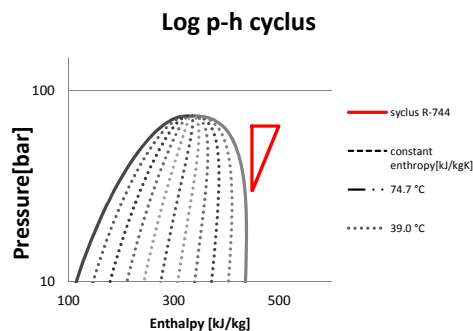


**Experiment no:** 4  
**Date:** 22.05.2012  
**Operator:** Obrist/Roman  
**Mode:** comp.test    3000 rpm  
**Measured points** 32

Components		Description
Compressor		Piston compressor
Gascooler/condenser		Air fan
Gasscooler condenser		Water to sink
Gascooler/condenser	4a/b	Heat to glycol
Internal heat exchanger		
Evaporator	6a/b	R-774/glycol
Separator		
Oil separator		



### System performance

			Total Deviation	Total uncertainty	Comment
<b>COP</b>	-	1.0	± 0.01	0.95 %	
Compressor Speed	[rpm]	3000	± 6.00	0.2 %	
Mass flow R744	[kg/h]	4164	± 8.98	0.2 %	
Mass flow water/ethyleneglycol	[kg/h]	0.0	± 0.00	26.4 %	
Ambient temperature	[°C]	20.7	± 0.08	0.4 %	
Supply power	[kW]	64.7	± 0.13	0.2 %	
Power consumption compressor	[kW]	56.9	± 0.27	0.5 %	
Danfoss VSD efficiency		88.03 %	± 0.00	0.50 %	
Volumetric efficiency		82.2 %	± 0.40 %	0.48 %	
Isentropic efficiency		69.9 %	± 0.46 %	0.66 %	
Oil circulation rate (OCR)		1.0900 %	± 0.462 %	38.35 %	Uncertainty high due to on/off valve
Heat rejection	[kW]	58.7	± 0.27	0.5 %	
Cooling capacity	[kW]	0.0	± 0.00	0.0 %	
Pressure, evaporator, inlet	[bar]	62.1	± 0.16 0.00	0.3 %	
Pressure, throttle valve,in	[bar]	61.5	± 0.15	0.3 %	
Temperature, throttle valve, in	[°C]	39.0	± 0.02	0.1 %	
Temperature, throttle valve out	[°C]	-1.3	± 0.03	2.0 %	

### Compressor

			Total Deviation	Total uncertainty	Comment
Inlet suction pressure	[bar]	30.2	± 0.08	0.3 %	
Inlet temperature	[°C]	4.4	± 0.01	0.2 %	
Inlet super heat	[K]	9.8	± 0.01	0.1 %	
Outlet pressure	[bar]	65.2	± 0.16	0.3 %	
Outlet temperature	[°C]	74.7	± 0.03	0.04 %	
Pressure ratio	[-]	2.2	± 0.008	0.4 %	
Lubricant return mass flow rate:	[kg/h]	45.9	± 17.79	38.8 %	on/off valve
Temperature, lubricant return:	[°C]	68.4	± 0.11	0.2 %	
Compressor Speed	[rpm]	3000	± 6.00	0.2 %	
Torque	[Nm]	181	± 0.93	0.5 %	
Power consumption	[kW]	56.9	± 0.27	0.5 %	
Massflow R-744	[kg/h]	4164	± 8.98	0.2 %	
Specific volume (suction line)	[m³/kg]	0.01	± 0.00	0.1 %	
Density CO2 (suction line)	[kg/m³]	74.9	± 0.05	0.1 %	
Volumetric efficiency	[%]	<u>82.2 %</u>	± 0.40 %	0.48 %	
Isentropic efficiency	[%]	<u>69.9 %</u>	± 0.46 %	0.66 %	

Aircooler						
<b>Gascooler TAG 2</b>				<b>Total Deviation</b>	<b>Total uncertainty</b>	<b>Comment</b>
Specific heat difference	<i>kJ/kg</i>	50.3	±	0.35	0.7 %	
Capacity	<i>[kW]</i>	58.1	±	0.42	0.7 %	
Temperature difference R-744	<i>°C</i>	32.2	±	0.05	0.1 %	
Mass flow air	<i>kg/h</i>					
Effect	<i>%</i>		±			
Pressure drop	<i>bar</i>	0.3	±	0.00	0.7 %	
Mass flow R744	<i>kg/h</i>	4164	±	8.98	0.2 %	
Inlet temperature		73.5	±			
Outlet temperature		41.36				
			±			
			±			
Watercooler						
<b>Gascooler TAG 3</b>			±			
Specific heat difference	<i>kJ/kg</i>	-0.1		0.00	0.0 %	
Cooling capacity	<i>kW</i>	-0.2	±		0.0 %	
Mass flow water	<i>Kg/h</i>		±			
Temperature difference R-744	<i>°C</i>	0.7		0.04	5.9 %	
Pressure drop	<i>bar</i>	0.0		0.00	0.7 %	
Mass flow R-744	<i>kg/h</i>	4164	±	8.98	0.2 %	
Temperature difference water	<i>°C</i>	2.1		0.11	5.1 %	
Gascooler 4a						
<b>R744 side</b>				<b>Total Deviation</b>	<b>Total uncertainty</b>	<b>Comment</b>
Inlet temperature	<i>°C</i>	40.6	±	0.02	0.0 %	
Outlet temperature	<i>°C</i>	38.5	±	0.02	0.0 %	
Specific heat difference	<i>kJ/kg</i>	0.00	±	0.00	12.1 %	
Temperature difference	<i>°C</i>	2.2	±	0.03	1.4 %	
Mass flow R744	<i>Kg/h</i>	4164	±	8.98	0.2 %	
Cooling capacity	<i>kW</i>	4.1	±	0.50	12.1 %	
Pressure drop	<i>bar</i>	0.04	±	0.00	10.5 %	
<b>Glycol side</b>						
Specific heat difference	<i>kJ/kg</i>	0.04	±	0.38	893.6 %	
Temperature difference	<i>°C</i>	12.2	±	0.11	0.9 %	
Mass flow glycol	<i>Kg/h</i>	-4	±	0.00	0.0 %	
Cooling capacity	<i>kW</i>	-0.04	±	0.00	0.3 %	
Pressure drop	<i>Pa</i>	0.00	±	0.00	2.1 %	

Gascooler 4b							
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**R744 side**

Inlet temperature	°C	40.6	±	0.0 %
Outlet temperature	°C	40.5	±	0.1 %
Specific heat difference	<i>kJ/kg</i>	0.5	±	89.2 %
Temperature difference	°C	0.2	±	24.2 %
Mass flow R744	<i>kg/h</i>	4164	±	0.2 %
Cooling capacity	<i>kW</i>	0.00	±	89.2 %
Pressure drop	<i>Bar</i>	0.06	±	5.7 %

**Glycol side**

Specific heat difference	<i>kJ/kg</i>	82.5	±	237.9 %
Temperature difference	°C	23.6	±	0.6 %
Mass flow glycol	<i>Kg/h</i>	-2	±	0.1 %
Cooling capacity	<i>kW</i>	-293	±	0.1 %
Pressure drop	<i>bar</i>	0.01	±	6.5 %

IHX							
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**HP side**

			Total Deviation	Total uncertainty	Comment
Specific heat difference	<i>kJ/kg</i>	4.9	±	0.42	8.5 %
Temperature difference	°C	0.7	±	0.02	3.3 %
Mass flow R744	<i>kg/h</i>	4164	±	8.98	0.2 %
Cooling capacity	<i>kW</i>	5.7	±	0.48	8.5 %
Pressure loss	<i>bar</i>	1.8	±	0.00	0.1 %
			±		

**LP side**

Specific heat difference	<i>kJ/kg</i>	27.0	±	0.54	2.0 %
Temperature difference	°C	24.3	±	0.01	0.1 %
Mass flow R744	<i>Kg/h</i>	4164	±	8.98	0.2 %
Cooling capacity	<i>kW</i>	0.3	±	0.00	0.0 %
Pressure loss	<i>bar</i>	0.04	±	0.01	18.6 %
Superheat IHX inlet	[°C]	5.3			

Evaporator 6a							
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**R744 side**

			Total Deviation	Total uncertainty	Comment
Pressure inlet	<i>bar</i>	62.1	±	0.16	0.25 %
Temperature difference	°C	-4.1	±	0.00	0.0 %
Mass flow R744	<i>kg/h</i>	4164	±	8.98	0.2 %
Heat difference R744	<i>kJ/kg</i>	-204	±	-0.09	0.0 %
Cooling capacity	<i>kW</i>	-236.18	±	-0.11	0.0 %
Pressure drop	<i>bar</i>	0.04	±	0.00	1.3 %

**Glycol side**

Specific heat difference	<i>kJ/kg</i>	7.62	±	89	1161.7 %
Temperature difference	°C	2.19	±	0.08	3.8 %
Mass flow glycol	<i>Kg/h</i>	0	±	0.00	26.4 %
Cooling capacity	<i>kW</i>	0.00	±	2	13664545.4 %
Pressure drop	<i>bar</i>	0.01	±	0.00	5.1 %

Evaporator 6b							
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**R744 side**

Pressure inlet	<i>bar</i>	62.1	±	0.16	0.25 %
Specific heat to R744	<i>kJ/kg</i>	0.3	±	0.00	0.0 %
Temperature difference	°C	19.1	±	0.03	0.2 %
Mass flow R744	<i>kg/h</i>	4164	±	9.0	0.2 %
Cooling capacity	<i>kW</i>	0.0	±	0.00	0.0 %
Pressure drop	<i>bar</i>	0.04	±	0.00	1.6 %

**Glycol side**

Specific heat out	<i>kJ/kg</i>	18944.4	±	66873.0	353.0 %
Temperature difference	°C	3255.2	±	8.19	0.3 %
Mass flow glycol	<i>Kg/h</i>	-0	±	0.00	26.4 %
Cooling capacity	<i>kW</i>	0.1	±	0.42	354.0 %
Pressure drop	<i>bar</i>	0.01	±	0.00	6.8 %