different lithological formations of the well	
Table 5-1: The slopes of the different d _c -exponent trend lines	
Table 5-2: Standard deviation	

1 Introduction

Knowledge of the pore pressure in the various zones is critical in terms of controlling the process while drilling a well. Bottom-hole pressure deviating from the expected, or normal, pressure gradients may cause various problems and instabilities. Kicks and loss of control of the well are the most critical problems that may occur, and can lead to a blowout or loss of the section if not handled properly. Even when the problems are properly handled, such events still require valuable time for restoring the situation back to normal, thus increasing the cost of drilling. Ideally, maintaining a real-time knowledge of the formation pressure may minimize the occurrence of some of the events, making drilling more efficient. Such knowledge may serve as an early kick-warning tool and will lead to avoidance or minimized occurrence of kick incidents. The efficiency of most well control actions rely on applying the proper measures as quickly as possible after the initiation of the event.

Availability of real-time data from drilling projects show increasing trend caused by new technology and better data processing capabilities. The purpose of this thesis is to analyze real-time data acquired from a previous well, trying to detect the pore pressure in the formation as drilling progresses. In order to accomplish this, a number of methods for estimation of pore pressure will be implemented in a Matlab program.

A data package containing recorded real-time data from two North Sea wells has been provided by IPT. These data will provide a foundation for testing and evaluation of the chosen methods, and their implementation in the program to be created. The results produced by each method will be compared both with respect to each other, but also compared with the results presented by the operating company in a final well report. This will yield a good foundation for identification of the most suitable method of pore pressure detection, as well as for evaluation of the accuracy of the methods.

This thesis is a continuation and expansion of a student project written in the fall of 2011. The project utilized the d_c -exponent plot in order to estimate at which depth a pore pressure increase occurred. As this is deemed relevant also in this thesis, certain parts of the previous project have been incorporated here.

7

2 Published material

2.1 Abnormal pore pressure

The majority of this sub chapter is copied from a previous project (Stunes, 2011).

Formation pore pressure is divided into the three categories *normal, abnormal* and *subnormal* formation pressure. The term normal formation pressure describes the situation where formation pressure is approximately equal to the theoretical hydrostatic pressure of a given vertical depth. Abnormal and subnormal formation pressures represent pressures of respectively higher or lower values than this normal situation (Bourgoyne et.al., 1986). In the North Sea the normal formation pressure gradient is considered to be 0.452 psi/ft, or 1.044 kg/m³ when presented as an equivalent water density (Bourgoyne et.al., 1986).

Abnormal formation pressures are found in many sedimentary basins in the world, and can have different origins. Common to all mechanisms providing overpressure is the requirement of a seal to contain the higher pressure values. Five main mechanisms of overpressure can be listed as the following (Yassir & Bell, 1996):

- Rapid loading and undercompaction, where a seal prohibits the dissipation of pore fluids as the sediments are buried and compacted. This will result in an abnormally high pore pressure compared with the burial depth, increasing with the amount of load provided by overlying sediments, as long as the seal stay intact.
- Tectonical movements and shear deformations may create overpressures in originally normal pressured zones.
- In clay rich sediments, where a transformation of montmorillonite to illite takes place, this chemical reaction will release previous intermolecular water as pore water, providing overpressure to the sediments.
- Hydrocarbon generation can lead to overpressure, as a biochemical process in deposited organic materials is capable of producing substantial volumes of methane gas.
- If completely isolated, and the volume of the sediments are kept constant, increasing temperature with increased burial depth may also cause abnormal formation pressures.

2.2 Methods of pore pressure detection

Methods of evaluating abnormal pore pressures are separated in two categories, prediction methods and detection methods. The prediction methods normally use data obtained from seismic surveys, offset well logs and well history. Detection methods traditionally utilize drilling parameters and well log information obtained during the actual drilling of a well (Yoshida, 1996). This chapter will present some of the methods that are used for pore pressure detection.

2.2.1 d_c-exponent

The majority of this sub chapter is copied from a previous project (Stunes, 2011).

The d_c-exponent method for analyzing formation pore pressure was proposed by Jorden and Shirley in 1966 (Bourgoyne et.al., 1986). This was an attempt to normalize the rate of penetration (ROP) from the Bingham drilling model, with respect to the parameters weight on bit (WOB), rotary speed (RPM) and bit diameter (d_{bit}). The purpose was to investigate the proposed relationship between the rate of penetration, and the differential pressure existing between the formation pore pressure and the hydrostatic pressure column in the wellbore (Jorden & Shirley, 1966). The knowledge of this relationship would make it possible to predict changes in the pore pressure with respect to the obtained drilling data. Starting with the Bingham drilling model, this resulted in the calculation of a d-exponent, as shown in the equations below (Bourgoyne et.al., 1986):

$$ROP = K \times RPM \left(\frac{WOB}{d_{bit}}\right)^d$$
(2.1)

Rearranged by Jorden & Shirley (Jorden & Shirley, 1966):

$$d = \frac{\log\left(\frac{ROP}{60 RPM}\right)}{\log\left(\frac{12 WOB}{10^3 d_{bit}}\right)}$$
(2.2)

In the latter equation the term K, representing the formation drillability factor of the Bingham drilling equation (2.1) has been given a constant value. This is done assuming the variations in rock properties of the formations to be drilled will be negligible (Bourgoyne et.al., 1986).

The d-exponent equation (2.2) can then be utilized to identify when entering a transition zone going from a normal pressured zone and into an abnormal pressured zone (Bourgoyne et.al., 1986). This is done by acquiring data from formations assumed to have a normal pressure gradient, thus creating a plot showing the d-exponent versus the drilling depth under such conditions. For these formations this plot will typically show an increase of the d-exponent with increasing depth. In formations with abnormal pore pressures, the increased rate of penetration would diminish the increase of the d-exponent, and in some cases also reverse the trend, making the exponent decrease with increasing depth (Bourgoyne et.al., 1986). Comparison of such data would then be used as information as to at which depth the drilling is entering formation zone containing a higher pore pressure.

To be able to also include changes of the mud density to the model, the following equation was proposed, yielding a d_c -exponent corrected with respect to the relationship between the normal pressure gradient and the hydrostatic mud column gradient (Rehm & McClendon, 1971):

$$d_c = d \; \frac{\rho_{normal}}{\rho_{mud}} \tag{2.3}$$

2.2.2 Zamora's method

In 1972 Zamora proposed that an empirical relation between the d_c -exponent and the pore pressure gradient would be the following (Bourgoyne et.al., 1986):

$$\rho_{pore} = \rho_{normal} \left(\frac{d_{c,normal}}{d_c} \right) \tag{2.4}$$

This was based on using overlay techniques comparing a trend line, created from drilling logs recorded in normal pressured zones, with data from over pressured zones. Zamora recommended using a semi-logarithmic plot, with logarithmic scale for the d_c-exponent, when creating the trend line. The trend lines created was reported not to vary significantly with location or geological age.

2.2.3 Eaton's method

A pressure detection method based on different well logs was presented by Eaton in 1975, where the log results of acoustic velocity, resistivity or d_c -exponent would be used to quantify the formation pore pressure. The method is an improvement of Hottman and Johnson's method of equivalent depth, proposed in 1965. The methods both rely on the widely accepted assumption that overburden pressure is dependent on pore pressure and effective vertical stress, as shown in Terzaghi's equation of 1948 (Eaton, 1975):

$$p_{pore} = p_{overburden} - \sigma_{vertical} \tag{2.5}$$

Originally based only on acoustic velocity and resistivity, it was shown that the d_c -exponent plots would correspond to the resistivity logs of shales, thus enabling the method to be applicable also for use with the d_c -exponent (Eaton, 1975). Eaton's equations are as follows:

$$\rho_{pore} = \rho_{pore} - \left(\left(\rho_{ovb} - \rho_{normal} \right) \left(\frac{\Delta t_{normal}}{\Delta t} \right)^3 \right)$$
(2.6)

$$\rho_{pore} = \rho_{pore} - \left(\left(\rho_{ovb} - \rho_{normal} \right) \left(\frac{R}{R_{normal}} \right)^{1,2} \right)$$
(2.7)

$$\rho_{pore} = \rho_{pore} - \left(\left(\rho_{ovb} - \rho_{normal} \right) \left(\frac{d_c}{d_{c,normal}} \right)^{1,2} \right)$$
(2.8)

Regardless of which log data to be used for the pressure estimation, they all rely on creating a trend line based on data from a formation with a normal pressure regime, in the addition to knowledge of the overburden pressure gradient and normal pore pressure gradients of the area.

2.2.4 Bourgoyne-Young drilling model

The Bourgoyne-Young drilling model is one of the most comprehensive models used to calculate penetration rate when using rolling cutter bits. It can be used for pore pressure detection, and also various drilling optimization calculations. It consists of eight functions each considering a different drilling variable influencing the ROP (Bourgoyne et.al., 1986):

$$ROP = (f_1) (f_2) (f_3) (f_4) \dots (f_8)$$
(2.9)

Where:

$$f_1 = e^{2,303 a_1} \tag{2.9a}$$

$$f_2 = e^{2,303 a_2 (10.000 - D)}$$
(2.9b)

$$f_3 = e^{2,303 a_3 D^{0,69}(\rho_{pore} - 9,0)}$$
(2.9c)

$$f_4 = e^{2,303 a_4 D (\rho_{pore} - \rho_{ecd})}$$
(2.9d)

$$f_{5} = \left(\frac{\left(\frac{WOB}{d_{bit}}\right) - \left(\frac{WOB}{d_{bit}}\right)_{t}}{4 - \left(\frac{WOB}{d_{bit}}\right)_{t}}\right)^{a_{5}}$$
(2.9e)

$$f_6 = \left(\frac{ROP}{60}\right)^{a_7} \tag{2.9f}$$

$$f_7 = e^{-a_7 h}$$
 (2.9g)

$$f_8 = \left(\frac{F_j}{1.000}\right)^{a_8}$$
(2.9h)

Here, f_1 , often referred to as drillability, mainly represents the effect on penetration rate that is composed from the combination formation strength and bit type. However it also takes in effects of mud type and solids content etc., effects that are not included in any of the other factors (Bourgoyne et.al., 1986).

The factors f_2 and f_3 model the effect of compaction, with f_2 taking in the rock strength increase effect from normal compaction, whilst f_3 model undercompaction in abnormally

pressurized zones. The effect of overbalance within the wellbore is modeled by f_4 (Bourgoyne et.al., 1986).

Weight on bit effects is modeled with the function f_5 . This function includes a threshold weight on bit factor, i.e. the minimum weight that has to be applied to the bit in order for it to be able to produce cuttings. In soft formations this threshold factor is often neglected. The rotation speed of the drillstring is modeled with f_6 . Both f_5 and f_6 are created so that their product should be close to the value 1 under normal drilling conditions (Bourgoyne et.al., 1986).

The functions of f_7 and f_8 model the effect of bit tooth wear and bit hydraulics respectively, with the latter having the jet impact force as its chosen parameter of interest. For f_7 , when using tungsten carbide insert bits this effect is often negligible (Bourgoyne et.al., 1986).

2.2.4.1 Drilling constants

The various functions of the Bourgoyne-Young drilling model utilizes several constants, denoted a_1 to a_8 , to adapt the model with the specific formation that is to be drilled. These constants have to be estimated from previous drilling data. Bourgoyne and Young proposed using a multiple regression analysis of detailed drilling data in order to obtain these values (Bourgoyne, 1974). The result of such an analysis is presented in table Table 2-1.

Table 2-1: Average values of Bourgoyne-Young drilling coefficients, from shale formation
in the U.S. Gulf of Mexico area (Bourgoyne et.al., 1986)

Regression	Average
coefficient	value
a2	0,000090
a3	0,000100
a4	0,000035
a5	0,9
аб	0,5
а7	0,3
a8	0,4

2.2.5 Method for all sedimentary lithologies

The traditional models of pore pressure are limited to use in shale formations. In order to also be able to estimate pore pressure in formations of other sedimentary lithologies, a new method of quantifying the Terzaghi effective stress law (Equation 2.5) have been proposed. This method is based on use of data from gamma ray logs and porosity data, the latter obtained either from resistivity logs or from γ - γ density sensor logs (Holbrook, 1995).

The log data is used to calculate two compaction coefficients, which in turn is used to determine the maximum effective stress load that a sedimentary formation has borne. Combined with a good estimate of the overburden pressure, these are used to calculate the pore pressure by use of the effective stress law. The petrophysical data needed may be acquired from either wireline logging or MWD tools in the drillstring. When continuous log data is present, the formation pore pressure may be calculated for the complete interval of a well where multiple types of sedimentary lithologies are present. The method have been successfully tested by case studies performed in the North Sea (Holbrook, 1995).

2.3 Parameters influencing drilling performance

The majority of this sub chapter is copied from a previous project (Stunes, 2011).

The rate of penetration as a measure of drilling performance is influenced by a number of parameters. The most important factors have been recognized to include formation characteristics, differential pressure, properties of the drilling fluid, and various bit characteristics (Bourgoyne et.al., 1986).

2.3.1 Lithology

The characteristics of the formation that is being drilled into will have a significant influence on the drilling rate. The most important factor is the elastic limit, and the shear strength provided by the Mohr failure criteria. Other factors are the permeability of the formation, and whether the mineral composition of the rock consists of hard or soft minerals (Bourgoyne et.al., 1986).

2.3.2 Differential pressure

The differential pressure between the wellbore is acting on the chips formed beneath the drill bit, influencing the efficiency of their removal. In an overbalanced drilling situation, i.e. where the hydrostatic mud column of the well exceeds the formation pore pressure, this influence is observed as a chip hold down effect, making the removal of cuttings more demanding, and thus reducing the ROP (Bourgoyne et.al., 1986).

As the drilling progresses into higher pressured formation zones, this hold down effect will diminish as a result of a reduction of the overbalance of the well. This can be observed in logs as an increased ROP (Bourgoyne et.al., 1986). These effects have been verified through field studies, also stating that the sensitivity of the relationship between ROP and differential pressure is increased with the weight applied on the bit (Vidrine & Benit, 1967)

2.3.3 Drilling bits

The bit characteristics influencing ROP includes the type of bit, bit tooth wear and bit hydraulics. Also the operating conditions of the bit, i.e. the RPM and weight applied to the bit have a major influence on the ROP (Bourgoyne et.al., 1986).

The main types of drilling bits are the rolling cutter bits and diamond/PDC bits, which yield a different performance dependent on which type of formation being drilled. For rolling cone bits, the tooth length and cone offset angle are factors determining the aggressiveness of the bit. As drilling progresses wear on the bit teeth will change the bit performance, and tends to decrease the ROP. Bit hydraulics will influence the bit performance as it affects both bottom hole cleaning and cleaning of the bit itself (Bourgoyne et.al., 1986).

15

3 The well and provided data

IPT and Statoil have provided a data package containing real-time recorded drilling data for several wells in the North Sea. The selected well to be used for analysis was intended as an oil producer, with a horizontal wellbore within its reservoir section. Total length of the wellbore was 4399 m RKB, where the true vertical depth at the end of its horizontal section was 1982 m MSL (Statoil, 2007). Table 2-1 presents the different sections of the well.

Table 3-1: The casing intervals of the well, with corresponding depths. The RKB height above water level is 84,1 m. Water depth is 216,9 m (Statoil, 2007)

Section	Bit size	Casing diameter	Measured depth	True vertical depth
#	[in]	[in]	[m RKB]	[m RKB]
1	1.43	32"	301	436
2	24"	20"	1514	1308
3	17 1/2"	13 3/8"	2379	1723
4	12 1/4"	9 5/8"	2787	1906
5	8 1/2"	7"	4399	2066

The selected well is placed in an area of the North Sea where many other wells have been drilled previously. Based on data available from the Norwegian petroleum directorate, Figure 3.1 shows an overview of other wells drilled in the area.



Figure 3.1: Wells in the same area, the selected well is named Well Zero (NPD, 2012).

3.1 Lithology

The wellbore section above the reservoir zone has been constructed within the following

lithological formations found in the North Sea:

Table 3-2: The different lithological formations in which the well has been drilled (Statoi	I,
2007)	

Name	True vertical depth
of formation/group	[m RKB]
Top Nordland Gp. (seabed)	301
Top Utsira Fm.	966
Top sandy Hordaland Gp.	1011
Top sandfree Hordaland Gp.	1366
Top Balder Fm.	1570
Top Lista Fm.	1639
Top Shetland Gp.	1739

3.1.1 Nordland Group

The Nordland group of the North Sea mainly consists of marine claystones. The upper part is dominated by unconsolidated clays and sands. In the Viking Graben area the lower part is assigned to the Utsira formation, which is dominated by fine grained marine sandstones Thickness of the group varies from approximately 1000 – 1700 meters (Norlex, 2012).

3.1.2 Hordaland Group

The lithology of the Hordaland Group in the North Sea consists of marine claystones, with interbedded sandstones at various levels. The sandstones are in general fine grained to medium grained. The thickness of the group varies, from a few hundred meters in the northern Viking Graben, to a maximum of 1300 meters in the southern part of the basin (Norlex, 2012).

3.1.3 Rogaland Group

Both the Balder and Lista formations are part of the Rogaland Group in the North Sea. The group generally consists of mudstones and shales, but has also layers of sandstones which may vary in geographical distribution. The thickness varies greatly, from approximately 1000 meters to below 50 meters in some locations (Norlex, 2012).

3.1.4 Shetland Group

The Shetland Group mainly consists of various chalk facies like limestones and marls, but does also have elements consisting of calcareous shales and mudstones. The group thickness ranges from 1000 – 2000 meters in graben areas (Norlex, 2012).

3.2 Pressure gradients

The final well report contains a plot of pressure gradient development throughout the length of the wellbore. Figure 3.2 presents relevant gradients of both formation pore pressure, mud weight and overburden pressure.

Pore pressure can be observed to increase more rapidly than an assumed normal pressure increase from a depth of 1400 m RKB. Also, a high pressured zone, with a reported pore pressure gradient of 1,74 SG, is seen when penetrating the top of the Shetland formation. This section is reported to have been drilled using managed pressure drilling techniques, rather than conventional overbalanced drilling (Statoil, 2007).



Figure 3.2: Pressure gradients from the final well report (Statoil, 2007).

3.2.1 Normal pressure gradient

Figure 3.3 shows the some of the pressure gradients of Figure 3.2 the way they have been imported to an Excel file. In addition, a normal pressure gradient has been calculated, assumed to be a hydrostatic water column. It is based on the water density assumed to be 1,044 kg/l for the North Sea (Bourgoyne et.al., 1986), and have been corrected for the RKB height. When compared to the reported pore pressure gradient of the upper well section, the calculated normal curve is observed to have lower values. For the calculations performed by the Matlab program, a corrected curve will be used.



Figure 3.3: Pressure gradients imported to excel from Figure 3.1, in addition to a calculated normal pressure gradient adjusted to fit reported pore pressure of the upper section of the well.

4 Development of on-line tool for pore pressure detection

4.1 The models to be tested

The Matlab program that has been created will utilize available drilling data from the selected well to create pore pressure gradients. The pore pressure gradients will be calculated using three different methods, to provide improved evaluation. The methods selected for testing is:

- Zamora's method
- Eaton's method
- The Bourgoyne-Young drilling model

The two first are both based on use of the d_c -exponent method, presented in section 2.2.1. The choice of methods is based on which drilling parameters that have been made available. Even if this experiment is conducted upon pre-recorded drilling data, it will try to replicate a process that can be performed in real-time, making it viable as a method of pressure detection, not prediction.

4.1.1 d_c-exponent methods

The d_c -exponent is a method to normalize the penetration rate of drilling. As shown in equations 2.2 and 2.3 it utilizes the input parameters RPM, WOB, mud weight and bit diameter in addition to the penetration rate, all of which is made available from the data package.

$$d = \frac{\log \frac{ROP}{60 RPM}}{\log \frac{12 WOB}{10^3 d_{bit}}}$$
(2.2)

Modified with respect to mud weight:

$$d_c = d \; \frac{\rho_{normal}}{\rho_{mud}} \tag{2.3}$$

The program will compute a trend line from the assumed normally pressured zones in the upper section of the well, and then present a plot of this trend line compared to the values computed for the full length of the well. As this method only detects at which depth a

change of pressure occurs, the methods of Zamora and Eaton will be applied in order to quantify values of the pore pressure gradient.

Zamora's method, presented in section 2.2.2:

$$\rho_{pore} = \rho_{normal} \left(\frac{d_{c,normal}}{d_c} \right) \tag{2.4}$$

Eaton's method, presented in section 2.2.3, computed from d_c-exponent:

$$\rho_{pore} = \rho_{pore} - \left(\left(\rho_{ovb} - \rho_{normal} \right) \left(\frac{d_c}{d_{c,normal}} \right)^{1,2} \right)$$
(2.8)

These methods require the normal pressure gradient and the overburden gradient in order to be computed. The normal pressure gradient to be used is the gradient calculated in chapter 3.2.1, adjusted to fit the pressure presented in Figure 3.2. The overburden gradient used in calculations will be based on the values provided in final well report, which have been imported to an Excel file.

4.1.2 Bourgoyne-Young drilling model

The full Bourgoyne-Young equation is presented in section 2.2.4.

With the data made available in the data package and final well report, it will be possible to compute only the factors $f_2 - f_6$. The factors f_7 and f_8 , modeling bit wear effects and bit hydraulics respectively, will be neglected and given value 1. Also the threshold bit weight of f_5 will be assumed to have a value of zero.

As data from surrounding wells and formations is not available, the program will calculate the drillability factor, f_1 , based on the data available for this well. Utilizing a built in Matlab function, a linear approximation will be made, both for the entire length of the well, and for each of the lithological zones presented in section 3.1.

The program will then compute the pore pressure gradient based on the Bourgoyne-Young drilling model, and produce a plot comparing it to the one provided by the final well report.

4.2 Importing field data

The data package provided by IPT contains recorded drilling data, which is stored in the Hierarchical Data Format (HDF5). This format designed to contain large amounts of numerical data. Each file holds the recorded data for a given time interval of the operation, with the different drilling data stored as one-dimensional arrays which can be read separately by a built in read-function in Matlab.

The total data amount in the data package is stored in 100 files, each containing a number of data points in the order of 10⁴. The data have been stored with time as the indexing variable, where every data point in each different array corresponds to the same time. The time difference between each recording is 5 seconds.

The data have been recorded over the total time it takes to create the well. As such, in addition to containing actual drilling data, it holds records from periods where the drilling is at a halt, for instance during tripping or when casing is installed and cemented. To reduce the amount of files and data to be read and processed, the files are manually examined to determine if they contain actual records of drilling before importing data to the Matlab workspace. In the case of the data provided by IPT this evaluation reduced the number of files necessary for processing to 33.

In addition to the files of the data package, the pressure gradients presented in Figure 3.2 have been imported to an Excel file, which in turn will be read by a built in read-function in Matlab. As the Excel data does not contain the same time index as the HDF field data, a separate function will align the two with respect to vertical depth, creating arrays of corresponding length. These gradients will be used both in some of the calculations, and for comparison with the pore pressure estimates.

23

4.3 Flowchart

Figure 4.1 shows a graphical presentation of the data flow and calculations which is implemented in the Matlab program. The full source code is presented in appendix B. Some of the processing steps will be further explained in the following sections.



Figure 4.1: Flowchart for the main program, created to estimate pore pressure in three different ways.

4.3.1 Calculation of ROP data

The majority of this sub chapter is copied from a previous project (Stunes, 2011).

The data package includes calculated ROP-values for the well. Due to uncertainties regarding how these values have been calculated, the program will instead calculate its own values for ROP. This is done to be more certain that the ROP-data used in calculation of the d_c exponent corresponds with the other drilling parameters that are used.

The new ROP values are calculated using a derivative of the block position recorded in the data. The block position data is first averaged for every three data points. Secondly the difference between them is divided with the time interval separating them. This would yield a more accurate measure of the ROP in each point, compared with the recorded data, which seem to be averaged over a larger time interval.

The manner of which these data have been calculated yields negative values for every instance where the block is being pulled up, for instance when the drillstring has a new pipe inserted. The method of computing may also yield some of very high values for the ROP, as it only represent the ROP for one very small time interval. This has to be considered erroneous data, and will be removed with further data processing.

4.3.2 Removal of unwanted data points

The majority of this sub chapter is copied from a previous project (Stunes, 2011).

The data files that are imported to Matlab have been controlled to ensure that they contain actual drilling data. They do however still contain many data points recorded at times where the drilling process have been at a halt, for instance each time a new pipe is installed in the drill string. These data is not wanted for the calculation of the d_c-exponent. Also there may be data points containing unrealistic values which will cause unwanted results, decreasing the quality of the final calculation.

The program will search the data for values of RPM, WOB and ROP which is not within predefined boundaries, and remove these values along with their corresponding entries in the other data arrays.

4.3.3 Averaging the data and creating depth interval between data points

The majority of this sub chapter is copied from a previous project (Stunes, 2011).

In order to improve the readability of the result plot the program will create new data arrays with a predefined vertical depth interval between each data entry. This is accomplished by a loop reading the vertical depth value of a data point, and then checking the following entries until a value with the required depth difference is found.

As a consequence of this method, a substantial amount of data entries will be removed before the final calculation is made. The decision on which data is kept is based entirely on the depth parameter, making the data selection from this process random and uncertain with regards to the quality of data being kept. In order to minimize this risk of error, the program will read multiple data entries and create average values before the depth intervals are made.

4.3.4 Calculating the standard deviation

In order to better be able to evaluate the accuracy of each of the methods used to calculate the formation pore pressure, a value of the standard deviation will be estimated. The function will read the difference between the estimated values created from field data, and the actual pore pressure provided in the final well report. Standard deviation is then calculated, based on the equation (Walpole et.al., 2006):

$$\sigma = \sqrt{\frac{\sum_{i=1}^{n} (X_i - \mu_i)^2}{n}}$$
(4.1)

Here X_i represents the pressure value computed from each respective method tested, and the expected value, μ_i is given the value provided in the final well report.

5 Results from data analysis

This chapter will present the results from data analysis and calculations performed by the Matlab program. It will illustrate how the various functions of the program work, and form a base for evaluating the quality and reliability of the different models of pressure detection that have been applied.

5.1 Printout of input parameters

Most of the graphs described in this section are presented in Appendix A. Appendix A.1 shows the various input parameters used in the pressure calculations of the program. As continuous field data were not available until the depth of 612 m RKB, data points from the upper section of the well is not included. The data from the horizontal reservoir section of the well were removed, as this will not be evaluated, and not be of use when plotted versus vertical depth. Hence maximum depth of the data plots will be 1900 m RKB.

5.1.1 Printout of RPM, WOB and ROP

The figures A-1, A-3 and A-5 present the input parameters RPM, WOB and ROP respectively, as they are used in the upcoming calculations. In order to ensure that only data recorded during actual periods of drilling is included, the following boundaries have been applied, disallowing any data ranging beyond these values:

- 100 250 RPM
- 3 30 tons WOB
- 0 50 m/h ROP

In addition to this, every 54 data points have been averaged, and a 5 m depth interval has been created between each of the plotted values. The effect of these data processing steps can be seen when comparing to figures A-2, A-4 and A-6, where only negative values have been removed, and no data averaging occurs. The 5 m depth interval has been kept to improve readability. The RPM values in figure A-1 are observed mainly to range between approximately a 115 – 225 RPM. The exception is the depth interval from 1300 – 1700 m, where it does not exceed 200 RPM.

The WOB values in figure A-3 are observed mainly to range between approximately 5 - 25 tons. However, there is a significant variation within the data throughout the length of the well. The section around 1200 m and the interval from approximately 1400 - 1500 m separates from the rest of the well, scarcely containing values below the value of 18 tons.

The ROP values in figure A-5 are observed mainly to range between approximately a 3 - 30 m/h. When comparing with figure A-6 the effect of averaging and data boundaries are especially significant for the ROP values, as opposed to WOB and RPM.

In general all the three parameters have quite large variations over fairly small depth intervals, even after the described data processing.

5.1.2 Mud weight and ECD

In Figure 5.1 the mud density from the field data package is compared with the mud weight provided in the final well report. The latter does not contain as many variations as the recorded field data, and it is only plotted until a depth of 1736 m RKB. This is where drilling of the Shetland formation is initiated, using MPD techniques. The two mud weight gradients are observed to correlate, both with respect to the density magnitude and depth.

Figure A-7 shows the development of the mud weight and the effective circulating density, both originating from the field data package. This parameter is included in all drilling models that are to be tested. The difference between mud density and ECD is observed to increase slightly alongside increasing depth.


Figure 5.1: Comparison of mud weight reported in the final well report and the continuously recorded mud weight from the field data package.

5.2 d_c-exponent trend line

Figure 5.2 shows a plot of the calculated d_c -exponent values. The trend line is based on the assumed normal pressured zones in the upper well sections. In this case the basis for trend line creation is 612 - 1150 m RKB.

The values can be observed to have significant variations throughout the length of the plotted data. In terms of deviation from the trend line, a major positive displacement is observed from approximately 1175 – 1300 m RKB. Below 1325 m RKB, a fairly consistent negative displacement is observed, indicating that an abnormal pressured zone is being entered. When comparing this to the reported pore pressure in Figure 3.2, this overpressured zone should not be encountered until approximately 1400 m RKB.

Figures A-8, A-9 and A-10 present plots where a different depth interval has been utilized, which result in variations of the trend line slope. The different slopes, with respect to depth interval for its estimation, are presented in Table 5-1. The differences of the trend line slopes are seen to have significant effect on the depth where deviations from the trend are observed.

Depth interval	Slope	
[m RKB]	[d-units/m]	
612 - <mark>100</mark> 0	0,00048790	
612 - 1050	0,00031261	
612 - 1100	0,00015610	
612 - 1150	0,00019568	
612 - 1200	0,00033643	

Table 5-1: The slopes of the different d_c -exponent trend lines, varying with respect to the depth intervals used as basis for its creation.

Figure A-11 shows a plot where the field data has not been processed with respect to data boundaries or averaging of data.



Figure 5.2: d_c -exponent plot from Matlab program. Trendline is established on basis of assumed normal conditions in the 612 – 1150 m RKB interval.

5.3 Zamora pressure estimation

Figure 5.3 shows a plot of calculated pore pressure gradient, using Zamora's empirical relation. The calculated values are compared with the pore pressure gradient provided in the final well report.

The values can be observed to have significant variations throughout the length of the plotted data. When comparing the estimated values to the assumed real ones, an overall correlation is observed. However, in the interval from 1175 – 1300 m RKB, a significant decrease in the pore pressure gradient is shown. This interval lies within a section of the well that has been identified, in the final well report, as being placed within a sandy member of the Hordaland formation group. Below approximately 1700 m RKB, the estimated values are shown to have a large negative displacement in comparison with the final well report values.

The Figures A-12, A-13 and A-14 present plots where a different depth interval has been utilized for the d_c -exponent. The different trend lines are observed to have an impact on how well the estimated pore pressure gradient values correlate with the values from the final well report.

Figure A-15 shows a plot where the field data has not been processed with respect to data boundaries or averaging of data.



Figure 5.3: Zamora pressure gradient, with d_c -exponent trendline interval of 612 - 1150 m RKB, compared with pore pressure reported by Statoil.

5.4 Eaton pressure estimation

Figure 5.4 shows a plot of calculated pore pressure gradient, using Eaton's method. The calculated values are compared with the pore pressure gradient provided in the final well report.

Compared with the results from use of Zamora's method, the overall data variations are observed to be smaller. However, in the interval from 1175 – 1300 m RKB, a significant decrease in the pore pressure gradient is shown. This is observed to be a larger deviation from the final well report values than with Zamora's method. Also, the estimated values are shown to have a large negative displacement in comparison with the final well report values, starting at a depth of approximately 1580 m RKB.

The Figures A-16, A-17 and A-18 present plots where a different depth interval has been utilized for the d_c -exponent. The different trend lines is observed to have an impact on how well the estimated pore pressure gradient values correlate with the values from the final well report.

Figure A-19 shows a plot where the field data has not been processed with respect to data boundaries or averaging of data.



Figure 5.4: Eaton pressure gradient, with d_c-exponent trendline interval of 612 - 1150 m RKB, compared with pore pressure reported by Statoil.

5.5 Bourgoyne-Young pressure estimation

Figure 5.5 shows a plot of a calculated pore pressure gradient, using the Bourgoyne-Young drilling model. The calculated values are compared with the pore pressure gradient provided in the final well report.

In general, the calculated values of this drilling model are observed to have a good correlation with the values of the final well report. In this case, the overall data variation is reduced below a depth of 1400 m RKB. As with the previous result plots, based on the other estimation methods, a large negative displacement is observed in the depth interval from 1175 – 1300 m RKB. At 1736 m RKB, a line is indicating the top of the Shetland formation, where an increase of the pore pressure is reported in the final well report. This increase may also be seen in the calculated results. However, with the amount of deviations in the data, this cannot be determined to be conclusive.

The drillability factor estimate utilized in Figure 5.5 is presented in figure A-20 of appendix A. Here, a linear regression is performed such that it creates a different drillability trend for each of the lithological zones presented in Table 3-2, found on page 17.

Figure A-22 presents a pore pressure gradient where the drillability factor trend, shown in Figure A-21, is calculated as one continuous linear estimate covering the whole length of the well. The results are observed to deviate more from the reported values than what is seen in Figure 5.5.



Figure 5.5: Bourgoyne-Young pressure gradient compared with pore pressure reported by Statoil.

5.6 Standard deviations

Standard deviations, of the difference between the estimated pressure gradients and the reported pore pressure of the final well report, have been calculated. Results are presented in Table 5-2. As major deviations are observed in the sandy Hordaland Group member, a separate calculation has been made, neglecting this interval.

Table 5-2: Standard deviation calculated from the difference between the calculated pore
pressure gradients and the pore pressure reported by Statoil.

Method of pressure estimate	Full interval	Sandy Hordaland zone neglected
Eaton	0,2466	0,1765
Zamora	0,1947	0,1747
Bourgoyne-Young	0,2205	0,1663
B-Y, zoned drillability	0,1798	0,1071

The lowest value of standard deviation is found using the Bourgoyne-Young drilling model, with the drillability trend estimated separately for each lithology section. This is in compliance with the observations made in the plots previously presented in this chapter.

Figures A-23, A-24 and A-25 of Appendix A.6 present the estimated pressure gradients compared with the reported pore pressure and the calculated standard deviation, indicating how much of the data is within this range.

6 Discussion

This report presents the results from utilizing different models of pressure estimation, as presented in sections 2.2, to analyze real time drilling data recorded from a North Sea well. The intention was to calculate the pore pressure gradient, and compare the results from the different models with values provided in a final well report provided alongside the drilling data. This comparison is observed in sections 5.2 - 5.4, with standard deviation presented in section 5.5. A certain correlation can be observed, but the resulting plots also contain deviations from the trend line, which is not in compliance with the values of the final well report. This indicates that the calculations have uncertainties to be assessed.

6.1 Weaknesses and limitations

The following weaknesses and limitations to the model, data and implementation of the Matlab program can be identified:

6.1.1 General

These general remarks have implications on all the three estimation methods:

- All data values occurring during pipe trip operations, cement squeeze jobs etc. were removed by the use of data boundaries. If these boundaries are not properly designated, it will cause erroneous results in the final calculation of the pressure gradients.
- Data boundaries for selection of drilling data, as well as the creation of average values, may result in a reduction of data quality and accuracy. However, the boundaries selected are assumed to be wide enough not to exclude critical data. To be able to display plots with a desired level of readability, only data points having a depth interval of 5 meters between them have been plotted. The average values that have been created serves to minimize the error of this random selection. The evaluation of the plots presented in this report, without the use of boundaries and average values, are confirming the necessity of these processing steps.

- ROP values of the initial recorded data were calculated by an external party; the drilling company. The data manipulation process is unknown to the present author. As a consequence, the ROP values actually used for d_c-exponent calculation have been the travelling block velocity, which is calculated as a derivative of the block position. We are now confident with the ROP data values.
 - Calculations made by the Matlab program are based upon data from two separate sources; the drilling data package and the final well report. The consistency of these two, especially with respect to the depth parameter, is considered to be very important. The two data sources have been shown to correspond well with each other in Figure 5.1, which enables their simultaneous use in calculations.

6.1.2 d_c-exponent methods

- When utilizing the d_c-exponent method for analyzing the relationship between ROP and formation pore pressure, the drillability of the formation is assumed to have a constant value. No lithology changes are addressed when implementing the model.
 The d_c-methods assume that the trend line is based on data recorded when drilling in normal pressured shale formations. The real-time data provided does not contain gamma ray values, which are needed for identifying such shale sections.
- Both methods utilizing the d_c-exponent are shown to rely on anestimated trend line.
 Variations of the calculated pore pressure gradients, with respect to the selected depth interval used for trend line estimation, is observed. The best result was produced when the trend line interval ended directly above a zone where the d_c-exponent had a significant positive deviation from the trend.
- Choice of bit type and bit wear has an impact on the ROP values of drilling. This may
 not be recognized on a local scale, but rather globally; from the start to the end of
 the section. As the d_c-exponent based methods only takes bit size into account, it is
 possible that such effects are a source of error in the pore pressure estimates.

 Both methods are observed to have significant deviations from the reported pressure in zones drilled in near balance. The d_c-exponent utilizes the effect that bottom hole differential pressure has on the ROP to estimate pore pressure. Using MPD, this differential pressure is kept at a minimum, suggesting that these methods are not viable during MPD.

6.1.3 Bourgoyne-Young drilling model

- The drilling constants used in the calculation of the different factors of the model have been assumed to be equal to values obtained from shale formations in the Gulf of Mexico. These may be applicable also in the shale formations in the North Sea.
 However, the well does also contain zones of sedimentary sandstone, in which it must be assumed that these constants will cause errors.
- The drillability factor have been estimated in two ways, one evaluated in basis of for the whole well section, the other separating the well in intervals based on reported lithology's. Both estimates utilized the pore pressure gradient obtained from the final well report. This had to be done due to lack of drillability data from other wells in the same formations.
- The factors estimating bit tooth wear and bit hydraulics have been neglected in the calculations. However, with the magnitude of the variations over even small depth intervals, which is seen in the results, it is not likely that these will have a major impact. Also, as the drillability factor is estimated from the same well data as the pressure gradient, any effects of bit wear or bit hydraulics may be incorporated within this factor.

6.2 Future improvements

The following issues should be addressed in future development of the tool for pore pressure detection:

- The mathematical functions for removal of unwanted data should be improved, in order to reduce uncertainties regarding data quality. This involves better evaluation of the input parameters, and selection of the data suitable for calculations and trend line estimation. The addition of gamma ray values, providing reliable identification of shale sections, would be particularly beneficial. A preliminary separation of the well into smaller sections for more detailed data analysis is an ad-hoc possibility.
- Type of drilling bit and bit tooth wear are important factors for the ROP. As a first step, these effects should be checked in terms of magnitude/importance for the result. If significant, the effects should be implemented in some way.
- The implementation of the model should be tested for the complete overburden section, and for more than one well.
- The Bourgoyne-Young drilling model should be tested with drilling constants calculated from data of other wells in the same region.
- The quality of the pore pressure gradient provided in the final well report should be evaluated. Which methods that have been utilized for its creation is unknown.
- Matlab is considered to have the necessary functions to be used as a work platform for analyzing real time data. More work on the implementation of the model is required for it to yield the desired accuracy in its result data graphical plots. This includes better functions for selecting data to be used for calculations. Also a separate input file, for manual input of filenames, data boundaries and other values should be implemented, making the use of the program more intuitive.

7 Conclusion

The results of the data analysis performed in this thesis enable us to draw the following conclusions:

- Three methods of pore pressure estimation have been implemented in a Matlab program, to be utilized for calculations based on recorded drilling data. The chosen methods were the Zamora and Eaton methods, based on calculation of the d_c- exponent, and the Bourgoyne-Young drilling model. The implementation has been successful in yielding an estimated pore pressure gradient for all the tested methods.
- All the different mathematical methods of pore pressure estimation that have been evaluated, is observed to yield results that in part is in compliance with those provided in the final well report of the operating company.
- Based on the data available, and the method that data analysis and calculations has been implemented in Matlab, the Bourgoyne-Young drilling model yields more accurate results of pore pressure detection than the d_c-exponent based methods of Zamora and Eaton.
- The raw data from the field data package is not of sufficient quality to provide a basis for calculating the pore pressure gradient. The data requires certain processing and selection to be executed, before being able to produce pore pressure estimates of desired quality.
- To be able to improve the accuracy and reliability of the calculations in the future, the inclusion of gamma ray values in the field data is considered to be most relevant.

Nomenclature

a ₁ -a ₈	-	Constants of the Bourgoyne-Young drilling model
BPOS	-	Block position
d_{bit}	-	Bit diameter
D	-	Depth
ECD	-	Effective circulating density
f ₁ -f ₈	-	Functions of the Bourgoyne-Young drilling model
FWR	-	Final well report
HDF5	-	Hierarchical Data Format
IPT	-	Department of Petroleum Technology and Applied Geophysics
К	-	Drillability
MSL	-	Measured sea level
OVB	-	Overburden
PDC	-	Polycrystalline Diamond Compact
ρ	-	Density
R	-	Resistivity
RKB	-	Rotary kelly bushing
ROP	-	Rate of penetration
RPM	-	Rotations per minute
σ_{vertical}	-	Vertical stress
TVD	-	True vertical depth
WOB	-	Weight on Bit

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Appendices

Appendix A:	Additional result plots
A.1:	Field data
A.2:	d _c -exponent
A.3:	Zamora's method
A.4:	Eaton's method
A.5:	Bourgoyne-Young drilling model
A.6:	Standard deviation

Appendix B:	Matlab code
B.1:	Main script
B.2:	Import functions
B.3:	Data processing functions
B.4:	Calculation functions
B.5:	Output functions

A Additional result plots

This appendix will present various plots in order to further illustrate the calculations made in the Matlab program, and visualize how changes in the parameters influence the result.

A.1 Field data



A.1.1 RPM

Figure A-1: RPM values as they appear when used in the calculations.



Figure A-2: RPM before data boundaries have been applied and average values created. The 5 m interval between plotted data points is still included.

A.1.2 WOB



Figure A-3: WOB values as they appear when used in the calculations.



Figure A-4: WOB before data boundaries have been applied and average values created. The 5 m interval between plotted data points is still included. A.1.3 ROP



Figure A-5: ROP values as they appear when used in the calculations.



Figure A-6: ROP before data boundaries have been applied and average values created. The 5 m interval between plotted data points is still included.

A.1.4 Mud weight and ECD



Figure A-7: A comparison of the ECD gradient with the mud weight gradient whilst not circulating.

A.2 d_c-exponent

The plots presented in this section will further illustrate how the slope of the trend line varies with different depth intervals selected for its calculation. A plot showing the d_{c} -exponent calculated using data without boundaries or average values is also included.



Figure A-8: d_c -exponent plot from Matlab program. Trendline is established on basis of assumed normal conditions in the 612 – 1000 m RKB interval.



Figure A-9: d_c -exponent plot from Matlab program. Trendline is established on basis of assumed normal conditions in the 612 – 1100 m RKB interval.



Figure A-10: d_c -exponent plot from Matlab program. Trendline is established on basis of assumed normal conditions in the 612 – 1200 m RKB interval.



Figure A-11: d_c -exponent plot from Matlab program. Trendline is established on basis of assumed normal conditions in the 612 – 1150 m RKB interval. The input data parameters have not had boundaries applied or average values created. The 5 m interval between plotted data points is still included.

A.3 Zamora's method

The plots presented in this section will further illustrate how the different depth intervals selected for trend line calculation influence the result of Zamora's method. A plot showing the pressure gradient calculated using data without boundaries or average values is also included.







Figure A-13: Zamora pressure gradient, with d_c -exponent trendline interval of 612 – 1100 m RKB, compared with pore pressure reported by Statoil.



Figure A-14: Zamora pressure gradient, with d_c -exponent trendline interval of 612 – 1200 m RKB, compared with pore pressure reported by Statoil.



Figure A-15: Zamora pressure gradient, with d_c -exponent trendline interval of 612 – 1150 m RKB, compared with pore pressure reported by Statoil. The input data parameters have not had boundaries applied or average values created. The 5 m interval between plotted data points is still included.

A.4 Eaton's method

The plots presented in this section will further illustrate how the different depth intervals selected for trend line calculation influence the result of Eaton's method. A plot showing the pressure gradient calculated using data without boundaries or average values is also included.







Figure A-17: Eaton pressure gradient, with d_c -exponent trendline interval of 612 – 1100 m RKB, compared with pore pressure reported by Statoil.


Figure A-18: Eaton pressure gradient, with d_c -exponent trendline interval of 612 – 1200 m RKB, compared with pore pressure reported by Statoil.



Figure A-19: Eaton pressure gradient, with d_c -exponent trendline interval of 612 – 1150 m RKB, compared with pore pressure reported by Statoil. The input data parameters have not had boundaries applied or average values created. The 5 m interval between plotted data points is still included.

A.5 Bourgoyne-Young drilling model

Plots presented in this section will illustrate the result of different methods that have been used to estimate the drillability factor, and how this influences the calculation of the pore pressure gradient.





Figure A-20: Drillability factor, with separate linear estimates for each lithological zone encountered in the well.



Figure A-21: Drillability factor, with one linear estimate for the full length of the well.

A.5.2 Pressure gradient



Figure A-22: Bourgoyne-Young pressure gradient compared with pore pressure reported by Statoil. The drillability factor used in this calculation is shown in Figure A-21.

A.6 Standard deviation

This section contains plots illustrating calculated standard deviation for each of the applied methods of pore pressure detection. Due to the deviation observed repeatedly in the sandy Hordaland group member, this depth interval has been neglected when calculating standard deviation.







Figure A-24: Eaton pressure gradient compared to pressure values provided in final well report, with a standard deviaton of 0,1765 SG.



Fig A-25: Bourgoyne-Young pressure gradient compared to pressure values provided in final well report, with a standard deviaton of 0,1071 SG.

B Matlab Code

B.1 Main script

```
% On-line pore pressure detection tool %
% Created by Sindre Stunes (2012)
clc
clear all
close all
%Assign locations for data directory and matlab work directory:
data dir = 'C:\Users\Sindre\Documents\MATLAB\RTDD mme\Data';
work dir = 'C:\Users\Sindre\Documents\MATLAB\RTDD mme\Prosjekt';
%DATA IMPORT FROM FILES
%Drilling data
%Input of file names, must be of file format HDF5
%24" section
file{1} = 'LT112805.ASC.h5';
file{2} = 'LT113005.ASC.h5';
file{3} = 'LT120105.ASC.h5';
file{4} = 'LT120205.ASC.h5';
file{5} = 'LT120305.ASC.h5';
file{6} = 'LT120405.ASC.h5';
file{7} = 'LT120505.ASC.h5';
file{8} = 'LT120605.ASC.h5';
file{9} = 'LT120705.ASC.h5';
%17,5" section
file{10} = 'LT122205.ASC.h5';
file{11} = 'LT122305.ASC.h5';
file{12} = 'LT122405.ASC.h5';
file{13} = 'LT122505.ASC.h5';
file{14} = 'LT123105.ASC.h5';
file{15} = 'LT010106.ASC.h5';
file{16} = 'LT010206.ASC.h5';
file{17} = 'LT010406.ASC.h5';
file{18} = 'LT010506.ASC.h5';
%12,25" section
file{19} = 'LT012606.ASC.h5';
file{20} = 'LT012706.ASC.h5';
file{21} = 'LT020706.ASC.h5';
file{22} = 'LT020806.ASC.h5';
file{23} = 'LT020906.ASC.h5';
%8,5" section
file{24} = 'LT022506.ASC.h5';
file{25} = 'LT022606.ASC.h5';
file{26} = 'LT022706.ASC.h5';
```

```
file{27} = 'LT022806.ASC.h5';
file{28} = 'LT030106.ASC.h5';
file{29} = 'LT030206.ASC.h5';
file{30} = 'LT030306.ASC.h5';
file{31} = 'LT030406.ASC.h5';
file{32} = 'LT030506.ASC.h5';
file{33} = 'LT030606.ASC.h5';
%Total number of files to be imported:
file len = length(file);
%Pressure data from Final Well report
%Name of Excel-file:
file excel = 'trykk FWR digital.xlsx';
% VARIOUS OTHER INPUT, to be read by functions:
% Boundaries for data removal, used by funk dataclean:
low wob = 5;
high wob = 30;
low rpm = 100;
high rpm = 250;
low rop = 0;
high rop = 50;
low dver = 600;
high dver = 2000;
% Desired length interval beetween data points, used by funk depth:
d int = 4.99;
% Max depth for dc-trend line creation:
d trend = 1100;
% Depth interval for drillability trend line creation:
d_trend_Kmin = 600; %600 ;
d_trend_Kmax = 1900; %1150 ;
% Drilling coefficients:
\$a1 = 0.5;
a2 = 0.000090;
a3 = 0.000100;
a4 = 0.000035;
a5 = 0.9;
a6 = 0.5;
a7 = 0.3;
a8 = 0.4;
```

% IMPORT AND DATA PROCESSING:

% Calling function for import of data from files
[len_tot rpm_tot wob_tot bpos_tot dmea_tot dver_tot bdia_tot mdi_tot
ecd_tot] = funk_import2(file, file_len, data_dir, work_dir);

%Funktion for importing Excel data: [dver_fwr ppore_fwr ovb_fwr norm_fwr normfit_fwr] = funk_import_excelFWR (file excel, data dir, work dir);

% Calling function to create correct ROP-data

% Calling function for removal of "non-drilling" data
[len_cl rpm_cl wob_cl rop_cl dmea_cl dver_cl bdia_cl mdi_cl ecd_cl] =
funk_data_clean(low_wob, high_wob, low_rpm, high_rpm, low_rop, ...
high_rop, low_dver, high_dver, len_corr, rpm_corr, wob_corr, ...
rop_corr, dmea_corr, dver_corr, bdia_corr, mdi_corr, ecd_corr);

% Function to align FWR data with field drilling data
[pporefwr_cl ovbfwr_cl normfwr_cl normfit_cl] = funk_data_fwralign
(dver_fwr, ppore_fwr, ovb_fwr, norm_fwr, normfit_fwr, dver_cl, len_cl);

% Calling function to combine 3 data-points
[len_evn rpm_evn wob_evn rop_evn dmea_evn dver_evn bdia_evn mdi_evn ecd_evn
pporefwr_evn ovbfwr_evn normfwr_evn normfit_evn] = funk_even54(len_cl, ...
rpm_cl, wob_cl, rop_cl, ...dmea_cl, dver_cl, bdia_cl, ...mdi_cl, ecd_cl,
pporefwr_cl, ...ovbfwr_cl, normfwr_cl, normfit_cl);

% Calling function to create per meter intervall between data points
[len_dpt rpm_dpt wob_dpt rop_dpt dmea_dpt dver_dpt bdia_dpt mdi_dpt ecd_dpt
pporefwr_dpt ovbfwr_dpt normfwr_dpt normfit_dpt] = funk_data_depth(d_int,
len_evn, ...rpm_evn, wob_evn, rop_evn, ...dmea_evn, dver_evn, bdia_evn, ...
mdi_evn, ecd_evn, pporefwr_evn, ...ovbfwr_evn, normfwr_evn, normfit_evn);

%CALCULATIONS:

% Creating the dc trend line
[len_trend coeff] = funk_calc_dctrend(d_trend, len_dpt, rop_dpt, rpm_dpt,
wob_dpt, bdia_dpt, mdi_dpt, dver_dpt, normfit_dpt);

% Calling function to calculate the dc-exponent
[dcc dc] = funk_calc_dcc(len_dpt, rop_dpt, rpm_dpt, wob_dpt, bdia_dpt,
mdi_dpt, normfit_dpt);

% Calling function to calculate pressure gradient, based on Zamora method
[p_zamora] = funk_calc_zamora (dcc, dver_dpt, normfit_dpt, len_dpt, coeff);

% Function to determine pore pressure from eaton's method
[p_eaton] = funk_calc_eaton (dver_dpt, ovbfwr_dpt, normfit_dpt, dcc, coeff,
len_dpt);

% Calculating factors of B&Y equation
[f1 f2 f3 f4 f5 f6] = funk_calc_BYfactor (pporefwr_dpt, dver_dpt, rop_dpt,
wob dpt, bdia dpt, rpm dpt, ecd dpt, a2, a3, a4, a5, a6, len dpt);

% Creating the drillability trend line [coeff K drill K dver trend_K] = funk_calc_avK (dver_dpt, rop_dpt, f1, len dpt, d trend Kmin, d trend Kmax); % Creating linear trends of rop, f1, k5, k6 for each formation zone: [rop_lin f1_lin f5_lin f6_lin] = test_lin_zones (dver_dpt, rop_dpt, f1, f5, f6, len_dpt); % Calculating pressure gradient from B&Y eq. [p by k] = funk calc BYf3 (coeff K, dver dpt, rop dpt, f2, f5, f6, ecd dpt, a3, a4, len dpt); % Calculating pressure gradient from B&Y eq. WITH LINNEAR ESTIMATES OF % EITHER ROP, f1, f5, and/or f6 for each formation zone %[p_by] = test_zonelin_BYf3 (dver_dpt, rop_dpt, f1 lin, f2, f5, f6, ecd_dpt, a3, a4, len_dpt); %Calculating standard deviation of the various pressure gradient estimates %vs true pressure [std eaton std zamora std by] = funk calc std (dver dpt, pporefwr dpt, p eaton, p zamora, p by, len dpt); %PLOT OUTPUT: % Calling function for dc-plot creation funk plot dc(dcc, dver dpt, coeff); % Calling function for zamora pressure-plot creation funk plot zamora (p zamora, dver dpt, pporefwr dpt); % Calling function for Eaton pressure-plot creation funk plot eaton (dver dpt, pporefwr dpt, p eaton); % Calling function for B&Y pressure-plot creation funk plot BY (p by, dver dpt, ecd dpt, mdi dpt, pporefwr dpt); % Function for Drillability trend-plot creation funk plot K (dver dpt, dver trend K, drill K, coeff K); %Plotting all estimated pore pressures with their respective standard %deviation funk plot std (dver dpt, std eaton, std zamora, std by, pporefwr dpt, p eaton, p zamora, p by, len dpt); % Plotting B&Y factors funk plot f (dver dpt, rop dpt, f1 lin, f2, f5, f6); % Function for creation various feild data graphs funk plot field (dver dpt, rop dpt, rpm dpt, wob dpt, bdia dpt, mdi dpt, ecd dpt, pporefwr dpt, ovbfwr dpt, normfwr dpt); %Plot comparing mdi to erroneus ecd data, to better to be able to estimate %ecd funk plot ecdvsmdi (dver dpt, ecd dpt, mdi dpt)

B.2 Import functions

B.2.1 Function for importing drilling data

```
function [len tot rpm tot wob tot bpos tot dmea tot dver tot bdia tot
mdi tot ecd tot] = funk import2(file, file len, data dir, work dir)
%Assign current Matlab working directory to file location
cd(data dir);
% Calculate total number of data:
arr len = 0;
for i = ( 1 : file len)
    rpm count = h5read(file{i}, '/RPMB');
    arr len = arr len + length(rpm count);
    clear('rpm_count');
end
% Allocates the total length variables, for better prossessing
rpm tot = zeros(1,arr len);
wob tot = zeros(1,arr_len);
bpos tot = zeros(1,arr len);
dmea tot = zeros(1,arr len);
dver tot = zeros(1, arr len);
bdia_tot = zeros(1,arr_len);
mdi_tot = zeros(1,arr_len);
ecd_tot = zeros(1,arr_len);
% Add data from file1 to the total data string:
rpm1 = h5read(file{1}, '/RPMB');
wob1 = h5read(file{1}, '/WOB');
bpos1 = h5read(file{1},'/BPOS');
dmea1 = h5read(file{1}, '/DMEA');
dver1 = h5read(file{1}, '/DVER');
bdia1 = h5read(file{1},'/BDIA');
mdi1 = h5read(file{1}, '/MDI');
ecd1 = h5read(file{1}, '/ECDB');
len = length(rpm1);
len_tot = length(rpm1);
for i = ( 1 : len );
        rpm tot(i) = rpm1(i);
        wob tot(i) = wob1(i);
```

```
bpos_tot(i) = bpos1(i);
dmea_tot(i) = dmea1(i);
dver_tot(i) = dver1(i);
bdia_tot(i) = bdia1(i);
mdi_tot(i) = mdi1(i);
ecd_tot(i) = ecd1(i);
```

end;

% Add data from the rest of the files to the total data string:

for i = (2 : file_len)

```
rpm tmp = h5read(file{i},'/RPMB');
wob tmp = h5read(file{i}, '/WOB');
bpos tmp = h5read(file{i}, '/BPOS');
dmea tmp = h5read(file{i},'/DMEA');
dver tmp = h5read(file{i}, '/DVER');
bdia tmp = h5read(file{i},'/BDIA');
mdi_tmp = h5read(file{i},'/MDI');
ecd tmp = h5read(file{i}, '/ECDB');
len = length(rpm tmp);
for j = (1 : len)
    rpm_tot(j+len_tot) = rpm_tmp(j);
    wob_tot(j+len_tot) = wob_tmp(j);
    bpos_tot(j+len_tot) = bpos_tmp(j);
    dmea_tot(j+len_tot) = dmea_tmp(j);
    dver_tot(j+len_tot) = dver_tmp(j);
    bdia tot(j+len tot) = bdia tmp(j);
    mdi tot(j+len tot) = mdi tmp(j);
    ecd tot(j+len tot) = ecd tmp(j);
end
len tot = len tot + length(rpm tmp);
clear('rpm tmp');
clear('wob_tmp');
clear('bpos tmp');
clear('dmea tmp');
clear('dver tmp');
clear('bdia tmp');
clear('mdi_tmp');
```

 end

clear('ecd tmp');

%Assign current Matlab working directory back to program location, to be %able to call functions cd(work_dir);

B.2.2 Import of excel data

```
function [dver fwr ppore fwr ovb fwr norm fwr normfit fwr] =
funk import excelFWR (file excel, data dir, work dir)
%Assign current Matlab working directory to file location
cd(data dir);
[dver temp] = xlsread(file excel, '010:0421');
[ppore temp] = xlsread(file excel, 'P10:P421');
[ovb temp] = xlsread(file excel, 'Q10:Q421');
[norm temp] = xlsread(file excel, 'T10:T421');
[normfit temp] = xlsread(file excel, 'U10:U421');
arr len = length(dver temp);
dver fwr = zeros(1, arr len);
ppore fwr = zeros(1,arr len);
ovb fwr = zeros(1,arr len);
norm fwr = zeros(1, arr len);
normfit fwr = zeros(1,arr len);
for i = 1 : arr_len;
    dver_fwr(i) = dver_temp(i);
    ppore_fwr(i) = ppore_temp(i);
    ovb fwr(i) = ovb temp(i);
    norm fwr(i) = norm temp(i);
    normfit fwr(i) = normfit_temp(i);
end
```

%Assign current Matlab working directory back to program location, to be %able to call functions cd(work_dir);

B.3 Data processing functions

B.3.1 Function to align data

```
function [pporefwr cl ovbfwr cl normfwr cl normfit cl] = funk data fwralign
(dver fwr, ppore fwr, ovb fwr, norm fwr, normfit fwr, dver cl, len cl)
%Function aligning the excel data to other field data, with respect to
%vertical depth and array length
pporefwr_cl = zeros(1,len_cl);
ovbfwr cl = zeros(1, len cl);
normfwr cl = zeros(1, len cl);
normfit cl = zeros(1,len cl);
len fwr = length(dver fwr);
for i = (1 : len_cl);
    for j = (1 : len fwr);
        if dver cl(i) > dver fwr(j)
            pporefwr cl(i) = ppore fwr(j);
            ovbfwr cl(i) = ovb fwr(j);
            normfwr cl(i) = norm fwr(j);
            normfit cl(i) = normfit fwr(j);
        end
    end
```

 $\quad \text{end} \quad$

B.3.2 Function for ROP calculation

```
function [len corr rpm corr wob corr rop corr dmea corr dver corr bdia corr
mdi corr ecd corr] = funk data ropcorr(len tot, rpm tot, wob tot, bpos tot,
                    dmea tot, dver tot, bdia tot, mdi tot, ecd tot)
% Function for calculation of the new ROP data, from BPOS
k = 1;
for i = 1 : 3 : (len tot-2)
   rpm evn(k) = ((rpm tot(i) + rpm tot(i+1) + rpm tot(i+2)) / 3);
   wob_evn(k) = ((wob_tot(i) + wob tot(i+1) + wob tot(i+2)) / 3);
  bpos evn(k) = ((bpos tot(i) + bpos tot(i+1) + bpos tot(i+2)) / 3);
   dmea evn(k) = ((dmea tot(i) + dmea tot(i+1) + dmea tot(i+2)) / 3);
   dver evn(k) = ((dver tot(i) + dver tot(i+1) + dver tot(i+2)) / 3);
  bdia evn(k) = ( (bdia tot(i) + bdia tot(i+1) + bdia tot(i+2) ) / 3 );
  mdi evn(k) = ( ( mdi tot(i) + mdi tot(i+1) + mdi tot(i+2) ) / 3 );
   ecd evn(k) = ( (ecd tot(i) + ecd tot(i+1) + ecd tot(i+2)) / 3);
   k = k + 1;
end
```

```
len_evn = length(rpm_evn);
```

```
k = 1;
```

```
for i = 1 : (len_evn - 1)
    rop_corr(k) = ( (bpos_evn(i) - bpos_evn(i+1)) / (15 / 3600) );
    rpm_corr(k) = rpm_evn(i);
    wob_corr(k) = wob_evn(i);
    dmea_corr(k) = dmea_evn(i);
    dver_corr(k) = bdia_evn(i);
    mdi_corr(k) = mdi_evn(i);
    ecd_corr(k) = ecd_evn(i);
    k = k + 1;
end
```

```
len_corr = length(rpm_corr);
return
```

B.3.3 Function for selection of data

```
function [len cl rpm cl wob cl rop cl dmea cl dver cl bdia cl mdi cl
ecd cl] = funk data clean(low wob, high wob, low rpm, high rpm, low rop,
             high rop, low dver, high dver, len tot, rpm tot, wob tot, ...
             rop tot, dmea tot, dver tot, bdia tot, mdi tot, ecd tot)
% Removing data outside of WOB boundaries
j = 0;
for i = ( 1 : (len tot) )
    if ( wob_tot(i) > low_wob && wob_tot(i) < high wob )</pre>
         j = \bar{j} + 1;
    end
end
len tmp = j;
j = 0;
rpm tmp = zeros(1,len tmp);
wob tmp = zeros(1,len tmp);
rop tmp = zeros(1,len tmp);
dmea tmp = zeros(1,len tmp);
dver tmp = zeros(1,len_tmp);
bdia tmp = zeros(1,len tmp);
mdi_tmp = zeros(1,len_tmp);
ecd_tmp = zeros(1,len_tmp);
for i = ( 1 : (len_tot) )
    if (wob tot(i) > low wob && wob tot(i) < high wob )
        j = j + 1;
        rpm_tmp(j) = rpm_tot(i);
wob_tmp(j) = wob_tot(i);
rop_tmp(j) = rop_tot(i);
        dmea_tmp(j) = dmea_tot(i);
        dver_tmp(j) = dver_tot(i);
        bdia_tmp(j) = bdia_tot(i);
        mdi_tmp(j) = mdi_tot(i);
         ecd tmp(j) = ecd tot(i);
    end
```

end

```
% Removing data outside of RPM boundaries
j = 0;
for i = ( 1 : (len_tmp) )
    if ( rpm tmp(i) > low rpm && rpm tmp(i) < high rpm )
        j = \bar{j} + 1;
    end
end
len_tmp2 = j;
j = 0;
rpm tmp2 = zeros(1,len tmp2);
wob tmp2 = zeros(1,len tmp2);
rop_tmp2 = zeros(1,len_tmp2);
dmea_tmp2 = zeros(1,len_tmp2);
dver tmp2 = zeros(1,len tmp2);
bdia tmp2 = zeros(1,len tmp2);
mdi tmp2 = zeros(1,len tmp2);
ecd tmp2 = zeros(1,len tmp2);
for i = ( 1 : (len_tmp) )
    if ( rpm tmp(i) > low rpm && rpm tmp(i) < high rpm )
        j = j + 1;
        rpm tmp2(j) = rpm tmp(i);
        wob_tmp2(j) = wob_tmp(i);
        rop_tmp2(j) = rop_tmp(i);
        dmea_tmp2(j) = dmea_tmp(i);
        dver_tmp2(j) = dver_tmp(i);
        bdia_tmp2(j) = bdia_tmp(i);
        mdi_tmp2(j) = mdi_tmp(i);
ecd_tmp2(j) = ecd_tmp(i);
    end
```

 $\quad \text{end} \quad$

```
% Removing data outside of ROP boundaries
j = 0;
for i = ( 1 : (len_tmp2) )
    if ( rop_tmp2(i) > low_rop && rop_tmp2(i) < high_rop )</pre>
        j = \bar{j} + 1;
    end
end
len_tmp3 = j;
j = 0;
rpm tmp3 = zeros(1,len tmp3);
wob tmp3 = zeros(1,len tmp3);
rop_tmp3 = zeros(1,len_tmp3);
dmea_tmp3 = zeros(1,len_tmp3);
dver tmp3 = zeros(1,len tmp3);
bdia tmp3 = zeros(1,len tmp3);
mdi tmp3 = zeros(1,len tmp3);
ecd tmp3 = zeros(1,len tmp3);
for i = ( 1 : (len_tmp2) )
    if ( rop tmp2(i) > low rop && rop tmp2(i) < high rop )
        j = j + 1;
        rpm tmp3(j) = rpm tmp2(i);
        wob tmp3(j) = wob tmp2(i);
        rop tmp3(j) = rop tmp2(i);
        dmea_tmp3(j) = dmea_tmp2(i);
        dver_tmp3(j) = dver_tmp2(i);
        bdia_tmp3(j) = bdia_tmp2(i);
        mdi_tmp3(j) = mdi_tmp2(i);
ecd_tmp3(j) = ecd_tmp2(i);
    end
```

end

```
% Removing data outside of DVER boundaries
j = 0;
for i = ( 1 : (len_tmp3) )
    if ( dver_tmp3(i) > low_dver && dver_tmp3(i) < high_dver )</pre>
        j = j + 1;
    end
end
len_cl = j;
j = 0;
rpm cl = zeros(1,len cl);
wob cl = zeros(1,len cl);
rop_cl = zeros(1,len_cl);
dmea_cl = zeros(1,len_cl);
dver cl = zeros(1, len cl);
bdia cl = zeros(1,len cl);
mdi cl = zeros(1,len cl);
ecd_cl = zeros(1,len_cl);
for i = ( 1 : (len_tmp3) )
    if ( dver tmp3(i) > low dver && dver tmp3(i) < high dver )
        j = j + 1;
        rpm cl(j) = rpm tmp3(i);
        wob cl(j) = wob tmp3(i);
        rop cl(j) = rop tmp3(i);
        dmea cl(j) = dmea tmp3(i);
        dver cl(j) = dver tmp3(i);
        bdia cl(j) = bdia tmp3(i);
        mdi cl(j) = mdi tmp3(i);
        ecd_cl(j) = ecd_tmp3(i);
    end
```

end

B.3.4 Function to average multiple data points

```
function [len evn rpm evn wob evn rop evn dmea evn dver evn bdia evn
mdi evn ecd evn pporefwr evn ovbfwr evn normfwr evn] = funk even3(len cl,
rpm cl, wob cl, rop cl, dmea cl, dver cl, bdia cl, ...
mdi cl, ecd cl, pporefwr cl, ovbfwr cl, normfwr cl)
k = 1;
for i = 1 : 3 : (len cl - 2)
   rpm evn(k) = ( ( rpm cl(i) + rpm cl(i+1) + rpm cl(i+2) ) / 3 );
   wob evn(k) = ((wob cl(i) + wob cl(i+1) + wob cl(i+2)) / 3);
   rop evn(k) = ( (rop cl(i) + rop cl(i+1) + rop cl(i+2)) / 3);
   dmea evn(k) = ( (dmea cl(i) + dmea cl(i+1) + dmea cl(i+2)) / 3);
   dver evn(k) = ((dver cl(i) + dver cl(i+1) + dver cl(i+2)) / 3);
  bdia evn(k) = ( (bdia cl(i) + bdia cl(i+1) + bdia cl(i+2) ) / 3 );
  mdi evn(k) = ( (mdi cl(i) + mdi cl(i+1) + mdi cl(i+2) ) / 3 );
   ecd evn(k) = ( (ecd cl(i) + ecd cl(i+1) + ecd cl(i+2)) / 3);
  pporefwr evn(k) = ( ( pporefwr cl(i) + pporefwr cl(i+1) +
pporefwr_cl(i+2) ) / 3 );
   ovbfwr evn(k) = ( ( ovbfwr cl(i) + ovbfwr cl(i+1) + ovbfwr cl(i+2) ) / 3
);
  normfwr evn(k) = ( (normfwr cl(i) + normfwr cl(i+1) + normfwr cl(i+2) )
/ 3 );
  k = k + 1;
```

end

```
len evn = length(rpm evn);
```

B.3.5 Function to create depth interval between data points

```
function [len dpt rpm dpt wob dpt rop dpt dmea dpt dver dpt bdia dpt
mdi dpt ecd dpt pporefwr dpt ovbfwr dpt normfwr dpt normfit dpt] =
funk data depth(d int, len cl, ...
dmea cl, dver cl, bdia cl, ...
mdi cl, ecd cl, pporefwr cl, ...
ovbfwr cl, normfwr cl, normfit cl)
% Input desired length interval beetween data points:
%d int = 0.01;
% Creating array with a minimum depth between each data point
k = 1;
low = 0;
for i = 1 : len cl
    if (dver cl(i) \ge (low + d int))
        for j = i : len cl
            diff = dver cl(j) - dver cl(i);
            if ( diff > d_int )
                rpm dpt(k) = rpm cl(i);
                rpm dpt(k+1) = rpm cl(j);
                wob dpt(k) = wob cl(i);
                wob dpt(k+1) = wob cl(j);
                rop dpt(k) = rop cl(i);
                rop dpt(k+1) = rop cl(j);
                dmea dpt(k) = dmea cl(i);
                dmea dpt(k+1) = dmea cl(j);
                dver dpt(k) = dver cl(i);
                dver dpt(k+1) = dver cl(j);
                bdia dpt(k) = bdia cl(i);
                bdia dpt(k+1) = bdia cl(j);
                mdi dpt(k) = mdi cl(i);
                mdi dpt(k+1) = mdi cl(j);
                ecd dpt(k) = ecd cl(i);
                ecd_dpt(k+1) = ecd_cl(j);
                pporefwr dpt(k) = pporefwr cl(i);
                pporefwr dpt(k+1) = pporefwr cl(j);
```

```
ovbfwr_dpt(k) = ovbfwr_cl(i);
ovbfwr_dpt(k+1) = ovbfwr_cl(j);
normfwr_dpt(k) = normfwr_cl(i);
normfwr_dpt(k+1) = normfwr_cl(j);
normfit_dpt(k) = normfit_cl(i);
normfit_dpt(k+1) = normfit_cl(j);
low = dver_cl(j);
k = k + 2;
break
end
end
```

end

len_dpt = length(rpm_dpt);

B.4 Calculation functions

B.4.1 Function to create d_c-trend line coefficients

```
function [len trend coeff] = funk calc dctrend(d trend, len dpt, rop dpt,
rpm dpt, wob dpt, bdia dpt, mdi dpt, dver dpt, normfwr dpt)
% Input max depth for trend line cration:
%d trend = 1000 ;
% Determines for wich max depth data will be used to create trend line
k = 0;
for i = (1 : len dpt)
    if ( dver dpt(i) < d trend )</pre>
       k = k + 1;
    end
end
len_trend = k;
dc = zeros(1, len trend);
dcc = zeros(1, len trend);
dver trend = zeros(1, len trend);
% Calculates dc-exponent for the selected intervall
for i = ( 1 : len_trend )
            dc(i) = (log( (rop dpt(i)/0.3048) / (60 * rpm dpt(i)) )) /
(log( (12 * (wob dpt(i)/0.45359)) / (1000 * bdia dpt(i)) ));
            dcc(i) = dc(i) * (normfwr_dpt(i) / mdi dpt(i) );
            dver_trend(i) = dver_dpt(i);
```

end

Utilize built in matlab function to make a linnear regression curve for the selected data

coeff = polyfit(dver_trend(1:len_trend), dcc(1:len_trend), 1);

B.4.2 Function to calculate d_c-exponent

end;

B.4.3 Function to calculate pore pressure gradient from Eaton's method

end

return

B.4.4 Function to calculate pore pressure gradient from Zamora's method

```
function [p_zamora] = funk_calc_zamora (dcc, dver_cl, normfwr_cl, len_cl,
coeff)
p_zamora = zeros(1,len_cl);
trend = ( dver_cl * coeff(1) ) + coeff(2) ;
for i = (1 : len_cl);
    p_zamora(i) = normfwr_cl(i) * ( trend(i) / dcc(i) );
```

end;

B.4.5 Function to calculate factors of Bourgoyne-Young equation

```
function [f1 f2 f3 f4 f5 f6] = funk calc BYfactor (pporefwr dpt, dver dpt,
rop dpt, wob dpt, bdia dpt, rpm dpt, ecd dpt, a2, a3, a4, a5, a6, len dpt)
%Factors of B&Y equation, calculated separately for code readability and
%possible separate aveluation.
% f1 calculated separately
% f7 f8 and threshold bit weight neglected
rop = rop dpt / 0.3048;
dver = dver dpt / 0.3048;
wob = wob dpt / 0.45359;
ppore = pporefwr dpt * 8.345404;
ecd = ecd dpt * \overline{8.345404};
f1 = zeros(1, len dpt);
f2 = zeros(1, len dpt);
f3 = zeros(1, len dpt);
f4 = zeros(1, len_dpt);
f5 = zeros(1, len dpt);
f6 = zeros(1, len dpt);
for i = 1 : len dpt
    f2(i) = \exp(2.303 * a2 * (10000 - (dver(i))));
    f3(i) = exp( 2.303 * a3 * (dver(i).^0.69) * (ppore(i) - 9) );
    f4(i) = exp( 2.303 * a4 * dver(i) * (ppore(i) - ecd(i)) );
    f5(i) = ((wob(i)) / bdia dpt(i)) / 4) ^ a5;
    f6(i) = (rpm dpt(i) / 60)^{a6};
end
```

```
for i = ( 1 : len_dpt )
    f1(i) = ( (rop(i)) / ( f2(i) * f3(i) * f4(i) * f5(i) * f6(i) ) );
end
```

B.4.6 Function to calculate linear drillability trend for a desired interval

```
function [coeff K drill K dver trend K] = funk calc avK (dver dpt, rop dpt,
f1, len dpt, d trend Kmin, d trend Kmax)
% Determines number of data points to be included in trend
k = 0;
for i = (1 : len dpt)
    if ( dver_dpt(i) > d_trend_Kmin && dver dpt(i) < d trend Kmax )</pre>
        k = k + 1;
    end
end
len trend = k;
rop = rop dpt / 0.3048;
drill_K = zeros(1, len_trend);
dver trend K = zeros(1, len trend);
% Calculates assumed normal drillability development for the selected
% intervall, from f1
% f3 f4 f7 f8 neglected
k = 0;
for i = (1 : len dpt)
    if ( dver dpt(i) > d trend Kmin && dver dpt(i) < d trend Kmax )
            k = k + 1;
            drill_K(k) = f1(i);
            dver trend K(k) = dver dpt(i);
    end
end
```

Utilize built in matlab function to make a linnear regression curve for $\ensuremath{\$}$ the selected data

coeff K = polyfit(dver trend K(1:len trend), drill K(1:len trend), 1);

B.4.7 Function to calculate linear drillability trend for each separate lithology

```
function [rop lin f1 lin f5 lin f6 lin] = test lin zones (dver dpt,
rop dpt, f1, f5, f6, len dpt )
% Creates separat arrays of data (dver, rop, f1, f5, f6) for each formation
% encountered in the well
for i = 1 : len dpt
    if dver dpt(i) < 966
        dver_nord(i) = dver_dpt(i);
        rop nord(i) = rop dpt(i);
        f1 \text{ nord}(i) = f1(i);
        f5 \text{ nord}(i) = f5(i);
        f6_nord(i) = f6(i);
        len nord = i;
    elseif dver dpt(i) > 966 && dver dpt(i) < 1011</pre>
        dver utsira(i) = dver dpt(i);
        rop utsira(i) = rop dpt(i);
        f1 \text{ utsira(i)} = f1(i);
        f5 utsira(i) = f5(i);
        f6 utsira(i) = f6(i);
        len_nord = i;
    elseif dver dpt(i) > 1011 && dver dpt(i) < 1366</pre>
        dver shord(i) = dver dpt(i);
        rop shord(i) = rop dpt(i);
        f1 \text{ shord}(i) = f1(i);
        f5\_shord(i) = f5(i);
        f6\_shord(i) = f6(i);
        len nord = i;
    elseif dver dpt(i) > 1366 && dver dpt(i) < 1570</pre>
        dver hord(i) = dver dpt(i);
        rop hord(i) = rop dpt(i);
        f1 hord(i) = f1(i);
        f5_hord(i) = f5(i);
        f6 hord(i) = f6(i);
        len nord = i;
    elseif dver dpt(i) > 1570 && dver dpt(i) < 1639</pre>
        dver bald(i) = dver dpt(i);
        rop bald(i) = rop dpt(i);
        f1 \text{ bald}(i) = f1(i);
        f5 \ bald(i) = f5(i);
        f6 bald(i) = f6(i);
```

```
len nord = i;
    elseif dver dpt(i) > 1639 && dver dpt(i) < 1739</pre>
        dver list(i) = dver dpt(i);
        rop_list(i) = rop_dpt(i);
        f1_list(i) = f1(i);
        f5_list(i) = f5(i);
        f6 list(i) = f6(i);
        len nord = i;
    elseif dver_dpt(i) > 1739 && dver_dpt(i) < 2000</pre>
        dver shet(i) = dver dpt(i);
        rop shet(i) = rop dpt(i);
        f1 \text{ shet}(i) = f1(i);
        f5 \ shet(i) = f5(i);
        f6 \text{ shet}(i) = f6(i);
        len nord = i;
    end
end
% Create different linear approximations for each of the different factors:
c_rop_nord = polyfit(dver_nord, rop_nord, 1);
c_f1_nord = polyfit(dver_nord, f1_nord, 1);
c_f5_nord = polyfit(dver_nord, f5_nord, 1);
c_f6_nord = polyfit(dver_nord, f6_nord, 1);
c rop utsira = polyfit(dver utsira, rop utsira, 1);
c_f1_utsira = polyfit(dver_utsira, f1_utsira, 1);
c_f5_utsira = polyfit(dver_utsira, f5_utsira, 1);
c f6 utsira = polyfit(dver utsira, f6 utsira, 1);
c rop shord = polyfit(dver shord, rop shord, 1);
c_f1_shord = polyfit(dver_shord, f1_shord, 1);
c_f5_shord = polyfit(dver_shord, f5_shord, 1);
c f6 shord = polyfit(dver shord, f6 shord, 1);
c rop hord = polyfit(dver hord, rop hord, 1);
c_f1_hord = polyfit(dver_hord, f1_hord, 1);
c_f5_hord = polyfit(dver_hord, f5_hord, 1);
c f6 hord = polyfit(dver hord, f6 hord, 1);
c rop bald = polyfit(dver bald, rop bald, 1);
c f1 bald = polyfit(dver bald, f1 bald, 1);
c f5 bald = polyfit(dver bald, f5 bald, 1);
c f6 bald = polyfit(dver bald, f6 bald, 1);
c_rop_list = polyfit(dver_list, rop_list, 1);
c_f1_list = polyfit(dver_list, f1_list, 1);
c_f5_list = polyfit(dver_list, f5_list, 1);
c_f6_list = polyfit(dver_list, f6_list, 1);
```

```
c rop shet = polyfit(dver shet, rop shet, 1);
c_f1_shet = polyfit(dver_shet, f1_shet, 1);
c_f5_shet = polyfit(dver_shet, f5_shet, 1);
c_f6_shet = polyfit(dver_shet, f6_shet, 1);
%Combining linearized data into arrays covering the total length of the
%well
for i = 1 : len dpt
    if dver dpt(i) < 966</pre>
         rop lin(i) = (dver dpt(i) * c rop nord(1) ) + c rop nord(2) ;
         f1 \overline{\text{lin}}(i) = (\text{dver dpt}(i) * c \overline{f1} \text{ nord}(1)) + c \overline{f1} \text{ nord}(2);
         f5 lin(i) = (dver dpt(i) * c f5 nord(1) ) + c f5 nord(2) ;
         f6 lin(i) = (dver dpt(i) * c f6 nord(1) ) + c f6 nord(2) ;
    elseif dver dpt(i) > 966 && dver dpt(i) < 1011</pre>
        rop_lin(i) = (dver_dpt(i) * c_rop_utsira(1) ) + c_rop_utsira(2) ;
         f1_lin(i) = (dver_dpt(i) * c_f1_utsira(1)) + c_f1_utsira(2);
         f5_lin(i) = (dver_dpt(i) * c_f5_utsira(1) ) + c_f5_utsira(2) ;
         f6 lin(i) = (dver dpt(i) * c f6 utsira(1) ) + c f6 utsira(2) ;
    elseif dver dpt(i) > 1011 && dver dpt(i) < 1366</pre>
        rop lin(i) = (dver dpt(i) * c rop shord(1) ) + c rop shord(2) ;
        f1_lin(i) = (dver_dpt(i) * c_f1_shord(1)) + c_f1_shord(2);

f5_lin(i) = (dver_dpt(i) * c_f5_shord(1)) + c_f5_shord(2);
         f6_lin(i) = (dver_dpt(i) * c_f6_shord(1) ) + c_f6_shord(2) ;
    elseif dver dpt(i) > 1366 && dver dpt(i) < 1570</pre>
        rop lin(i) = (dver dpt(i) * c rop hord(1)) + c rop hord(2);
        f1 lin(i) = (dver dpt(i) * c f1 hord(1)) + c f1 hord(2);
         f5 lin(i) = (dver dpt(i) * c f5 hord(1) ) + c f5 hord(2) ;
        f6 lin(i) = (dver dpt(i) * c f6 hord(1) ) + c f6 hord(2) ;
    elseif dver dpt(i) > 1570 && dver dpt(i) < 1639</pre>
        rop lin(i) = (dver dpt(i) * c rop bald(1)) + c rop bald(2);
        fl lin(i) = (dver dpt(i) * c fl bald(1)) + c fl bald(2);
         f5 lin(i) = (dver dpt(i) * c f5 bald(1)) + c f5 bald(2);
         f6_lin(i) = (dver_dpt(i) * c_f6_bald(1) ) + c_f6_bald(2) ;
```

```
elseif dver_dpt(i) > 1639 && dver_dpt(i) < 1739
    rop_lin(i) = (dver_dpt(i) * c_rop_list(1) ) + c_rop_list(2) ;
    f1_lin(i) = (dver_dpt(i) * c_f1_list(1) ) + c_f1_list(2) ;
    f5_lin(i) = (dver_dpt(i) * c_f5_list(1) ) + c_f5_list(2) ;
    f6_lin(i) = (dver_dpt(i) * c_f6_list(1) ) + c_f6_list(2) ;
    elseif dver_dpt(i) > 1739 & dver_dpt(i) < 2000</pre>
```

```
rop_lin(i) = (dver_dpt(i) * c_rop_shet(1) ) + c_rop_shet(2) ;
f1_lin(i) = (dver_dpt(i) * c_f1_shet(1) ) + c_f1_shet(2) ;
f5_lin(i) = (dver_dpt(i) * c_f5_shet(1) ) + c_f5_shet(2) ;
f6_lin(i) = (dver_dpt(i) * c_f6_shet(1) ) + c_f6_shet(2) ;
```

end

 $\quad \text{end} \quad$

B.4.8 Function to calculate pressure gradients from Bourgoyne-Young equation

```
function [p by k] = funk calc BYf3 (coeff K, dver dpt, rop dpt, f2, f5, f6,
mdi dpt, a3, a4, len dpt)
% Calculating pressure gradient from B&Y equation:
    %Neglected :
            %f7 bit wear = 1
            %f8 jet force = 1
p by imp = zeros(1,len dpt);
by fac1 = zeros(1,len dpt);
by fac2 = zeros(1,len_dpt);
by fac3 = zeros(1, len dpt);
k = (dver dpt * coeff K(1)) + coeff K(2);
rop = rop_dpt / 0.3048;
dver = dver dpt / 0.3048;
mdi = mdi dpt * 8.345404;
%Pressure gradient:
for i = (1 : len dpt)
    by fac1(i) = ( log( rop(i) / (k(i) * f2(i) * f5(i) * f6(i)) ) / 2.303
);
    by fac2(i) = ( (9 * (dver(i)^0.69) * a3) + (mdi(i) * dver(i) * a4) );
    by fac3(i) = ( ((dver(i)^0.69) * a3) + (dver(i) * a4) );
    p by imp(i) = ( (by fac1(i) + by fac2(i)) / by fac3(i) );
```

end

```
p_by = (p_by_imp / 8.345404);
```

B.4.9 Function to calculate standard deviation

```
function [std eaton std zamora std by] = funk calc std (dver dpt,
pporefwr_dpt, p_eaton, p_zamora, p_by, len_dpt)
diff eaton = zeros(1, len dpt);
diff zamora = zeros(1, len dpt);
diff_by = zeros(1, len dpt);
k = 0;
for i = 1 : len dpt
    if dver dpt(i) > 600 & dver dpt(i) < 966
        k = k + 1;
        diff eaton(k) = ((p eaton(i) - pporefwr dpt(i)).^2);
        diff_zamora(k) = ((p_zamora(i) - pporefwr_dpt(i)).^2);
        diff_by(k) = ((p_by(i) - pporefwr_dpt(i)).^2);
    end
    if dver dpt(i) > 1366 && dver dpt(i) < 1739
        k = k + 1;
        diff_eaton(k) = ((p_eaton(i) - pporefwr_dpt(i)).^2);
        diff zamora(k) = ((p zamora(i) - pporefwr dpt(i)).^2);
        diff by(k) = ((p by(i) - pporefwr dpt(i)).^2);
    end
```

end

len std = length(diff by);

```
std_eaton = sqrt( sum(diff_eaton) / len_std );
std_zamora = sqrt( sum(diff_zamora) / len_std );
std_by = sqrt( sum(diff_by) / len_std );
```

B.5 Output functions

B.5.1 Various plot functions

```
function funk plot dc (dcc, dver cl, coeff)
trend = ( dver cl * coeff(1) ) + coeff(2) ;
figure(1)
hold on
plot(dcc, dver cl),
hold on
plot(trend, dver cl,'r')
    xlabel('d c-exponent', 'fontsize', 12),
    ylabel('Vertical depth [m]', 'fontsize', 12),
    grid on
    set(gca, 'YDir', 'reverse'),
    legend('d_c-exponent', 'Normal trendline'),
title('d_c-exponent', 'fontsize', 12),
    axis([0.3 1.7 600 2000])
return
function funk_plot_zamora (p_zamora, dver_dpt, pporefwr_dpt)
figure(2)
plot(pporefwr dpt, dver dpt, 'r')
hold on
plot(p zamora, dver dpt)
    xlabel('SG', 'fontsize', 12),
    ylabel('Vertical depth [m]', 'fontsize', 12),
    grid on
    set(gca, 'YDir', 'reverse'),
    legend('FWR p p o r e', 'Zamora p p o r e'),
    title('Zamora pressure estimation', 'fontsize', 12),
    axis([0.6 1.8 600 2000])
return
function funk plot eaton (dver dpt, pporefwr dpt, p eaton)
```

```
figure(3)
plot(pporefwr_dpt, dver_dpt, 'r')
hold on
plot(p_eaton, dver_dpt)
    xlabel('SG', 'fontsize', 12),
    ylabel('Vertical depth [m]', 'fontsize', 12),
    grid on
    set(gca,'YDir','reverse'),
    legend('FWR p_p_o_r_e','Eaton p_p_o_r_e'),
    title('Eaton pressure estimation', 'fontsize', 12),
    axis([0.6 1.8 600 2000])
```
B.5.2 Function to plot standard deviation

```
function funk_plot_std (dver_dpt, std_eaton, std_zamora, std_by,
pporefwr_dpt, p_eaton, p_zamora, p_by, len_dpt)
for i = 1 : len_dpt
eaton_mstd(i) = pporefwr_dpt(i) - std_eaton ;
eaton_pstd(i) = pporefwr_dpt(i) + std_eaton ;
zamora_mstd(i) = pporefwr_dpt(i) - std_zamora ;
zamora_pstd(i) = pporefwr_dpt(i) + std_zamora ;
by_mstd(i) = pporefwr_dpt(i) - std_by ;
by_pstd(i) = pporefwr_dpt(i) + std_by ;
```

end

```
figure(51)
plot(zamora pstd, dver dpt, 'g')
hold on
plot(pporefwr dpt, dver dpt, 'r')
hold on
plot(p zamora, dver dpt)
hold on
plot(zamora_mstd, dver_dpt, 'g')
    xlabel('SG', 'fontsize', 12),
    ylabel('Vertical depth [m]', 'fontsize', 12),
    grid on
    set(gca, 'YDir', 'reverse'),
    legend('+/- STD','FWR p p o r e','Zamora p p o r e'),
    title('Standard deviation - Zamora', 'fontsize', 12),
    axis([0.6 1.8 600 2000])
figure(52)
plot(eaton pstd, dver dpt, 'g')
hold on
plot(pporefwr dpt, dver dpt, 'r')
hold on
plot(p eaton, dver dpt)
hold on
plot(eaton mstd, dver dpt, 'g')
    xlabel('SG', 'fontsize', 12),
    ylabel('Vertical depth [m]', 'fontsize', 12),
    grid on
    set(gca, 'YDir', 'reverse'),
    legend('+/- STD', 'FWR p p o r e', 'Eaton p p o r e'),
    title('Standard deviation - Eaton', 'fontsize', 12),
    axis([0.6 1.8 600 2000])
```

```
figure(53)
plot(by_pstd, dver_dpt, 'g')
hold on
plot(pporefwr_dpt, dver_dpt, 'r')
hold on
plot(p_by, dver_dpt)
hold on
plot(by_mstd, dver_dpt, 'g')
    xlabel('SG', 'fontsize', 12),
    ylabel('Vertical depth [m]', 'fontsize', 12),
    grid on
    set(gca,'YDir','reverse'),
    legend('+/- STD','FWR p_p_o_r_e','B-Y p_p_o_r_e'),
    title('Standard deviation - Bourgoyne-Young', 'fontsize', 12),
    axis([0.4 2 600 2000])
```

end