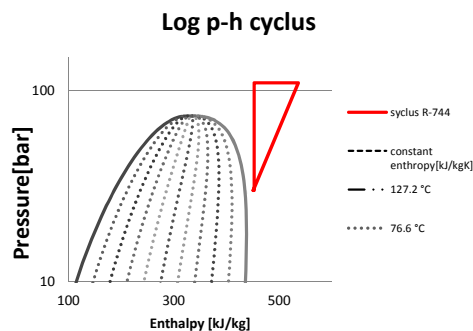


**Experiment no:** 4  
**Date:** 22.05.2012  
**Operator:** Obrist/Roman  
**Mode:** comp.test      800 rpm  
**Measured points** 53

Components		Description
Compressor		Piston compressor
Gascooler/condenser		Air fan
Gasscooler condenser		Water to sink
Gascooler/condenser	4a/b	Heat to glycol
Internal heat exchanger		
Evaporator	6a/b	R-774/glycol
Separator		
Oil separator		



### System performance

			Total Deviation	Total uncertainty	Comment
<b>COP</b>	-	<b>0.8</b>	<b>± 0.01</b>	<b>1.31 %</b>	
Compressor Speed	[rpm]	800	± 1.60	0.2 %	
Mass flow R744	[kg/h]	848	± 2.92	0.3 %	
Mass flow water/ethyleneglycol	[kg/h]	0.0	± 0.00	20.4 %	
Ambient temperature	[°C]	19.7	± 0.01	0.0 %	
Supply power	[kW]	27.0	± 0.06	0.2 %	
Power consumption compressor	[kW]	24.5	± 0.20	0.8 %	
Danfoss VSD efficiency		90.75 %	± 0.01	0.84 %	
Volumetric efficiency		63.3 %	± 0.46 %	0.72 %	
Isentropic efficiency		59.9 %	± 0.52 %	0.86 %	
Oil circulation rate (OCR)		0.0008 %	± 0.518 %	418.98 %	Uncertainty high due to on/off valve
Heat rejection	[kW]	19.9	± 0.21	1.1 %	
Cooling capacity	[kW]	3.0	± 0.03	0.9 %	
Pressure, evaporator, inlet	[bar]	30.8	± 0.08 0.00	0.3 %	
Pressure, throttle valve, in	[bar]	110.2	± 0.29	0.3 %	
Temperature, throttle valve, in	[°C]	76.6	± 0.05	0.1 %	
Temperature, throttle valve out	[°C]	-1.3	± 0.03	2.0 %	

### Compressor

			Total Deviation	Total uncertainty	Comment
Inlet suction pressure	[bar]	30.0	± 0.09	0.3 %	
Inlet temperature	[°C]	5.3	± 0.12	2.4 %	
Inlet super heat	[K]	10.9	± 0.12	1.1 %	
Outlet pressure	[bar]	109.9	± 0.31	0.3 %	
Outlet temperature	[°C]	127.2	± 0.08	0.06 %	
Pressure ratio	[-]	3.7	± 0.016	0.4 %	
Lubricant return mass flow rate:	[kg/h]	0.0	± 0.03	419.0 %	on/off valve
Temperature, lubricant return:	[°C]	25.8	± 0.03	0.1 %	
Compressor Speed	[rpm]	800	± 1.60	0.2 %	
Torque	[Nm]	293	± 2.45	0.8 %	
Power consumption	[kW]	24.5	± 0.20	0.8 %	
Massflow R-744	[kg/h]	848	± 2.92	0.3 %	
Specific volume (suction line)	[m³/kg]	0.01	± 0.00	0.4 %	
Density CO2 (suction line)	[kg/m³]	73.8	± 0.32	0.4 %	
Volumetric efficiency	[%]	<u>63.3 %</u>	± 0.46 %	0.72 %	
Isentropic efficiency	[%]	<u>59.9 %</u>	± 0.52 %	0.86 %	

Aircooler						
<b>Gascooler TAG 2</b>				<b>Total Deviation</b>	<b>Total uncertainty</b>	<b>Comment</b>
Specific heat difference	<i>kJ/kg</i>	54.3	±	0.97	1.8 %	
Capacity	<i>[kW]</i>	12.8	±	0.23	1.8 %	
Temperature difference R-744	<i>°C</i>	34.9	±	0.46	1.3 %	
Mass flow air	<i>kg/h</i>					
Effect	<i>%</i>		±			
Pressure drop	<i>bar</i>	0.1	±	0.00	5.5 %	
Mass flow R744	<i>kg/h</i>	848	±	2.92	0.3 %	
Inlet temperature		118.4	±			
Outlet temperature		83.45				
			±			
			±			
Watercooler						
<b>Gascooler TAG 3</b>			±			
Specific heat difference	<i>kJ/kg</i>	3.3		1.02	30.6 %	
Cooling capacity	<i>kW</i>	0.8	±		0.0 %	
Mass flow water	<i>Kg/h</i>		±			
Temperature difference R-744	<i>°C</i>	0.7		0.47	67.8 %	
Pressure drop	<i>bar</i>	0.0		0.00	4.3 %	
Mass flow R-744	<i>kg/h</i>	848	±	2.92	0.3 %	
Temperature difference water	<i>°C</i>	2.3		0.10	4.2 %	
Gascooler 4a						
<b>R744 side</b>				<b>Total Deviation</b>	<b>Total uncertainty</b>	<b>Comment</b>
Inlet temperature	<i>°C</i>	82.8	±	0.11	0.1 %	
Outlet temperature	<i>°C</i>	51.7	±	0.11	0.2 %	
Specific heat difference	<i>kJ/kg</i>	0.10	±	0.00	1.1 %	
Temperature difference	<i>°C</i>	31.0	±	0.16	0.5 %	
Mass flow R744	<i>Kg/h</i>	848	±	2.92	0.3 %	
Cooling capacity	<i>kW</i>	23.4	±	0.26	1.1 %	
Pressure drop	<i>bar</i>	0.03	±	0.01	41.2 %	
<b>Glycol side</b>						
Specific heat difference	<i>kJ/kg</i>	0.05	±	0.41	831.0 %	
Temperature difference	<i>°C</i>	14.2	±	0.12	0.8 %	
Mass flow glycol	<i>Kg/h</i>	-3	±	0.00	0.0 %	
Cooling capacity	<i>kW</i>	-0.04	±	0.00	0.2 %	
Pressure drop	<i>Pa</i>	0.00	±	0.00	3.9 %	

Gascooler 4b							
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**R744 side**

Inlet temperature	°C	82.8	±	0.2 %
Outlet temperature	°C	72.7	±	0.1 %
Specific heat difference	<i>kJ/kg</i>	22.7	±	4.8 %
Temperature difference	°C	10.1	±	1.3 %
Mass flow R744	<i>kg/h</i>	848	±	0.3 %
Cooling capacity	<i>kW</i>	0.00	±	4.9 %
Pressure drop	<i>Bar</i>	0.05	±	2.5 %

**Glycol side**

Specific heat difference	<i>kJ/kg</i>	154.2	±	95.6 %
Temperature difference	°C	44.1	±	0.4 %
Mass flow glycol	<i>Kg/h</i>	-1	±	0.1 %
Cooling capacity	<i>kW</i>	-409	±	0.1 %
Pressure drop	<i>bar</i>	0.01	±	32.2 %

IHX						
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**HP side**

			Total Deviation	Total uncertainty	Comment
Specific heat difference	<i>kJ/kg</i>	3.4	±	0.54	15.9 %
Temperature difference	°C	1.5	±	0.06	4.2 %
Mass flow R744	<i>kg/h</i>	848	±	2.92	0.3 %
Cooling capacity	<i>kW</i>	0.8	±	0.00	0.0 %
Pressure loss	<i>bar</i>	1.8	±	0.00	0.0 %

**LP side**

Specific heat difference	<i>kJ/kg</i>	35.8	±	0.40	1.1 %
Temperature difference	°C	30.3	±	0.14	0.5 %
Mass flow R744	<i>Kg/h</i>	848	±	2.92	0.3 %
Cooling capacity	<i>kW</i>	0.0	±	0.00	0.0 %
Pressure loss	<i>bar</i>	0.04	±	0.00	5.1 %
Superheat IHX inlet	[°C]	31.0			

Evaporator 6a						
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**R744 side**

			Total Deviation	Total uncertainty	Comment
Pressure inlet	<i>bar</i>	30.8	±	0.08	0.25 %
Temperature difference	°C	-4.1	±	0.00	0.0 %
Mass flow R744	<i>kg/h</i>	848	±	2.92	0.3 %
Heat difference R744	<i>kJ/kg</i>	13	±	0.09	0.7 %
Cooling capacity	<i>kW</i>	3.01	±	0.02	0.7 %
Pressure drop	<i>bar</i>	0.02	±	0.00	4.2 %

**Glycol side**

Specific heat difference	<i>kJ/kg</i>	9.04	±	95	1054.2 %
Temperature difference	°C	2.60	±	0.08	3.1 %
Mass flow glycol	<i>Kg/h</i>	0	±	0.00	20.4 %
Cooling capacity	<i>kW</i>	0.00	±	1	11229335.8 %
Pressure drop	<i>bar</i>	0.01	±	0.00	3.6 %

Evaporator 6b						
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**R744 side**

Pressure inlet	<i>bar</i>	30.8	±	0.08	0.25 %
Specific heat to R744	<i>kJ/kg</i>	0.4	±	0.00	0.0 %
Temperature difference	°C	19.1	±	0.03	0.2 %
Mass flow R744	<i>kg/h</i>	848	±	2.9	0.3 %
Cooling capacity	<i>kW</i>	0.0	±	0.00	0.0 %
Pressure drop	<i>bar</i>	0.02	±	0.00	2.5 %

**Glycol side**

Specific heat out	<i>kJ/kg</i>	18945.8	±	66873.0	353.0 %
Temperature difference	°C	3255.6	±	8.19	0.3 %
Mass flow glycol	<i>Kg/h</i>	-0	±	0.00	20.4 %
Cooling capacity	<i>kW</i>	0.1	±	0.33	353.6 %
Pressure drop	<i>bar</i>	0.01	±	0.00	3.9 %