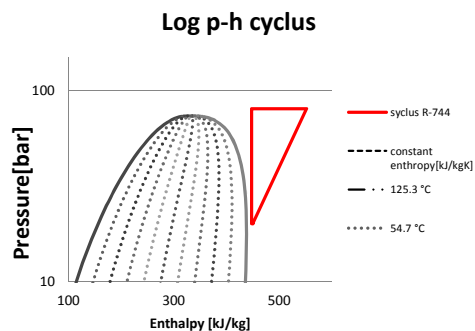


**Experiment no:** 4  
**Date:** 22.05.2012  
**Operator:** Obrist/Roman  
**Mode:** comp.test    2000 rpm  
**Measured points** 33

Components		Description
Compressor		Piston compressor
Gascooler/condenser		Air fan
Gasscooler condenser		Water to sink
Gascooler/condenser	4a/b	Heat to glycol
Internal heat exchanger		
Evaporator	6a/b	R-774/glycol
Separator		
Oil separator		



### System performance

			Total Deviation	Total uncertainty	Comment
<b>COP</b>	-	1.0	± 0.01	0.90 %	
Compressor Speed	[rpm]	2000	± 4.00	0.2 %	
Mass flow R744	[kg/h]	1491	± 3.10	0.2 %	
Mass flow water/ethyleneglycol	[kg/h]	0.0	± 0.00	19.6 %	
Ambient temperature	[°C]	20.1	± 0.01	0.1 %	
Supply power	[kW]	47.8	± 0.10	0.2 %	
Power consumption compressor	[kW]	42.1	± 0.24	0.6 %	
Danfoss VSD efficiency		88.00 %	± 0.01	0.59 %	
Volumetric efficiency		66.7 %	± 0.16 %	0.24 %	
Isentropic efficiency		65.5 %	± 0.40 %	0.61 %	
Oil circulation rate (OCR)		0.0021 %	± 0.399 %	43.23 %	Uncertainty high due to on/off valve
Heat rejection	[kW]	43.4	± 0.18	0.4 %	
Cooling capacity	[kW]	0.0	± 0.00	0.0 %	
Pressure, evaporator, inlet	[bar]	55.6	± 0.14 0.00	0.3 %	
Pressure, throttle valve,in	[bar]	80.4	± 0.20	0.3 %	
Temperature, throttle valve, in	[°C]	54.7	± 0.07	0.1 %	
Temperature, throttle valve out	[°C]	-1.3	± 0.03	2.0 %	

### Compressor

			Total Deviation	Total uncertainty	Comment
Inlet suction pressure	[bar]	20.1	± 0.05	0.3 %	
Inlet temperature	[°C]	-9.9	± -0.01	0.1 %	
Inlet super heat	[K]	9.5	± 0.01	0.1 %	
Outlet pressure	[bar]	80.4	± 0.21	0.3 %	
Outlet temperature	[°C]	125.3	± 0.04	0.03 %	
Pressure ratio	[-]	4.0	± 0.015	0.4 %	
Lubricant return mass flow rate:	[kg/h]	0.0	± 0.01	43.2 %	on/off valve
Temperature, lubricant return:	[°C]	60.0	± 0.89	1.5 %	
Compressor Speed	[rpm]	2000	± 4.00	0.2 %	
Torque	[Nm]	201	± 1.20	0.6 %	
Power consumption	[kW]	42.1	± 0.24	0.6 %	
Massflow R-744	[kg/h]	1491	± 3.10	0.2 %	
Specific volume (suction line)	[m³/kg]	0.02	± 0.00	0.1 %	
Density CO2 (suction line)	[kg/m³]	49.0	± 0.04	0.1 %	
Volumetric efficiency	[%]	<u>66.7 %</u>	± 0.16 %	0.24 %	
Isentropic efficiency	[%]	<u>65.5 %</u>	± 0.40 %	0.61 %	

Aircooler						
<b>Gascooler TAG 2</b>				<b>Total Deviation</b>	<b>Total uncertainty</b>	<b>Comment</b>
Specific heat difference	<i>kJ/kg</i>	96.9	±	0.62	0.6 %	
Capacity	<i>[kW]</i>	40.1	±	0.27	0.7 %	
Temperature difference R-744	<i>°C</i>	65.3	±	0.25	0.4 %	
Mass flow air	<i>kg/h</i>					
Effect	<i>%</i>		±			
Pressure drop	<i>bar</i>	0.1	±	0.00	5.3 %	
Mass flow R744	<i>kg/h</i>	1491	±	3.10	0.2 %	
Inlet temperature		121.8	±			
Outlet temperature		56.58				
			±			
			±			
Watercooler						
<b>Gascooler TAG 3</b>			±			
Specific heat difference	<i>kJ/kg</i>	1.5		0.76	50.1 %	
Cooling capacity	<i>kW</i>	0.6	±		0.0 %	
Mass flow water	<i>Kg/h</i>		±			
Temperature difference R-744	<i>°C</i>	1.0		0.28	29.4 %	
Pressure drop	<i>bar</i>	0.0		0.00	9.2 %	
Mass flow R-744	<i>kg/h</i>	1491	±	3.10	0.2 %	
Temperature difference water	<i>°C</i>	2.1		0.10	4.7 %	
Gascooler 4a						
<b>R744 side</b>				<b>Total Deviation</b>	<b>Total uncertainty</b>	<b>Comment</b>
Inlet temperature	<i>°C</i>	55.6	±	0.15	0.3 %	
Outlet temperature	<i>°C</i>	44.1	±	0.06	0.1 %	
Specific heat difference	<i>kJ/kg</i>	0.03	±	0.00	2.6 %	
Temperature difference	<i>°C</i>	11.5	±	0.16	1.4 %	
Mass flow R744	<i>Kg/h</i>	1491	±	3.10	0.2 %	
Cooling capacity	<i>kW</i>	12.4	±	0.32	2.6 %	
Pressure drop	<i>bar</i>	0.03	±	0.00	7.9 %	
<b>Glycol side</b>						
Specific heat difference	<i>kJ/kg</i>	0.05	±	0.34	715.1 %	
Temperature difference	<i>°C</i>	13.8	±	0.10	0.7 %	
Mass flow glycol	<i>Kg/h</i>	-4	±	0.00	0.0 %	
Cooling capacity	<i>kW</i>	-0.05	±	0.00	0.2 %	
Pressure drop	<i>Pa</i>	0.00	±	0.00	2.5 %	

Gascooler 4b							
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**R744 side**

Inlet temperature	°C	55.6	±	0.1 %
Outlet temperature	°C	54.8	±	0.1 %
Specific heat difference	<i>kJ/kg</i>	1.1	±	66.9 %
Temperature difference	°C	0.8	±	19.6 %
Mass flow R744	<i>kg/h</i>	1491	±	0.2 %
Cooling capacity	<i>kW</i>	0.00	±	67.0 %
Pressure drop	<i>Bar</i>	0.04	±	6.9 %

**Glycol side**

Specific heat difference	<i>kJ/kg</i>	115.9	±	174.9 %
Temperature difference	°C	33.2	±	0.4 %
Mass flow glycol	<i>Kg/h</i>	-2	±	0.1 %
Cooling capacity	<i>kW</i>	-433	±	0.1 %
Pressure drop	<i>bar</i>	0.01	±	6.6 %

IHX							
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**HP side**

			Total Deviation		Total uncertainty	Comment
Specific heat difference	<i>kJ/kg</i>	1.3	±	0.54	42.1 %	
Temperature difference	°C	0.4	±	0.10	21.6 %	
Mass flow R744	<i>kg/h</i>	1491	±	3.10	0.2 %	
Cooling capacity	<i>kW</i>	0.5	±	0.00	0.0 %	
Pressure loss	<i>bar</i>	1.8	±	0.00	0.1 %	
			±			

**LP side**

Specific heat difference	<i>kJ/kg</i>	6.0	±	0.46	7.7 %
Temperature difference	°C	40.8	±	0.02	0.1 %
Mass flow R744	<i>Kg/h</i>	1491	±	3.10	0.2 %
Cooling capacity	<i>kW</i>	0.0	±	0.00	0.0 %
Pressure loss	<i>bar</i>	0.03	±	0.00	8.2 %
Superheat IHX inlet	[°C]	12.2			

Evaporator 6a							
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**R744 side**

			Total Deviation		Total uncertainty	Comment
Pressure inlet	<i>bar</i>	55.6	±	0.14	0.25 %	
Temperature difference	°C	-4.1	±	0.00	0.0 %	
Mass flow R744	<i>kg/h</i>	1491	±	3.10	0.2 %	
Heat difference R744	<i>kJ/kg</i>	-201	±	-0.10	0.0 %	
Cooling capacity	<i>kW</i>	-83.19	±	-0.04	0.0 %	
Pressure drop	<i>bar</i>	0.03	±	0.00	9.8 %	

**Glycol side**

Specific heat difference	<i>kJ/kg</i>	5.81	±	69	1182.8 %
Temperature difference	°C	1.65	±	0.07	4.3 %
Mass flow glycol	<i>Kg/h</i>	0	±	0.00	19.6 %
Cooling capacity	<i>kW</i>	0.00	±	1	15311819.2 %
Pressure drop	<i>bar</i>	0.01	±	0.00	6.8 %

Evaporator 6b							
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**R744 side**

Pressure inlet	<i>bar</i>	55.6	±	0.14	0.25 %
Specific heat to R744	<i>kJ/kg</i>	0.3	±	0.00	0.0 %
Temperature difference	°C	19.1	±	0.03	0.2 %
Mass flow R744	<i>kg/h</i>	1491	±	3.1	0.2 %
Cooling capacity	<i>kW</i>	0.0	±	0.00	0.0 %
Pressure drop	<i>bar</i>	0.03	±	0.00	9.7 %

**Glycol side**

Specific heat out	<i>kJ/kg</i>	18958.5	±	66873.1	352.7 %
Temperature difference	°C	3259.3	±	8.19	0.3 %
Mass flow glycol	<i>Kg/h</i>	-0	±	0.00	19.6 %
Cooling capacity	<i>kW</i>	0.1	±	0.33	353.3 %
Pressure drop	<i>bar</i>	0.01	±	0.00	4.5 %