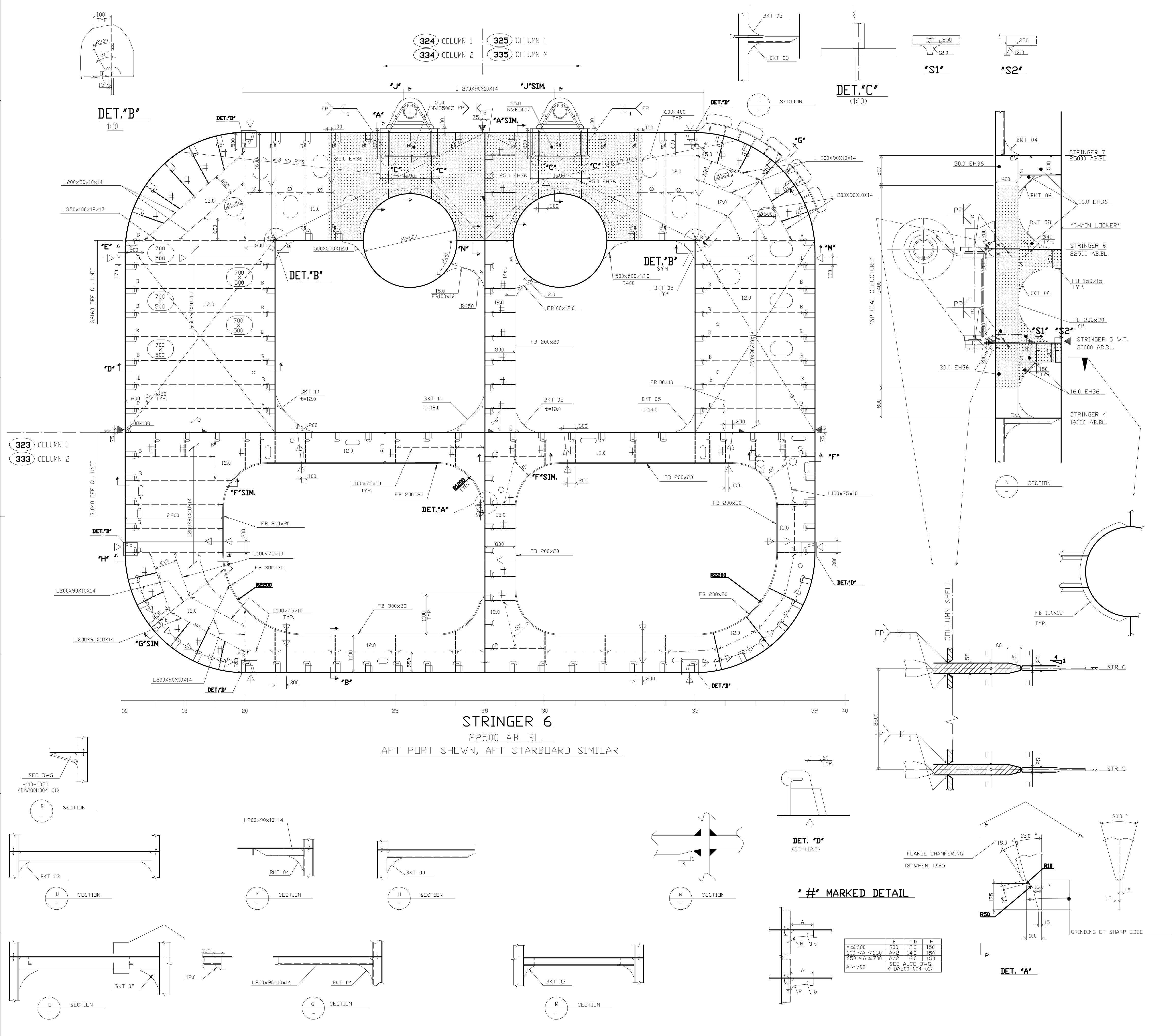

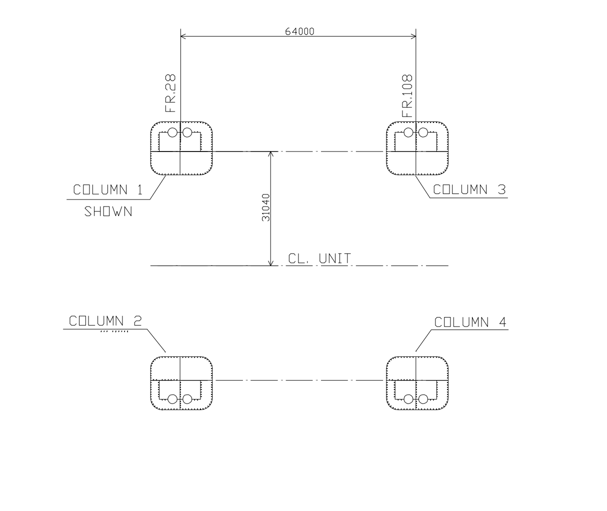

REFERENCE DRAWINGS		
No	DRAWING No	TITLE
1	3025DA220H001	DRAWING OVERVIEW PLAN
2		
3		
4		
5		

NOTE.

1. FOR GENERAL NOTES SEE DWG. 3025DA200H002.
2. ALL STEEL PLATES NV AH36 WHERE NOTHING ELSE IS INDICATED
   ALL ROLLED SECTIONS TO BE NV AH36 WHERE NOTHING ELSE IS INDICATED
3. FILLET WELDS ACCORDING TO "GENERAL NOTES" U.N.O.
4. FILLET WELD IN END CONNECTIONS OF STIFFENERS AND BRACKETS $a \geq t/2$
   WHERE NOTHING ELSE IS INDICATED
5. DESIGN CATEGORY "SECONDARY STRUCTURE" U.N.O.
6. [shaded] = DESIGN CATEGORY "SPECIAL STRUCTURE"
7. ALL BUTT WELD IN "SPECIAL STRUCTURE" TO BE INSP. CATEGORY "1"
   FILLET WELD IN "SPECIAL STRUCTURE" TO BE INSP. CATEGORY "2" U.N.O.
8. ALL WELDS TO BE INSP. CATEGORY "3" U.N.O.
9. TAPERING OF PLATE 1:3 IF THICKN. DIFF. >4 MM
10. (P):PORT ONLY, (S):STBD ONLY
11. INSTEAD OF FENDER, FORWARD COLUMN EXTENDS 2 FRAMES FOWARD
    AND AFTERWARD COLUMN EXTENDS 2 FRAMES AFTERWARD.

REV.	DATE	NOTE	ISSUED	CHECKED	APPROVED
Z	2010-06-25	AS BUILT	K.S.NAM	H.S.NAM	Y.K.SHIN
2	2009-04-17	ISSUED FOR REVISION	K.S.NAM	S.W.BAEK	Y.K.SHIN
1	2009-03-20	ISSUED FOR REVISION	K.S.NAM	S.W.BAEK	Y.K.SHIN
0	2008-07-31	ISSUED FOR CONSTRUCTION	K.S.NAM	J.D.KIM	Y.K.SHIN
A	2008-07-01	ISSUED FOR APPROVAL	K.S.NAM	J.D.KIM	Y.K.SHIN

DSME
DAEWOO SHIPBUILDING & MARINE ENGINEERING CO., LTD.

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CLIENT
ODFJELL DRILLING

PROJECT TITLE
Odfjell GVA 7500 Semi. Drilling Rig
Harsh Environment Deepwater Unit

DRAWING TITLE
COLUMN STRINGER PLAN
STRINGER 6(AFT)

DRAWN BY (T.4739)	K.S.NAM(???)
SCALE	1:50
DWG FORMAT	A1/A3
PROJECT NO.	3025
DSME DWG. NO.	3025DA220H003
GVAC DWG. NO.	G025-ST-DG-112-1121
SHEET	6/28
REV.	Z

3025DA220H003Z-06